



CUSTOMER ENGINEERING POLICIES AND PROCEDURES

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SUBJECT: RECIRCULATION GATES AND HEAD POSITIONS

LINE	READ AMP		READ IN TM	WRITE AMP.	READ PRE-AMP	
0	B23	F12J	F11S	H2S	2-2	
1	F27	J12K	J12N	K1D	2-3	
2	E23	K8S	K8S	K1S	2-4	
3	E24	K9S	K9S	K2D	2-5	
4	E25	K10S	K10S	K2S	2-6	
5	E26	K11S	K11S	K3D	2-7	
6	E27	J7S	J7S	K3S	2-8	
7	D23	J8S	J8S	K4D	2-9	
8	D24	J9S	J9S	K4S	3-1	
9	D25	J10S	J10S	J1D	3-2	
10	D26	J11S	J11S	J1S	3-3	
11	D27	H7S	H7S	J2D	3-4	
12	C23	H8S	H8S	J2S	3-5	
13	C24	H9S	H9S	J3D	3-6	
14	C25	H10S	H10S	J3S	3-7	
15	C26	H11S	H11S	J4S	3-8	
16	C27	F7S	F7S	J4D	3-9	
17	B24	F8S	F8S	H1S	4-1	
18	B25	F9S	F9S	H1D	4-2	
19	K-32	K-41E	F32T	K41J	4-3	
20	B-26	E-10S		E10S	H3D	1-6
21	B-27	D-12L		D-12N	H3S	1-7
22	A-26	C9S	J-5C	C9S	H2D	1-8
Z	H-54	J49V		J49V	K51S	1-9
23	J-32	H29P	K34L	K34V	K-54S	2-1
* MQ	B-52	B45S	B51S	B51S	K52S	1-5
1D	H-53	D48J		D48E	K-53S	1-3
PN	H-52	D47U	D51S	G44U	K-53D	1-4
* CM	F-26	H19C	K-27S	H-14M	F1S	1-2
* AR	A53	B53U	A51T	B47J	K52D	1-1
GN	F25	F-16K		F17D	F4D	4-4



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M20	B-26V	OC-1	J-31S	C1	D-2S
M21	B-27V	OC-2	J-31U	C2	D-2U
M22	A-26V	OC-3	K-31S	C3	C-1S
MZ	H-54V	OC-4	K-31U	C4	C-1U
M1	F-27V	IP	A-24S	C5	C-2S
M2	E-23V	IS	A-23U	C6	C-2U
M3	E-24V	IC	A-23S	C7	B-1S
M4	E-25V	FO	A-50U	C8	B-1U
M5	E-26V	FE	H-5U	C9	B-2S
M6	E-27V	AC	A-50S	CU	B-2U
M7	D-23V	PQ	B-50S	CV	A-1S
M8	D-24V	PM	B-50U	CW	A-1U
M9	D-25V	PN	C-50S	CX	A-2S
M10	D-26V	PC	C-50U		
M11	D-27V	PJ	D-50S		
M12	C-23V				
M13	C-24V	OY	D-32U		
M14	C-25V	TF	A-52S		
M15	C-26V	OG	D-32S		
M16	C-27V	OE	D-31U		
M17	B-24V	OD	D-31S		
M18	B-25V	OY	D-32U		
O	B-23V				
CM	F-26V	CQ	K-23S		
CN	F-25V	CG	K-23U		
TM	B-31V	CZ	J-24S		
M23	J-32V	CH	J-24U		
M19	K-32V	CK	J-23S		
AR	A-53V	CL	H-23U		
PR	B-52V	CJ	J-23U		
PP	H-52V	CT	H-23S		
PI	H-53V	CC	A-24U		
		CF	F-23U		
OB-1	E-30S	CY	H-27S		
OB-2	E-30U	CE	F-23S		
OB-3	E-31S	CD	H-5S		
OB-4	E-31U				
OS	F-31U	OF ₁	B-32U		
OA-1	E-32S	OF ₂	C-32S		
OA-2	F-30U	OF ₃	C-32U		
OA-3	F-30S				
OA-4	F-31U				
OB-5	E-32U				
HC	F-32D				
OZ	D-50U				
TA	A-32S				
TB	A-32U				
TC	B-32S				



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1	3	5	7	9	11	13	15	17	19	SP	CL	CL
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Spare

(LONG ODD ADJ)
(WRITE HEADS)

FIXED
ADJUSTABLE

(Short Lines)

ADJUSTABLE
FIXED

20	21	22	Z	23	MQ	ID	PN	AR	CM
----	----	----	---	----	----	----	----	----	----

(SHORT ADJ READ)

ADJUSTABLE
FIXED

0	2	4	6	8	10	12	14	16	18	CN	X	TM
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(LONG EVEN ADJ)
(READ HEADS)

ADJUSTABLE (SHORT LINE READ)
(LONG ODD WRITE)
(LONG EVEN READ)

NO ADJUSTMENTS TO BE MADE ON SHORT LINES WITH DRUM ROTATING-PERIOD.