

## $\overline{\overline{\underline{E}} \overline{\bar{E}} \overline{\bar{E}}}$ $\overline{\underline{\bar{E}}} \overline{\underline{E}}$ Maintenance Information


$\left.\begin{array}{|l|l|l|l|l|l|}\hline \begin{array}{ll}\text { MI } \\ \text { Seq CA001 }\end{array} & \begin{array}{l}\text { PN 6169374 } \\ 1 \text { of 2 }\end{array} \\ \hline\end{array} \begin{array}{|l|l|l|l|l|}\hline \text { EC A20558 } \\ \text { 01 Oct 84 }\end{array}\right)$

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## Processing Unit Power Repair Procedure

You are here because of a Ref Code in the format UU RRRR IS with the UU field equal to 1 x ( x not significant). do not repair defective frus.

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Ensure CE Mode switch is set to Normal. <br> 3. Ensure I/O Power Hold switch is set to Normal. <br> 4. Ensure FUNC1 diskette is in diskette drive 1. <br> 5. Press OCP Power On and enter the time and date when requested. <br> 6. Allow time for the $\mathrm{I} / \mathrm{O}$ units to complete their Power-On sequence. |
| 2 | Do you have a voltage warning message or is the Ref Code (1X RRRR IS) with the $S$ field equal to $C$ ? | A voltage is out of tolerance. Go to page PR 1021. |
| 3 | Do you have a temperature warning message or <br> is Ref Code (1X RRRR IS) with the RRRR field equal to A38X? | Use RC 11 A38X XX: Go to step 14. |
| 4 | Is the Partial Power Up/Down (OWW) screen displayed? | Go to step 10. |
| 5 | Is power complete? | Go to step 13. |
|  | Is Ref Code with UU equal to F6 displayed? | Go to page MSS 001. |
| 7 | Is Ref Code (1X RRRR IS) with the S field equal to 8 or do you have a intermittent 1X Ref Code? | A power failure retry was successful. Go to step 13. |
| 8 | Is Ref Code with UU equal to 1X displayed? | Go to step 14. |
| 9 | Is there any other Ref Code or failure indication? | Go to page START 001. |
| 10 | Go to Instructions column: | 1. Set CE Mode switch to CE Mode. <br> 2. Select the Power Controller Diagnostics (QWP) screen and run the diagnostics. |
| 11 | Is Ref Code with UU equal to F6 displayed? | Go to page MSS 001. |
| 12 | Go to Instructions column. | Go to page PR 441 (CE or Normal Mode switch). |



(Where XX equals OE or 08.

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Go to PR 259 $\begin{array}{ll}\text { Go to PR } 2601 \\ \text { Go to } & \text { PR } 2611\end{array}$ Go to PR 2611
Go to PR 2621 Go to PR 2631 $\begin{array}{lll}\text { GO to } & \text { PR } 2641 \\ \text { Go to } & \text { PR } 2651\end{array}$ $\begin{array}{ll}\text { Go to } \\ \text { Go to } & \text { PR } 2661 \\ \text { Go to } & 2651\end{array}$ $\begin{array}{ll}\text { GO to } P R & 2671 \\ \text { Go to PR } 2681\end{array}$ Go to PR 2681
Go to PR 2681 Go to PR 2691 Go to PR 2691

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Go to \& PR \& 2711 <br>
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 Go to PR 2711 $\begin{array}{ll}\text { Go to } & \text { PR } \\ \text { 272 }\end{array}$ $\begin{array}{lll}\text { Go to } & \text { PR } 2721 \\ \text { Go to } & \text { PR } 2731\end{array}$ 

Go to PR 2731 <br>
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 Go to PR 2741 Go to PR 27411 $\begin{array}{ll}\text { Go to } & \text { PR } 2751 \\ \text { Go to } & \text { PR } 2751\end{array}$ 

Go to \& PR 2751 <br>
Go to \& 278 <br>
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\end{tabular} Go to PR 2761 $\begin{array}{ll}\text { Go to PR } & 1021 \\ \text { Go to } \\ \text { Go } & \text { to } \\ \text { PR } & 2771\end{array}$ $\begin{array}{ll}\text { Go to } & \text { PR } 2771 \\ \text { Go to } & \text { PR } 2771\end{array}$ Go to PR 1021 $\begin{array}{ll}\text { Go to } \\ \text { GR } & 2781 \\ \text { Go }\end{array}$ o to PR 2781 $\begin{array}{ll}\text { Go to } P R & 1021 \\ \text { Go to } & \text { PR } 2791\end{array}$ Go to PR 2791 Go to PR 1021 $\begin{array}{lll}\text { Go to } & \text { PR } & 1821 \\ \text { Go to } & \text { PR } & 1821\end{array}$ $\begin{array}{ll}\text { Go to PR } & 1821 \\ \text { Go to PR } 2801\end{array}$ Go to PR 2801

 $\begin{array}{llll}\text { Go to } & \text { PR } 2811 \\ \text { Go to } & \text { PR } 2811\end{array}$ $\begin{array}{llll}\text { Go to } & \text { PR } 2811 \\ \text { Go to } & \text { PR } & 1021\end{array}$ Go to PR 2151 | Go to | PR 2161 |  |
| :--- | :--- | :--- |
| Go | to | PR | $\begin{array}{llll}\text { Go } & \text { to } & \text { PR } & 1951 \\ \text { Go to } & \text { PR } & 1951\end{array}$ Go to PR 2011



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You are here because of an intermittent power failure or a Ref Code (1X RRRR IS) with the $S$ field equal to an 8.
Possible causes:

- Voltage Levels-any voltage out of tolerance, excessive ripple

Cables-not seated or pushed in pins
Cards-not seate

- Top Card Connectors-not seated
- Board-bent pins either side
- Loose Wires - on TBs, contactors, CBs, and bus bars
- Filters-dirty
- Airflow Sensors-not aligned for correct airflow
- Defective FRUS

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set the CE Mode switch to CE Mode. <br> 2. Select the Analog/Temperature Display (QWA) screen. <br> 3. Check for any sensor that is more than three + or - characters. |
| 2 | Is any sensor level more than three + or - characters? | 1. Go to page PR 1021 and perform the voltage check for that power supply. <br> 2. After completing the voltage check, return here and continue with step 3. |
| 3. | Go to Instructions column. | Perform the following: <br> 1. Use the Ref Code list on page PR 1002 to find the PR associated with this Ref Code. <br> 2. Attempt to find the failure by vibrating the cables, cards, contactors, CBs, and power supplies shown in the wiring diagram located in the PR. <br> 3. If you are not successful in finding the failure, exchange the PA FRUS. |
| 4 | Go to Instructions column.* | Go to page PR 5001. |


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Current Setting

This procedure ensures that the power supply current jumpers in PS 105, PS 106, PS111, and PS 112 are correctly installed and
that the PS105 load resistor is disconnected.

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | A torque wrench and $1 / 4$ to $3 / 8$ drive adapter are needed. For tool part numbers, see Volume A07, "Tools." |
| 2 | Are you installing part 4494199 (PS 105, PS 111)? | Go to step 5. |
| 3 | Are you installing part 4494190 (PS 106, PS 112)? | Go to step 8. |
| 4 | Go to Instructions column. | $\begin{array}{ll}\text { 1. } & \text { Install power supply. } \\ \text { 2. Go to page PR } 1021 \text {, step } 2 .\end{array}$ |
| 5 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Use table A , and ensure that PS 105 and/or PS 111 current jumper is set to the correct current setting. <br> 4. Install PS 105 and/or PS 111. |
| 6 | Are you installing PS105? | Ensure the red and black wire from the load resistor to 01A-B2TB1 A and B bus is cut or disconnected at the bus bars and tied back. <br> (See references A and B .) |
| 7 | Go to Instructions column. | 1. Set PCC CB1 and CB2 on. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Press service panel Powe On. <br> 4. Go to page PR 102 1, step 2. |
| 8 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Use table $\mathbf{A}$, and ensure that PS106 and/or PS 112 current jumper is set to the correct current setting. <br> 4. Install PS106 and/or PS112. <br> 5. Set PCC CB1 and CB2 on. <br> 6. Set CE Mode switch to CE Mode. <br> 7. Press service panel Power On. <br> 8. Go to page PR 1021, step 2. |

## a

| Power | Model <br> Supply | Model <br> Group 1 | Group 2 | Model <br> Group 3 |
| :--- | :--- | :--- | :--- | :--- |
| PS105 | Load |  |  |  |
| Resistor |  |  |  |  |
| PS106 | $2-3$ | $1-2$ | $1-2$ | Remove |
| PS111 | $2-3$ | $2-3$ | $2-3$ | N/A |
| PS112 | N-A | N/A | $1-2$ | N/A |

Note: See QFO screen for Model Group.


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## 0000000000000000000000000000000000

## Voltage Adjust

This procedure checks and adjusts voltage levels.
ALL POWER SUPPLY ADJUSTMENTS MUST be done with A METER.

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Are you installing one of the following? $\begin{aligned} & \text { PS 105, PS } 111 \text { (part } \\ & 4494199 \text { ) } \\ & \text { PS 106, PS } 112 \text { (part } \\ & 4494190 \text { ) } \end{aligned}$ | 1. Before installing the power supply, go to page PR 1015 and verify that the power supply current jumper is installed correctly and that the load resistor for PS105 is removed. <br> 2. After completing PR 1015, return here and continue with step 2. |
| 2 | Are you here because the S field of the Ref Code (RC=UURRRRIS) is equal to $C$ or <br> are you checking power supply voltages? | 1. Set CE Mode switch to CE Mode. <br> 2. Select the Analog Voltage/Temperature Display (OWA) screen. <br> 3. Any sensor more than three + or characters should be adjusted or checked for the proper voltage level. <br> 4. Use table A and your sensor number or 1X RRRR number to determine the power supply and step number. <br> 5. Select the Partial Power Up/Down ( OWW ) screen. <br> 6. Select DP <br> (power-down processor only). |
| 3 . | Are you here to adjust or did you just exchange PS101? | PS101 voltages are not adjustable. If any voltage level is out of range, exchange the power supply. <br> 1. Measure for +5 Vdc at the following points: <br> - lead at 01A-A1V2J08 <br> + lead at 01A-A 1V2J03. <br> 2. Exchange PS 101 if voltage is not between +4.5 and +5.5 Vdc. <br> 3. Measure for +24 Vdc at the following points: <br> - lead at 01A-A 1V2J08 <br> + lead at 01A-A1V2B11. <br> 4. Exchange PS 101 if voltage is not between +22 and +26 Vdc. <br> 5. If all voltage checks or adjustments are done, go to page PR 5001. |



| RRRR | $\begin{array}{\|l\|} \hline \begin{array}{l} \text { Power } \\ \text { Supply } \end{array} \\ \hline \end{array}$ | Voltage | Go to |
| :---: | :---: | :---: | :---: |
| 1643 | ${ }^{\text {PS } 103}$ | $+5 \mathrm{Vdc}$ | Step 5 |
| A01X | PS103 | +24 Vdc | Step 5 |
| A02X | PS103 | +5 Vdc | Step 5 |
| A07X | PS102 | +5 Vdc | Step 4 |
| A08X | PS 108 | +5 Vdc | Step 10 |
| A09X | PS109 | $+5 \mathrm{Vdc}$ | Step 11 |
| A10x | PS103 | +5 Vdc | Step 5 |
| A11x | PS103 | +5 Vdc | Step 5 |
| A 12X | PS107 | $+6 \mathrm{Vdc}$ | Step 9 |
| A13X | PS 107 | +6 Vdc | Step 9 |
| A14X | PS108 | +8.5 Vdc | Step 10 |
| A15X | PS102 | $+5 \mathrm{Vdc}$ | Step 4 |
| A16X | PS107 | $+6 \mathrm{Vdc}$ | Step 9 |
| A17X | PS105 | $-1.5 \mathrm{Vdc}$ | Step 7 |
| A18X | PS103 | -2.2 Vdc | Step 5 |
| A21X | PS102 | -5 Vdc | Step 4 |
| A25x | PS111 | -1.5 Vdc | Step 12 |
| A26x | PS105 | $-1.5 \mathrm{Vdc}$ | Step 7 |
| A29x | PS105 | -1.5 Vdc | Step 7 |
| A30X | PS105 | $-1.5 \mathrm{Vdc}$ | Step 7 |
| A31X | PS105 | $-1.5 \mathrm{Vdc}$ | Step 7 |
| A32X | PS105 | $-1.5 \mathrm{Vdc}$ | Step 7 |
| A54X | PS102 | -5 Vdc | Step 4 |
| A57X | PS112 | $-4.3 \mathrm{Vdc}$ | Step 13 |
| A58X | PS 106 | $-4.3 \mathrm{Vdc}$ | Step 8 |
| A61X | PS106 | $-4.3 \mathrm{Vdc}$ | Step 8 |
| A62X | PS106 | $-4.3 \mathrm{Vdc}$ | Step 8 |
| A63X | PS106 | $-4.3 \mathrm{Vdc}$ | Step 8 |
| A64X | PS106 | $-4.3 \mathrm{Vdc}$ | Step 8 |

