

Portable PCs tackle instrumentation tasks
Cross-debuggers
Designers' Guide to bridge circuits-Part 1
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pg 193

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On the cover: When it comes to purchasing digital storage oscilloscopes, you don't have to sacrifice performance for price. But to get the right low-cost DSO for your application, you should carefully consider each instrument's features. See the Special Report on pg 144. (Photo courtesy Tektronix Inc)

## TEST \& MEASUREMENT SPECIAL ISSUE

 SPECIAL REPORT
## Low-cost digital storage oscilloscopes

Low-cost DSOs show steady improvements in bandwidth, sample rate, and measurement features. Products vary widely, so you'll have to shop carefully to get the features you need.-Doug Conner, Regional Editor

## DESIGN FEATURES

## Designers' guide to bridge circuits—Part 161

Bridge circuits are among the most elemental and powerful electrical tools. They are used in measurement, switching, oscillator, and transducer applications. This guide will help you choose the most appropriate circuit for your application. Part 1 of this 2-part series discusses de and pulsed methods for bridge-circuit signal conditioning. Part 2 will discuss ac signal-conditioning methods.-Jim Williams, Linear Technology Corp

## Boost instrument-amp CMR with common-mode-driven supplies

Instrumentation amplifiers are finding increasing application in today's complex systems. Minor modifications can yield significantly better performance by improving common-mode rejection. In addition, these changes may let you use low drift amplifiers. $-R$ Mark Stitt, Burr-Brown Corp

## Real-time programming-Part 4

In constructing a requirements model, you should strive to make it independent of the specific methods that might be employed to achieve the requirements. Once you come to design an implementation model, however, you want to reveal the methods so that they can be analyzed and ultimately coded. The remainder of this series is concerned with implementation. This part of the series is devoted to the central issue of the implementation model: tasking.-David L Ripps, Industrial Programming Inc

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You can now combine the maturity of the PC-based instrumention field with the convenience of portability to work beyond the confines of the lab (pg 59).

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\section*{TECHNOLOGY UPDATES}

Portable PCs tackle instrumentation tasks
Now that PCs have moved beyond the office to the lab, portable PCs are entering the next instrumentation frontier: the real world. -Richard A Quinnell, Regional Editor

\section*{HLL cross-debuggers:}

\section*{Cross-debuggers verify high-level programs}

Cross-debuggers are so much better than they used to be that now you can thoroughly test-not just debug-each element of your program at every stage of its development.-Charles \(H\) Small, Senior Editor
Brawny amps stretch small-signal limits ..... 95
Op amps that operate at voltages beyond the traditional \(\pm 15 \mathrm{~V}\)supply span, and that supply \(>100-\mathrm{mA}\) load current, eliminate theneed for buffers and boosters.-Bill Travis, Contributing Editor
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\section*{NEWS BREAKS}

\section*{600V IGBTs IMPROVE SWITCHING EFFICIFNCY BY 50\%}

International Rectifier (El Segundo, CA, (213) 772-2000) now offers its Ultrafast 600 V IGBT (insulated gate bipolar transistor) product line. These power transistors feature a 3 V saturation voltage spec, and offer a \(50 \%\) improvement in switching efficiency over existing IGBTs. IGBTs have a voltage-sensitive gate input (such as MOSFETs have) to what is essentially a bipolar transistor. This family of products offers continuous collector current specs ranging from 13A (IRGBCROU) to 55A (IRGPC50U) at \(\$ 4.65\) to \(\$ 22.09\) (1000). The family also includes 23 and 40A parts. Data sheets list an \(\mathrm{E}_{\mathrm{TS}}\) spec, which defines total switching energy loss at a specific current. The IRGBCLOU \(\mathrm{E}_{\mathrm{TS}}\) is 0.5 mJ and the IRGPC50U \(\mathrm{E}_{\mathrm{TS}}\) is 2.8 mJ at half rated current.-Maury Wright

\section*{MAC FAMILY TREE BEARS NEW FRUIT; PRICES CUT TO THE CORE}

Price has been a barrier for many potential users of Macintosh computers from Apple Computer (Cupertino, CA, (408) 996-1010). The introduction of three low-cost Macs is lowering that barrier, as are price reductions of \(\$ 1500\) and \(\$ 1000\) for the Mac IIcx and Mac SE, respectively.

The Mac Classic includes a SCSI port, the Apple Desktop Bus with keyboard and mouse, two serial ports, and a sound port. It costs \(\$ 999\) with lM bytes of memory, or \(\$ 1499\) with 2M bytes of memory and a 40M-byte hard-disk drive. The Mac LC offers color capability. It can use Apple's 12 -in. monochrome or RGB monitors without additional hardware. It can expand its color and grayscale palettes by adding a memory card. A Mac LC with 2M bytes of memory and a 40M-byte hard-disk drive costs \(\$ 2499\) and will be available in January 1991. The Mac IIsi includes a floatingpoint processor and one expansion card modeled after either Nubus or the 030 bus. It costs \(\$ 3769\) with 2M bytes of memory and a 40 M -byte hard disk.
-Richard A Quinnell

\section*{IN-CIRCUIT FMULATOR SERVICES TELECOMM PROCESSOR}

Long a supporter of Hitachi's 64180 processor family, Softaid Inc (Columbia, MD, (301) 964-8455) has introduced an in-circuit emulator for the 64180S, a telecomm version of the \(\mu\) P. The 64180S UEM-Series emulator can trigger on 131,072 breakpoints and allows you to define complex trigger conditions with as many as five levels. It can display trace data from its 4 k -word trace buffer in C, PL/M, or assembly language. A logic-analyzer mode captures trace data on each clock cycle instead of each machine cycle. The emulator also incorporates a real-time performance analyzer with 256 variable-width bins so you can root out those laggard chunks of code that always seem to gum up the works. With 128k bytes of emulation RAM, the emulator costs \(\$ 5495\). Larger memory options are available.-Steven H Leibson

\section*{FED DETECTION SYSTEMS FOLLOW YOUR PRODUCT}

An electrostatic discharge (ESD) detection system that mounts permanently or temporarily on circuit boards, assemblies, containers, or PCs is available from Zero Corp (Burbank, CA, (818) 846-4191). The unit has a l-in \({ }^{2}\) footprint. When it detects an ESD event, it latches on and changes the color of your LCD display. The unit remains latched until you reset it. Current beta test units have sensitivities of 500 to 800 V , and the manufacturer plans to expand the sensitivity range to 300 to 5000 V . Beta test units cost less than \(\$ 150\) each in small quantities.-Doug Conner

\section*{NEWS BREAKS}

\section*{NICd BATHTERIES MORE POWFRFUL THAN COMPETING PRODUCTS}

The growing popularity of portable equipment continues to force battery vendors to pack ever higher storage capacity in standard cell shapes. Gates Energy Products Inc (Gainesville, FL, (904) 462-3911) claims that several members in its Ultramax family of NiCd cells up the ante in rechargeable batteries by storing 50 to \(70 \%\) more charge than existing products. The AA-, Cs-, CsC-, and C-size batteries store 800, 2000,2300 , and 2800 mAhr , respectively. Two more family members, the \(4 / 5 \mathrm{Af}\) and D cells, match the highest capacities available for those two sizes: 1000 and 5000 mAhr, respectively. All cells in the line charge in 3 to 5 hours and accept a l-hour fast charge. The batteries cost \(\$ 1.25\) to \(\$ 6(250,000)\), depending on the cell size.
-Steven H Leibson

\section*{CONFERENGE SHOWCASES EASE OF TEST DEVELOPMENT}

Though much new hardware was introduced at the International Test Conference in Washington, DC, last month, many attendees thought that the stars of the show were the workstation-based test-development software packages shown by several automatic-test-equipment firms. Teradyne (Boston, MA, (617) 482-2700) has enhanced the Image software that runs on its A500 series of linear and mixed-signal device testers. LTX (Westwood, MA, (617) 461-1000) introduced a package called Envision, and Schlumberger (San Jose, CA, (408) 437-5129) announced software called ASAP. ASAP runs on the company's ITS 9000 family of sequencer-per-pin logic test systems, including the Typhoon, which the company is developing jointly with Motorola. Though there are significant differences among the packages, all of them let engineers develop IC test protocols by linking standardized tests from a library. The engineers can then customize the tests by clicking on a test icon to open a window that contains a form, for example. The form has blanks where engineers specify test conditions and limits. According to Bruce Webster, an applications engineering manager at Teradyne, semiconductor test engineers and ATE system developers have dreamed about such simplified test-development techniques for years. Only since the availability of workstations with high-resolution graphics and copious memory has the approach been practical.

On the hardware front, several companies were talking about integrated pinelectronics chips. Brooktree (San Diego, CA, (619) 452-7580) announced the Bt698 load/driver/dual-comparator for \(100-\mathrm{MHz}\) logic testing. The \(\$ 130\) (100) IC is fabricated with a complementary-bipolar process. It performs the functions of multichip hybrid circuits and discrete-component assemblies in less space, with less heat dissipation, with higher reliability, and at lower cost. Credence (Fremont, CA, (415) 657-7400) plans to sell its CMOS V-chip only as part of its test systems. Thanks to the chip, the firm's entire SC212 \(256-\mathrm{pin} 50-\mathrm{MHz}\) (pattern)/ \(100-\mathrm{MHz}\) (clock) VLSI tester is no larger than competitors' test heads. The system will sell for approximately \(\$ 2000\) per pin-roughly one-fourth the price of many VLSI testers. Shipments will start in the first quarter of 1991.-Dan Strassberg

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BiCameral SCRAM Logic Diagram

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610 E. Weddell Drive, Sunnyvale, Ca 94089 Telephone: (408) 734-9000
supports up to 1 M bytes of onboard memory and has 48 digital I/O lines arranged as six 8 -bit ports with \(12-\mathrm{mA}\) current-sinking capability. The board also has two RS-232C/485 ports and a math-coprocessor socket.

When the computer is used in multiple bus-master applications, it requires an arbiter board, the ZT89CT39, to coordinate bus control. Any computer board can become the bus master and access STD-32 bus memory and I/O in a fixed or rotating memory scheme. Unlike the STD-80 bus, the STD-32 bus has signal lines defined for bus-master request, master acknowledge, and bus lock to support complete control of multiple bus-master operations. Multiple bus-master operations on the STD-80 bus require nonstandard signal assignments causing incompatibility with other STD-80 products. STD DOS, a ROM-based DOS that allows programmers familiar with PC DOS to develop applications quickly, supports the computer. Other software support includes STD ROM, for ROM-based non-DOS applications, STD LADDER, and VRTX 32 for real-time operations. Single boards are \$975.-Doug Conner

\section*{1-CHIP FAX MODEM ACFIEVES 14.4k-BPS OPERATION}

The \(\$ 60(10,000)\) R144EFX 1-chip fax modem from Rockwell International's Digital Communication Div (Newport Beach, CA, (714) 833-4600) achieves 14.4 k -bps transmissions over the public switched telephone network. The device is pin compatible with the company's 9600 -bps modem, thus simplifying hardware upgrades and fallback modes. This makes the IC compatible with existing Group 3 fax machines. -Steven H Leibson

\section*{VARIABLE-GAIN AMPLIFIER COMBINES LINEARITY AND LOW NOISE}

The NE5209 wideband variable-gain amplifier from Philips Components-Signetics (Sunnyvale, CA, (408) 991-4544) has a typical \(3-\mathrm{dB} 850-\mathrm{MHz}\) bandwidth, and can amplify signals by a few decibels out to 1.5 GHz . The amplifier's gain and attenuation adjustment is linear over the part's dynamic range, which is at least 60 dB at 200 MHz . The amplifier's noise increases by 0.6 dB for each 1 dB in gain. Previous devices had a l-dB noise increase with each decibel increase in gain. The amplifier includes internal compensation and doesn't need external networks to tune for a particular operating frequency. You control the amplifier's gain with a single 0 to 1 V dc voltage. The amplifier runs on 5 V and consumes 400 mA . Commercial temperaturerange devices ( \(\$ 14.24\) (100)) and extended temperature-range versions (\$17.08 (100)) are available.-Anne Watson Swager

\section*{TWO NEW VERSIONS ADDED TO INSTRUMENTATION SOFTWARE}

National Instruments (Austin, TX, (512) 794-0100) has beefed up its softwareinstrumentation products for both the IBM PC and Apple Macintosh. The \(\$ 995\) Virtual Instrument Developer Toolkit for the company's \(\$ 695\) Labwindows package provides C-language extensions that add predefined user-interface objects to a programmer's repertoire. These objects include controls (pushbuttons, rocker and thumbwheel switches, and text-entry windows) and readouts (digital numeric displays, simulated LEDs, and waveform displays) that simulate the controls and readouts you generally find on real instrument front panels.

For its existing Apple Macintosh product, the company has introduced a \(\$ 495\) runtime version of its \(\$ 1995\) Labview 2 package. The package will run systems

\section*{NEWS BREAKS}
developed with Labview 2 but will not allow a user to edit the system's definition. The Labview 2 Run-Time System substantially reduces the cost of distributing multiple copies of systems developed with Labview 2.-Steven H Leibson

\section*{CPU BOARD HOSTS STACK-ORIENTED, 12-MHZ, 16-BIT \(\boldsymbol{\mu} \mathbf{P}\)}

The SC/FOX VMEbus CPU board from Silicon Composers (Palo Alto, CA, (415) 3228763) uses an 8- or \(12-\mathrm{MHz}\) RTX-2000 \(\mu\) P from Harris. The stack-oriented processor executes most instructions in a single clock cycle, including \(16 \times 16\)-bit multiplies. The board offers VMEbus slot-one master capability, and can operate in VMSbus slave mode as well. Other features include one parallel, one SCSI, and two RS-232C ports; 128k bytes of dual-ported static RAM and 32 k to 512 k bytes of single-ported static RAM; and 64k bytes of EPROM. The company includes its Forth development language in EPROM and software that supports Forth language development on a PC. A board with an \(8-\mathrm{MHz} \mu \mathrm{P}\) and 32k bytes of memory is available now for \(\$ 3695\).
-Maury Wright

\section*{FPGA COMPILER DELIVERS 20\% BFTTER GATE UTILIZATION}

Claiming a \(20 \%\) improvement in gate utilization from its updated FPGA compiler, Plus Logic (San Jose, CA, (408) 293-7587) has upgraded claimed gate equivalencies for its existing FPGAs. The software package responsible for this progress, Plustran 2.0, compiles schematics generated by several third-party schematic-drafting packages and behavioral descriptions written in several PLD description languages into gate layouts for the company's programmable parts. This latest version of the compiler costs less than \(\$ 2800\) and runs on high-end IBM PCs and Sun workstations. -Steven H Leibson

\section*{ACTIVITY-SCHEDULING PROGRAM ORGANIZES PROJFCTS}

If complex engineering projects require you to keep track of multiple meetings, tasks, and phone calls, you may be able to simplify and organize your work by using ACT 2.0 from Contact Software International (Carrollton, TX, (214) 418-1866). This \(\$ 395\) program includes an activity calendar, word processor, spell checker, alarm, telephone database, autodialer, calculator, and query capability. Its drop-down menus let you customize 29 data fields, generate form letters and expense reports, manage lists, access reference libraries, and conduct key-word or criteria searches. It maintains a data log for each person you contact and uses alarms to help you stay on schedule.-J D Mosley

\section*{YET ANOTHER ELEGTRONIC CAD VENDOR JOINS THE PLD CAUSE}

Chalk up another win for logic-compiler vendor Minc Inc (Colorado Springs, CO). Valid Logic Systems (San Jose, CA, (408) 432-9400) has integrated Minc's PLD and PGA design packages into its Logic Workbench tool kit. The tools, called SystemPLD and SystemPGA, allow you to insert fully defined PLDs and PGAs into your schematics so that you can perform thorough system simulations on your entire design. You can use schematics, behavioral descriptions, waveforms, state-machine descriptions, truth tables, and Boolean equations to define the programmable parts, and you can combine several methods within the same schematic. SystemPLD costs \(\$ 13,500\) and SystemPGA, which incorporates SystemPLD, costs \(\$ 19,500\). -Steven H Leibson

\title{
2 grams of ceramic and 18 inches of wire can't make you more competitive.
}

There's only one real reason to specify Dale \({ }^{\circledR}\) wirewound resistors: We'll work harder turning something common into something uncommonly valuable. Up front, that means saving you selection time by producing every standard shape and size in the book. Plus, we give you immediate access to design assistance and a wide range of proven special products.