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Seq CAO2O \& $\begin{array}{l}\text { PN } 6169119 \\
1 \text { of } 5\end{array}$ <br>
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\text { 18 Feb 85 }\end{gathered}
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| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 4 | Are you here to adjust or did you just exchange PS102? | PS102 voltages are not adjustable. If any voltage level is out of range, exchange the power supply. <br> 1. If power will not stay up, press Check Reset and service panel Power On for each voltage check. <br> 2. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2K2D08 <br> + lead at O1A-A2K2D03. <br> 3. Exchange PS 102 if voltage is not between +4.5 and +5.5 Vdc . <br> 4. Measure for +8.5 Vdc at the following points: <br> - lead at 01A-A2K2D08 <br> + lead at 01A-A2K2B11. <br> 5. Exchange PS 102 if voltage is not between +7.65 and +9.35 Vdc . <br> 6. Measure for +12 Vdc at the following points: <br> - lead at 01A-A2J2D08 <br> + lead at 01A-A2J2B11. <br> 7. Exchange PS 102 if voltage is not between +10.8 and +13.2 Vdc. <br> 8. Measure for -5 Vdc at the following points: <br> - lead at 01A-A2K2D08 <br> + lead at 01A-A2K2B06. <br> 9. Exchange PS 102 if voltage is not between -4.5 and -5.5 Vdc . <br> 10. Measure for -12 Vdc at the following points: <br> - lead at 01A-A202P08 <br> + lead at 01A-A202P07. <br> 11. Exchange PS102 if voltage is not between -10.8 and -13.2 Vdc. <br> 12. If voltages are correct and you still have a 1 X Ref Code with the S field equal to C , go to step 14. <br> 13. If voltage checks or adjustments are done, go to page PR 5001. |
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PR 1022
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| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 8 | Are you here to adjust or did you just exchange PS 106? <br> Warning: If you are installing part 4494190 , go to PR 1015 before continuing. | PS106 is adjustable. Exchange the power supply if the voltage level is out of range and does not adjust. <br> 1. Set CE Mode switch to CE Mode. <br> 2. Select Diagnostic Power Up (OWD) screen. <br> 3. Select option D <br> (stop after -1.5/-4.3V start). <br> 4. Measure for -4.3 Vdc at the following points: <br> - lead at 01A-A2G1D06 <br> + lead at 01A-A2G1C06. <br> 5. Adjust PS106 to -4.33 V if voltage is not between -4.25 and -4.42 Vdc . <br> Note: Adjustment pot is located on power supply. <br> 6. Exchange PS 106 if voltage fails to adjust. A torque wrench and a $1 / 4$ to $3 / 8$ drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001. <br> 7. If voltages are correct and you still have a $1 \times$ Ref Code with the $S$ field equal to $C$, go to step 14. <br> 8. If voltage checks or adjustments are done, go to page PR 5001. |



| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 9 | Are you here to adjust or did you just exchange PS 107? | PS107 is adjustable. Exchange the power supply if the voltage level is out of range and does not adjust. <br> 1. Set CE Mode switch to CE Mode. <br> 2. Select Diagnostic Power Up (QWD) screen. <br> 3. Select option H (stop after +6 V start). <br> 4. Measure for +6 Vdc at the following points: <br> - lead at 01A-A3K2J08 <br> + lead at 01A-A3K2G11. <br> 5. Adjust PS 107 to +6.0 V if voltage is not between +5.82 and +6.18 Vdc . <br> Note: Adjustment pot is located on power supply. <br> 6. Exchange PS 107 if voltage fails to adjust. <br> 7. If the voitage level is correct and you still have a $1 X$ Ref Code with the $S$ field equal to C, go to step 14. <br> 8. If voltage checks or adjustments are done, go to page PR 5001. |
| 10 | Are you here to adjust or did you just exchange PS 108? <br> Note: If PS 108 is a +5 V power supply, use PR 1025. | PS108 is adjustable. Exchange the power supply if the voltage level is out of range and does not adjust. <br> 1. Set CE Mode switch to CE Mode. <br> 2. Select Diagnostic Power Up (QWD) screen. <br> 3. Select option G <br> (stop after +8.5 V start). <br> 4. Measure for +8.5 Vdc at the following points: <br> - lead at 01A-A4K2J08 <br> + lead at 01A-A4K2J12. <br> 5. Adjust PS 108 to +8.50 V if voltage is not between +8.24 and +8.76 Vdc . <br> Note: Adjustment pot is located on power supply. <br> 6. Exchange PS108 if voltage fails to adjust. <br> 7. If the voltage level is correct and you still have a 1XRef Code with the S field equal to $C$, go to step 14. <br> 8. If all voltage checks or adjustments are done, go to page PR 5001. |



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PR 1025

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 12 | Are you here to adjust or did you just exchange PS111? <br> Warning: If you are installing part 4494199, go to PR 1015 before continuing. | PS111 is adjustable. Exchange the power supply if the voltage level is out of range and does not adjust. <br> 1. Set CE Mode switch to CE Mode. <br> 2. Select Diagnostic Power Up (OWD) screen. <br> 3. Select option E (stop after -1.5/-4.3V start). <br> 4. Measure for -1.5 Vdc at the following points: <br> - lead at 01A-A2H1B06 <br> + lead at 01A-A2H1A06. <br> 5. Adjust PS111 to -1.50 V if voltage is not between - 1.47 and -1.53 Vdc . <br> Note: Adjustment pot is located on power supply. <br> 6. Exchange PS111 if voltage fails to adjust. A torque wrench and a $1 / 4$ to $3 / 8$ drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001. <br> 7. If the voltage level is correct and you still have a 1X Ref Code with the $S$ field equal to $C$, go to step 14. <br> 8. If voltage checks or adjustments are done, go to page PR 5001. |



## 0000000000000000000000000000000000

Ref Codes 1110150E, 1110240E, 1110250E, 11D2840E, 11D2850E

These Ref Codes indicate PS 105 failed to turn on because of a failure in the start line, remote sense return line, or +24 V bias to
PS 105.
Possible causes:

- PS105 start line grounded
- 01A-A2E2 sense card
- 01A-A2 board
- PS105
- PS105 remote sense return line open.

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Press service panel Power On. <br> 4. Select Diagnostic Power Up (QWD) screen. <br> 5. Select option A (stop after K03 picked). <br> 6. Measure for +24 Vdc at the following points: <br> - lead at PS105 J/P03-2 <br> + lead at PS 105 J/P03-1. |
| 2 | $\text { Is voltage less than }+22$ $\mathrm{Vdc} \text { ? }$ | Go to step 10. |
| 3 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at frame ground <br> + lead at PS 105 J/P02-8. |
| 4 | $\begin{aligned} & \text { Is voltage greater than }+2.5 \\ & \mathrm{Vdc} \text { ? } \end{aligned}$ | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB 1 and CB2 off. <br> 3. Exchange cable from $\mathrm{PS} 105 \mathrm{~J} / \mathrm{PO} 2$ to $01 \mathrm{~A}-\mathrm{B} 2 \mathrm{~TB} 1$ sense capacitors. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Go to step 20. |




| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 5 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at frame ground <br> + lead at PS105 J/PO2-1. |
| 6 | Is voltage less than +2.5 Vdc? | Go to step 13. |
| 7 | Go to Instructions column. | 1. Press ENTER to end the Diagnostic Stop. <br> 2. Measure for +5 Vdc at the following points: <br> - lead at frame ground <br> + lead at PS105 J/PO2-1. <br> 3. The 01A-B2 plenum door must be closed. <br> 4. Select Partial Power Up/Down (OWW) screen. <br> 5. Select UP (power-up processor only). |
| 8 | Is voltage greater than +2.5 Vdc? | A torque wrench and a $1 / 4$ to $3 / 8$ drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001. <br> 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS 105. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Go to step 20. |



| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 9 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2E2 card. <br> Note: Check TCCs for proper seating before exchanging card. <br> 4. Go to step 20. |
| 10 | Go to Instructions column. | Measure for +24 Vdc at the following points: <br> - lead at PS $103 \mathrm{~J} / \mathrm{PO5}-1$ <br> + lead at PS103 J/P05-3. |
| 11 | Is voltage greater than +22 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from PS103 J/P05 to PS105 J/P03. <br> Note: Check cable connectors for pushed in pins and seating before exchanging cable. <br> 4. Go to step 20. |
| 12 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS 103. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 13 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Disconnect PS105 J/PO2. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2G09. |
| 14 | Is voltage greater than +2.5 Vdc? | A torque wrench and a $1 / 4$ to $3 / 8$ drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001. <br> 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS105. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Go to step 20. |
| 15 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Reconnect PS $105 \mathrm{~J} / \mathrm{PO}$. <br> 3. Swap 01A-A2E2 and 01A-A2D2 cards. <br> Note: Ensure TCCs are reinstalled. <br> 4. Press service panel Power On. <br> 5. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2G09. |
| 16 | Is voltage greater than +2.5 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange card swapped into the 01A-A2D2 position. <br> 4. Go to step 20. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 17 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Disconnect cable 01A-A2A2. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Press service panel Power On. <br> 6. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2G09. |
| 18 | is voltage greater than +2.5 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from PS105 J/PO2 to 01A-A2A2. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Go to step 20. |
| 19 | Go to Instructiòns column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. |
| 20 | Go to Instructions column. | 1. Ensure PCC CB1 and CB2 are off. <br> 2. Reinstall and check all cables and cards for proper seating in the following areas: <br> PS103 <br> PS105 <br> 01A-B2 TB 1 <br> 01A-A2 board. <br> 3. Reset any tripped CPs. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |



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$B / M 2676380$ | $\begin{array}{l}\text { MI } \\ \text { Seq CA025 }\end{array}$ | $\begin{array}{l}\text { PN 6169120 } \\ 4 \text { of } 4\end{array}$ |
| :--- | :--- | :--- | | EC A20558 |
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## 

## Ref Codes 1110350E, 1110440E, 1110450E, 11D3740E, 11D3750E

## These R

Possible causes:

- PS106 start line grounded
- O1A-A2E2 sense card
- 01A-A2 board
- PS106
- PS103
- PS106 remote sense return line open.

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Press service panel Power On. <br> 4. Select Diagnostic Power Up (QWD) screen. <br> 5. Select option $A$ (stop after K 03 picked). <br> 6. Measure for +24 Vdc at the following points: <br> - lead at PS106 J/PO3-2 <br> + lead at PS106 J/P03-1. |
| 2 | Is voltage less than +22 Vdc? | Go to step 10. |
| 3 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at frame ground <br> + lead at PS106 J/P02-8. |
| 4 | Is voltage greater than +2.5 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from PS106 J/PO2 to $01 A-B 2 T B 1 C / B$ sense capacitors. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Go to step 20. |



B/M 2676380 \begin{tabular}{|l|l|}
\hline MI <br>
Seq CAOBO \& PN 6169121 <br>
\hline

 

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\hline
\end{tabular}

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 5 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at frame ground <br> + lead at PS106 J/P02-1. |
| 6 | Is voltage greater than +2.5 Vdc ? | Go to step 13. |
| 7 | Go to Instructions column. | 1. Press ENTER to end the Diagnostic Stop. <br> 2. Measure for +5 Vdc at the following points: <br> - lead at frame ground <br> + lead at PS $106 \mathrm{~J} / \mathrm{PO} 2-1$. <br> 3. The 01A-B2 plenum door must be closed. <br> 4. Select Partial Power Up/Down (OWW) screen. <br> 5. Select UP (power-up processor only). |
| 8 | Is voltage greater +2.5 Vdc ? | A torque wrench and a $1 / 4$ to $3 / 8$ drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001. <br> 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS106. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Go to step 20. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 9 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2E2 card. <br> Note: Check TCCs for proper seating before exchanging card. <br> 4. Go to step 20. |
| 10 | Go to Instructions column. | Measure for +24 Vdc at the following points: <br> - lead at PS103 J/P05-2 <br> + lead at PS103 J/P05-6. |
| 11 | Is voltage greater than +22 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from PS103 J/P05 to PS106 J/P03. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Go to step 20. |
| 12 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS 103. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Go to step 20. |



## 

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 13 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Disconnect PS106 J/PO2. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2G11. |
| 14 | Is voltage greater than +2.5 Vdc? | A torque wrench and a $1 / 4$ to $3 / 8$ drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001. <br> 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS 106. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Go to step 20. |
| 15 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Reconnect PS $106 \mathrm{~J} / \mathrm{PO} 2$. <br> 3. Swap 01A-A2E2 and 01A-A2D2 cards. <br> Note: Ensure TCCs are reinstalled. <br> 4. Press service panel Power On. <br> 5. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2G11. |
| 16 | $\begin{aligned} & \text { Is voltage greater than }+2.5 \\ & \text { Vdc? } \end{aligned}$ | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange card swapped into the 01A-A2D2 position. <br> 4. Go to step 20. |

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| Seq CA030 | $\begin{array}{l}\text { PN } 6169121 \\ 3 \\ \text { 3 of 4 }\end{array}$ | EC A20558

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| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 17 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Disconnect cable 01A-A2A2. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Press service panel Power On. <br> 6. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2G11. |
| 18 | ```Is voltage greater than +2.5 Vdc?``` | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from PS106 J/PO2 to 01A-A2A2. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Go to step 20. |
| 19 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. |
| 20 | Go to instructions column. | 1. Ensure PCC CB1 and CB2 are off. <br> 2. Reinstall and check all cables and cards for proper seating in the following areas: <br> PS103 <br> PS106 <br> 01A-B2 TB1 <br> 01A-A2 board. <br> 3. Reset any tripped CPs. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001 . |



These Ref Codes indicate that PS 105 failed to turn on after the start line was set on.
Possible causes:

- PS105
- 01A-A2E2 sense card
- PS105 start line
- +5 Vdc from MSS
- +300 Vdc from PS 104.