It means factory and distributor stocking programs that can be quickly fine-tuned to your Just-InTime delivery programs.

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They're not commodities - they're the power you need to help make your products more competitive. Contact your Dale Representative or Distributor, or phone: 402-563-6506. Dale Electronics, Inc., 1122 23rd Street, Columbus, NE 68601-3647.


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}


Having difficulty locating RF or pulse transformers with low droop, fast risetime or a particular impedance ratio over a specific frequency range?... Mini-Circuits offers a solution.

Choose impedance ratios from 1:1 to 36:1, connector or pin versions (plastic or metal case built to meet MIL-T-21038 and MIL-T-55831 requirements*). Ultra-wideband response achieves low droop and fast risetime for pulse applications. Ratings up to 1000 M ohms insulation resistance and up to 1000 V dielectric voltage. For wide dynamic range applications involving up to 100 mA DC primary current, use the T-H series. Coaxial connector models are offered with 50 and 75 ohm impedance; BNC standard; request other types.
Available for immediate delivery with one-year guarantee.
Call or write for 68-page catalog or see our catalog in EEM, or Microwaves Product Data Directory.
*units are not QPL listed
finding new ways setting higher standards
case styles
T, TH, case W \(38 \times 65\) bent lead version, KK81 bent lead version TMO, case A \(11+\) case B 13 FT, FTB, case H 16 NEW'TC SURFACE MOUNT MODE' S from 1 MHz to 1500 MHz

NSN GUIDE
MCL NO. NSN
FTB1-1-75 5950-01-132-8034 FTB1-6 5950-01-225-8773 T1-1 5950-10-128-3745 1-1T 5950-01-153-0668 T2-1 5950-01-106-1218 T3-1T 5950-01-153-0298 T4-1 5950-01-024-7626 T9-1 5950-01-105-8153 T16-1 5950-01-094-7439 TMO1-1 5950-01-178-2612

\section*{MCL NO. NSN}

TMO2-1 TMO2.5-6 TMO2.5-6T TMO3-1T TMO4-1 TMO4-2 TMO4-6 TMO5-1T TMO9-1 TMO16-1

5950-01-183-6414 5950-01-215-4038 5950-01-215-8697 5950-01-168-7512 5950-01-067-1012 5950-01-091-3553 5950-01-132-8102 5950-01-183-0779 5950-01-141-0174 5950-01-138-4593


T, TH, TT bent lead version style X 65



\title{
Signetics. Because com isn't just a product
}
\begin{tabular}{|c|c|c|c|c|c|}
\hline \multicolumn{6}{|c|}{COMPUTING} \\
\hline APPLICATION & PRODUCT & APPLICATION & PRODUCT & APPLICATION & PRODUCT \\
\hline Workstations & \begin{tabular}{l}
- Advanced BiCMOS Logic (ABT) \\
- High-Speed ASICs \\
- Futurebus + Chip Set \\
- High Speed PAL \({ }^{\text {© }}\)-type Devices \\
- High Performance MCUs
\end{tabular} & Desk Top Video
Personal Computers & \begin{tabular}{l}
- Video Data Converters \\
- Digital Color Decoders \\
- High Density ASICs/PLDs \\
- DRAM Controllers \\
- OTP EPROMs \\
- FLASH Memory
\end{tabular} & Peripheral Products & \begin{tabular}{l}
- 8-bit 80C51-based MCUs \\
- Zero Power PLDs \\
- Programmable \\
Sequencers \\
- 3-State ECL Transceivers
\end{tabular} \\
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\section*{puting performance of your engine.}

\section*{WITHOUT THE RIGHT SELECTION OF ICs, YOUR CPU COULD BE DEAD IN ITS TRACKS.}

Today, everyone is using the same processors.
So, to separate your computer design from the rest, you need to get the full potential out of your processor. Full potential that's only possible through high-performance supporting subsystems.

To give you this performance we're offering a full range of ICs for major subsystem applications. Together they help you get the most from your processor, so your designs perform like never before.
For example, our bus interface logic devices are the industry's fastest. With our proven BiCMOS process - known as QUBiC - our ABT logic family is nearly twice as fast as the highest performing Bipolar ICs. This means you get the speed to keep pace with today's 16 - and 32 -bit systems, as well as tomorrow's emerging performance standards.

We also offer you a complete family of advanced PLDs. Including a full range of \(\mathrm{PAL}^{\circledR}\)-type devices with speeds from 4 ns to 7.5 ns . As well as our innovative programmable logic arrays (PLA), programmable logic sequencers (PLS) and programmable macro logic (PML).


When you need microcontrollers, we offer the industry's most complete selection. Including devices from 8 - to 32 -bits and in OTP, EPROM, ROM and ROMless versions. Features include \(\mathrm{I}^{2} \mathrm{C}\) serial bus, low voltage/low power, \(A / D\), extended memory and more. All for EDP peripheral applications ranging from keyboards, disk drives and printers, to terminals and mouse devices.

And for desktop video applications, we've applied our expertise in digital video signal processing to offer you an 8 -bit digital multistandard TV decoder subsystem, complete with data conversion and clock companion chips.
So when you need subsystem performance that lets your high-speed processors move at top speed, choose Philips ComponentsSignetics. For more information or our Computing Brochure, contact us today: 800-227-1817, ext. 713D.
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As processor speed increases, and total cycle time decreases, the percentage of time spent performing interface functions becomes more significant.

If If your CAE tools are telling you too little too late, consider this news from Teradyne. Now you can capture and analyze complex ASIC and VLSI board designs with unprecedented accuracy and ease, using our Vanguard \({ }^{\text {T }}\) schematic entry software and LASAR
 simulator in Teradyne's MultiSim \({ }^{\text {TM }}\) environment. Here are CAE tools that work the

LASAR's accurate worst-case timing analysis means you won't be held up by faulty prototypes. way you like to work. They'll help you move quickly between schematic and simulation, and let you control simulation interactively. You'll get immediate feedback at every step.

Click on nodes you want to monitor and watch signal activity "live" on the schematic or in the logic analyzer window. By setting breakpoints, you can freeze the action when results aren't what you expect. In no time, you'll know where your design is


\section*{CAE for people to see how their}
working and where it's not.
Got a glitch? Need to invert a signal? Make cuts or jumps on schematic interconnections. Add or delete components.

If you find a problem, fix it and see the results in seconds, because we eliminate compilation for most common design changes.

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Best of all, with CAE tools from Teradyne you can be sure that what


\section*{who can't wait designs work.}
you see in design is what you'll get in manufacturing. How so? Because our LASAR system is more accurate than other event-based simulators. LASAR's

operation of gate arrays, high-speed
micros and time-multiplexed buses, including the effects of process variations. You can zero-in on troublespots efficiently, and be confident that
Thesame user interface LASAR-verified and file format on PCs, Suns and VAXs simplifies training and communications when you're mixing platforms.
designs will workreliably and repeatably.

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Interactive
commands execute
instantly so it's easy to try out new ideas.
hurry for results, you'll appreciate how easily Teradyne tools integrate into your current design process. EDIF, VHDL and commercialtool interfaces let you build on existing databases. Then tie all your design and analysis tools running on PCs, Suns \({ }^{\circ}\) or VAX \({ }^{\text {TM }}\) into one multiwindow design environment using Vanguard's graphical framework.
So don't wait. For more information about how our CAE tools can work for you, call Daryl Layzer at (617) 482-2700, ext. 2808. Or write Teradyne, 5155 Old Ironsides Drive, Santa Clara, CA 95054.

LASAR lets you combine structural, behavioral, and hardware models for simulation efficiency with exceptional accuracy.

\section*{IERADN道}

\section*{The technical advantages of our ST1144 family are patently clear.}


Seagate's patented technology and advanced features make our ST1144 family the drives of choice for high-powered 286/386/486 desktop machines.

Our ST1102A and ST1144A offer guaranteed formatted capacities of 89 and 124 MB , respectively, a 19 msec average access time, and an embedded AT inter-
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The first name in disc drives.

\section*{Competition needed to improve education}

I agree with many of Jon Titus's suggested remedies for improving education (EDN, June 7, 1990, pg 41). My own feeling is that there is too little competition in education. This situation is partly due to unionization of teachers and partly due to lack of choice among schools. It is also due to parents who are occupied with things other than the mental education of their childrenas opposed to their physical participation in competitive sports. After all, how much does a top scientist earn compared with a sports hero?

The fact that competition among schools is important is borne out by the fact that while the US falls behind the Japanese in public education, the US does better in higher education where schools are more competitive. I support the Educational Choice Initiative here in Oregon, which, if voted in, would allow parents to direct school funds to schools of their choice.
George Sayer, RE
Hillsboro, OR

\section*{Flexible and changing pattern needed in education}

At first I read Jon Titus's editorial "Education is everyone's business" (EDN, June 7, 1990, pg 41) with pleasure, [thinking] "We are not the only ones with the problem." Then I realized that this comfort was misplaced. The fact that you in the US have the same concerns that we have in Great Britain could result in neither of us getting our retirement funds.

Although the answers to this problem are manifold, they can be broken down into some simple solutions. One aspect is pinpointed by your "risk taking." Our young people have an absolute need to learn to handle risk in relatively safe situations, but adventure of this nature is so often squashed at the source. Is it a fear among our teachers of
the students becoming better than they are? We must develop riskcontrol skills.
Another area is the duty of parents to take ownership in the risk situation in which they have put their children. The risk that the children will be illiterate cannot be owned solely by the teacher. The
parents are involved and must actively take their place in the process. Providing a home and money is not enough.

Teachers must move from their prepared and static content to a flexible and changing pattern so they do not use "the same questions year after year." Subject matter

\section*{Tell us what you think about . . . test and measurement}

Unlike some specialized publications that cover only test and measurement, EDN balances its T\&M coverage with that of other topics. By responding to the following questions, you can help ensure that our test and measurement articles will better suit your needs.
What sort of information about test and measurement do you want in EDN? Please rank in order of importance, with 1 being most important:
- Application articles on how to use the instruments you already have to the best advantage
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__Short writeups on recently introduced individual products
_ Hands-on reviews of products
_ Other (Please specify.)
Please indicate the types of test and measurement equipment you use and that you would like to see covered in EDN articles.
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\hline Use & \begin{tabular}{c} 
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Oscilloscopes
Signal sources
Below 300 kHz
300 kHz to 30 MHz
Above 30 MHz
Arbitrary waveform generators
Impedance-measuring instruments (for example, network analyzers)
Spectrum analyzers
Frequency-measuring instruments (for example, counters and timers)
Programmable power sources
Voltmeters/multimeters
Logic analyzers
In-circuit emulators and \(\boldsymbol{\mu} \mathrm{P}\) development systems
Data-acquisition systems, chart recorders, data loggers
PC-based instruments
VXIbus-based instruments
Instrument-control software
Software that manipulates and displays acquired data
Automatic test equipment (ATE)
Other types of instruments and instrumentation software (please list)

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must be made to live in today's world and compete with the ease of television-viewing.

Finally, the students must have the right signals to encourage them. Learning involves competition, and some students will do better than others. Competition is part of life and will continue to be so. What we have to do is ensure there are no losers.

The push in education cannot be single-directional, just "grass roots," but it must be continual from all concerned.
From someone still learning at 48.
Mike Grunberg
Chelmsford, Essex, CM1 5LN, UK

\section*{Tribute to Irwin Feerst}

I have never met Irwin Feerst. Yet, as I read of his incapacitation in Frances Feerst's letter (EDN, June 21, 1990, pg 47), I feel a profound sense of loss, as if he were a close personal friend.

I've read Irwin's CCEE Newsletters for many years, always with ambivalent feelings. I disagreed with him as often as I agreed. I voted for him for several IEEE offices but feared that he might win. I sent him donations but was offended by his jingoism. I supported his attacks on the IEEE establishment but was repulsed by his personal attacks on the leadership. I supported his (our) cause but wished for a gentler messiah.

Of one thing there is no doubt. Irwin has always been solidly on the side of the working engineer. I know that I speak for many of us when I say: Thank you, Irwin. You were our friend and supporter. Your efforts have helped us to stand a little bit straighter and to shed a little of our wimpish image. In time, just maybe, we can finish the job and gain the rewards that our contributions earn us. If so, your efforts will not have been in vain. Meanwhile, your work on our behalf will be sorely missed.

I know I speak for all engineers when I wish Mr Feerst a long, comfortable, and productive life. May God be gracious to him as he struggles with his crippling disease.
Fred D Campbell, PE
Nipomo, CA

\section*{(Ed Note: Unfortunately, Irwin Feerst died in late August, before we could print this letter. See News Breaks in the September 17, 1990, issue for his obituary.)}

\section*{Problems encountered in 50 years of engineering}

Jon Titus's editorial, "No shortage of engineers" (EDN, July 5, 1990, pg 39), should be required reading for every educator and top engineering manager.

I have been in engineering for more than 50 years (my latest patent was just issued), and am still producing-when my "leaders" permit it. It seems that the engineers who can produce, do, and those who can't, go into some area of management. Then they pass off the paperwork that they don't like to the engineers, creating the "shortage."

I wish that were the only problem. Some of our ill-informed engineering managers who decided how most US TV sets should be designed decided that the \(4.5-\mathrm{MHz}\) video bandwidth set by the FCC on a sound technical basis wasn't needed-that about 2.5 MHz was enough, thus creating out-of-focus pictures. (The small number of manufacturers who tried to live up to FCC specs were forced out of business because of modestly increased costs.)