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Disconnect PS105 P01. <br> 4. Press service panel Power On. <br> 5. Select Diagnostic Power Up (OWD) screen. <br> 6. Select option B (stop after KO4 picked). <br> 7. Measure for +5.0 Vdc at the following points: <br> - lead at frame ground <br> + lead at PS105 J/PO2-12. |
| 2 | Is voltage +4.5 to +5.5 Vdc ? | Go to step 6. |
| 3 | Go to Instructions column. | Measure for +5.0 Vdc at the following points: <br> - lead at 01A-A2A2D08 <br> + lead at 01A-A2A2D03. |
| 4 | Is voltage +4.5 to +5.5 Vdc ? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from PS105 J/PO2 to 01A-A2A2. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |



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PR 1051

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 5 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange 01A-A2 board. <br> 3. Go to page PR 5001. |
| 6 | Go to instructions column. | Measure for +300 Vdc at the following points: <br> DANGER <br> 300 Vdc. <br> - lead at PS105 J/P01-3 <br> + lead at PS105 J/P01-1 <br> (cable end). |
| 7 | Is voltage greater than +225 Vdc ? | Go to step 11. |
| 8 | Go to instructions column. | 1. Press ENTER to end Diagnostic Stop. <br> 2. Reconnect PS $105 \mathrm{~J} / \mathrm{PO1}$. <br> 3. Disconnect PS $104 \mathrm{~J} / \mathrm{PO} 04$. <br> 4. Select Diagnostic Power Up (QWD) screen. <br> 5. Select option B <br> (stop after KO4 picked). <br> 6. Measure for +300 Vdc at the following points: DANGER 300 Vdc. <br> - lead at PS104 J/PO4-7 <br> + lead at PS $104 \mathrm{~J} /$ P04-9 <br> (on power supply). |
| 9 | Is voltage greater than +225 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable PS $104 \mathrm{~J} / \mathrm{PO} 4$ to PS105 J/PO1. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |




| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 10 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS 104. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 11 | Go to Instructions column. | 1. Press ENTER to end Diagnostic Stop. <br> 2. Reconnect PS105 J/PO1. <br> 3. Measure for +5.0 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2G09. <br> Note: The voltage level is expected to go to OV for about two seconds. <br> 4. The 01A-B2 plenum door must be closed. <br> 5. Select Diagnostic Power Up (OWD) screen. <br> 6. Select option D (stop after -1.5/-4.3V start). |
| 12 | $\begin{aligned} & \text { Is voltage greater than }+0.8 \\ & \text { Vdc? } \end{aligned}$ | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange 01A-A2E2 card. <br> 3. Go to page PR 5001.: |



| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 14 | Is voltage greater than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 15 | Go to Instructions column. | 1. Measure for +5.0 Vdc at the following points: <br> - lead at frame ground. <br> + lead at PS105 P02-1. <br> Note: The voltage level is expected to go to OV for about two seconds. <br> 2. Select Diagnostic Power Up (QWD) screen. <br> 3. Select option D (stop after -1.5/-4.3V start). |
| 16 | $\begin{aligned} & \text { Is voltage greater than }+0.8 \\ & \text { Vdc? } \end{aligned}$ | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from PS105 J/PO2 to 01A-A2A2. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 17 | Go to Instructions column. | A torque wrench and a $1 / 4$ to $3 / 8$ drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001. <br> 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS 105. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |



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$B / M 2676380$ | $\begin{array}{l}\text { MI } \\ \text { Seq_CA035 }\end{array}$ | $\begin{array}{l}\text { PN } 6169122 \\ 4 \text { of } 4\end{array}$ |
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## 0000000000000000000000000000000000

Ref Codes $1111240 \mathrm{E}, 1111250 \mathrm{E}$

These Ref Codes indicate that PS106 failed to turn on after the start line was set on.
Possible causes

- PS106
- O1A-A2E2 sense card
- PS106 start line
+5 Vdc from MSS
- +300 Vdc from PS 104

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Disconnect PS106 PO1. <br> 4. Press service panel Power On. <br> 5. Select Diagnostic Power Up (QWD) screen. <br> 6. Select option B (stop after K04 picked). <br> 7. Measure for +5 Vdc at the following points: <br> - lead at frame ground <br> + lead at PS106 J/PO2-12. |
| 2 | Is voltage +4.5 to +5.5 Vdc ? | Go to step 6. |
| 3 | Go to Instructions column. | Measure for +5 Vdc on the following point: <br> - lead at 01A-A2A2D08 <br> + lead at 01A-A2A2D03. |
| 4 | Is voltage +4.5 to +5.5 Vdc ? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from PS106 J/PO2 to 01A-A2A2. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001 . |


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| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 5 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 6 | Go to Instructions column. | Measure for +300 Vdc at the following points: <br> DANGER 300 Vdc. <br> - lead at PS106 J/P01-3 <br> + lead at PS106 J/P01-1 <br> (cable end). |
| 7 | Is voltage greater than $+\mathbf{2 2 5}$ Vdc? | Go to step 11. |
| 8 | Go to Instructions column. | 1. Press ENTER to end Diagnostic Stop. <br> 2. Reconnect PS106 J/PO1. <br> 3. Disconnect PS104 J/PO4. <br> 4. Select Diagnostic Power Up (OWD) screen. <br> 5. Select option B <br> (stop after K04 picked). <br> 6. Measure for +300 Vdc at the following points: <br> DANGER <br> 300 Vdc. <br> - lead at PS104 J/P04-10 <br> + lead at PS104 J/P04-12 <br> (on power supply). |
| 9 | Is voltage greater than +225 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from PS104 J/PO4 to PS106 J/P01. <br> Note: Check cable connectors for pushed in pins and seating before exchanging cable. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |



| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 10 | Go to Instructions column. | 1. Set service panel Power Off switch to <br> Power Off and then back to Normal. <br> 3. Exchange PS104. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. supply. <br> 4. Set PCC CB1 and CB2 on. |
| 11 | Go to Instructions column. | 1. Press ENTER to end Diagnostic Stop. <br> 2. Reconnect PS $106 \mathrm{~J} / \mathrm{PO} 1$. <br> Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2G11. <br> Note: The voltage level is expected to go to OV for about two seconds. <br> 4. Select Diagnostic Power Up (OWD) <br> 5. Screen. <br> (stop after -1.5/-4.3V start). |
| 12 | Is voltage greater than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal <br> 2. Exchange 01A-A2E2 card. <br> Go to page PR 5001 |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 13 | Go to Instructions column. | 1. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2A2B08. <br> Note: The voltage level is expected to go to OV for about two seconds. <br> 2. Select Diagnostic Power Up (OWD) screen. <br> 3. Select option D (stop after -1.5/-4.3V start). |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 14 | Is voltage greater than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001 . |
| 15 | Go to Instructions column. | 1. Measure for +5 Vdc at the following points: <br> - lead at frame ground. <br> + lead at PS106 P02-1. <br> Note: The voltage level is expected to go to OV for about two seconds. <br> 2. Select Diagnostic Power Up (OWD) screen. <br> 3. Select option D (stop after -1.5/-4.3V start). |
| 16 | Is voltage greater than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from PS106 J/PO2 to 01A-A2A2. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 17 | Go to Instructions column. | A torque wrench and a $1 / 4$ to $3 / 8$ drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001. <br> 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS 106. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |



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$B / M 2676380$ | $\begin{array}{ll}\text { M1 } \\ \text { Seq CAO4O }\end{array}$ | $\begin{array}{l}\text { PN 6169123 } \\ 4 \text { of } 4\end{array}$ |
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| :--- |
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Ref Codes 1111340E, 1111350E, 1112950E

These Ref Codes indicate that PS 109 failed to turn on after the start line was set on
Possible causes:

- 01A-A2E2 card
- PS109 start line
- PS104 F5, F6
- PS107 to PS109
- +5 V from MSS
- +300V from PS 104 .

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> DANGER <br> 300 Vdc. <br> 2. Check for open PS 104 F5 or F6. |
| 2 | Are F5 and F6 good? | 1. Set CE Mode switch to CE Mode. <br> 2. Press service panel Power On. <br> 3. Go to step 7 |
| 3 | Is F5 or F6 open? | 1. Exchange F5 or F6. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Press service panel Power On. <br> 4. Select the Partial Power Up/Down (QWW) screen. <br> 5. Select UP (power-up processor only). |
| 4 | $\begin{array}{\|l\|} \hline \begin{array}{l} \text { Does processor status equal } \\ \text { power is on? } \end{array} \\ \hline \end{array}$ | Go to page PR 5001. |
| 5 | Do you have the same 1 X Ref Code? | Go to step 12. |




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| Step | Conditions. | Instructions |
| :---: | :---: | :---: |
| 6 | Do you have a different Ref Code? | Go to page PR 1001. |
| 7 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at frame ground <br> + lead at PS109 P01-2. |
| 8 | Is voltage greater than +4.5 Vdc? | Go to step 45. |
| 9 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at 01A-A2A4D08 <br> + lead at 01A-A2A4D03. |
| 10 | Is voltage greater than +4.5 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from 01A-A2A4 to PS107 P01, PS108 P01, and PS109 P01. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Go to step 57. |
| 11 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board <br> 4. Go to step 57. |
| 12 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> DANGER <br> 300 Vdc. <br> 3. Disconnect PS104 P06. <br> 4. Measure resistance at the following points: <br> - lead at frame ground <br> + lead at PS104 P06-13 <br> + lead at PS 104 PO6-15. |



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| Stepp | Conditions | Instructions |
| :--- | :--- | :--- |
| 13 | Is an open indicated at both <br> points | Go to step 17. |


| Stop | Conditions | Instructions |
| :---: | :---: | :---: |
| 20 | Is an open indicated at both points? | 1. Exchange PS108. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 2. Go to step 57. |
| 21 | Go to Instructions column. | 1. Set PCC CB1 and CB2 off. <br> 2. Exchange cable from PS 104 PO6 to PS107 P03, PS 108 P03, and PS 109 PO3. <br> Note: Check cable connectors for pushed in pins and seating before exchanging cable. <br> 3. Go to step 57. |
| 22 | Go to Instructions column. | Measure resistance at the following points: <br> - lead at frame ground <br> + lead at PS104 P06-7 <br> + lead at PS104 P06-9. |
| 23 | Is an open indicated at both points? | Go to step 27. |
| 24 | Go to Instructions column. | 1. Disconnect PS107 P03. <br> 2. Measure resistance at the following points: <br> - lead at frame ground <br> + lead at PS104 P06-7 <br> + lead at PS104 P06-9. |
| 25 | Is an open indicated at both points? | 1. Exchange PS107. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 2. Go to step 57. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 26 | Go to Instructions column. | 1. Exchange cable from PS 104 PO6 to PS107 P03, PS 108 P03, and PS 109 P03. <br> Note: Check cable connectors for pushed in pins and seating before exchanging cable. <br> 2. Go to step 57. |
| 27 | Go to Instructions column. | 1. Ensure PS 104 F5 and F6 are good. <br> 2. Disconnect the following: <br> PS 104 P06 <br> PS 107 P03 <br> PS 108 P03 <br> PS109 PO3. <br> 3. Set PCC CB1 and CB2 on. <br> 4. Press service panel Power On. <br> 5. Select the Partial Power Up/Down (QWW) screen. <br> 6. Select UP <br> (power-up processor only). |
| 28 | Go to Instructions column. | 1. Select the Partial Power Up/Down ( $Q W W$ ) screen. <br> 2. Select DP <br> (power-down processor only). <br> DANGER <br> 300 Vdc. <br> 3. Check for open PS104 F5 or F6. |
| 29 | Is F5 or F6 open? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS 104. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Go to step 57. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 30 | Go to Instructions column. | 1. Select the Partial Power Up/Down (QWW) screen. <br> 2. Select DP <br> (power-down processor only). <br> 3. Reconnect PS104 P06. <br> 4. Select the Partial Power Up/Down (OWW) screen. <br> 5. Select UP (power-up processor only). |
| 31 | Go to Instructions column. | 1. Select the Partial Power Up/Down (QWW) screen. <br> 2. Select $D P$ <br> (power-down processor only). <br> DANGER <br> 300 Vdc. <br> 3. Check for open PS 104 F5 or F6. |
| 32 | Is F5 or F6 open? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from PS 104 P06 to PS107 P03, PS 108 P03, and PS 109 P03. <br> Note: Check cable connectors for pushed in pins and seating before exchanging cable. <br> 4. Go to step 57. |
| 33 | Go to Instructions column. | 1. Select the Partial Power Up/Down (OWW) screen. <br> 2. Select DP <br> (power-down processor only). <br> 3. Reconnect PS 109 P03. <br> 4. Select the Partial Power Up/Down (OWW) screen. <br> 5. Select UP <br> (power-up processor only). |



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PR 1074


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 34 | Go to Instructions column. | 1. Select the Partial Power Up/Down (OWW) screen. <br> 2. Select DP <br> (power-down processor only). <br> DANGER <br> 300 Vdc. <br> 3. Check for open PS104 F5 or F6. |
| 35 | Is F5 or F6 open? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB 1 and CB2 off. <br> 3. Exchange PS109. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Go to step 57. |
| 36 | Go to Instructions column. | 1. Select the Partial Power Up/Down (OWW) screen. <br> 2. Select DP <br> (power-down processor only). <br> 3. Disconnect PS109 P03. <br> 4. Reconnect PS 108 P03. <br> 5. Select the Partial Power Up/Down (OWW) screen. <br> 6. Select UP <br> (power-up processor only). |
| 37 | Go to Instructions column. | 1. Select the Partial Power Up/Down (QWW) screen. <br> 2. Select DP <br> (power-down processor only). <br> DANGER <br> 300 Vdc . <br> 3. Check for open PS 104 F5 or F6. |
| 38 | Is $\mathrm{F5}$ or F6 open? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS 108. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Go to step 57. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 39 | Go to Instructions column. | 1. Select the Partial Power Up/Down (QWW) screen. <br> 2. Select DP <br> (power-down processor only). <br> 3. Disconnect PS 108 P03. <br> 4. Reconnect PS107 PO3. <br> 5. Select the Partial Power Up/Down (QWW) screen. <br> 6. Select UP <br> (power-up processor only). |
| 40 | Go to Instructions column. | 1. Select the Partial Power Up/Down (QWW) screen. <br> 2. Select DP <br> (power-down processor only). <br> DANGER <br> 300 Vdc. <br> 3. Check for open PS 104 F5 or F6. |
| 41 | Is $\mathrm{F5}$ or f6 open? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS107. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Go to step 57. |
| 42 | Go to Instructions column. | 1. Select the Partial Power Up/Down (OWW) screen. <br> 2. Select DP (power-down processor only). <br> 3. Reconnect PS107 P03. <br> 4. Reconnect PS108 P03. <br> 5. Reconnect PS109 P03. <br> 6. Select the Partial Power Up/Down (OWW) screen. <br> 7. Select UP <br> (power-up processor only). |



| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 47 | Go to Instructions column. | 1. Press ENTER to end Diagnostic Stop. <br> DANGER <br> 300 Vdc. <br> 2. Reconnect PS 109 PO 3. <br> 3. Disconnect PS104 P06. <br> 4. Select the Diagnostic Power Up (QWD) screen. <br> 5. Select option B (stop after K04 picked). <br> 6. Measure for +300 Vdc at the following points: <br> - lead at PS104 J06-13 <br> + lead at PS104 J06-15 <br> (on power supply). |
| 48 | Is voltage greater than 225 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB 1 and CB2 off. <br> DANGER <br> 300 Vdc. <br> 3. Exchange cable from PS 104 P06 to PS109 P03. <br> Note: Check cable connectors for pushed in pins and seating before exchanging cable. <br> 4. Go to step 57. |
| 49 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> DANGER <br> 300 Vdc. <br> 3. Exchange PS104. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Go to step 57. |



## Ref Codes $1111540 \mathrm{E}, 1111550 \mathrm{E}$

PR 1091

These Ref Codes indicate PS107 failed to turn on after the start line was set on.
Possible causes:

- 01A-A2E2 card
- PS107 missing +5 Vdc from MSS
- PS107 missing +300 Vdc from PS 104
- PS107.