We've also had a problem in the RF input stages of TVs that radio amateurs (hams) have taken the rap for. A coupled (inductive) circuit having one coil tuned, and the second untuned, can be overcoupled, with the result that strong neighborhood signals can corrupt lowchannel pictures. Critical coupling
occurs when the coupling coefficient is the reciprocal of the square root of the "Q" of the tuned circuit. This problem is severely aggravated with input circuits using bipolar transistors. The problem is significantly less with FETs and tubes, but it still can be serious.

IEEE leadership is to a large extent responsible for these conditions, as the publish-or-perish syndrome kills too many creative papers, and the bottom-line syndrome kills our competitiveness. Can't, or won't, anyone do something about it? The creativity resides in individuals, and innovation can only occur there. Does EDN comprehend that in their new program?
Keats A Pullen Jr
Kingsville, MD

\section*{Correction}

In the listing of Innovation Finalists (EDN, September 3, 1990, pg 56), the phone number for Applied Microsystems is incorrect. The correct number is (206) 882-2000.

\section*{IT'S EASY TO HAVE YOUR SAY}

EDN's Signals \& Noise column provides a forum for readers to express their opinions on issues raised in the magazine's articles or on any topic that affects the engineering industry. You can use one of several easy ways to reach us. First, there's always the mail. Send your letters to Signals \& Noise Editor, EDN Magazine, 275 Washington St, Newton, MA 02158. Or, send us a message via MCl mail at EDNBOS. Finally, EDN's bulletin-board system is ready for use-and it's free (except for the phone call). You can reach us at (617) \(558-4241\) and leave a letter in the EDITORS Special Interest Group. You'll need a 2400-bps or less modem and a communications program that is set for eight data bits, no parity, and one stop bit, or 2400, 8N1 in shorthand.

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- 1 to 7 outputs
- 400 to 750 watts
- 2 weeks delivery
- No engineering charge

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\section*{DESCRIPTION}

Moduflex switchers form a comprehensive line of open frame power supplies assembled from standard "off the shelf" modules. These subunits and assembly hardware are pre-approved by safety agencies so that certifications can automatically apply to custom models. Additional advantages include a delivery cycle of two weeks or less and the elimination of engineering costs.

The M Series offers the highest power density available in the industry, delivering 6 watts per cubic inch at an ambient temperature of \(50^{\circ} \mathrm{C}\). The design features "State of the Art" topology, a meticulous thermal structure and the use of high efficiency circuits and components to attain the desired power density.

The modular system concept reduces manufacturing to simple submodules, capable of high volume production with a superior quality level.

M Series are available in power ratings from 400 to 750 watts with only a slight size increase. This power versatility permits system expansion without the need for extra power supply space.

\section*{FEATURES}

No engineering charge.
2 week delivery.
TUV, UL, CSA.
6 watts per cubic inch.
400-750 watts output.
120 kilohertz MOSFET design.
Current mode control.
All outputs:
Adjustable
Fully regulated
Floating
Overload and short circuit proof Overvoltage protected
Standard features include:
System inhibit
Load proportional DC fan output
Options include:
Auto ranger for continuous input operation
Power fail monitor
Independent pilot bias
Cover
Fan cover
Active surge limit
Power factor/UPS prep

\section*{MODEL SELECTION}

Input modules are available in ratings of 400,500,600, and 750 watts with corresponding code letters A through D. See Power Codes chart opposite.


Output modules are available in four types J, K, M and \(N\) in nominal power outputs of \(75,150,500\), and 750 watts respectively. Type M or main output modules are variable power rated depending upon the power level of the input module. This is reflected in the rating table opposite which shows the corresponding multiplier applicable to the output current ratings of the M module as a function of the power rating of the input module.
For example, when used with a 750 watt input module, the \(M\) type will produce a nominal 600 watts of output. The ratings of output modules are given in the table of output types. Ratings in shaded areas are stocked for fast delivery.

\section*{HOW TO ORDER}

To form the proper model number defining a custom requirement, start with the letter M to designate the series, then choose the desired configuration of output modules and list the configuration code. Insert the power code letter for the power level desired and follow with the output code numbers for each specific output desired. Enter a dash and from the option table insert the sum of the option codes corresponding to the desired options. See example below:

\begin{tabular}{|c|c|}
\hline \multicolumn{2}{|c|}{\begin{tabular}{c} 
Input \\
Module \\
Power \\
Codes
\end{tabular}} \\
\hline A & 400 W \\
\hline B & 500 W \\
\hline C & 600 W \\
\hline D & 750 W \\
\hline
\end{tabular}\(\quad\)\begin{tabular}{|c|c|}
\hline \multicolumn{2}{|c|}{\begin{tabular}{c} 
Output \\
Module \\
Types
\end{tabular}} \\
\hline J & \(1 / 2\) Height \\
\hline K & Full Height \\
\hline N & Main \\
\hline
\end{tabular}
\begin{tabular}{|c|c|c|c|c|c|}
\hline \multicolumn{6}{|c|}{ Output Modules } \\
\hline \multicolumn{2}{|c|}{ Output } & \multicolumn{4}{c|}{ Type } \\
\hline Code & Voltage & \begin{tabular}{c} 
J \\
Amps
\end{tabular} & \begin{tabular}{c} 
K \\
Amps
\end{tabular} & \begin{tabular}{c} 
M \\
Amps
\end{tabular} & \begin{tabular}{c}
\(\mathbf{N}\) \\
Amps
\end{tabular} \\
\hline 0 & 2 VDC & N/A & 20 & 100 & 150 \\
\hline 1 & 3.3 VDC & N/A & 20 & 100 & 150 \\
\hline 2 & 5 VDC & 10 & 20 & 100 & 150 \\
\hline 3 & 12 VDC & 6 & 12 & 42 & 62 \\
\hline 4 & 15 VDC & 5 & 10 & 33 & 50 \\
\hline 5 & 18 VDC & 4 & 8 & 28 & 42 \\
\hline 6 & 24 VDC & 3 & 6 & 21 & 31 \\
\hline 7 & 28 VDC & 2.5 & 5 & 18 & 27 \\
\hline 8 & 36 VDC & 2 & 4 & 14 & 21 \\
\hline 9 & 48 VDC & 1.5 & 3 & 10 & 16 \\
\hline\(\times\) & N/T & N/T & N/T & N/T & N/T \\
\hline N/T Non Tabulated & \multicolumn{4}{c|}{ N/A Not Available } \\
\hline
\end{tabular}

For multiple output modules of a given type, voltages are arranged in ascending order by magnitude in the same sense as the output number sequence. Shaded ratings are standard, others available on special order. Non tabulated intermediate voltages have current ratings equal to straight line interpolation between the current ratings of the voltages that bracket it.
\begin{tabular}{|c|c|}
\hline \multicolumn{2}{|c|}{ M Type Main Module Ratings } \\
\hline \begin{tabular}{c} 
Power \\
Rating
\end{tabular} & \begin{tabular}{c} 
Current \\
Multiplier
\end{tabular} \\
\hline 400 W & 0.60 \\
\hline 500 W & 0.80 \\
\hline 600 W & 1.00 \\
\hline 750 W & 1.20 \\
\hline
\end{tabular}
\begin{tabular}{|c|l|}
\hline \multicolumn{2}{|c|}{ Options } \\
\hline Option Code & \multicolumn{1}{c|}{ Function } \\
\hline 01 & Power Fail Monitor \\
\hline 02 & Auto Ranger \\
\hline 04 & Pilot Bias \\
\hline 08 & Active Surge Limit \\
\hline 16 & UPS/PF Prep \\
\hline 32 & Cover \\
\hline 64 & Fan Cover \\
\hline
\end{tabular}

Options 02, 04, 08 mutually exclusive.


The boxes above are diagramatic representations of the power supplies as viewed from the output end. The two digit numbers above the boxes are the configuration codes.

\section*{M SERIES DIMENSIONS}


\section*{INPUT}

90-132 VAC or 180-264 VAC, \(47-440 \mathrm{~Hz}\). Strappable.

\section*{INPUT SURGE}

Less than 68 Amps peak from cold start.

\section*{HOLDUP TIME}

20 milliseconds from loss of nominal AC power.

\section*{OUTPUTS}

See model selection table.

\section*{ADJUSTABILITY}
\(\pm 5 \%\) trim adjustment.

\section*{OUTPUT POLARITY}

All outputs are floating from chassis and each other and can be referenced to each other or ground as required.

\section*{LINE REGULATION}

Less than \(\pm 0.1 \%\) or \(\pm 5 \mathrm{mV}\) for input changes from nominal to min. or max. rated values.

\section*{LOAD REGULATION}
\(\pm 0.2 \%\) or \(\pm 10 \mathrm{mV}\) for load changes from \(50 \%\) to \(0 \%\) or \(100 \%\) of max. rated values.

\section*{MINIMUM LOAD}

Main output requires a \(10 \%\) minimum load for full output from auxiliaries.

\section*{REMOTE SENSING}

On all outputs except type J modules.

\section*{RIPPLE \& NOISE}
\(1 \%\) or 100 mV pk-pk, 20 MHz bandwidth.

\section*{OPERATING TEMPERATURE}
\(0-70^{\circ} \mathrm{C}\). Derate \(2.5 \% /{ }^{\circ} \mathrm{C}\) above \(50^{\circ} \mathrm{C}\).

\section*{COOLING}

A min. of 10 LFS cooling air directed over the units for full rating. Two test locations on chassis rated for max. temperature of \(90^{\circ} \mathrm{C}\).

\section*{TEMPERATURE COEFFICIENT}

\section*{\(\pm 0.02 \% /{ }^{\circ} \mathrm{C}\).}

\section*{EFFICIENCY}
\(80 \%\) typical.

\section*{SAFETY}

Units meet UL 1950, CSA 22.2 No. 220, CSA bulletin 1402C,
IEC 950, VDE 0804, VDE 0806, VDE 0805 (proposed). Certifications in process.

\section*{DIELECTRIC WITHSTAND}

3750 VRMS input to ground.
3750 VRMS input to output.
700 VDC output to ground.

\section*{SPACING}

8 mm primary to secondary.
4 mm to grounded circuits.

\section*{LEAKAGE CURRENT}
0.75 mA at 115 VAC 60 Hz . input.

\section*{EMISSIONS}

Units meet FCC 20780 Part 15 Class A and VDE 0871/6.78 Class A for conducted emissions. Compliance with Class B limits by use of additional external filter.

\section*{DYNAMIC RESPONSE}

Peak transient less than \(\pm 2 \%\) or \(\pm 200 \mathrm{mV}\) for step load change from \(75 \%\) to \(50 \%\) or \(100 \%\) max. ratings.

\section*{RECOVERY TIME}

Recovery within \(1 \%\).
M and N modules - 200 microseconds.
J and K modules - 500 microseconds.

\section*{AC UNDERVOLTAGE}

Protects against damage for undervoltage operation.

\section*{OVERVOLTAGE PROTECTION}

Standard on all outputs.

\section*{REVERSE VOLTAGE PROTECTION}

All outputs are protected up to load ratings.

\section*{OVERLOAD \& SHORT CIRCUIT}

Outputs protected by duty cycle current foldback circuit with automatic recovery. Auxiliaries have additional backup fuse protection.

\section*{THERMAL SHUTDOWN}

Circuit cuts off supply in case of local over temperature. Units reset automatically when temperature returns to normal.

\section*{SOFT START}

Units have soft start feature to protect critical components.

\section*{FAN OUTPUT}

Nominal 12 VDC @ 12 watts maximum.

\section*{INHIBIT}

TTL compatible system inhibit provided.

\section*{SHOCK}

MIL-STD 810-D Method 516.3, Procedure III.

\section*{VIBRATION}

MIL-STD 810-D Method 514.3, Category 1, Procedure I.

\section*{MECHANICAL}

400 W/500 W \(-2.5^{\prime \prime} \mathrm{H} \times 5.05^{\prime \prime} \mathrm{W} \times 9.00^{\prime \prime} \mathrm{L}\).
600 W/750 W \(-2.5^{\prime \prime} \mathrm{H} \times 5.20^{\prime \prime} \mathrm{W} \times 9.63^{\prime \prime} \mathrm{L}\).

\section*{POWER FAIL MONITOR}

Optional circuit provides isolated TTL and VME compatible power fail signal providing 4 milliseconds warning before main output drops by \(5 \%\) after an input failure.

\section*{AUTO RANGER}

Optional circuit provides automatic operation at specified input ranges without strapping.

\section*{PILOT BIAS}

Optional circuit provides SELV output of 5 volts at 75 milliamps independent of the main power converter. Output isolation compliant to safety specifications referenced above.

\section*{ACTIVE SURGE LIMIT}

Limits input surge to less than 18 Amps, and provides rapid reset.

\section*{COVER}

Optional flat cover recommended when customer supplied fan cooling is directed through the length of the unit.

\section*{FAN COVER}

Optional cover with brushless DC fan which provides the required air flow for full rating of Moduflex power supplies.
UPS
Accessory battery backup system provides uninterruptible service in case of brownout or blackout of utility power. Requires nominal 48 VDC lead acid or Gel cell. Unit has 3 state charger to keep battery fully charged. Will support up to 1000 watts output.

\section*{POWER FACTOR CORRECTOR}

Accessory active converter produces power factor of 0.99 for up to 2000 watts output at high input range, or 1000 watts at low input range. Provides automatic auto ranging.

\footnotetext{
Int'I. Units: Delaire • Sallynoggin Road, Dun Laoghaire, Co. Dublin, Ireland. Tel: (01) 851411 Prefixes - from U.K. - (0001)-Int'l. + 353-(1) Fax: (01) 840267 Delinc • Padre Mier y Dr. Mina, Reynosa, Tamps., Mexico 08866. Tel.: (892) 38723 Prefix - from USA - (01152) Fax (892) 38776
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We created the market... and we still lead the way.


\section*{Here's another.}

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So good, Electronic Design named it the product of the year.
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CIRCLE NO. 76

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\section*{CIRCLE NO. 15}


\section*{CALENDAR}

Optcon '90, Boston, MA. International Society for Optical Engineering, Box 10, Bellingham, WA 98227. (206) 676-3290. FAX (206) 647-1445. November 4 to 9.

Structured Analysis \& Design (seminar), Atlanta, GA. Visible Systems Corp, 950 Winter St, Waltham, MA 02154. (617) 8902273. FAX (617) 890-8909. November 5 to 7 .

Software Project Management Tools \& Techniques (short course), San Francisco, CA. Learning Tree International, Box 45974, Los Angeles, CA 90045. (800) 421-8166; in Canada, (800) 267-1824; in CA, (213) 417-9700. FAX (213) 645-4762. November 6 to 9 .

17th Annual Computer Security Conference and National Computer Security Exhibition, Atlanta, GA. Computer Security Institute, 500 Howard St, San Francisco, CA 94105. (415) 397-1881. FAX (415) 995-2487. November 12 to 14 .