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Disconnect PS107 J/PO3. <br> 4. Press service panel Power On. <br> 5. Select Diagnostic Power Up (QWD) screen. <br> 6. Select option B <br> (stop after KO4 picked). <br> 7. Measure for +5 Vdc at the following points: <br> - lead at frame ground <br> + lead at PS107 J/P01-2. |
| 2 | ```Is voltage less than +4.5 Vdc?``` | Go to step 12. |
| 3 | Go to Instructions column. | DANGER <br> 300 Vdc. <br> Measure for +300 Vdc at the following points: $\begin{aligned} & \text { - lead at PS107 J/PO3-3 } \\ & \text { + lead at PS } 107 \mathrm{~J} / \mathrm{PO}-1 \\ & \text { (cable end). } \end{aligned}$ |
| 4 | $\qquad$ | Go to step 15. |



| 4381 ${ }^{\text {B/M } 2676380}$ | MI <br> Seg CA050 | $\begin{aligned} & \text { PN } 6169125 \\ & 1 \text { of } 3 \\ & \hline \end{aligned}$ | EC A20558 01 Oct 84 |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 5 | Go to Instructions column. | 1. Press ENTER to end Diagnostic Stop. <br> 2. Reconnect PS $107 \mathrm{~J} / \mathrm{PO} 3$. <br> 3. Select Diagnostic Power Up (QWD) screen. <br> 4. Select option H (stop after +6 V start). <br> 5. Measure for +5 Vdc at the following points: <br> - lead at frame ground <br> + lead at PS107 J/PO1-8. |
| 6 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS107. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Go to step 18. |
| 7 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at 01A-A2A4D08 <br> + lead at 01A-A2A4B08. |
| 8 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from 01A-A2A4 to PS107 J/PO1. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Go to step 18. |
| 9 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2B12. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 10 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Go to step 18. |
| 11 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2E2 card. <br> 4. Go to step 18. |
| 12 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at 01A-A2A4D08 <br> + lead at 01A-A2A4D03. |
| 13 | Is voltage is greater than +4.5 Vdc ? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off <br> 3. Exchange cable from 01A-A2A4 to PS107 J/P01. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Go to step 18. |
| 14 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Go to step 18. |



## 

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 15 | Go to Instructions column. | 1. Press ENTER to end Diagnostic Stop. <br> DANGER <br> 300 Vdc. <br> 2. Disconnect PS104 J/P06. <br> 3. Select Diagnostic Power Up (QWD) screen. <br> 4. Select option B <br> (stop after K04 picked). <br> 5. Measure for +300 Vdc at the following points: <br> - lead at PS104 J/P06-7 <br> + lead at PS104 J/P06-9 <br> (on power supply). |
| 16 | Is voltage greater than 225 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from PS $104 \mathrm{~J} / \mathrm{PO} 06$ PS107 J/P03. <br> Note: Check cable connectors for pushed in pins and seating before exchanging cable. <br> 4. Go to step 18. |
| 17 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS104. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. |
| 18 | Go to Instructions column. | 1. Ensure PCC CB1 and CB2 are off. <br> 2. Reinstall and check all cables and cards for proper seating in the following areas: <br> PS 107 <br> PS 104 <br> 01A-A2 board. <br> 3. Set PCC CB1 and CB2 on. <br> 4. Go to page PR 5001. |



## 4381

4381 2676380 | MI | $\begin{array}{l}\text { PN } 6169125 \\ \text { Seq CAO5O } \\ 3 \text { of } 3\end{array}$ |
| :--- | :--- | EC A20558

01 Oct 84 $\square$

- Copright ввм Corp. 1984

These Ref Codes indicate that the +5 Vdc bias voltage is missing at PS 105
Possible causes:

- PS105
- PS103.

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normai. <br> 2. Set CE Mode switch to CE Made. <br> 3. Press service panel Power On. <br> 4. Select Diagnostic Power Up (QWD) screen. <br> 5. Select option A <br> (stop after KO3 picked). <br> Measure for +5 Vdc at the following points: <br> - lead at PS105 J/P03-4 <br> + lead at PS105 J/P03-3. |
| 2 | ```Is voltage greater than +4.5 Vdc?``` | A torque wrench and $1 / 4$ to $3 / 8$ drive adapter are needed to exchange the power supply. For tool part numbers, See Volume A07, <br> "Removals and Replacements." <br> 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS105. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 3 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at PS103 J/PO6-4 <br> + lead at PS103 J/P06-2. |






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PR 1101

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 4 | Is voltage greater than +4.5 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange the cable from PS $103 \mathrm{~J} / \mathrm{PO} 06$ to PS105 J/P03. <br> Note: Check cable connectors for pushed in pins and seating before exchanging cable. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 5 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS103. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. |



4381
$B / M 2676380$

| MI | $\begin{array}{l}\text { PN } 6169126 \\ \text { Seq CAO55 }\end{array}$ |
| :--- | :--- |


| EC A20558 |
| :--- |
| 01 Oct 84 | $\square$

PR 1102


## 

## Ref Codes $1112140 \mathrm{E}, 1112150 \mathrm{E}$

These Ref Codes indicate that the +5 Vdc bias voltage is missing at PS 106 .
Possible causes:

- PS106
- PS103.

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Press service panel Power On. <br> 4. Select Diagnostic Power Up (OWD) screen. <br> 5. Select option A <br> (stop after K03 picked). <br> Measure for +5 Vdc at the following points: <br> - lead at PS106 J/P03-4 <br> + lead at PS106 J/P03-3. |
| 2 | Is voltage greater than +4.5 Vdc ? | Go to step 6. |
| 3 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at PS103 J/P06-7 <br> + lead at PS103 J/P06-3. |




| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 4 | Is voltage greater than +4.5 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange the cable from PS $103 \mathrm{~J} / \mathrm{PO} 0$ to PS106 J/P03. <br> Note: Check cable connectors for pushed in pins and seating before exchanging cable. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 5 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS 103. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 6 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at 01A-A2C2B 12. |
| 7 | Is voltage less than +0.8 Vdc? | A torque wrench and $1 / 4$ to $3 / 8$ drive adapter are needed to exchange the power supply. For tool part numbers, See Volume A07, <br> "Removals and Replacements." <br> 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS 106. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |




Ref Codes $1112340 \mathrm{E}, 1112350 \mathrm{E}$

These Ref Codes indicate that the +5 Vc bias voltage is missing at PS 109 .
Possible causes:

- PS109
- PS103.

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set CE mode switch to CE Mode. <br> 3. Press service panel Power On. <br> 4. Select Diagnostic Power Up (QWD) screen. <br> 5. Select option $A$ (stop after KO3 picked). <br> Measure for +5 Vdc at the following points: $\text { - lead at PS } 109 \mathrm{~J} / \mathrm{PO} 2-4$ <br> + lead at PS109 J/P02-3. |
| 2 | Is voltage greater than +4.5 Vdc? | Go to step 6. |
| 3 | Go to Instructions column. | Measure for +5 Vdc at the following points: $\begin{aligned} & \text { - lead at PS } 103 \mathrm{~J} / \mathrm{PO6-11} \\ & + \text { lead at PS } 103 \mathrm{~J} / \mathrm{PO}-9.9 . \end{aligned}$ |



| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 4 | Is voltage greater than +4.5 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from PS $103 \mathrm{~J} / \mathrm{PO6}$ to PS109 J/PO2. <br> Note: Check cable connectors for pushed in pins and seating before exchanging cable. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 5 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB 1 and CB2 off. <br> 3. Exchange PS103. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 6 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at 01A-A2C2G07. |
| 7 | Is voltage less than +0.8 Vdc? | 1. Set service panel. Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB 1 and CB2 off. <br> 3. Exchange PS109. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |



| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 4. | Is voltage greater than +4.5 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange the cable from PS $103 \mathrm{~J} / \mathrm{PO6}$ to PS $108 \mathrm{~J} / \mathrm{PO} 0$. <br> Note: Check cable connectors for pushed in pins and seating before exchanging cable. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 5 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS 103. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 6 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C4D08 <br> + lead at 01A-A2C4B07. |
| 7 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS108. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 8 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange the 01A-A2C4 card. <br> Note: Also check for continunity from 01A-A2C4B08 to 01A-A2A4B07, if open exchange the 01A-A2 board. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |


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| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 3 | Go to Instructions column. | Measure for +5 Vdc between the following points: <br> - lead at PS103 J/P06-8 <br> + lead at PS103 J/P06-5. |
| 4 | Is voltage greater than +4.5 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange the cable between PS103 J/P06 and PS107 J/P02. <br> Note: Check cable connectors for pushed in pins and seating before exchanging cable. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 5 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB 1 and CB2 off. <br> 3. Exchange PS 103. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB 1 and CB2 on. <br> 5. Go to page PR 5001. |




| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 8 | Is line voltage present? | Go to step 25. |
| 9 | Go to Instructions column. | Measure for line voltage at the following points: <br> - lead at PCC P12-5 <br> + lead at PCC P12-1. <br> Note: For line voltage value, see label on PCC box. |
| 10 | Is line voltage present? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB 1 and CB2 off. <br> 3. Exchange cable from PCC J/P 12 to TR103 J/PO1. <br> Note: Check cable connectors for pushed in pins and seating before exchanging cable. <br> 4. Go to step 28. |
| 11 | Go to Instructions column. | Measure for line voltage at the following points: <br> - lead at PCC KO3-T4 <br> + lead at PCC KO3-T5. <br> Note: For line voltage value, see label on PCC box. |
| 12 | Is line voltage present? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from PCC $J / P 12$ to PCC K03. <br> Note: Check cable connectors for pushed in pins and seating before exchanging cable. <br> 4. Go to step 28. |
| 13 | Go to Instructions column. | Measure for line voltage at the following points: <br> - lead at PCC K03-L4 <br> + lead at PCC KO3-L5. <br> Note: For line voltage value, see label on PCC box. |
| 14 | Is line voltage present? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PCC KO3. <br> 4. Go to step 28. |



| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 15 | Go to Instructions column. | Measure for line voltage at the following points: <br> - lead at PCC TB2-5 <br> + lead at PCC TB2-1. <br> Note: For line voltage value, see label on PCC box. |
| 16 | Is line voltage present? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB 1 and CB2 off. <br> 3. Exchange cable from PCC TB2 to PCC K03. <br> Note: Check cable connectors for pushed in pins and seating before exchanging cable. <br> 4. Go to step 28. |
| 17 | Go to Instructions column. | Measure for line voltage at the following points: <br> - lead at PCC TB2-2 <br> + lead at PCC TB2-1. <br> Note: For line voltage value, see label on PCC box. |
| 18 | Is line voltage present? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Check jumper from PCC TB2-2 to PCC TB2-5. <br> 4. Go to step 28. |
| 19 | Go to Instructions column. | Measure for line voltage at the following points: <br> - lead at PCC CB2-T2 <br> + lead at PCC CB2-T1. <br> Note: For line voltage value, see label on PCC box. |
| 20 | Is line voltage present? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from PCC TB2 to PCC CB2. <br> Note: Check cable connectors for pushed in pins and seating before exchanging cable. <br> 4. Go to step 28. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 21 | Go to Instructions column. | Measure for line voltage at the following points: <br> - lead at PCC CB2-L2 <br> - lead at PCC CB2-L1. <br> Note: For line voltage value, see label on PCC box. |
| 22 | is line voltage present? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB 1 and CB2 off. <br> DANGER <br> Disconnect line cord before exchanging CB2. <br> 3. Exchange PCC CB2. <br> 4. Go to step 28. |
| 23 | Go to Instructions column. | Measure for line voltage at the following points: <br> - lead at PCC CB1-L2 <br> - lead at PCC CB1-L1. <br> Note: For line voltage value, see label on PCC box. |
| 24 | Is line voltage present? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> DANGER <br> Disconnect line cord before exchanging CB2. <br> 3. Exchange cable from PCC CB 1 to $P C C$ CB2 <br> 4. Go to step 28. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 25 | Go to Instructions column. | 1. Select the Partial Power Up/Down (OWW) screen. <br> 2. Select DP <br> (power-down processor only). <br> 3. Reconnect TR 103 PO1. <br> 4. Select the Diagnostic Power Up (QWD) screen. <br> 5. Select option A (stop after K03 picked). <br> 6. Measure for line voltage at the following points: <br> - lead at TR103 TB1-2 <br> + lead at TR103 TB1-1. <br> Note: For line voltage value, see label on PCC box. |
| 26 | Is line voltage present? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS103. <br> Note: Check cable connectors for pushed in pins and seating before exchanging PS 103. also suspect TR 103. <br> 4. Go to step 28. |
| 27 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange TR 103. <br> Note: Check cable connectors for pushed in pins and seating before exchanging TR 103. |
| 28 | Go to Instructions column. | 1. Ensure PCC CB1 and CB2 are off. <br> 2. Reinstall and check all cables and cards for proper seating in the following areas: <br> PS 103 <br> TR 103 <br> PCC box. <br> 3. Set PCC CB1 and CB2 on. <br> 4. Go to page PR 5001. |




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or



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Ref Codes $1112850 \mathrm{E}, 1113540 \mathrm{E}, 1113550 \mathrm{E}$
These Ref Codes indicate the $300 \mathrm{Vdc}, \mathbf{2 4 V}$ bias, or +5 Vdc is missing at PS $105, \mathrm{PS} 106$.
Possible causes:

- PS103
- PS104
- PS104F1
- PS104 F2
- PS105
- PS106.

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> DANGER <br> 300 Vdc. <br> 2. Check for open PS104 F1 or F2. |
| 2 | Are F1 and F2 good? | 1. Set CE Mode switch to CE Mode. <br> 2. Press service panel Power On <br> 3. Go to step 7. |
| 3 | Is F1 or F2 open? | 1. Exchange F1 or F2. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Press service panel Power On. <br> 4. Select the Partial Power Up/Down (OWW) screen. <br> 5. Select UP <br> (power-up processor only). |
| 4 | Does the processor status equal power is on? | Go to page PR 5001. |
| 5 | $\begin{aligned} & \text { Is the same 1X Ref Code } \\ & \text { displayd? } \end{aligned}$ | Go to step 12. |
| 6 | Is a different Ref Code displayed? | Go to page PR 1001. |


$4381-3$
B/M 2676380
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| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 7 | Go to instructions column. | Measure for +5 Vdc at the following points: <br> - lead at frame ground <br> + lead at PS106 J/PO2-12. |
| 8 | ```l}\begin{array}{l}{\mathrm{ Is voltage greater than +4.5}}\\{\mathrm{ Vdc? }}``` | Go to step 37. |
| 9 | Go to Instructions column. | Measure for +5 Vdc at the following points: - lead at 01A-A1V2D08 + lead at 01A-A2A2D03. |
| 10 | Is voltage greater than +4.5 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from 01A-A2A2 to PS105 J/P02 and PS106 J/PO2. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Go to step 44. |
| 11 | Go to Instructions column. | 1. Set PCC CB1 and CB2 off. <br> 2. Exchange 01A-A2 board. <br> 3. Go to step 44. |
| 12 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> DANGER <br> 300 Vdc. <br> 3. Disconnect PS $104 \mathrm{~J} / \mathrm{P} 04$. <br> 4. Measure resistance at the following points: <br> - lead at frame ground <br> + lead at PS104 P04-10 <br> + lead at PS104 P04-12 <br> (cable end). |
| 13 | Is an open indicated at both points? | Go to step 17. |



## 

PR 1163

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 14 | Go to instructions column. | 1. Disconnect PS106 J/PO1. <br> 2. Measure resistance at the following points: <br> - lead at frame ground <br> + lead at PS104 P04-10 <br> + lead at PS104 PO4-12 <br> (cable end). |
| 15 | Is an open indicated at both points? | A torque wrench and a $1 / 4$ to $3 / 8$ drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001. <br> 1. Exchange PS 106. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 2. Go to step 44. |
| 16 | Go to Instructions column. | 1. Exchange cable from PS104 J/P04 to PS105 J/P01 and PS $106 \mathrm{~J} / \mathrm{PO} 1$. <br> Note: Check cable connectors for pushed in pins and seating before exchanging cable. <br> 2. Go to step 44. |
| 17 | Go to Instructions column. | Measure resistance at the following points: <br> - lead at frame ground <br> + lead at PS104 P04-7 <br> + lead at PS104 P04-9 <br> (cable end). |
| 18 | Is an open indicated at both points? | Go to step 22. |
| 19 | Go to Instructions column. | 1. Disconnect PS105 J/P01. <br> 2. Measure resistance at the following points: <br> - lead at frame ground <br> + lead at PS104 P04-7 <br> + lead at PS104 P04-9 <br> (cable end). |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 20 | Is an open indicated at both points? | A torque wrench and a $1 / 4$ to $3 / 8$ drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001. <br> 1. Exchange PS 105. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 2. Go to step 44. |
| 21 | Go to Instructions column. | 1. Exchange cable from PS $104 \mathrm{~J} / \mathrm{PO} 04$ to PS105 J/P01 and PS106 J/P01. <br> Note: Check cable connectors for pushed in pins and seating before exchanging cable. <br> 2. Go to step 44. |
| 22 | Go to Instructions column. | 1. Ensure PS 104 F1 and F2 are good. <br> 2. Disconnect the following: $\begin{aligned} & \text { PS } 104 \mathrm{~J} / \mathrm{PO} 4 \\ & \text { PS } 105 \mathrm{~J} / \mathrm{PO} 1 \end{aligned}$ $\text { PS } 106 \mathrm{~J} / \mathrm{PO} 1 .$ <br> 3. Set PCC CB1 and CB2 on. <br> 4. Press service panel Power On. <br> 5. Select the Partial Power Up/Down ( OWW ) screen. <br> 6. Select UP (power-up processor only). |
| 23 | Go to Instructions column. | 1. Select the Partial Power Up/Down ( WWW ) screen. <br> 2. Select DP <br> (power-down processor only). <br> DANGER <br> 300 Vdc. <br> 3. Check for open PS104 F1 or F2. |


| 4381-3 <br> B/M 2676380 | $\begin{array}{\|l\|} \hline \text { MI } \\ \text { Seq CA085 } \end{array}$ | $\begin{array}{\|l} \hline \text { PN } 6169132 \\ 3 \text { of } 6 \\ \hline \end{array}$ | EC A20559 01 Oct 84 | $\begin{aligned} & \text { EC A20560 } \\ & 18 \text { Feb } 85 \\ & \hline \end{aligned}$ |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |

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| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 24 | Is F1 or F2 open? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS 104. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Go to step 44. |
| 25 | Go to Instructions column. | 1. Select the Partial Power Up/Down (OWW) screen. <br> 2. Select DP <br> (power-down processor only). <br> 3. Reconnect PS104 PO4. <br> 4. Select the Partial Power Up/Down ( $Q W W$ ) screen. <br> 5. Select UP <br> (power-up processor only). |
| 26 | Go to Instructions column. | 1. Select the Partial Power Up/Down (OWW) screen. <br> 2. Select DP <br> (power-down processor only). <br> DANGER <br> 300 Vdc. <br> 3. Check for open PS104 F1 or F2. |
| 27 | is F1 or F2 open? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from PS104 J/P04 to PS105 J/P01 and PS106 J/PO1. <br> Note: Check cable connectors for pushed in pins and seating before exchanging cable. <br> 4. Go to step 44. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 28 | Go to Instructions column. | 1. Select the Partial Power Up/Down (QWW) screen. <br> 2. Select DP (power-down processor only). <br> 3. Reconnect PS 105 PO1. <br> 4. Select the Partial Power Up/Down (OWW) screen. <br> 5. Select UP (power-up processor only). |
| 29 | Go to Instructions column. | 1. Select the Partial Power Up/Down (OWW) screen. <br> 2. Select DP <br> (power-down processor only). <br> DANGER <br> 300 Vdc. <br> 3. Check for open PS104 F1 or F2. |
| 30 | Is F1 or F2 open? | A torque wrench and a $1 / 4$ to $3 / 8$ drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001. <br> 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS105. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Go to step 44. |
| 31 | Go to instructions column. | 1. Select the Partial Power Up/Down (OWW) screen. <br> 2. Select DP <br> (power-down processor only). <br> 3. Disconnect PS105 J/PO1. <br> 4. Reconnect PS 106 PO1. <br> 5. Select the Partial Power Up/Down (QWW) screen. <br> 6. Select UP <br> (power-up processor onily). |



| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 32 | Go to Instructions column. | 1. Select the Partial Power Up/Down (QWW) screen. <br> 2. Select DP <br> (power-down processor only). <br> DANGER <br> 300 Vdc. <br> 3. Check for open PS104 F1 or F2. |
| 33 | is F1 or F2 open? | A torque wrench and a $1 / 4$ to $3 / 8$ drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001. <br> 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS 106. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Go to step 44. |
| 34 | Go to Instructions column. | 1. Select the Partial Power Up/Down ( OWW ) screen. <br> 2. Select DP <br> (power-down processor only). <br> 3. Reconnect PS 105 PO1. <br> 4. Select the Partial Power Up/Down ( $Q W W$ ) screen. <br> 5. Select UP (power-up processor only). |
| 35 | Go to instructions column. | 1. Select the Partial Power Up/Down (OWW) screen. <br> 2. Select DP <br> (power-down processor only). <br> DANGER <br> 300 Vdc. <br> 3. Check for open PS104 F1 or F2. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 40 | Is voltage greater than 225 Vdc? | A torque wrench and a $1 / 4$ to $3 / 8$ drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001. <br> 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> DANGER <br> 300 Vdc. <br> 3. Exchange PS 106. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Go to step 44. |
| 41 | Go to Instructions column. | 1. Press ENTER to end Diagnostic Stop. <br> DANGER <br> 300 Vdc. <br> 2. Reconnect PS 106 P 01. <br> 3. Disconnect PS $104 \mathrm{~J} / \mathrm{PO} 0$. <br> 4. Select the Diagnostic Power Up (OWD) screen. <br> 5. Select option B <br> (stop after K04 picked). <br> 6. Measure for +300 Vdc at the following points: <br> - lead at PS 104 J04-10 <br> + lead at PS 104 J04-12 <br> (on power supply). |
| 42 | Is voltage greater than 225 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> DANGER <br> 300 Vdc. <br> 3. Exchange cable from PS104 J/P04 to PS $106 \mathrm{~J} / \mathrm{PO} 1$. <br> Note: Check cable connectors for pushed in pins and seating before exchanging cable. <br> 4. Go to step 44. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 43 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> DANGER <br> 300 Vdc. <br> 3. Exchange PS 104. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. |
| 44 | Go to Instructions column. | 1. Ensure PCC CB1 and CB2 are off. <br> 2. Reinstall and check all cables and cards for proper seating in the following areas: <br> PS 103 <br> PS 104 <br> PS 105 <br> PS 106 <br> 01A-A2 board. <br> 3. Ensure PS 104 F1 and F2 are good. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |



4381-3
B/M 2676380

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## 0000000000000000000000000000000000

## Ref Code 1114040E

Possible causes:

- 01A-A2D2 sense card
- PS101
- PCC KO3 contactor.

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at frame ground <br> + lead at PS101 P03-10. |
| 2 | Is the voltage less than +0.8 Vdc? | Go to step 6. |
| 3 | Go to Instructions column. | Measure for +24 Vdc at the following points: <br> - lead at PS 101 P04-11 <br> + lead at PS101 P04-8. |
| 4 | Is the voltage less than +0.8 Vdc? | Go to step 19. |
| 5 | Go to Instructions column. | Go to step 24. |
| 6 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Remove 01A-A2D2 card and TCCs. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Measure for +5 Vdc at the following points: <br> - lead at frame-ground <br> + lead at PS101 P03-10. |


$\square$

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 7 | Is the voltage greater than +4.5 Vdc ? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB 1 and CB2 off. <br> 3. Exchange 01A-A2D2 card. <br> 4. Go to step 29. |
| 8 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Disconnect cable at PS101 J/P03. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Measure for +5 Vdc at the following points (on power supply): <br> - lead at frame ground <br> + lead at PS101 J03-10. |
| 9 | Is the voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS101. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Go to step 29. |
| 10 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Reconnect cable at PS101 P03. <br> 4. Disconnect cable at 01A-A1YG (card side). <br> 5. Set PCC CB1 and CB2 on. <br> 6. Measure for +5 Vdc at the following points: <br> - lead at frame ground <br> + lead at PS101 P03-10. |



| 4381 <br> B/M 2676380 | $\begin{array}{\|l\|} \hline \mathrm{MI} \\ \text { Seq CAO9O } \\ \hline \end{array}$ | $\begin{aligned} & \text { PN } 6169133 \\ & 2 \text { of } 4 \end{aligned}$ | EC A20558 01 Oct 84 |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |

## 0000000000000000000000000000000000

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 11 | Is the voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from PS101 P03 to 01A-A 1YG (card side). <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Go to step 29. |
| 12 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB 1 and CB2 off. <br> 3. Reconnect cable at 01A-A1YG. <br> 4. Disconnect cable at $01 \mathrm{~A}-\mathrm{A} 1 \mathrm{YM}$ (card side). <br> 5. Set PCC CB 1 and CB2 on. <br> 6. Measure for +5 Vdc at the following points: <br> - lead at frame ground <br> + lead at PS101 P03-10. |
| 13 | $\begin{aligned} & \text { Is the voltage less than }+0.8 \\ & \text { Vdc? } \end{aligned}$ | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A1 board. <br> 4. Go to step 29. |
| 14 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB 1 and CB2 off. <br> 3. Reconnect cable at 01A-A1YM. <br> 4. Disconnect cable at 01A-A2YA (card side). <br> 5. Set PCC CB1 and CB2 on. <br> 6. Measure for +5 Vdc at the following points: <br> - lead at frame ground <br> + lead at PS101 P03-10. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 15 | Is the voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from 01A-A2YA (card side) to 01A-A1YM (card side). <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable . <br> 4. Go to step 29. |
| 16 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Reconnect cable at 01A-A2YA. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Measure for +5 Vdc at the following points: <br> - lead at frame ground <br> + lead at PS101 P03-10. |
| 17 | Is the voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Go to step 29. |
| 18 | Is the voltage greater than +4.5 Vdc ? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Reinstall 01A-A2D2 card and TCCs. <br> 4. Go to step 29. |
| 19 | Go to Instructions column. | Measure for +24 Vdc at the following points: <br> - lead at frame ground <br> + lead at PCC P03-4. |
| 20 | Is the voltage greater than +22 Vdc ? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PCC KO3. <br> 4. Go to step 29. |



| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 21 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at 01A-A2D2D08 <br> + lead at 01A-A2D2D12. |
| 22 | Is the voltage greater than +4.5 Vdc ? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2U2 card. <br> 4. Go to step 29. |
| 23 | Is the voltage less than +4.5 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2D2 card. <br> 4. Go to step 29. |
| 24 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Disconnect cable at PS $101 \mathrm{~J} / \mathrm{P} 04$. <br> 4. Check resistance at the following points: <br> - lead at frame ground <br> + lead at PS101 P04-11 <br> (cable end). |
| 25 | Is an open. indicated? | 1. Exchange PS101. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 2. Go to step 29. |
| 26 | Go to Instructions column. | 1. Disconnect cable at PCC J/PO1. <br> 2. Check resistance at the following points: <br> - lead at frame ground <br> + lead at PS101 P04-11 <br> (cable end). |
| 27 | Is a short indicated? | 1. Exchange cable from PS101 P04 to PCC PO1. <br> Note: Check cable connectors for pushed in pins and seating before exchanging cable. <br> 2. Go to step 29. |
| 28 | Go to Instructions column. | 1. Exchange cable from PCC KO3 to PCC PO1. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. |




## 

Ref Codes 1116040E, 1116050E, 1116140E, 1116240E, 1116340E, 1116840 E

These Ref Codes indicate that a specific connector or paddle card is disconnected.