Wescon/90, Anaheim, CA. Wescon/ 90, 8110 Airport Blvd, Los Angeles, CA 90045. (213) 215-3967. FAX (213) 641-5117. November 13 to 15.

Figaro + Hands-On Training (short course), Bethesda, MD. Template Graphics Software Inc, 3510 Dunhill St, San Diego, CA. (619) 457-5359. FAX (619) 452-2547. November 13 to 16 .

Total Quality Management (short course), Irvine, CA. University of California-Irvine Extension, Box 6050, Irvine, CA 92716. (714) 8567774. FAX (714) 725-2090. November 13 to 16 .

Communications Turkey '90, Istanbul, Turkey. Kallman Associates, 5 Maple Court, Ridgewood, NJ 07450. (201) 652-7070. FAX (201) 652-3898. November 14 to 18.

\title{
MEGA MEMORY.
}
\begin{tabular}{|c|c|c|c|c|}
\hline \multicolumn{5}{|l|}{SONY HIGH-DENSITY SRAMS} \\
\hline MODEL & CONFIG. & SPEED (ns) & PACKAGING & DATA
RETENTION \\
\hline CXK581000P* & \(128 \mathrm{~K} \times 8\) & 100/120 & DIP 600 mil & L, LL \\
\hline CXK581000M* & \(128 \mathrm{~K} \times 8\) & 100/120 & SOP 525 mil & L, LL \\
\hline CXK581100TM* & \(128 \mathrm{~K} \times 8\) & 100/120 & TSOP & L, LL \\
\hline CXK581100YM* & \(128 \mathrm{~K} \times 8\) & 100/120 & TSOP (reverse) & L, LL \\
\hline CXK581001P & \(128 \mathrm{~K} \times 8\) & 70/85 & DIP 600 mil & L \\
\hline CXK581001M & \(128 \mathrm{~K} \times 8\) & 70/85 & SOP 525 mil & L \\
\hline CXK581020SP & \(128 \mathrm{~K} \times 8\) & 35/45/55 & SDIP 400 mil & \\
\hline CXK581020J & \(128 \mathrm{~K} \times 8\) & 35/45/55 & SOJ 400 mil & \\
\hline \multicolumn{5}{|l|}{\(\begin{array}{ll}* \text { Extended temperature range available. } & \mathrm{L}=\text { Low power. } \\ \mathrm{LL}=\text { Low, low power. }\end{array}\)} \\
\hline
\end{tabular}

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CIRCLE NO. 17
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\section*{CALENDAR}

Converting, Expanding \& Upgrading IBM \& PS2 (short course), Indianapolis, IN. Center for Advanced Professional Development, 1820 E Garry St, Suite 110, Santa Ana, CA 92705. (714) 261-0240. November 27 to 28 .

Technology 2000, Washington, DC. Technology Utilization Foundation, 41 E 42 nd St, New York, NY 10017. (212) 490-3999. November 27 to 28 .

Semiconductor Silicon (short course), Davos, Switzerland. Tina Persson, CEI-Europe/Elsevier, Box 910, S-612 01 Finspong, Sweden. 46(0)122-17570. FAX 46(0)12214347. December 3 to 7 .

Concurrent Engineering Seminar, San Diego, CA. Logical Solutions Technology Inc, 96 Shereen Pl , Suite 101, Campbell, CA 95008. (408) 374-3650. FAX (408) 374-3657. December 4 to 5 .

Fourth International Workshop on Computer-Aided Software Engineering, Irvine, CA. Center for the Study of Data Processing, Washington University, 1 Brookings Dr, Campus Box 1141, St Louis, MO 63130. December 5 to 8.

Applications of Unix Utilities (short course), Seattle, WA. Specialized Systems Consultants Inc, Box 55549, Seattle, WA 98155. (206) 527-3385. FAX (206) 527-2806. January 15.

ATE \& Instrumentation West, Anaheim, CA. Miller Freeman Expositions, 1050 Commonwealth Ave, Boston, MA 02215. (800) 2237126; in MA, (617) 232-3976. January 15 to 17 .

Winter 1991 UNIX Technical Conference, Dallas, TX. Usenix Association, 22672 Lambert St, Suite 613, El Toro, CA 92630. (714) 5888649. FAX (714) 588-9706. January 21 to 25 .


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\begin{tabular}{|c|c|c|}
\hline STAKPAC \(^{\text {mM }}\) & \multicolumn{2}{|c|}{ MINI STAKPAC \(^{\text {™ }}\)} \\
\hline 1200 Watts & Power & 600 Watts \\
\hline \(110 / 220 \mathrm{VAC}\) & Input & \(110 / 220 \mathrm{VAC}\) \\
\hline Up to 8 & Outputs & Up to 5 \\
\hline 3.2 " \(\times 5.5\) " \(\times 11.5\) & Dimensions & \(1.9^{\prime \prime} \times 5.5\) " \(\times 12^{\prime \prime}\) \\
\hline Fan-Cooled & Cooling & Twin Fans \\
\hline
\end{tabular}

Each StakPAC output is factory configured utilizing Vicor's robotically manufactured power converters...VI-200 series modules. Consider the advantages of a StakPAC customized for your system needs with automized power modules: USER DEFINABLE OUTPUTS - The use of proven standard catalog modules offers the features of a custom without the associated risk or investment.
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QUICK DELIVERY-Typical delivery 1 week or less for custom or standard evaluation units. COMPACTNESS - Low profile packages provide up to 6 watts/cubic inch, twice the industry norm.
UL, CSA, TUV SAFETY AGENCY APPROVALAll StakPAC configurations are approved, standard or custom.
EMI-FCC/VDE Level A, conducted.
StakPACs are designed and built by Westcor Corporation, Los Gatos, CA, a Vicor subsidiary. StakPACs are sold world-wide through Vicor Corporation, Andover, MA.

RoboPower
\begin{tabular}{|c|c|c|c|c|c|c|c|c|c|c|c|}
\hline \multicolumn{6}{|c|}{STAKPAC STANDARDS 1200 WATT MODELS} & \multicolumn{6}{|c|}{MINI STAKPAC STANDARDS 600 WATT MODELS} \\
\hline Model & \multicolumn{5}{|l|}{Output Voltage (VDC) and Maximum Current (amperes) per Channel} & Model & \multicolumn{5}{|l|}{Output Voltage (VDC) and Maximum Current (amperes) per Channel} \\
\hline & \#1 & \#2 & *3 & \#4 & & & \#1 & \#2 & \#3 & \#4 & \# \\
\hline \multicolumn{6}{|l|}{Single Output} & \multicolumn{6}{|l|}{Single Output} \\
\hline SP1-1801 & 2 @ 240 & \multicolumn{4}{|r|}{Total output power may not exceed} & ST1-1401 & 2 (1) 120 & \multicolumn{4}{|r|}{\multirow[t]{2}{*}{Total output power may not exceed 600 watts for any model, single}} \\
\hline SP1-1802 & 5 @ 240 & \multicolumn{4}{|r|}{\(1200^{*}\) watts for any model, single} & ST1-1402 & 5 (1) 120 & & & & \\
\hline SP1-1603 & 12 @ 100 & \multicolumn{4}{|r|}{or multiple output. Lower power} & ST1-1301 & 12@50 & \multicolumn{4}{|r|}{or multiple output. Lower power} \\
\hline SP1-1604 & 15 @ 80 & \multicolumn{4}{|r|}{StakPAC models and many other} & ST1-1302 & 15 @ 40 & \multicolumn{4}{|r|}{Mini StakPAC models and many other} \\
\hline SP1-1605 & 24 @ 50 & \multicolumn{4}{|r|}{\multirow[t]{2}{*}{configurations are available.
*Standard models supply 1100 watts;}} & ST1-1303 & 24 @ 25 & \multicolumn{4}{|r|}{\begin{tabular}{l}
configurations are available. \\
Please contact the factory.
\end{tabular}} \\
\hline SP1-1606 & 28 (1)42 & & & & & ST1-1304 & 28 @ 21 & \multicolumn{4}{|l|}{} \\
\hline SP1-1607 & 48@ 25 & \multicolumn{4}{|r|}{*Standard models supply 1100 watts; high-powered version 1200 watts.} & ST1-1305 & 48 @13 & & & & \\
\hline Dual Outp & & \multicolumn{4}{|r|}{Please contact the factory.} & \multicolumn{6}{|l|}{Dual Output} \\
\hline SP2-1801 & 2 © 120 & 5 © 120 & & & & ST2-1401 & 2 @ 60 & 5 (1)60 & & & \\
\hline SP2-1802 & 5 @ 120 & 5 @ 120 & & & & ST2-1402 & 5060 & 5 (3) 60 & & & \\
\hline SP2-1803 & 5 @ 120 & 12 (1)66 & & & & ST2-1403 & 5 © 60 & 12 @ 33 & & & \\
\hline SP2-1804 & 12 © 66 & 12 (1)66 & & & & ST2-1404 & 12@33 & 12 @ 33 & & & \\
\hline SP2-1805 & 15@53 & 15 (0) 53 & & & & ST2-1405 & 15 @ 26 & 15 @ 26 & & & \\
\hline \multicolumn{6}{|l|}{Triple Output} & \multicolumn{6}{|l|}{Triple Output} \\
\hline SP3-1801 & 5 (a) 180 & 12 © 16 & 12 © 16 & & & ST3-1401 & 5060 & 12 (4) 16 & 12916 & & \\
\hline SP3-1802 & 5 @150 & 12 (1)33 & 12 © 16 & & & ST3-1402 & 5060 & 15 © 13 & 15 (1) 13 & & \\
\hline SP3-1803 & 5 (180 & 15 (1) 13 & 15 @ 13 & & & ST3-1501 & 5090 & 12 (1)8 & 12 (1)8 & & \\
\hline SP3-1804 & \(5 @ 150\) & 15 @ 26 & 15 @ 13 & & & \multicolumn{6}{|l|}{Quad Output} \\
\hline \multicolumn{6}{|l|}{Quad Output} & ST4-1401 & 5 ③0 & 12 (1) 16 & 12 © 16 & 5 @ 30 & \\
\hline SP4-1801 & 5 @ 150 & 12 © 16 & 12 @ 16 & 5 @ 30 & & ST4-1402 & 5 ©30 & 15 © 13 & 15 (1) 13 & 5 (4)30 & \\
\hline SP4-1802 & 5 © 150 & 15 (1) 13 & 15 @ 13 & 5 @ 30 & & ST4-1403 & 5 ©30 & 12 © 16 & 12 (1) 16 & 24 (10) 8 & \\
\hline SP4-1803 & 5@150 & 12 (6) 16 & 12 © 16 & 24 (4)8 & & ST4-1501 & 5 ¢30 & 15 (13 13 & 15 (1) 13 & 24 (18) & \\
\hline SP4-1804 & 5 (190 & 15013 & 15 @ 13 & 24@8 & & ST4-1502 & 5 ©60 & 12 © 16 & 12 © 8 & 5 (46) 15 & \\
\hline Five Outpu & & & & & & ST4-1503 & 5 @ 60 & 15 (1) 13 & 1597 & 5 (3) 15 & \\
\hline SP5-1801 & 5 (120 & 12 © 16 & 12 @ 16 & \(5 @ 30\) & 24 © 8 & ST4-1504 & 5 @ 60 & 12 (1)16 & 12 @ 8 & 24 (1)4 & \\
\hline SP5-1802 & 5 (13120 & 15 (1) 13 & 15 (8)13 & 5@30 & 24 (3) 8 & STT-1505 & 5 @ 60 & 15 (13 & 15@7 & 24 (104 & \\
\hline \multicolumn{6}{|l|}{Seven Output} & \multicolumn{6}{|l|}{Five Output} \\
\hline SP7-1801 & 5 (1) 60 & 12 @ 16 & 12 @ 16 & 24 @ 8 & 24@8 & ST5-1501 & 5030 & 12 (2) 16 & 12 (1) 16 & 5015 & 24@4 \\
\hline & \#6 & \#7 & & & & ST5-1502 & 5 ©30 & 15 © 13 & 15(1) 13 & 5015 & 24@4 \\
\hline & 5.2 © 28 & 2030 & & & & & & & & & \\
\hline
\end{tabular}

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\section*{Goodbye, TTL}


My early logic circuits used both RTL and DTL integrated circuitsfamilies of devices that today are forgotten. Designing with RTL and DTL ICs wasn't difficult, but there was little variety from which to choose. As a result, complex designs grew rapidly. It was a pleasure to move on to the 7400 family of TTL devices, and its cornucopia of logic building blocks, in 1970. If you needed a specialized function, more than likely you could find one in the 7400 family.

It's sad to see the demise of such a rich family of devices, but the end is at hand. For example, most computer circuit boards today are teeming with PLDs, which replace literally hundreds of discrete logic chips. Although programmable logic has been available for many years, we've reached the point at which PLDs and field-programmable gate arrays (FPGAs) are economical substitutes for most logic functions. It just doesn't pay to use discrete TTL ICs unless you need a very special function.

I remember discovering "programmable logic" in a roundabout way. One of my colleagues started using fuse-programmable ROMs as programmable decoders on microprocessor boards. The PROM wasn't what we think of today as a true programmable logic device. However, one PROM IC took the place of several TTL devices. It gave us the flexibility to change our memory and I/O-port arrangements. It also gave us the space we needed to fit the computer on a given board. By today's standards, that application sounds crude and trite, but it solved a problem. We also used a PROM and a few external components to build a small state machine-or picoprocessor, as we called it. That crude form of programmable logic-and later true PLDsfound places in our designs.

Today's designers can choose from such a broad range of PLDs and FPGAs that few of them will need as many individual TTL chips as we did 15 years ago. Sure, there will always be a need for a few extra gates or special driver ICs, but today's logic designs rely heavily on programmable devices. These designs simply follow the trend toward putting more functions in a chip and letting the users select or program the functions they want.

In a way, it's sad to see the death of massive breadboards crammed with 7400 -series ICs. Those prototypes let us put scope and logicanalyzer probes on circuits that are virtually inaccessible in today's PLDs and FPGAs. We could almost always find a spare gate, flip flop, or inverter on the board to patch in as needed during debugging. We also kept a wire-wrapping gun handy. In retrospect, though, it wasn't easy. Nor was it enjoyable. Tracing my way through a maze of red, blue, yellow, and white 30-gauge wire was no fun-particularly when the schematic wasn't up to date with the circuit revisions. Faced with the prospect of using TTL devices, I'll take PLDs and FPGAs. Today's design, development, and testing tools make digital engineering a lot less work. And, those same tools give today's engineer much more time for creativity than we had 15 years ago. Long live programmable logic.