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. |
| 2 | Was the displayed Ref Code 1116140E? | This Ref Code indicates that PS $103 \mathrm{~J} / \mathrm{PO} 1$ is disconnected. <br> 1. Check PS103 J/PO1 for poor seating and pushed in pins. <br> 2. Ensure PS103 J/P01 is connected. <br> 3. Set PCC CB1 and CB2 on. <br> 4. Go to page PR 5001. |
| 3 | Was the displayed Ref Code 1116240E? | This Ref Code indicates that PS103 J/P05 is disconnected. <br> 1. Check PS $103 \mathrm{~J} / \mathrm{PO} 05$ for poor seating and pushed in pins. <br> 2. Ensure PS103 J/P05 is connected. <br> 3. Set PCC CB1 and CB2 on. <br> 4. Go to page PR 5001. |
| 4 | Was the displayed Ref Code 1116340E? | This Ref Code indicates that PS103 J/P06 is disconnected. <br> 1. Check 01A-A2C2 for proper seating. <br> 2. Check PS103 J/P06 for poor seating and pushed in pins. <br> 3. Ensure PS $103 \mathrm{~J} / \mathrm{PO} 6$ is connected. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001 . |
| 5 | Was the displayed Ref Code $1116840 E$ ? | This Ref Code indicates that 01A-A2B2 paddle card is disconnected. <br> 1. Check 01A-A2B2 paddie card for poor seating and bent in pins. <br> 2. Ensure 01A-A2B2 paddle card is seated. <br> 3. Set PCC CB1 and CB2 on. <br> 4. Go to page PR 5001. |




| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 6 | Was the displayed Ref Code 1116040E? | 1. Disconnect PCC connector J/PO8. <br> 2. Set PCC CB1 and CB2 on. <br> 3. Set CE Mode switch to CE Mode. <br> 4. Press service panel Power On. <br> 5. Select Diagnostic Power Up (QWD) screen. <br> 6. Select option $A$ (stop after KO3 picked). <br> 7. Measure for line voltage between the following points: <br> - lead at PCC J08-3 <br> + lead at PCC J08-4 <br> (on PCC box). <br> Note: For line voltage value, see label on PCC box. |
| 7 | is line voltage present? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange the cable from PCC $\mathrm{J} / \mathrm{PO} 08$ to AMD 102 and AMD 105. <br> Note: Check cable connectors for pushed in pins and seating before exchanging cables. <br> 4. Go to step 15. |
| 8 | Go to Instructions column. | Measure for line voltage between the following points: <br> - lead at PCC KO3-T1 <br> + lead at PCC KO3-T2. <br> Note: For line voltage value, see label on PCC box. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 9 | Is line voltage present? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB 1 and CB2 off. <br> 3. Exchange the cable from PCC K3 to PCC J/P08 and J/P10. <br> Note: Check cable connectors for pushed in pins and seating before exchanging cable. <br> 4. Go to step 15. |
| 10 | Go to Instructions column. | Measure for line voltage between the following points: <br> - lead at PCC K03-L1 <br> + lead at PCC K03-L2. <br> Note: For line voltage value, see label on PCC box. |
| 11 | Is line voltage present? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PCC KO3. <br> Note: Check KO3 for loose wires before exchanging. <br> 4. Go to step 15. |
| 12 | Go to Instructions column. | Measure for line voltage between the following points: <br> - lead at PCC TB1-2 <br> + lead at PCC TB1-7. <br> Note: For line voltage value, see label on PCC box. |


| 4381 <br> B/M 2676380 | $\begin{array}{ll} \hline \text { MI } \\ \text { Seq CA095 } \end{array}$ | $\begin{aligned} & \text { PN } 6169134 \\ & 2 \text { of } 3 \end{aligned}$ | EC A20558 01 Oct 84 |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |

PR 1182


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## 0000000000000000000000000000000000

Ref Codes 1117040E, 1117050 E
These Ref Codes indicate - 1.5 Vdc was missing from all PS105 analog sensors.

## Possible causes:

- PS105
- 01A-B2 TB1 bus bar
- 01A-A2E2 card.

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to instructions column. | A torque wrench and a $1 / 4$ to $3 / 8$ drive adapter are needed. For tool part numbers, see Volume A07, page REM 001. <br> 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Check the 01A-B2 TB1 distribution bus and PS 105 for loose bolts, screws, and cables. <br> 4. Press service panel Power On. <br> 5. Select Power Up/Down ( $\alpha W W$ ) screen. <br> 6. Select UP (power-up processor only). |
| 2 | Does the processor power up? | Go to page PR 1021 and verify PS 105 voltage adjustment. |
| 3 | Go to Instructions column. | 1. Measure for -1.5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2S04. <br> 2. Select Power Up/Down (OWW) screen. <br> 3. Select UP (power-up processor only). |
| 4 | Is voltage - 1.44 to -1.56 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange 01A-A2E2 card. <br> 3. Go to page PR 5001. |




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Ref Codes $1117140 \mathrm{E}, 1117150 \mathrm{E}$

These Ref Codes indicate -4.3 Vdc was missing from all PS 106 analog sensors.
Possible causes:

- PS106
- 01A-B2 TB1 bus bar
- 01A-A2D2 card.

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | A torque wrench and $1 / 4$ to $3 / 8$ drive adapter are needed. For tool part numbers, see Volume A07, page REM 001. <br> 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Check the 01A-B2 TB1 distribution bus and PS 106 for loose bolts, screws, and cables. <br> 4. Press service panel Power On. <br> 5. Select Power UP/Down ( $Q W W$ W) screen. <br> 6. Select UP (power-up processor only). |
| 2 | Does the processor power up? | Go to page PR 1021 and verify PS 106 voltage adjustment. |
| 3 | Go to Instructions column. | 1. Measure for -1.5 Vdc at the following points. <br> - lead at 01A-A2D2D08 <br> + lead at 01A-A2D2S04. <br> 2. Select Power Up/Down ( OWW ) screen. <br> 3. Select UP <br> (power-up processor only). |
| 4 | Is voltage - 1.44 to -1.56 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange 01A-A2D2 card. <br> 3. Go to page PR 5001. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 5 | Go to Instructions column. | A torque wrench and a $1 / 4$ to $3 / 8$ drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001. <br> 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS 106. <br> Note: Check cable connectors for pushed in pins and seating or power supply adjustment before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001 . |



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$B / M 2676380$

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These Ref Codes indicate the +5 V from PS 109 is missing at the $01 \mathrm{~A}-\mathrm{A} 4$ board.
Possible causes:

- PS109
- 01A-A2E2 sense card.

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| - | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set CE Mode switch to CE Mode <br> 3. Press service panel Power On. <br> 4. Select Diagnostic Power Up (OWD) screen. <br> 5. Select option F (stop after +5 V start). <br> 6. Measure for +1.5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2B08. |
| 2 | ```Is voltage greater than +0.8 Vdc?``` | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2E2 card. <br> 4. Go to step 12 |
| 3 | Go to Instructions column. | Measure for +1.5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2A5B02. |
| 4 | Is voltage greater than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Go to step 12. |
| 5 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at 01A-A4C5D08 <br> + lead at 01A-A4B6D04. |




| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 6 | ```Is voltage greater than +4.5 Vdc?``` | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from 01A-A4ZA to 01A-A2A5. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Go to step 12. |
| 7 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at 01A-A4C2D08 <br> + lead at 01A-A4C2J03. |
| 8 | $\begin{aligned} & \text { Is voltage greater than }+4.5 \\ & \text { Vdc? } \end{aligned}$ | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A4 board. <br> 4. Go to step 12. |
| 9 | Go to Instructions column. | Measure for +5 Vdc at the following points: $\text { - lead at PS } 109 \text { P05-A }$ $\text { + lead at PS } 109 \text { P05-B. }$ |
| 10 | Is voltage greater than +4.5 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cables from PS109 P05, P06 to $01 A-A 4 Y D, Y F, Z C$, and $Z E$. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Go to step 12. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 11 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS 109. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. |
| 12 | Go to Instructions column. | 1. Ensure PCC CB1 and CB2 are off. <br> 2. Reinstall and check all cables and cards for proper seating in the following areas: <br> PS109 <br> 01A-A2 board <br> 01A-A4 board. <br> 3. Reset any tripped CPs. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |



| 4381 <br> B/M 2676380 | $\begin{aligned} & \text { MI } \\ & \text { Seg CAIlo } \end{aligned}$ | $\begin{aligned} & \text { PN } 6169137 \\ & 2 \text { of } 2 \\ & \hline \end{aligned}$ | EC A20558 01 Oct 84 |  |  |  |  |
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Ref Codes 1113250E, $1113350 \mathrm{E}, 1113450 \mathrm{E}$, 1224240E
PR 1221
These Ref Codes indicate a tripped CP in PS 103
Possible causes:

- 01A-A2D2 sense card
- PS103
- 01A-A2 board.

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Reset any tripped CP in PS 103. <br> 3. Press service panel Power On. <br> 4. If power is complete, go to page END 001. <br> 5. Set CE Mode switch to CE Mode. |
| 2 | Is PS103 CP1 tripped? | Use Ref Code 11D2940E and the Ref Code list on page PR 1001 to determine the PR entry page. |
| 3 | is PS 103 CP2 tripped? | Use Ref Code 12A4240E and the Ref Code list on page PR 1001 to determine the PR entry page. |
| 4 | Is PS103 CP3 tripped? | Use Ref Code 12A4240E and the Ref Code list on page PR 1001 to determine the PR entry page. |
| 5 | Is PS103 CP4 tripped? | Use Ref Code 12A4240E and the Ref Code list on page PR 1001 to determine the PR entry page. |
| 6 | Go to Instructions column. | Measure for +24 Vdc at the following points: <br> - lead at PS103 J/P02-6 <br> + lead at PS103 J/P02-12. |
| 7 | Is voltage less than +22 Vdc? | Go to step 15. |
| 8 | Go to Instructions column. | Measure for +1.5 Vdc at the following points: <br> - lead at 01A-A2D2D08 <br> + lead at 01A-A2D2B11. |



| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 9 | $\begin{aligned} & \text { Is voltage greater than }+2.5 \\ & \text { Vdc? } \end{aligned}$ | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange $01 \mathrm{~A}-\mathrm{A} 2 \mathrm{D} 2$ card <br> 3. Go to step 18. |
| 10 | Go to Instructions column. | Measure for +5 Vdc at the following points: - lead at 01A-A2D2D08 $\begin{aligned} & + \text { lead at } 01 \mathrm{~A}-\mathrm{A} 2 \mathrm{~A} 3 \mathrm{~B} 11 . \\ & \hline \end{aligned}$ |
| 11 | Is voltage greater than +2.5 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Go to step 18. |
| 12 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at PS 103 PO2-6 <br> + lead at PS 103 P02-9. |
| 13 | Is voltage greater than +2.5 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from PS103 P02 to 01A-A2A3. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Go to step 18. |
| 14 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS103. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Go to step 18. |


| Step | Conditions | Instructions <br> 15 <br> 16 |
| :--- | :--- | :--- |



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Ref Codes 11 FFF40E, 11FFF50E, 111 FF40E, 111 FF50E, 1FFFF40E,

These Ref Codes indicate that the cause of the failure is unknown

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Check all power supply plugs for pushed in pins and proper seating. <br> 4. Check PCC KO3, KO4 for loose wires. <br> 5. Check all cables in 01A-A1 and 01A-A2 boards for seating. <br> 6. Check 01A-A1U2, 01A-A1V2, and 01A-A1W2 cards and top card connectors for seating. <br> 7. Check 01A-A2C2, 01A-A2C4. 01A-A2D2, 01A-A2E2, and 01A-A2F2 cards and top card connectors for proper seating. <br> 8. Set PCC CB1 and CB2 on. <br> 9. Press service panel Power On. |
| 2 | Is power complete? | Go to page PR 5001. |
| 3 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Measure for line voltage at the following points: <br> PCC CB1 L1 to L2 <br> PCC CB1 L2 to L3 <br> PCC CB1 L3 to L1. <br> Note: For line voltage value, see label on PCC box. <br> 4. Set PCC CB1 and CB2 on. |
| 4 | Is voltage out of range? (+/10 percent) | Isolate to one of the following: <br> Customer supplied power <br> Defective line cord. <br> Go to page PR 5001. |
| 5 | Go to Instructions column. | 1. Set CE Mode switch to CE Mode. <br> 2. Press service panel power on. <br> 3. Measure the voltages in table A to 01A-A1V2D08. <br> 4. If any voltage is out of range, exchange the power supply or go to the PR page listed in table A. <br> 5. Go to page PR 5001. |


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## Ref Code $1130540 E$

PR 1241

This Ref Code indicates the PS109 OC sense line was above +0.8 Vdc before bias voltages were applied to PS 109
Possible causes:

- PS109
- 01A-A2 board
- 01A-A2E2 sense card
- 01A-A2C2 optoisolator card

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2J04. |
| 2 | Is voltage less than +2.5 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange 01A-A2E2 card. <br> 3. Go to page PR 5001 |
| 3 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at 01A-A2C2G04. |
| 4 | Is voltage less than +0.8 Vdc? | Go to step 12. |
| 5 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Disconnect PS109 P01. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at 01A-A2C2G04. |



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PR 1241

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 6 | is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS109. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 7 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Reconnect PS109 PO1. <br> 3. Swap 01A-A2C4 and 01A-A2C2 cards. <br> 4. Press service panel Power On. <br> 5. Measure for $+5 . \mathrm{Vdc}$ at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at 01A-A2C2G04. |
| 8 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2C2 position. <br> 3. Go to page PR 5001. |
| 9 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Disconnect cable at 01A-A2A4. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at 01A-A2C2G04. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 10 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from 01A-A2A4 to PS 109 PO1. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Set PCC CB 1 and CB2 on. <br> 5. Go to page PR 5001. |
| 11 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 12 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Swap 01A-A2C4 and 01A-A2C2 cards. <br> 3. Press service panel Power. On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2J04. |
| 13 | Is voltage less than +2.5 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2C2 position. <br> 3. Go to page PR 5001. |
| 14 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Swap 01A-A2D2 and 01A-A2E2 cards. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2J04. |

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| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 15 | Is voltage less than +2.5 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card just swapped into the 01A-A2D2 position. <br> 3. Go to page PR 5001. |
| 16 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001 . |


$\square$
 Ref Code 1130640 E

PR 1251

This Ref Code indicates the PS109 OV sense line was above +0.8 Vdc before bias voltages were applied to PS 109

Possible causes:

- PS109
- 01A-A2E2 sense card

01A-A2C2 optoisolator card

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the fcllowing points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2G03. |
| 2 | ```Is voltage less than +0.8 Vdc?``` | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange 01A-A2E2 card. <br> 3. Go to page PR 5001. |
| 3 | Go to instructions column. | Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at 01A-A2C2G05. |
| 4 | $\begin{aligned} & \text { Is voltage less than }+0.8 \\ & \text { Vdc? } \end{aligned}$ | Go to step 12. |
| 5 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Disconnect PS 109 P01. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at 01A-A2C2G05. |

lead at 01A-A2C2D08
lead at 01A-A2C2GO5

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| Seq CA1 | $\left\lvert\, \begin{aligned} & \text { PN } 616914 \\ & 1 \text { of } 3\end{aligned}\right.$

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| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 6 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS109. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 7 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Reconnect PS 109 PO1. <br> 3. Swap 01A-A2C4 and 01A-A2C2 cards. <br> 4. Press service panel Power On. <br> 5. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08 + lead at 01A-A2C2G05. |
| 8 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2C2 position. <br> 3. Go to page PR 5001. |
| 9 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Disconnect cable at 01A-A2A4. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at O1A-A2C2G05. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 10 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from O1A-A2A4 to PS109 PO1. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 11 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 12 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Swap 01A-A2C4 and 01A-A2C2 cards. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2G03. |
| 13 | ```Is voltage less than +0.8 Vdc?``` | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2C2 position. <br> 3. Go to page PR 5001 |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 14 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Press service panel Power On. <br> 3. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2G03. |
| 15 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card just swapped into the 01A-A2D2 position. <br> 3. Go to page PR 5001. |
| 16 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |



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Ref Code 1130840 E
PR 1261

This Ref Code indicates the PS 109 BG sense line was above +0.8 Vdc before bias voltages were applied to PS109
Possible causes:

- PS109
- 01A-A2E2 sense card
- 01A-A2C2 optoisolator card

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2G05. |
| 2 | ```Is voltage less than +0.8 Vdc?``` | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange $01 \mathrm{~A}-\mathrm{A} 2 \mathrm{E} 2$ card. <br> 3. Go to page PR 5001. |
| 3 | Go to Instructions column. | Measure for +5 Vdc at the following points - lead at 01A-A2C2D08 + lead at 01A-A2C2G07. |
| 4 | $\text { Is voltage less than }+0.8$ Vdc? | Go to step 12. |
| 5 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Disconnect PS109 PO1. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: - lead at 01A-A2C2D08 $+ \text { lead at 01A-A2C2G07. }$ |

 \begin{tabular}{|l|l|}

\hline | MI |
| :--- |
| Seq CA135 | \& \(\begin{array}{l}PN 6169142 <br>

1 of 3\end{array}\) <br>
\hline

 

\hline EC A20558 <br>
01 \& Oct 84 <br>
\hline
\end{tabular}

B/M 2676380
PR 1261

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 6 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS109. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 7 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Reconnect PS 109 P01. <br> 3. Swap 01A-A2C4 and 01A-A2C2 cards. <br> 4. Press service panel Power On. <br> 5. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C20 <br> + lead at 01A-A2C2G07. |
| 8 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2C2 position. <br> 3. Go to page PR 5001. |
| 9 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Disconnect cable at 01A-A2A4. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at 01A-A2C2G07. |



| 4381 <br> B/M 2676380 | $\begin{array}{\|l\|} \hline \text { MI } \\ \text { Seq CA135 } \\ \hline \end{array}$ | $\begin{aligned} & \text { PN } 6169142 \\ & 2 \text { of } 3 \end{aligned}$ | EC A20558 $01 \text { Oct } 84$ |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |

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| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 14 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Swap 01A-A2D2 and 01A-A2E2 cards. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2G05. |
| 15 | Is voltage less than +0.8 Vdc ? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2D2 position. <br> 3. Go to page PR 5001. |
| 16 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |



Ref Code 1131140 E
PR 1271

This Ref Code indicates the outputs of PS104 are active before the start line was turned on or the auxiliary point sense line is
failing.
Possible causes:

- 01A-A2D2 sense card
- PS101
- PS104
- PCC K04 contactor.

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Press service panel Power On. <br> 4. Measure for +24 Vdc at the following points: <br> - lead at PS101 J/P04-12 <br> + lead at PS101 J/P04-9. |
| 2 | Is the voltage less than +0.8 Vdc? | Go to step 18. |
| 3 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at frame ground <br> + lead at PS101 J/P03-7. |
| 4 | Is the voltage greater than +2.5 Vdc ? | Go to step 23. |
| 5 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Remove 01A-A2D2 card. <br> 3. Measure for +5 Vdc at the following points: <br> - lead at frame ground <br> + lead at PS101 J/PO3-7 |



4381 \begin{tabular}{|l|l|}
\hline MI \& <br>
Seq CA140 \& PN 6169143 <br>
\hline

 

\hline EC A20558 <br>
\hline
\end{tabular}

- Coopyight iBM Corp. 1984

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 6 | Is the voltage greater than +2.5 Vdc ? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2D2 card. <br> 4. Go to step 31. |
| 7 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Disconnect cable at PS101 J/PO3. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Measure for +5 Vdc at the following points (on power supply): <br> - lead at frame ground <br> + lead at PS101 J03-7. |
| 8 | Is the voltage less than +0.8 Vdc? | 1. Set PCC CB1 and CB2 off. <br> 2. Exchange PS101. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 3. Go to step 31. |
| 9 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Reconnect cable at PS101 J03. <br> 4. Disconnect cable at 01A-A1YG (card side). <br> 5. Set PCC CB1 and CB2 on. <br> 6. Measure for +5 Vdc at the following points (on power supply): <br> - lead at frame ground <br> + lead at PS101 J03-7. |

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| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 10 | Is the voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from PS101 P03 to 01A-A1YG (card side). <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Go to step 31. |
| 11 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Reconnect cable at 01A-A1YG. <br> 4. Disconnect cable at 01A-A1YM (card side). <br> 5. Set PCC CB1 and CB2 on. <br> 6. Measure for +5 Vdc at the following points (on power supply): <br> - lead at frame ground <br> + lead at PS101 J03-7. |
| 12 | Is the voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A 1 board. <br> 4. Go to step 31. |
| 13 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Reconnect cable at 01A-A1YM. <br> 4. Disconnect cable at 01A-A2YA (card side). <br> 5. Set PCC CB1 and CB2 on. <br> 6. Measure for +5 Vdc at the following points (on power supply): <br> - lead at frame ground <br> + lead at PS101 J03-7. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 14 | Is the voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from 01A-A2YA to 01A-A YM (card side). <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Go to step 31. |
| 15 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Reconnect cable at 01A-A2YA. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Measure for +5 Vdc at the following points (on power supply): <br> - lead at frame ground <br> + lead at PS101 J03-7. |
| 16 | Is the voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB 1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Go to step 31. |
| 17 | Is the voltage greater than +2.5 Vdc ? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Reinstall 01A-A2D2 card. <br> 4. Go to step 31. |
| 18 | Go to Instructions column. | Measure for +24 Vdc at the following points: <br> - lead at frame ground <br> + lead at PCC PO3-2. |
| 19 | Is the voltage greater than +22 Vdc ? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PCC K04. <br> 4. Go to step 31 . |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 20 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at 01A-A2D2D08 <br> + lead at 01A-A2D2B09. |
| 21 | $\begin{aligned} & \text { Is the voltage greater than } \\ & +2.5 \mathrm{Vdc} \text { ? } \end{aligned}$ | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2D2 card. <br> 4. Go to step 31. |
| 22 | Go to Instructions column. | Go to step 28. |
| 23 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Disconnect cable at PS $101 \mathrm{~J} / \mathrm{P} 04$. <br> 4. Check resistance at the following points: <br> - lead at frame ground <br> + lead at PS101 P04-12 (cable end). |
| 24 | Is an open indicated? | 1. Exchange PS 101. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 2. Go to step 31. |
| 25 | Go to Instructions column. | 1. Disconnect cable at PCC J/PO1. <br> 2. Check resistance at the following points: <br> - lead at frame ground <br> + lead at PS101 P04-12 (cable end). |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 26 | Is a short indicated? | 1. Exchange cable from PS101-P4 to PCC-PO1. <br> Note: Check cable connectors for pushed in pins and seating before exchanging cable. <br> 2. Go to step 31. |
| 27 | Go to Instructions columin. | 1. Exchange cable from PCC KO4 to PCC PO1. <br> Note: Check cable connector for pushed in pins and seating before exchanging cable |
| 28 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at 01A-A1U2D08 <br> + lead at 01A-A1U2D06. |
| 29 | Is the voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS 104. <br> Note: Check cable connector for pushed in pins and seating before exchanging power supply. <br> 4. Go to step 31. |
| 30 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A1U2 card. |
| 31 | Go to Instructions column. | 1. Ensure PCC CB1 and CB2 are off. <br> 2. Reinstall and check all cables and cards for proper seating in the following areas. <br> PCC box <br> 01A-A1 board <br> 01A-A2 board <br> PS101. <br> 3. Set PCC CB1 and CB2 on. <br> 4. Go to page PR 5001. |


Ref Code 1131340E

This Ref Code indicates the PS107 OC sense line was above +0.8 Vdc before bias voltages were applied to PS107
Possible causes:

- PS107
- 01A-A2E2 sense card

01A-A2C2 optoisolator card

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2D13. |
| 2 | ```Is voltage less than +0.8 Vdc?``` | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange 01A-A2E2 card. <br> 3. Go to page PR 5001. |
| 3 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at 01A-A2C2G09. |
| 4 | Is voltage less than $\mathbf{+ 0 . 8}$ Vdc? | Go to step 12. |
| 5 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Disconnect PS107 P01. <br> 3. Press service panel Power On. <br> 4. Measure for +5 . Vdc at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at 01A-A2C2G09. |



Left Side View


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PR 1283

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 15 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2D2 position. <br> 3. Go to page PR 5001 . |
| 16 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001 . |



| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 6 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS107. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 7 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Reconnect PS 107 P01. <br> 3. Swap 01A-A2C4 and 01A-A2C2 cards. <br> 4. Press service panel Power On. <br> 5. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at 01A-A2C2G10. |
| 8 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2C2 position. <br> 3. Go to page PR 5001. |
| 9 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Disconnect cable at 01A-A2A4. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Press service panel Power On. <br> 6. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at 01A-A2C2G10. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 10 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from $01 \mathrm{~A}-\mathrm{A} 2 \mathrm{~A} 4$ to PS107 P01. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 11 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB 1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 12 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Swap 01A-A2C4 and 01A-A2C2 cards. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2G07. |
| 13 | $\begin{aligned} & \text { Is voltage less than }+0.8 \\ & \text { Vdc? } \end{aligned}$ | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2C2 position. <br> 3. Go to page PR 5001. |



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| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 14 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Swap O1A-A2D2 and O1A-A2E2 cards. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2G07. |
| 15 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card just swapped into the 01A-A2D2 position. <br> 3. Go to page PR 5001 |
| 16 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |



This Ref Code indicates the PS 107 BG sense line was above +0.8 Vdc before bias voltages were applied to PS 107
Possible causes:

- PS107
- 01A-A2 board
- 01A-A2E2 sense card
- 01A-A2C2 optoisolator card

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Press service panel power on. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2D09. |
| 2 | ```Is voltage less than +0.8 Vdc?``` | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange 01A-A2E2 card. <br> 3. Go to PR 5001. |
| 3 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at 01A-A2C2G12. |
| 4 | ```Is voltage less than +0.8 Vdc?``` | Go to step 12. |
| 5 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Disconnect PS107 P01. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08 |


$\square$
B/M 2676380

| EC A20558 |
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| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 6 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS107. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to PR 5001. |
| 7 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Reconnect PS 107 PO1. <br> 3. Swap 01A-A2C4 and 01A-A2C2 cards. <br> 4. Press service panel Power on. <br> 5. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at 01A-A2C2G12. |
| 8 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2C2 position. <br> 3. Go to PR 5001. |
| 9 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Disconnect cable at 01A-A2A4. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Press service panel Power On. <br> 6. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at 01A-A2C2G12. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 10 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from 01A-A2A4 to PS107 P01. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to PR 5001. |
| 11 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to PR 5001. |
| 12 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Swap 01A-A2C4 and 01A-A2C2 cards. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2D09. |
| 13 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2C2 position. <br> 3. Go to PR 5001. |
| 14 | Go to instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Swap 01A-A2D2 and O1A-A2E2 cards. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2D09. |

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| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 15 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card just swapped into the 01A-A2D2 position. <br> 3. Go to PR 5001. |
| 16 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to PR 5001. |



| p | Conditions | Instructions |
| :---: | :---: | :---: |
| 6 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS 108. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 7 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Reconnect PS 108 PO1. <br> 3. Swap 01A-A2C2 and 01A-A2C4 cards. <br> 4. Press service panel Power On. <br> 5. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C4D08 <br> + lead at 01A-A2C4B04. |
| 8 | is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2C4 position. <br> 3. Go to page PR 5001 |
| 9 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Disconnect cable at 01A-A2A4. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Press service panel Power On. <br> 6. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C4D08 <br> + lead at 01A-A2C4B04. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 10 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from 01A-A2A4 to PS 108 P01. <br> Note: Check board for bent pins and cakle connector for pushed in pins and seating before exchanging cable. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 11 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB 1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 12 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Swap 01A-A2C2 and 01A-A2C4 cards. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2P04. |
| 13 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange $01 \mathrm{~A}-\mathrm{A} 2 \mathrm{C} 4$ card. <br> 3. Go to page PR 5001. |
| 14 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Swap 01A-A2D2 and 01A-A2E2 cards. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2P04. |



## 0000000000000000000000000000000000

Ref Code 1131940E

This Ref Code indicates the PS108 OV sense line was above +0.8 Vdc before bias voltages were applied to PS108.
Possible causes:

- PS108
- 01A-A2 board
- 01A-A2E2 sense card
- 01A-A2C4 optoisolator card.