By the way, does anyone know what a 74LS261 is? I found one over the weekend in my collection of odds-and-ends chips. No fair looking it up.
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1987, 1981 (2), 1978 (2),
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\begin{tabular}{|c|c|c|c|}
\hline A basic comparison: Record all state and timing data on an 8 -bit microprocessor with multiplexed bus 8 -bits for address, 3 control signals and a clock. & HP \(1654 B\) & Tek PRISMMPM & Philips PM 3580/30 \\
\hline Probing: Channels used One connection & \[
\begin{aligned}
& 48^{1} \\
& \text { No }
\end{aligned}
\] & \[
\begin{aligned}
& 48^{2} \\
& \mathrm{No}
\end{aligned}
\] & \[
\begin{aligned}
& 20 \\
& \text { Yes }
\end{aligned}
\] \\
\hline Setups & Two & Two + & One \\
\hline Interfaces to learn & Two & Two + & One \\
\hline integrated state \& timing triggering & No, only one arming condition & No, only indirect 4-bit Teklink & Yes, 8 levels \\
\hline State \& timing data per pin & No & No & Yes \\
\hline Price & \$6700 & \$8600 & \$4250 \\
\hline Footnotes: 1,8 channels lost to de-multiplexing & \multicolumn{3}{|l|}{1) 8 channels lost tode-multiplexing 2) De-multiplexing requires double probing and only nine high-speed channels on basic unit} \\
\hline
\end{tabular}
these analyzers simple to learn and use.

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\section*{Why not sooner?}
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\begin{tabular}{ll}
\hline \begin{tabular}{c}
\(8086 / 88 /\) \\
\(\mathrm{C} 86 / \mathrm{C} 88\)
\end{tabular} & 10 MHz \\
\hline \(80186 / 188 /\) \\
\(\mathrm{C} 186 / \mathrm{Cl} 88\) & 16 MHz \\
\hline 80286 & 16 MHz \\
\hline 80386 & 25 MHz \\
\hline \(80386 \mathrm{SX} / 376\) & 16 MHz \\
\hline NEC Microprocessors \\
\hline \(\mathrm{V} 20 / 30\) & 10 MHz \\
\hline \(\mathrm{V} 40 / 50\) & 10 MHz \\
\hline V 25 & 16 MHz \\
\hline V 33 & 16 MHz \\
\hline V 60 & 16 MHz \\
\hline
\end{tabular}

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\title{
Portable PCs tackle instrumentation tasks
}


Personal computers have already moved beyond the office to enter the laboratory as intelligent instruments. Now, portable PCs are entering the next instrumentation frontier: the real world.

Richard A Quinnell, Regional Editor

In the decade since the IBM PC's introduction, personal computerbased instrumentation has grown from a novelty to a mature industry offering a range of hardware and software tools. At the same time, portable PCs have become powerful enough to rival their desk-bound cousins. With care, you can combine the two technologies to work in, and beyond, the laboratory.

Portable PCs offer a number of advantages over desktop models in instrumentation tasks. They are typically smaller, occupying less of your already crowded lab bench. They are also lighter and more easily moved from bench to bench or to a field site.

Because they are weaned from the wall outlet, battery-powered portable PCs offer additional advantages. They are immune to the power glitches and line noise found in generator-driven or heavy-industrial sites. They cannot create the power-cord ground loops often found in test setups. And in medical applications, battery-powered units are safer than desktop PCs; with only de power they present no patient-shock hazards.

The light weight of some portable PCs may also be advantageous in a field application. One hang-glider company, for example, uses a laptop PC to measure wing stress during test flights. Not even a long extension cord could help a desktop unit perform that task.

To obtain the benefits


As rugged as it looks, this metal-cased PC from Grid Systems has two full-size expansion slots, allowing you to make it into an instrument you can take nearly anywhere.
of portability in your PC-based instrumentation, you have three choices: you can buy a portable PC and add plugin cards, buy a system already assembled, or use portable instruments having a PC link. Unless you have only occasional use for portable instrumentation, however, that first choice may not be your best.
It seems simple enough to buy a portable PC and add plug-in cards, but it's not. You'll have to choose carefully to work around the PC's limitations. You must consider the PC's expandability, its available power, and its display and memory characteristics. You must also match the plug-in card's size and power requirements to the PC's expansion capability.
Most portable PCs have some form of expansion capability, but many use proprietary bus and card designs in order to meet packaging limitations. Unless you intend to design your own plugins, you'll have to go with PCs that offer industry-standard plug-in slots. Table 1


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\section*{TECHNOLOGY UPDATE}

\section*{Portable PC instruments}
gives a sampling of portable PCs with standard card slots.

Mere possession of a standard expansion slot, however, does not guarantee that a portable PC will accept whatever plug-in card you may wish to use. You must consider the PC's power capability. The PC may have a scaled-down power supply, imposing limits on the amount of current you may draw to run your plug-in card. Exceeding those limitations can seriously damage the supply.

Battery-powered PCs have additional limitations. The PC's battery capacity may not be sufficient to drive a power-hungry plug-in device for a useful amount of time. Further, a battery-powered system may not provide the -12 V normally available on a PC's expansion slot.

After expandability and power, the next consideration when choosing a portable PC for instrumentation is the PC's display type. Many portable PC displays are simply monochromatic LCDs with \(600 \times\) 200 -pixel resolution. All are limited in size to \(<12 \mathrm{in}\). Such display limitations may prevent you from taking full advantage of instrumenta-


Omnilab II is a good name for this multipurpose system from Orion Instruments. It is a logic analyzer, digital oscilloscope, and waveform generator combined with a PC.
tion software's graphical capabilities. (Many portable PCs have video ports for driving external, higher-resolution color monitors, but carrying around a CRT probably defeats your purpose for using a portable PC in the first place.)

Finally, consider the speed of the computer, its memory capacity, and
its disk data-transfer rate. These three factors will determine how much data you can collect and how fast. The computer's CPU speed determines how fast it can acquire and display data; the disk speed and memory size determine its maximum recording capacity at a given sample rate. Most data-acquisition

Table 1-Portable PCs with standard expansion slots
\begin{tabular}{|c|c|c|c|c|c|c|c|}
\hline Company & Model no. & Plug-in slots & RAM memory standard/maximum (M bytes) & Hard-disk capacity standard/optional (M bytes) & Display & Starting price & Battery capacity \\
\hline Chaplet Systems & LA-30A & 1 AT, \(1 / 2\) size \(1 \mathrm{XT}, 1 / 2\) size & 1/5 & 20/40 & \begin{tabular}{l}
\(640 \times 400\) \\
backlit LCD \\
four levels of gray
\end{tabular} & \$1999 & AC powered \\
\hline Datavue & Snap 1+1 & \(1 \mathrm{XT}, 1 / 2\) size & 640k1.6 & 20 & \[
\begin{aligned}
& 640 \times 200 \\
& \text { backlit LCD }
\end{aligned}
\] & \$3695 & AC powered \\
\hline Grid Systems & Gridcase 1535 & \[
\begin{aligned}
& 1 \mathrm{AT} \\
& 1 \mathrm{XT}
\end{aligned}
\] & 1/8 & 40/100 & \[
\begin{aligned}
& 640 \times 400 \\
& \text { backlit LCD }
\end{aligned}
\] & \$5525 & 2.4 Ahr \\
\hline Micro Express & Lyte-Byte 3400 & 1 AT, \(1 / 2\) size & 1/5 & 40/100 & \begin{tabular}{l}
\(640 \times 400\) \\
gas plasma \\
four levels of gray
\end{tabular} & \$2295 & AC powered \\
\hline Toppcs International & LT3400 & 1 AT, \(1 / 2\) size & 1/5 & 40/200 & \begin{tabular}{l}
\[
640 \times 400
\] \\
gas plasma four levels of gray
\end{tabular} & \$3000 & AC powered 1.5 Ahr optional battery \\
\hline
\end{tabular}

\title{
TECHNOLOGY UPDATE
}

\section*{Portable PC instruments}
boards can acquire information much faster than the PC can store such information.

\section*{Portable PCs for instrumentation}

As discouraging as these considerations seem, there are portable PCs that will handle engineering instrumentation applications. Bitwise Designs, for example, offers an entire line of ac-powered portable PCs for engineers, called the VP series. Each member of the series features two full-size AT-bus-compatible expansion slots, a 200 W power supply, and a gas-plasma monochrome VGA display with color mapped to 16 shades of gray. The top-of-theline unit, the 433/VP, features a 33 MHz 80486 CPU, 4 M bytes of RAM, and a 200 M -byte, \(16-\mathrm{msec}\) hard-disk drive. Prices range from \(\$ 2695\) for a \(12-\mathrm{MHz} 80286\) version to \(\$ 11,995\) for the \(433 / \mathrm{VP}\).
If you need a battery-powered unit, you can use the Gridcase 1535 EXP from Grid Systems. This unit uses a \(12.5-\mathrm{MHz} 80386 \mathrm{CPU}\) and has a \(640 \times 400\)-pixel backlit LCD display. It costs \(\$ 5525\).
The Gridcase 1535 accepts two plug-in cards: a full-size AT-buscompatible card and a full-size XT-bus-compatible card. To power the plug-in cards, the unit's battery will supply 3.5 A at \(5 \mathrm{~V}, 0.75 \mathrm{~A}\) at +12 V , and 0.5 A at -12 V . The battery's capacity is 2.4 Ahr .
Finding a PC is only half of the problem; you must still find a plugin card to match your PC. Literally hundreds of plug-in boards exist that will turn your PC into any type of instrument you desire (Ref 1), but few have been designed with portable PCs in mind. Many dataacquisition boards require -12 V , which is often unavailable on portable PCs. Further, most portable PCs will only accept half-size cards.

One of the rare breed of plug-in boards designed to account for a


Designed with portable PCs in mind, the DT2814 data-acquisition board from Data Translation requires minimal space and power. The board generates its own -12 V power because many portable PCs don't.
portable PC's limitations is the DT2814 data-acquisition board from Data Translation (\$345). The DT2814 provides 16 single-ended data channels and digitizes to 12 bits with a sample rate as great as 40 kHz . The board occupies a halfcard standard XT expansion slot, and it draws \(<138 \mathrm{~mA}\) at 5 V and \(<50 \mathrm{~mA}\) at +12 V . It uses a charge pump to generate its own -12 V .

\section*{Integrated PC systems}

If the business of selecting a portable PC and plug-in device is more of a hassle than a help, you may choose to purchase an integrated system. These systems have the advantage of using plug-in cards that are matched to their computer. The system designers have addressed power and size constraints for you, as well as factors such as heat, electrical noise, and providing software.

Several such systems are available, depending on the type of environment you expect to encounter. Elexor's TD-4000, for example, is a relatively low-cost ( \(<\$ 2000\) ) system for average environments. The TD-4000 is a modified Toshiba T1000 battery-powered laptop computer. It provides both analog and
digital I/O ports, a 720k-byte floppy-disk drive, and 512 k bytes of RAM. The system comes with MS-DOS in ROM and Elexor's dataacquisition and display software, MACS, on disk.
The system's analog input port provides 16 single-ended or eight differential data channels, samples as fast as 10 kHz , and provides 12 bits of resolution. Faster and more precise converters are available as options, as is a 2 -channel 12 -bit D/A output port. The digital port provides eight bidirectional and two timer/counter I/O lines.

The Techstation, from Onsite Instruments, handles more rugged conditions. The battery-powered system, including the 40 M -byte hard-disk drive, will operate continuously under vibrations as great as 5 G . Its cost is also more rugged; prices start at \(\$ 17,750\) for a basic system.

Onsite starts with a Gridcase 1535, then adds its own expansion box with memory, antialiasing filters, and an 80186-based dataacquisition card. The card's CPU handles all of the data conversion and storage, leaving the computer's CPU to handle display functions


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\section*{Portable PC instruments}
and perform FFTs for spectral analysis. The result is data acquisition on 16 channels at a sustained 100,000 samples/sec with bursts as great as 250,000 samples/sec.

If your interests are more digital than analog, you may choose the Orion Instruments Omnilab II. It offers a 48 - or 96 -channel logic analyzer, 24-bit digital output generator, \(100-\mathrm{MHz}\) digital sampling oscilloscope (DSO), arbitrary waveform generator, and frequency counter in an ac-powered portable PC. Prices start at \(\$ 12,800\).

Because the Omnilab's instruments are integrated into a single package, you can combine their functions. For example, you can capture an analog waveform with the DSO, edit it with the PC, then play it back through the waveform generator as a test stimulus. You can also trigger the logic analyzer with analog signals and get timealigned digital and analog displays.

You may need the portability and ease-of-use available with an integrated system, yet require more ca-
pability than you can fit into a PC chassis. In that case, you can use a portable instrument that links to a PC for control, display, and data storage. Such instruments use either an interface card that plugs into the PC's expansion slot or an RS-232C link to the PC.

For simple data acquisition, you could use the Tektronix Model 222 handheld digital oscilloscope. The \(\$ 2350\) unit features an RS-232C link to a PC, allowing you to transfer stored waveforms and setup files between the two. If you use the CAT200 software package from National Instruments (\$350), your PC can become an extension of the oscilloscope, allowing you to control the instrument and view data, using the PC display to duplicate the oscilloscope's front panel. Any portable PC running MS-DOS and having a serial port and EGA-resolution graphics capability can run CAT200.

For more elaborate data acquisition, you can use an instrumentation front end that you configure
with plug-in cards. For example, the Helios series from Fluke runs from 12 or 24 V de power and can handle as many as 1000 data channels at speeds as great as 1000 channels/sec. You control the unit through an RS-232C or RS-422 link, using Fluke's CIM-PAC software or National Instruments' Labtech Notebook. A base unit costs \(\$ 2500\), with plug-in cards ranging from \(\$ 100\) to \(\$ 1200\).

Keithley's Metrabyte/DAC division also offers a flexible dataacquisition and control unit, the Model 500P, for portable applications. The unit connects to your PC through a half-size expansion card and provides an analog measurement module with slots for nine other modules. You can obtain ana-log-input and -output, digital-input and -output, power-control, and mo-tion-control modules for the system.

The Model 500P uses a de/dc converter to power its modules. The unit will also power your portable PC , providing 2.5 A at \(12 \mathrm{~V} \pm 2 \%\). You can choose a 9.5 to 18 V version


Add sensor, will travel should be the motto of these PC-based systems. The TD-4000 (a) from Elexor Associates and the Techstation (b) from Onsite Instruments are complete analog data-acquisition and processing stations, including software.

\section*{Are you missing the big picture in digital oscilloscopes?}


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\section*{TECHNOLOGY UPDATE}

\section*{Portable PC instruments}
drawing 10 A or an 18 to 36 V ver－ sion drawing 5 A ，at prices starting from \(\$ 1850\) ．The device comes with Keithley＇s KDAC500／I software for programming the instrument in Ba － sic．You can also use National In－ struments＇Labtech Notebook soft－ ware to control the instrument．
The many options you have dem－ onstrate that portable PCs are vi－ able instruments，despite their limi－ tations．And those limits are chang－ ing．The next generation of portable PCs，for example，is likely to offer full－color VGA displays，removing the display limitation．Ultimately， only size and power capacity will
limit what you can add to and do with a portable PC．That，and your imagination．

コロツ

\section*{Reference}

1．Novellino，John，＂PC－based instru－ ments grow in number and power，＂ Electronic Design－Edge，December 1988，pg 7.