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2P05. |
| 2 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange 01A-A2E2 card. <br> 3. Go to page PR 5001. |
| 3 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C4D08 <br> + lead at 01A-A2C4B05. |
| 4 | Is voltage less than +0.8 Vdc? | Go to step 12. . . |
| 5 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Disconnect PS 108 PO1. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C4D08 + lead at 01A-A2C4B05. |



B/M2676380 \begin{tabular}{|l|l|}
\hline $\begin{array}{l}\text { M1 } \\
\text { Soq CA165 }\end{array}$ \& $\begin{array}{l}\text { PN 6169148 } \\
1\end{array}$ of $^{2}$

 

\hline EC A20558 <br>
01 <br>
\hline
\end{tabular}

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| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 6 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS 108. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 7 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Reconnect PS108 PO1. <br> 3. Swap 01A-A2C2 and 01A-A2C4 cards. <br> 4. Press service panel Power On. <br> 5. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C4D08 <br> + lead at 01A-A2C4B05. |
| 8 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal <br> 2. Exchange card swapped into the 01A-A2C4 position. <br> 3. Go to page PR 5001. |
| 9 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Disconnect cable at 01A-A2A4. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Press service panel Power On. <br> 6. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C4D08 <br> + lead at 01A-A2C4B05. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 10 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from 01A-A2A4 to PS108 P01. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 11 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001 |
| 12 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Swap 01A-A2C2 and 01A-A2C4 cards. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2P05. |
| 13 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2C4 position. <br> 3. Go to page PR 5001. |
| 14 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Swap 01A-A2D2 and O1A-A2E2 cards. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2P05. | | Ml |
| :--- | :--- |
| Seq CA165 | PN 6169148

2 of 3 | EC A20558 |
| :--- |
| 01 Oct 84 |

| Step | Conditions | Instructions |
| :--- | :--- | :--- |
| 15 | Is voltage less than +0.8 1. Set service panel Power Off switch to <br> Vdc?   |  Power Off and then back to Normal. <br> 2. Exchange card just swapped into the <br> 01A-A2D2 position.  |
|  |  | 3. |
|  | Go to page PR 5001. |  |


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# 0000000000000000000000000000000000 

 Ref Code 1132240EThis Ref Code indicates the PS 108 BG sense line was above +0.8 Vdc before bias voltages were applied to PS 108
Possible causes:

- PS 108
- 01A-A2 board
- 01A-A2E2 sense card
- 01A-A2C4 optoisolator card

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2M04. |
| 2 | $\begin{aligned} & \text { Is voltage less than }+0.8 \\ & \text { Vdc? } \end{aligned}$ | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange O1A-A2E2 card. <br> 3. Go to page PR 5001. |
| 3 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C4D08 <br> + lead at 01A-A2C4B07. |
| 4 | Is voltage less than +0.8 Vdc? | Go to step 12. |
| 5 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Disconnect PS 108 PO 1. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C4D08 + lead at 01A-A2C4B07. |




| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 6 . | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS 108. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 7 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Reconnect PS108 P01. <br> 3. Swap 01A-A2C2 and 01A-A2C4 cards. <br> 4. Press service panel Power On. <br> 5. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C4D08 $+\quad$ 01A-A2C4B07 <br> + lead at 01A-A2C4B07. |
| 8 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2C4 position. <br> 3. Go to page PR 5001 . |
| 9 | Go to instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Disconnect cable at 01A-A2A4. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Press service panel Power On. <br> 6. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C4D08 <br> + lead at 01A-A2C4B07. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 10 | ```Is voltage less than +0.8 Vdc?``` | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from 01A-A2A4 to PS108 PO1. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 11 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 12 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Swap 01A-A2C2 and O1A-A2C4 cards. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2M04. |
| 13 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2C4 position. <br> 3. Go to page PR 5001. |



PR 1332


#  

 Ref Code 1132540 EThis Ref Code indicates the PS 105 OC sense line was above +0.8 Vdc before bias voltages were applied to PS 105
Possible causes:

- PS105
- 01A-A2 board
- 01A-A2E2 sense card
- 01A-A2C2 optoisolator card.

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2P07. |
| 2 | ```Is voltage less than +0.8 Vdc?``` | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange 01A-A2E2 card. <br> 3. Go to page PR 5001. |
| 3 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at 01A-A2C2B04. |
| 4 | ```Is voltage less than +0.8 Vdc?``` | Go to step 12. |
| 5 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Disconnect PS105 PO2. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at 01A-A2C2B04. |


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| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 6 | is voltage less than +0.8 Vdc? | A torque wrench and a $1 / 4$ to $3 / 8$ drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001. <br> 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS105. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB 1 and CB2 on. <br> 5. Go to page PR 5001. |
| 7 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Reconnect PS105 P02. <br> 3. Swap 01A-A2C4 and 01A-A2C2 cards. <br> 4. Press service panel Power On. <br> 5. Measure for +5 Vdc at the following points: - lead at 01A-A2C2D08 + lead at 01A-A2C2B04. |
| 8 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2C2 position. <br> 3. Go to page PR 5001. |
| 9 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB 1 and CB2 off. <br> 3. Disconnect cable at 01A-A2A2. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Press service panel Power On. <br> 6. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at 01A-A2C2B04. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 10 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from O1A-A2A2 to PS105 P02. <br> iNote: Check board for bent pins and connector for pushed in pins and seating before exchanging cable. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 11 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 12 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Swap 01A-A2C4 and 01A-A2C2 cards. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2P07. |
| 13 | $\begin{aligned} & \text { Is voltage less than }+0.8 \\ & \text { Vdc? } \end{aligned}$ | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2C2 position. <br> 3. Go to page PR 5001. |
| 14 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Swap 01A-A2D2 and 01A-A2E2 cards. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2P07. |


| 4381 <br> B/M 2676380 | $\begin{array}{ll} \text { MI } \\ \text { Seq CA175 } \end{array}$ | $\begin{aligned} & \text { PN } 6169150 \\ & 2 \text { of } 3 \end{aligned}$ | $\begin{aligned} & \text { EC A20558 } \\ & \text { O1 Oct } 84 \\ & \hline \end{aligned}$ |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 15 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2D2 position. <br> 3. Go to page PR 5001. |
| 16 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |


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Ref Code 1132640E

This Ref Code indicates the PS 105 OV sense line was above +0.8 Vdc before bias voltages were applied to PS 105.
Possible causes:

- PS105
- 01A-A2 board
- 01A-A2E2 sense card
- 01A-A2C2 optoisolator card.

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2M08. |
| 2 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange 01A-A2E2 card. <br> 3. Go to page PR 5001. |
| 3 | Go to Instructions column. | Measure for +5 Vdc at the following points: $\begin{aligned} & \text { - lead at 01A-A2C2D08 } \\ & \text { + lead at 01A-A2C2B05. } \end{aligned}$ |
| 4 | Is voltage less than +0.8 Vdc? | Go to step 12. |
| 5 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Disconnect PS105 P02. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at 01A-A2C2B05. |



Left Side View
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| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 6 | Is voltage less than +0.8 Vdc? | A torque wrench and a $1 / 4$ to $3 / 8$ drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001. <br> 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS105. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 7 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Reconnect PS105 P02. <br> 3. Swap 01A-A2C4 and 01A-A2C2 cards. <br> 4. Press service panel Power On. <br> 5. Measure for +5 Vdc at the following points: - lead at 01A-A2C2D08 $+ \text { lead at 01A-A2C2B05. }$ |
| 8 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2C2 position. <br> 3. Go to page PR 5001. |
| 9 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Disconnect cable at 01A-A2A2. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Press service panel Power On. <br> 6. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at 01A-A2C2B05. |


| Step | Conditions | instructions |
| :---: | :---: | :---: |
| 10 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from 01A-A2A2 to PS 105 PO2. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 11 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 12 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Swap 01A-A2C4 and O1A-A2C2 cards. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2M08. |
| 13 | is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2C2 position. <br> 3. Go to page PR 5001. |
| 14 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Swap 01A-A2D2 and 01A-A2E2 cards. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2M08. |

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| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 15 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2D2 position. <br> 3. Go to page PR 5001. |
| 16 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |



Ref Code 1132840E
This Ref Code indicates the PS105 BG sense line was above +0.8 Vdc before bias voltages were applied to PS 105 .
Possible causes:

- PS105
- 01A-A2 board
- 01A-A2E2 sense card
- 01A-A2C2 optoisolator card.

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2M09. |
| 2 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange 01A-A2E2 card. <br> 3. Go to page PR 5001 |
| 3 | Go to Instructions column. | Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at 01A-A2C2B07. |
| 4 | Is voltage less than +0.8 Vdc ? | Go to step 12. |
| 5 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Disconnect PS105 PO2. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: $\begin{aligned} & \text { - lead at 01A-A2C2D08 } \\ & \text { + lead at 01A-A2C2B07. } \end{aligned}$ |



| 4381 | MI | $\text { PN } 6169152$ | EC A20558 01 Oct 84 |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |

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| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 6 | Is voltage less than +0.8 Vdc ? | A torque wrench and a $1 / 4$ to $3 / 8$ drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001. <br> 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS 105. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 7 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Reconnect PS105 PO2. <br> 3. Swap 01A-A2C4 and 01A-A2C2 cards. <br> 4. Press service panel Power On. <br> 5. Measure for +5 Vdc at the following points: - lead at 01A-A2C2D08 $+ \text { lead at 01A-A2C2B07. }$ |
| 8 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2C2 position. <br> 3. Go to page PR 5001. |
| 9 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Disconnect cable at 01A-A2A2. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Press service panel Power On. <br> 6. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at 01A-A2C2B07. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 10 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from O1A-A2A2 to PS105 P02. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 11 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 12 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Swap 01A-A2C4 and 01A-A2C2 cards. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2M09. |
| 13 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2C2 position. <br> 3. Go to page PR 5001. |
| 14 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Swap 01A-A2D2 and O1A-A2E2 cards. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2M09. |

Ref Code 1132940E

This Ref Code indicates that PS103-2.2V OC sense line was above +0.8 V before ac voltage was applied to PS103.
Possible causes:

- 01A-A2E2 sense card
- PS103
- 01A-A2 board.

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Press service panel Power On. <br> 4. Measure for +4 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2M10. |
| 2 | Is voltage +0.8 Vdc or less. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange 01A-A2E2 card. <br> 3. Go to page PR 5001. |
| 3 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Disconnect PS103 J/P01. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Press service panel Power On. <br> 6. Measure for +4 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2M 10. |


$\square$

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 4 | Is voltage +0.8 Vdc or less? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS 103. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 5 | Go to instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Reconnect PS $103 \mathrm{~J} / \mathrm{PO} 1$. <br> 3. Swap the 01A-A2E2 and 01A-A2D2 cards. <br> 4. Press service panel Power On. <br> 5. Measure for +4 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2M10. |
| 6 | Is voltage +0.8 Vdc or less? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2D2 position. <br> 3. Go to page PR 5001. |
| 7 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Disconnect cable at 01A-A2A3. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Press service panel Power On. <br> 6. Measure for +4 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at O1A-A2E2M10. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 8 | Is voltage +0.8 Vdc or less? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange cable from PS103 PO1 to 01A-A2A3. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Set PCC CB 1 and CB2 on. <br> 5. Go to page PR 5001. |
| 9 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Set PCC CB 1 and CB2 on <br> 5. Go to page PR 5001. |


$\square$

PR 1372


This Ref Code indicates that PS103-2.2V OV sense line was above +0.8 V before ac voltage was applied to PS103
Possible causes:

- 01A-A2E2 sense card
- PS103
- 01A-A2 board

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2P10. |
| 2 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange 01A-A2E2 card. <br> 3. Go to page PR 5001. |
| 3 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Disconnect PS $103 \mathrm{~J} / \mathrm{PO} 1$. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2P 10. |




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| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 4 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS103. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 5 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Reconnect PS103 J/PO1. <br> 3. Swap 01A-A2E2 and 01A-A2D2 cards. <br> 4. Press service panel Power On. <br> 5. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2P 10. |
| 6 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2D2 position. <br> 3. Go to page PR 5001. |
| 7 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Disconnect cable at 01A-A2A3. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Press service panel Power On. <br> 6. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2E2D08 <br> + lead at 01A-A2E2P10. |



| 4381 <br> B/M 2676380 | $\begin{array}{\|l\|} \hline \text { MII } \\ \text { Seg CA195 } \end{array}$ | $\text { PN } 6169154$ | EC A20558 01 Oct 84 |  |  |  |  |
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Ref Code 1133440E

This Ref Code indicates the PS106 OC sense line was above +0.8 Vdc before bias voltages were applied to PS 106.
Possible causes:

- PS106
- 01A-A2 board
- 01A-A2D2 sense card
- 01A-A2C2 optoisolator card.

| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 1 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set CE Mode switch to CE Mode. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2D2D08 <br> + lead at 01A-A2D2J06. |
| 2 | $\begin{aligned} & \text { Is voltage less than +0.8 } \\ & \text { Vdc? } \end{aligned}$ | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange 01A-A2D2 card. <br> 3. Go to page PR 5001. |
| 3 | Go to Instructions column. | Measure for +5 Vdc at the following points: $\begin{aligned} & \text { - lead at 01A-A2C2D08 } \\ & \text { + lead at 01A-A2C2B09. } \end{aligned}$ |
| 4 | Is voltage less than +0.8 Vdc? | Go to step 12. |
| 5 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Disconnect PS106 PO2. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08- <br> + lead at 01A-A2C2B09. |


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| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 6 | Is voltage less than +0.8 Vdc? | A torque wrench and a $1 / 4$ to $3 / 8$ drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001. <br> 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange PS 106. <br> Note: Check cable connectors for pushed in pins and seating before exchanging power supply. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 7 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Reconnect PS 106 PO 2. <br> 3. Swap 01A-A2C2 and 01A-A2C4 cards. <br> 4. Press service panel Power On. <br> 5. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at 01A-A2C2B09. |
| 8 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal <br> 2. Exchange card swapped into the 01A-A2C4 position. <br> 3. Go to page PR 5001. |
| 9 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Disconnect cable at 01A-A2A2. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Press service panel Power On. <br> 6. Measure for +5 V dc at the following points: <br> - lead at 01A-A2C2D08 <br> + lead at 01A-A2C2B09. |


| Step | Conditions | Instructions |
| :---: | :---: | :---: |
| 10 | ```Is voltage less than +0.8 Vdc?``` | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off <br> 3. Exchange cable from $01 \mathrm{~A}-\mathrm{A} 2 \mathrm{~A} 2$ to PS106 P02. <br> Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 11 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Set PCC CB1 and CB2 off. <br> 3. Exchange 01A-A2 board. <br> 4. Set PCC CB1 and CB2 on. <br> 5. Go to page PR 5001. |
| 12 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Swap 01A-A2C2 and 01A-A2C4 cards. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2D2D08 <br> + lead at 01A-A2D2J06. |
| 13 | Is voltage less than +0.8 Vdc? | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Exchange card swapped into the 01A-A2C4 position. <br> 3. Go to page PR 5001. |
| 14 | Go to Instructions column. | 1. Set service panel Power Off switch to Power Off and then back to Normal. <br> 2. Swap 01A-A2D2 and 01A-A2E2 cards. <br> 3. Press service panel Power On. <br> 4. Measure for +5 Vdc at the following points: <br> - lead at 01A-A2D2D08 <br> + lead at 01A-A2D2J06. |

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| Step | Conditions | Instructions |
| :--- | :--- | :--- |
| 15 | Is voltage less than +0.8 <br> Vdc? | 1. Set service panel Power Off switch to <br> Power Off and then back to Normal.  |
|  |  | 2.Exchange card swapped into the <br> O1A-A2E2 position. |
| 16 | Go to Instructions column. | 3. |
|  | Go to page PR 5001. |  |




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    $B / M 2676380$ | Ml | PN 6169119 |
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