\section*{Article Interest Quotient \\ （Circle One）}

High 515 Medium 516 Low 517

\section*{For more information ．．．}

For more information on the portable PCs and instruments discussed in this article，circle the appropriate numbers on the Information Retrieval Service card or use EDN＇s Express Request service．When you contact any of the following manufacturers directly，please let them know you saw their products in EDN．

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\section*{down Memory Lane.}

1893 Grover Cleveland sworn in as president. William Wrigley, Jr. introduces Juicy Fruit and Spearmint gum at 5 ¢ a pack, its price for the next 78 years.
1916 Wrigley buys Chicago Cubs.
1971 Wrigley's son Philip grudgingly increases price of gum to 7 c a pack.
1975 Chewing gum is 15 c a pack. Eight megabytes of RAM is \(\$ 320,000\). 1 K DRAMs are \(\$ 5\).

1985 NEC introduces made-in-America 256K DRAMs.

1988 Lights go on in Wrigley Field (8/8/88). NEC 1-megabyte SIMMs retail for \(\$ 400\). Chewing gum is a quarter.
1989 NEC ships 4-megabit DRAMs in high volume.

1990 NEC 1-megabyte memory modules (SIMMs) begin the year at less than \(\$ 100\). George Bush throws out first ball. NEC samples \(60-\) nanosecond 4 -megabit DRAMs in 300 -mil SOJ packages.
1993 U.S. president sworn in. NEC ships 16-megabit DRAMs from its Roseville, California, submicron line. Cubs win World Series.


If the price of chewing gum had dropped as fast as memory prices, you could buy 667 packs for a quarter.
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\section*{TECHNOLOGY UPDATE}

\section*{HLL CROSS-DEBUGGERS}

\title{
Cross-debuggers verify high-level programs
}


Cross-debuggers are so much better than they used to be that you need to rethink the way you use them. Now, you can thoroughly testnot just debugeach element of your program at every stage of its development.

\author{
Charles H Small,
}

Senior Editor

Debugging used to mean doing little more than first sprinkling your code with PRINT statements and then spending endless hours sin-gle-stepping through it. Code debugged this way met, at best, a minimal standard for programs: It would stumble along without crashing.
A collection of incremental improvements to cross-debuggers for high-level languages (HLLs) adds up to software tools that transcend mere debugging. Now you can perform the software equivalent of "corner testing." That is, as you construct each element of your program, you can wring it out thoroughly. The result should be bulletproof, efficient code.

Hardware engineers have long followed cor-ner-testing practices. Their corner testing proceeds in stages corresponding to the stages of bottom-up implementation; beginning with components, progressing to subassemblies, and finishing with final-systems tests, using only the highest and lowest values of certain important parameters (hence the name corner testing). For example, hardware engineers check responses for all combinations of extreme values for inputsignal levels, power-sup-


Because its tools have to interoperate over a complete range of hardware and software cross-development tools, Intel's compilers' cross-reference file format, OMF, has become a de facto standard for debuggers' inputs.


AN APPLICATIONS EXAMPLE. While the following example is for aircraft, it could apply to any air, land, sea or space system.

SEQUENCE ONE: The four-pushbutton display reads "ENGINE START," "BATTERY OK," "FUEL OK," OXYGEN OK." The operator selects "ENGINE START." 2 SEQUENCETWO: The fourpushbutton display now changes to read "ENGINE OK," "HYDRLC OK," "POWER OK," "CHECK LIST." The operator selects "CHECK LIST."
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\section*{TECHNOLOGY UPDATE}

\section*{HLL Cross-Debuggers}
ous entities by their symbolic names. They now automate what used to require considerable operator intervention. The simplest example of such a powerful feature is the "watchpoint."

A watchpoint is a combination of a breakpoint followed by a formatted dump of a selected data entitya register variable, a memory variable, an array, or a structure. The watchpoint lets you shift your attention from the program's execution to its effects.

With watchpoints, you can employ the normal troubleshooting mindset, identifying anomalous results and working back to their causes. Simply single-stepping your program or running it to breakpoints forces you to identify the cause first.

Note that even the simplest debuggers allow you to break and then examine memory. The key to the watchpoint's utility is that it combines, in one command, what formerly were a tedious string of commands.

Other key features of the newer cross-debuggers are the ability to capture and edit a string of commands (a "session") and the ability to invoke a prerecorded file of commands ("batch mode"). Operating in batch mode, the debugger's scope enlarges beyond on-line testing to encompass automated testing. The simplest example of automated software testing is "babysitting," or letting a program run for extended periods until the debugger detects a fault.


Offering a subset of in-circuit-emulator features, Applied Microsystem's CodeTAP provides a fast, nonintrusive link between a debugger and a target system.

Another important feature is the ability to redirect I/O, because without it, running subroutines and subprograms in isolation would be difficult. With this feature, you can force your program to take unusual branches, enhancing code-coverage testing and branch-flow analysis. You can even test around missing hardware. For example, Intermetrics's SXDB 5.0 ( \(\$ 2400\) ) combines the company's XDB debugger with an IBM PC hardware-simulation board bearing an Intel 80X86 or Motorola \(68 \mathrm{XXX} \mu \mathrm{P}\). You can use it to try out your software if your target system isn't available.
When you crunch up sets of these
and other useful debugger commands into one custom command, you are, in effect, creating custom test suites. The more easily the cross-debugger allows you to construct such suites, the more likely you are to test your software thoroughly.

\section*{Command languages tend to C}

Cross-debuggers vary in the command languages they provide to allow you to construct these elaborate command strings. The trend is toward using the same command constructs as the C programming language. Writing a debugging session is therefore virtually the same as

\section*{How to become a "power user"}

With a cross-debugger, you can pass through the lower stages of computer-user evolution and achieve the status of a "power user." At the first stage of computer-user evolution, you poke around using the debugger's menus. After mastering all the menus,
you begin zipping around using commands or a mouse. Finally, you ascend to power-user status when you begin combining commands into strings of your own devising.

\section*{TECHNOLOGY UPDATE}

\section*{HLL Cross-Debuggers}
writing a small C program. So, be careful about claims that a debugger interfaces to languages other than C. The debugger may work with a non-C compiler if the compiler outputs a standard crossreference file, such as an Intel OMF cross-reference file. But the debugger's command language will probably still be C.

Some cross-debuggers can also link intimately with powerful debugging hardware such as ROM emulators, in-circuit emulators, and logic analyzers. Such tools offer both nonintrusive, real-time performance and the promise of penetrating below the resolution of highlevel statements to the machinelanguage level.

Cross-debuggers have seen upgrades at each of their three ports (Fig 1): the interface between the host system and the target system; the interface between the compiler and the debugger; and the interface between the software engineer and the debugger.

\section*{Target interface}

As Table 1 shows, you have four choices for linking a host-resident cross-debugger to your target system. Each link has six important characteristics:
- How much command and control it can exert over your target system


Fig 1-Debuggers have seen recent improvements at all three of their interfaces: compiler, human, and target-system.
-Which software events it can capture in real-time vs those it must evaluate after halting the code under test
- How much it interferes with the target system's operation
- How many target-system resources it usurps
- How fast it communicates
\(\bullet\) How much it costs.
The tool you select to debug your code depends heavily on the class of bug you are looking for. For ex-
ample, you could exorcise most logical bugs (which are in your program's command flow and data structures) right on your host computer using a software simulator. Runtime problems (which pop up when you first try to bind your software to the target hardware), on the other hand, obviously require a cross-debugger. Real-time problems (which bedevil you as you try to make your hardware/software system respond properly to hard-


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\section*{TECHNOLOGY UPDATE}

\section*{HLL Cross-Debuggers}
ware interrupts) mandate the highest power, least-intrusive hardware link to your target system. Table 2 shows Applied Microsystem's estimated breakdown, normalized over 100 bugs, for the time spent debugging these three classes of software problems.

Generally speaking, the lowestcost link between the debugger and the target is a serial line and a tar-get-resident, debugging-monitor ROM. Such a link is also the slowest has the least command and control over your-target system, usurps the most target-system resources, and can capture the fewest software events in real time.

The monitor functions by substituting a software-trap instruction for instructions in your program. Thus, unlike hardware-based links, the only software event a monitor can recognize is an instruction fetch from RAM.

But even this link has seen substantial improvements. Cross-debugger and monitor-ROM vendors have worked together to modify ex-


Note: Normalized over 100 bugs.
isting monitors, or have developed their own. Older monitors toiled with simple ASCII terminals. Consequently, their serial-communications streams were verbose and slow. Their command languages suited human operators. The new monitors use terse, binary communications and have command languages that suit computerized debugging operations. For example, Microtec Research's monitor for its Xray debugger optionally uses the Kermit protocol for communications. Concurrent Sciences quotes data-transfer rates of 200 k bytes/ minute for binary files using its Soft-Scope debugger.


Modern windowing interfaces, such as this one for Intermetrics's RMSCB 5.0, can correlate your source program to software elements in the target system such as assembly code, stack contents, and data structures.

Monitor makers have added more powerful routines for chores such as filling memory or performing checksums. For example, Xray does checksums on memory at halts to see if the program has run away and overwritten illegal memory locations. The result is that the monitors now execute complicated operations without a constant stream of chatter between the target and host systems.

\section*{Emulators evolve}

Monitor vendors aren't the only ones modifying their products to suit cross-debuggers. Some emulator manufacturers are changing their emulator's event-capture hardware so that their instruments match up better to cross-debuggers. For example, Pentica System's Mime-600 emulators for Motorola 68XX single-chip \(\mu \mathrm{Ps}\) incorporate two changes over earlier models.

First, the capture hardware breaks execution before executing an instruction that has a breakpoint set on it. Previous emulators broke after executing such instructions. The newer emulators now stop execution right at the beginning of a string of machine-level instructions that correspond to a HLL statement, rather than partially executing the string. The old behavior was acceptable for assembly-level debugging; the new behavior suits HLL debugging better.

Pentica has also shifted from word-recognizer hardware to "shadowbits" for recognizing software events. Earlier emulators depended on a limited number of digital comparators, or word recognizers, to signal the occurrence of a software event. The newer instruments have an extra bit, or bits, appended to each byte of emulation memory. These extra bits serve as qualifiers that the emulator's hardware can set, before execution, and then test,

\section*{New Direciions for An/IDT BISC Technology Seminar}

\section*{Seminar Outline}
\(8: 30 \mathrm{a} . \mathrm{m}\). - \(1: 00 \mathrm{p} . \mathrm{m}\)., lunch included
I. RISC Technology and Application Trends
- Workstations and embedded applications
II. Performance Analysis
- SPEC \({ }^{\text {TM }}\) benchmarks
- Embedded processor comparisons: 960 and 29 K
III. R3000 Architectural Overview
- CPU and floating-point
IV. New Directions for the MIPS Architecture
- IDT RISController \({ }^{\text {TM }}\) family:
- R3001
- R3051 \({ }^{\mathrm{TM}} / 52^{\mathrm{TM}}\) and supporting chip set
- IDT RISCore \({ }^{\text {TM }}\)
- Next-generation MIPS R4000
V. Applications Examples
- Workstations
- Embedded processing
- Multiprocessing
VI. Time-to-Market Strategies
- Evaluation and prototype boards
- Development platforms
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VII. IDT Future Roadmap

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\section*{TECHNOLOGY UPDATE}

\section*{HLL Cross-Debuggers}
during execution, to recognize software events.

A complex HLL debugging session can soon exceed the limited resources of a word-recognizer-based emulator. The shadow-memory scheme lets the cross-debugger preset a breakpoint, or other software events, on every emulation-memory location, not just in RAM.

In-circuit emulators provide the highest resolution, least-intrusive link between your debugger and target system. In the past, the best cross-debuggers could do to provide an interface to an in-circuit emulator was to pop out of the debugger's normal human interface into a virtual terminal for the in-circuit emulator's native control language. In other words, the debugger and the emulator didn't really communicate.

Many debuggers now integrate selected in-circuit emulators' eventrecognition and breakpoint circuitry directly into the debuggers' arsenal. One debugger, Emulogic's Slice, can handle any in-circuit emulator. It can also decompile the trace of the program's execution captured by an emulator, correlating the captured trace with your


Teamed with an IBM PC, cross-debuggers like Concurrent Science's Soft-Scope allow software engineers to "corner test" each element of their code as they write it.

HLL program in an interleaved display.

Applied Microsystem's Codetap 386 for Intel \(80386 \mu\) Ps has a subset of the features of an in-circuit emulator. The instrument lacks the emulation memory and trace buffer that hardware engineers need. But it retains an emulator's nonintrusive target-system link, replacing the target \(\mu \mathrm{P}\) with a probe. The instrument costs approximately one-fifth the price of an 80386 incircuit emulator.

ROM emulators, such as the

Orion Instruments' 8620 ( \(\$ 6280\) ) or the Embedded Support Tools' ROMport (\$1095) (which interfaces to Intermetrics's XBD cross-debugger), offer a relatively low-cost way to link your cross-debugger to your target system without using the target system's serial port. ROM emulators provide some of the features of an in-circuit emulator. But, unlike in-circuit emulators, ROM emulators require a target-resident monitor program.

\section*{Compiler-interface arcane}

The interface between a compiler and a debugger is the most arcane of the three interfaces. Compilers are far more complex than just simple macro expanders. Good compilers perform many operations that obscure any one-to-one correspondence between your HLL file and the compiled code in your target system. They recognize certain combinations of HLL code, generating compressed and rearranged assembly code. Compilers add hidden overhead routines to access variables, structures, and the stack. They use covert filing systems and nomenclature to keep track of objects you've defined. Optimizing

\section*{Kernel debuggers embrace Ethernet}

Real-time-kernel vendors, unlike cross-debugger vendors, have adopted Ethernet as a target-system link. The cross-debugger vendors see Ethernet drivers as large and intrusive.

Wind River Systems-first-and Ready Sys-tems-lately-have introduced sophisticated debuggers for their real-time kernels. While a conventional applications programmer doing host development would find the notion of an operating-system debugger absurd, real-time programmers need the same visibility and control over their real-time operating systems as they do over the code in their real-time tasks.

The latest real-time-kernel debuggers benefit
from improved kernels and cleaner organization. First, kernel vendors added debugging kernel calls to their kernels. Next, they put the debugger up as a task running under the kernel's scheduler. Finally, they gave the debugger task an Ethernet connection, or "socket."
With the new debuggers, you can send debugging commands to the debugger task. The debugger task, in turn, uses kernel calls to obtain visibility of the real-time system's state as well as control of the kernel and individual tasks. Look for kernel vendors to integrate HLL debuggers so that you can use one debugger for both the real-time kernel and the code in your real-time tasks.

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\section*{TECHNOLOGY UPDATE}

\section*{HLL Cross-Debuggers}
compilers rearrange your code's execution order, move variables into registers, and cut useless instructions out.
A good compiler presents a formidable challenge to a debugger that wants to correlate the actual program running on your target system with your HLL file. But establishing that correspondence is one of the most important features of recent debuggers.

The compiler must do its part; the most powerful symbolic debugger cannot make up for incomplete documentation from the compiler. The compiler must supply extensive documentation of all its tricks, particularly optimizations, to the debugger. The debugger must be perfectly aware of all of a compiler's customary habits. Not all compilers supply debuggers with enough cross-reference information.

Happily, some debugger and compiler vendors have spent long hours hammering out details to improve communications. You can expect that eventually all debuggers will be able to handle optimized code. Right now, many debugger vendors advise you to debug only code compiled with the compiler's optimization switch turned off.

In the past, cross-debuggers would only work with compilers from vendors who designed their compilers to interface with debugging hardware. Intel, for example, offers its own complete suite of development tools, from compilers to in-circuit emulators. Intel's compilers and their comprehensive OMF cross-reference files set the standard for the debugger industry. Now, many compilers produce comprehensive debugging-information files set to standards such as Intel's OMF, Microsoft's Codeview, and ANSI COFF.

Intel, in particular, has responded to suggestions from debug-


You can invoke commands for a windowing debugger, such as Microtec Research's Xray, by using a mouse more quickly than you could with older command-line interfaces.
ger makers. For example, Concurrent Sciences requested better information so that its Soft-Scope debugger could traverse chains of indirection (pointers to pointers to pointers . . . ). Intel's latest version of OMF provides such details.
However, the existence of different versions of Intel's OMF should warn you to examine closely any claims that a debugger is "OMF compatible." Take your cue from such past claims as, "Centronics compatible," "RS-232C compatible," or "IBM PC compatible." Emulogic claims that Slice can work with any compiler; but other debuggers are more choosy.

\section*{Human interface}

Had low-cost, integrated programming environments such as Turbo Pascal or Quick C not come along, cross-debugger makers would probably not have adopted the latest fashion in human interfaces. But, having basked in the
luxury of an editor, compiler, and debugger all operating together under a slick windowing interface, software engineers now demandand are getting-similar features from cross-debuggers.

In fact, Z-World, a maker of Z80 development tools, offers a crossprogramming environment for the IBM PC that functions exactly like native-programming environments such as Turbo C or Quick C. The key to Z-World's environment is a clever use of its ICEPROM (\$790) ROM emulator. The company's compiler compiles your program directly into the ROM emulator over a parallel link. The environment's debugger uses the same link for communications and control.

Right now, your chances of getting a compiler, debugger, and tar-get-system interface (be it debugging monitor, ROM emulator, or incircuit emulator) vary widely, depending on which host computer, compiler, debugger, link, and tar-


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\section*{HLL Cross-Debuggers}
get processor you choose.
Providing a comprehensive, correlated list of host computers, compilers, debuggers, links, and target processors is a daunting task that is well beyond the scope of this article. To make matters worse, the situation changes daily. If a combination that suits your application isn't available now, the clear trend is that you will have it soon.

\section*{Immediate concerns}

Someday, such advanced soft-ware-engineering techniques as CASE (computer-aided software engineering) or object-oriented programming (OOP) may revolutionize the way you write your programs. Right now, however, you ought to think about getting a good debug-
ger to make the program you're working on run.

EDN

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1. Riezenman, Mike, "Integration issues cloud decision on best place to procure source-level debugging capability," Personal Engineering \& Instrumentation News, July 1990, pg 30.
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Article Interest Quotient
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\section*{For more information . . .}

For more information on the debugging aids discussed in this article, circle the appropriate numbers on the Information Retrieval Service card or use EDN's Express Request service. When you contact any of the following manufacturers directly, please let them know you saw their products in EDN.
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\title{
Brawny amps stretch small-signal limits
}


Op amps that operate at voltages beyond the traditional \(\pm 15 \mathrm{~V}\) supply span, and that supply \(>100\) mA load current, eliminate the need for buffers and boosters.

\author{
Bill Travis, \\ Contributing Editor
}

If your application needs an amplifier that delivers more voltage than the traditional \(\pm 15 \mathrm{~V}\) swing, or more current than the classical \(\pm 100-\mathrm{mA}\) limit of small-signal op amps, you could add an output booster or a unity-gain buffer to an ordinary op amp. However, you'll save on circuitboard real estate, and often on cost, if you instead select one of the many available high-voltage or high-current op amps.

Many applications-for example, cable driving-demand a hefty current-drive capability. For instance, a \(\pm 10 \mathrm{~V}\) signal in a \(50 \Omega\) cable entails \(\pm 200-\mathrm{mA}\) drive current. On the other end of the spectrum, such devices as piezoelectric transducers don't require much current but do need voltage-drive levels far beyond \(\pm 15 \mathrm{~V}\). Finally, some systems such as magnetic-resonance imagers and vibration tables need both very high voltages and enormous currents.

Some recently introduced \(\pm 15 \mathrm{~V}\) devices cross the \(\pm 100\) mA threshold. Comlinear Corp's CLC207-which, like all the company's amplifiers, uses a current-feedback architecture (Ref 1)-delivers \(\pm 150 \mathrm{~mA}\) to


Pulse-width modulation beats the heat in Copley Controls' 232 amplifier. Its class-D operation and bridge-configured 232 amplifier. Its class-D operation and bridge-configured
output stage allow the unit to deliver to a load \(\pm 400 \mathrm{~A}\) peak at \(\pm 160 \mathrm{~V}\). its load. The \(\$ 56\) (100) hybrid
op amp is notable for its speed: The -3 dB bandwidth is 170 MHz , slew rate is \(2400 \mathrm{~V} / \mu \mathrm{sec}\), and output settles to within a \(\pm 0.1 \%\) error band in 22 nsec .

Though two other new devices from Comlinear are designed as output amplifiers, or drivers, they do classify as op amps of the current-feedback type be-
cause they offer differential inputs and resistor-settable, user-definable gains. The CLC560 and CLC561 offer peak output currents to \(\pm 250 \mathrm{~mA}\), and respective bandwidths of 120 and 150 MHz . A unique feature of these amplifiers is that the feedback-network resistors set both the gain and the output impedance. The latter aspect can be
valuable because it allows you to match the output to the load impedance without sacrificing half the output swing, as happens in the classical op-amp configuration with a series matching resistor. Both devices cost \$99 (100).
Two new series of monolithic op amps from National Semiconductor push the

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\section*{TECHNOLOGY UPDATE}

\section*{High-voltage/high-current op amps}
output-current capability further. Model LM6313 supplies \(\pm 300 \mathrm{~mA}\) peak, \(\pm 220 \mathrm{~mA}\) continuous. The amplifier, which is housed in a 16 pin DIP, furnishes a \(250 \mathrm{~V} / \mu \mathrm{sec}\) slew rate, a \(35-\mathrm{MHz}\) gain-bandwidth product, and a 200 -nsec settling time to within \(\pm 0.1 \%\). Underlining the device's suitability for driving \(50 \Omega\) and \(75 \Omega\) video lines, its data sheet specifies typical dif-ferential-gain and -phase figures of \(0.1 \%\) and \(0.1^{\circ}\), respectively. The op amp costs \(\$ 3.50\) (100).

High output currents are also available from National Semiconductor's LM759 and LM77000. These monolithic devices deliver guaranteed peak output currents of \(\pm 325\) and \(\pm 250 \mathrm{~mA}\), respectively. The LM759 ( \(\$ 2.15\) to \(\$ 2.67\) (100)) comes in a TO-8-style metal can or in a single-in-line plastic package with a heat-sink tab; the LM77000 is available only in the latter package. National claims the devices' internal short-circuit-current limiting and thermal-overload protection make them virtually indestructible. The LM77000CP costs \(\$ 1.07\) (100).

If you're designing a system that needs several amperes of drive current, you face the choice of configuring your own amplifier or designing in one of several available power op amps. Often, your choice will hinge on economic factors, one of them being the expensive, TO-3type metal package used for many power op amps. For these units, the obvious way to get the cost down is to develop plastic packaging.

That's the solution Burr-Brown Corp adopted for its OPA541 power op amp. This device works from power supplies to \(\pm 40 \mathrm{~V}\) and delivers output currents to \(\pm 10 \mathrm{~A}\) peak. Priced from \(\$ 18.05\) (100) in a TO-3 metal package, the monolithic device delivers true op-amp perform-ance-its open-loop gain is 90 dB


Current-feedback architecture takes the credit for the high speed of Comlinear's CLC207 op amp. The \(\pm 15 \mathrm{~V}\) device delivers \(\pm 150 \mathrm{~mA}\) to its load and slews at \(2400 \mathrm{~V} / \mu \mathrm{sec}\).
min , and offset voltage is \(\pm 1 \mathrm{mV}\) max. FET inputs keep the input bias currents to 50 pA max.
Putting the OPA541 in an 11-pin, single-in-line plastic package cuts the price to \(\$ 9.95\) (100), but some spec compromises accompany the plastic-packaged devices. For example, the maximum offset-voltage spec rises from \(\pm 1\) to \(\pm 10 \mathrm{mV}\), the maximum permissible power-supply span drops from 80 to 70 V , and the only temperature-range option is -25 to \(+85^{\circ} \mathrm{C}\) vs the -55 to \(+125^{\circ} \mathrm{C}\) available with the metalcan devices.
Burr-Brown also offers a dual version, designated the OPA2541. The \(\$ 28.95\) (100) device comes in a TO-3-type metal package. A dual op amp from Apex Microtechnology Corp offers pin compatibility with the OPA2541. Apex's \(\$ 21.25\) (100) PA25 also comes in a TO-3-type metal can. In some spec areas, the device offers performance improvements compared to the OPA2541. For example, its permissible com-
mon-mode input-voltage range is within 2 V of the positive supply and 0.3 V of the negative rail vs 6 V for both supplies with the OPA2541.

Other improvements include enhanced output-voltage swing-to within 3 V of each supply at 2.5 A output vs 4.5 V at 2 A for the OPA2541. The PA25's class-AB output stage cuts crossover-induced harmonic distortion to \(0.02 \%\) at \(100-\) mW output vs approximately \(0.15 \%\). Finally, the PA25 incorporates both an internal current limit and automatic thermal shutdown. The OPA2541 offers current limiting only.

Some compromises in performance go along with the PA25's cited improvements. For example, the best-grade model's offset voltage is 4 mV max vs 1 mV . Input bias current is 250 nA max vs 50 pA , and the open-loop gain is \(80 \mathrm{~dB} \min\) vs 90 dB . Two other de compromises attend the PA25. Its maximum power-supply span is 40 V vs the OPA2541's 70 V , and the de junc-

\section*{TECHNOLOGY UPDATE}

\section*{High-voltage/high-current op amps}
tion-to-case thermal resistance with both amplifiers operating is 3.4 vs \(1.2^{\circ} \mathrm{C} / \mathrm{W}\). Finally, the device is slower-its slew rate is \(0.5 \mathrm{vs} 6 \mathrm{~V} /\) \(\mu \mathrm{sec}\), and its typical gain-bandwidth product is 600 kHz vs the OPA2541's 1.6 MHz .

\section*{High-voltage swingers}

Some applications-for example, driving CRT displays-demand both wide voltage swings and high speed. A hybrid op-amp family from MS Kennedy Corp meets these requirements. The MSK600/610/650 Series offers slew rates to \(5000 \mathrm{~V} /\) \(\mu \mathrm{sec}\), peak currents to 250 mA , and output-voltage swings to 150 V p-p.

The \(\$ 195\) MSK600 uses \(\pm 80 \mathrm{~V}\) supplies on separate terminals to its output stage to deliver \(\pm 70 \mathrm{~V}\) min output swing. Its output slews at \(3000 \mathrm{~V} / \mu \mathrm{sec} \mathrm{min}\), and settles to within \(\pm 0.1 \%\) in \(1 \mu \mathrm{sec}\) typ. Designed for positive output swings, the \(\$ 195\) MSK610 delivers 110 V min to a load. Its slew rate is \(4000 \mathrm{~V} /\) \(\mu \mathrm{sec}\) min. Finally, the \(\$ 150\) MSK650 uses \(\pm 35 \mathrm{~V}\) supplies to deliver \(\pm 30 \mathrm{~V} \min\) to a load. This device slews at \(2000 \mathrm{~V} / \mu \mathrm{sec}\) min and settles to within \(\pm 0.1 \%\) in 350 nsec typ.

The PA89 from Apex Microtech-
nology uses \(\pm 600 \mathrm{~V}\) max supplies to furnish over 1100 V output swing to a load; the company claims this is the highest voltage op amp in the world. It comes in a square, hermetically sealed package that takes up less than \(3 \mathrm{in}^{2}{ }^{2}\) of board space. The power bandwidth is typically 5 kHz . The enormous output-voltage capability doesn't entail any sacrifices in de precision. Input bias
current and offset voltage for the best-grade devices are 10 pA max and 0.5 mV max, respectively. The PA89 costs \(\$ 310.50\) (100).
In configuring linear amplifiers, the transition from watts to kilowatts often entails costly and bulky water-cooling schemes. Pulse-width modulation (PWM), also called class-D operation, offers a way to provide power amplification in the


Claimed by its manufacturer to be the highest voltage op amp available, the PA89 from Apex Microtechnology delivers an 1100 V output swing to its load. Along with high output voltage, the device offers precision dc specs.

\section*{For more information}

For more information on the high-current and -voltage op amps discussed in this article, circle the appropriate numbers on the Information Retrieval Service card or use EDN's Express Request service. When you contact any of the following manufacturers directly, please let them know you saw their products in EDN.
\begin{tabular}{|c|c|c|c|}
\hline Apex Microtechnology Corp & Comlinear Corp & MS Kennedy Corp & National Semiconductor Corp \\
\hline 5980 N Shannon Rd & 4800 Wheaton Dr & 8170 Thompson Rd & 2900 Semiconductor Dr \\
\hline Tucson, AZ 85741 & Fort Collins, CO 80525 & Clay, NY 13041 & Santa Clara, CA 95052 \\
\hline (800) 421-1865 & (303) 226-0500 & (315) 699-9201 & (408) 721-5000 \\
\hline FAX (602) 888-3329 & FAX (303) 226-0564 & FAX (315) 699-8023 & Circle No. 705 \\
\hline Circle No. 700 & Circle No. 702 & Circle No. 704 & \\
\hline Burr-Brown Corp & Copley Controls Corp & VOTE & \\
\hline Box 11400 & 375 Elliot St & & \\
\hline Tucson, AZ 85734 & Newton, MA 02164 & Please also use the & Retrieval Service card to rate \\
\hline (602) 746-1111 & (617) 965-2410 & this article (circle &  \\
\hline FAX (602) 889-1510
Circle No. 701 & FAX (617) 965-7315 Circle No. 703 & High Interest 500 & Interest 501 Low Interest 502 \\
\hline
\end{tabular}


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\section*{- All units meet MIL-T-27E}

Military designation is TF5R21ZZ for Transformers, TF5R20ZZ for Inductors
- Power of 125 Milliwatts at 1 KHz (Series 70000) (.310"W \(\times .310^{\prime \prime} \mathrm{H} \times .310^{\prime \prime} \mathrm{D}\) ) Max. distortion 5\%
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\section*{- Frequency Response \(\pm 3 \mathrm{~dB}, 400 \mathrm{~Hz}-250 \mathrm{KHz}\) at 1.0} Milliwatt
- Dielectric Strength All units tested at 200VRMS
- Insulation Resistance

Greater than 10,000 Megohms at 300VDC

\section*{- Operating Temperature}
\(-55^{\circ} \mathrm{C}\) to \(+105^{\circ} \mathrm{C}\)
(all units can be supplied to class \(S\) requirements, \(+130^{\circ} \mathrm{C}\) )
- Terminals

Conductor is copper clad steel,
tinned 100\%.
Electroplated per MIL-T-10727A and ASTM CCS B452.
- Thermal Shock

25 cycles, method 107D, MIL-STD202E, test condition A-1

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\section*{High-voltage/high-current op amps}


Designed for output-driver applications, the CLC560 and CLC561 from Comlinear allow you to set both gain and output impedance by judicious choice of the feedback network. Because the impedance-matching maneuver entails no series resistor, the full output-voltage swing is available to the load.
kilowatt range without the need for such elaborate cooling systems.

A giant, PWM-based amplifier from Copley Controls Corp offers output-voltage ratings to \(\pm 160 \mathrm{~V}\) at \(\pm 230 \mathrm{~A}\) continuous ( \(\pm 400 \mathrm{~A}\) peak) output. Model 232 delivers a stream of width-modulated output pulses at 81 kHz to lowpass filters that remove the \(81-\mathrm{kHz}\) component and its harmonics. Two power-MOSFET half-bridges constitute the \(81-\mathrm{kHz}\) output stages; the load connects to the outputs in a differential (bridge) configuration.

Employing power MOSFETs in the 232 allows the use of the \(81-\mathrm{kHz}\) switching frequency. Thanks to its high switching rate, the amplifier's \(3-\mathrm{dB}\) bandwidth is 5 kHz . Master/ slave connections allow you to connect as many as 20 units in parallel to increase power capacity. For example, a 20 -unit ensemble delivers 1800 A at 110 V rms for 0.2 MW ; \(\pm 5000 \mathrm{~A}\) peak at \(\pm 160 \mathrm{~V}\) translates to 0.8 MW peak power. The unit doesn't come cheap- \(\$ 7500\). However, you must consider the development time and costs to design and
produce such a behemoth in-house.
This cost-study factor figures in all the amplifiers mentioned here. In looking at some of the prices, you might draw the conclusion that you can roll your own for much lower costs. But be careful-you must take into account many factors in a cost analysis. Some of the factors (for example, parts cost) might seem obvious, but others are more subtle. The cost of pc-board real estate, the design and implementation of an efficient heat-removal system, and current-limiting and thermalshutdown schemes are only a few considerations that can lead to unpleasant surprises in the final cost of an amplifier system.

EDN

\section*{Reference}
1. Travis, Bill, "Current feedback revs up op amps," EDN, September 3, 1990 , pg 107.

Article Interest Quotient
(Circle One)
High 500 Medium 501 Low 502

\section*{Like you, Woody Newman will go to} any length to become a better designer. This time he went into another dimension.


\title{
Woody Newman has vanished into to get a better look at his designs.
}


\section*{the Modulation Domain}


Recently, a design engineer named Woody Newman was working against a deadline when he found himself in a familiar predicament: To get the performance he wanted from his design, he needed a better understanding of his prototype.
Like many modern designers, Woody knew the information he needed would be revealed if he could just see the dynamic behavior of frequency agile signals, study the transient response of phase-locked loops, or understand potential sources of jitter. But conventional measurement techniques simply couldn't give him the right perspective.
Where could he get a view like that? In his search for the answer, Woody found the Modulation Domain. A place unknown to most engineers, where changes in frequency, phase or timing can be measured with respect to time.
There, he saw things he had never seen before. Like characterization of frequency agile signals in secure communications and advanced radar systems. Quantification of jitter in high-performance disk drives and digital communications systems. And single-shot analysis of step response in phase-locked loops and VCOs. It was just what he was looking for.
Join Woody in his search to become a better designer. Call your local sales office or circle the reader service number for more information on the Modulation Domain and what you can expect to find there.
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the leaders in the medical, military and instrumentation markets have been doing for 25 years, and what the leaders in
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sales account for half of our \(\$ 450\) million in revenues. And
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So call 1-800-262-5643 and request a free copy of our recent white paper on Mixed-Signal Technology. Or speak to
big or small your mixed-signal needs are, we're in the best position to help.

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Designing in National's one-chip motor driver could be the smartest move you'll make.
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UNSURPASSED INTEGRATION.
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Our one-chip solution with on-chip intelligence eliminates multiple discrete parts, saving you valuable board space.

The control logic of the LMD18200 connects both sides of the H -Bridge. Which eliminates crossover problems and makes it easy to use. Plus, its rugged design and process makes it extremely reliable. The device operates at supply voltages from +12 V to +55 V with continuous output of 3 A . Or peak to 6A.

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possible through distinct, leadingedge process technologies. CMOS and bipolar from National. And DMOS with HEXSense \({ }^{m}\) - for virtually lossless current sensing-from IR. An optimized process mix that results in a high-


\section*{FAIL-SAFE PROTECTION.}

Not only does the LMD18200 know when to start, it knows when to quit. Specially equipped with a two-stage thermal warning system, it transmits a distress flag to the host system at \(145^{\circ} \mathrm{C}\), allowing you enough time to take any corrective action.

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\section*{Electronica 90 Products}

Electronica 90: What you'll see . . . See pg 112 in EDN's October 11 issue for a complete look at the technology topics that will be covered in depth at the Electronica 90 trade fair in Munich, Germany, on November 6 through 10. For a preview of the vast number of products that will be displayed at the show, see the descriptions below.


Calibration-Accuracy Alternating-Voltage DVM
Model 4920 alternating-voltage digital voltmeter calibrates top-end calibration instruments. Voltage ranges extend from 300 mV to 1 kV , and frequencies range from 1 Hz to 1.25 MHz . The meter has \(7^{1 / 2-}\) digit resolution. Total measurement uncertainty for signals in the range of 0.9 to 11 V and 40 Hz to 30 kHz is \(\pm 28 \mathrm{ppm}\) ( 1 year, \(\pm 5^{\circ} \mathrm{C}\) ambient). An ac/dc transfer mode improves uncertainty to \(\pm 14 \mathrm{ppm}\). The meter provides simultaneous readout of voltage and frequency. Extra ranges down to 1 mV are optional. Settling time is \(<2.5\) sec for frequencies greater than 100 Hz . Model 4920M has an extended frequency range with an uncertainty of \(0.2 \%\) at 20 MHz . Both models interface via IEEE-488.2. Model 4920, \(\$ 9995\); millivolt option, \(\$ 1495\).

Datron Instruments Ltd, Hurricane Way, Norwich NR6 6JB, UK. Phone (603) 404824. FAX (603) 483670. Hall 20, stand A24.

Circle No. 804

\section*{32-Bit Microprocessor}

The Hyperstone is a \(25-\mathrm{MHz}\) microprocessor with separate 32 -bit data and address buses. Registers include 18 global and 64 local, which can reconfigure to a stack of variable frame lengths of 2 to 16 regis-
ters. The majority of instructions are single cycle and operate on 16bit data. Multiply and divide instructions require multicycle operation. Using dynamic RAMs with 40nsec page-mode cycle times sustains a 25 -MIPS burst rate without external memory caches. Benchmarks yield 38,000 Dhrystones/sec. Support includes an emulator that links to your PC by RS-232C, and an MSDOS cross-assembler and debugger. Introductory price is \(\$ 150\) (1000).

Hyperstone Electronics GmbH, Robert-Bosch-Strasse 11, 7750 Konstanz, West Germany. Phone (7531) 67789. FAX (7531) 51725. Hall 25, stand C06.

Circle No. 805


\section*{Logic Analyzers}

The PM 3580 and PM 3585 logic analyzers allow simultaneous acquisition of state and timing data on 96 channels using one probe per channel. The analyzers record 50 MHz state and \(200-\mathrm{MHz}\) timing data into 2 k of memory per channel. Probe loading is 7 pF per channel.

It has 8 -level state triggering. Timing resolution is 5 nsec, and glitch capture operates to 3 nsec. Outputs include a parallel printer port, an RS-232C port, and a video
driver for a VGA monitor. The 32channel PM 3580 records 32 channels of \(50-\mathrm{MHz}\) state and 32 channels of \(100-\mathrm{MHz}\) timing data into a 1 k -deep memory. \(\$ 4250\). The PM 3585 records 96 channels of \(50-\mathrm{MHz}\) state and 96 channels of \(200-\mathrm{MHz}\) timing data into 2 k of memory. \$10,950.

Philips Industrial \& Electroacoustic Systems, Box 218, 5600 Eindhoven, The Netherlands. Phone (40) 784959. FAX (40) 788256. Hall 24, stand B4.

Circle No. 806
John Fluke Mfg Inc, Box 9090, Everett, WA 98206. Phone (206) 347-6100. FAX (206) 356-5116.

Circle No. 807

\section*{CMOS Communications Chip Set}

The DBS 800 family of chips suits the audio and auxiliary stages of mobile radio communications equipment. The family comprises the FX802 codec, three audio processors (FX803/FX805/FX806), and the FX809 modem. All chips have a 5 -line serial interface that links to an external microcontroller. This interface transfers commands and data throughout the system at a clock rate of up to 500 kHz . The FX806 audio processor handles routing, gain control, and filtering of all audio signals from receiver and microphone inputs, and to transmitter and speaker outputs. This processor links directly to the FX803 codec, which digitizes or reconstitutes analog audio signals. The codec embodies a dynamic RAM (DRAM) controller, which stores digitized data in a separate 4M-byte DRAM.


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HOW MORE COMPANIES ARE ADDING LIFE TO THEIR DESIGNS.
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Rayovac Lifex \({ }^{\text {TM }}\) Coin Cells and Lifex \(\mathrm{FB}^{\text {™ }}\) Batteries have the highest reliability ratings in the industry. That's why major electronics manufacturers worldwide already specify Lifex in their product designs.

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\section*{Electronica 90 Products}

The FX803 provides in-band tone signaling and DTMF encoding. The FX805 deals with out-band signals for squelch control, using continu-ous-tone or digitally encoded techniques. The FX809 modem chip operates in half-duplex mode at 1200 baud. A development system, consisting of a chip set and microcontroller mounted on three pc boards, lets you evaluate and design using these chips. The system includes support software and an RS-232C interface for linking to an IBM PC or compatible. FX806 £4.22 \((10,000)\). Other processors, from \(£ 6\) to £9. Samples of FX802 and FX806 available now; others due second quarter of 1990.

Consumer Microcircuits Ltd, 1 Wheaton Rd, Witham CM8 3TD, UK. Phone (376) 513833. FAX (376) 518247. Hall 25, stand A04.

Circle No. 808

\section*{DSP PC Plug-In Card}

The DSP96002 is a DSP system board based on a Motorola 96002, which plugs in to your IBM PC or compatible. In addition to interfacing with the PC bus, the board provides two other fast interfaces from ports A and B of the 96002 . Port A connects via a 16 -bit, \(150-\) nsec cy-cle-time, parallel link to other proprietary boards for interfacing digital audio and multiple-channel ADCs and DACs. Port B feeds to a parallel 32 -bit interface, which links up to four similar boards. Arbitration logic allows any one of the four to be bus master on a sequential basis. The two ports equally split 320 k bytes of 32 -bit static RAM. You can expand this memory capacity to 1088 k words.

Dual analog inputs feed sigmadelta ADCs, which sample at up to 100 kHz or 400 kHz , with a linearity of 16 or 12 bits, respectively. Processed data passes to twin 16-bit DACs, producing two channels of analog output. Optional in-line fourth-order Butterworth filters al-

low partial signal reconstitution. Additional onboard logic and support software exercises the 96002's on-chip emulation facility for debugging work. Other backup consists of Intermetrics' 96002 C compiler, assembler, and high-level debugging tools. Support also includes an interface library to allow your Microsoft programs to control the board. £3495. Showing on Motorola's booth.
Loughborough Sound Images Ltd, The Technology Centre, Epinal Way, Loughborough LE11 0QE, UK. Phone (509) 231843. FAX (509) 262433. Hall 18, stand D08. Circle No. 809


ISDN U Interface Transceiver Chip
The MTC-2071 chip enables full duplex digital data transmission via standard twisted-pair telephone cable ( U interface), using \(4 \mathrm{~B} / 3 \mathrm{~T}\) line code. The chip employs an internal DSP adaptive filter for echo cancellation and equalization. You can use the chip in ISDN networks on subscriber loops up to 4.2 km and 8.2
km , with \(0.4-\) and \(0.6-\mathrm{mm}\)-diameter cable, respectively. Maximum dissipation is 250 mW , and the package is a 28 -pin plastic leaded chip carrier. \(\$ 25.50(10,000)\).

Mietec Alcatel, Raketstraat 62, B-1130 Brussels, Belgium. Phone (10) 322 7281811. FAX (10) 322 2427552. Hall 19, stand B07.

Circle No. 810


\section*{PC-Board Press-Fit Connectors}

The Har-press range of connectors uses press-fit terminations for straight and angled entry to a pc board. A variety of models exists, based on a \(0.1-\mathrm{in}\). pin spacing, in up to three rows of 16 or 32 pins. Standard current rating per pin is 2 A , although a 4 A version is available in limited sizes with pin spacings of \(0.20 \times 0.15 \mathrm{in}\). Connectors conform to DIN 41612. Fully goldplated wrap posts are optional. A 64-pin connector with gold-plated, male, angled terminations, DM 3.65 (1000).

Harting Elektronik GmbH, Postfach 1140, D-4992, Espelkamp, Germany. Phone (5772) 470. FAX (5772) 47461. Hall 2, stand C05.

Circle No. 811

\section*{VMEbus CPU Card With Plug-In I/O}

The SYS68K/CPU-40 is a 68040based VMEbus CPU card that accepts daughter boards for memory or other functions. Daughter boards let you add SCSI, Ethernet, floppy-
disk, or VME-subsystem-bus interfaces. The base card provides four serial configurable RS-232C, RS242 , or RS- 485 channels, an 8 -bit parallel I/O channel, a real-time clock, and one 8- and two 24 -bit timers. Standard memory includes up to 1 M byte of 32 -bit-wide, 200 -nsec EPROM; 128k bytes of batterybacked static RAM; and boot EPROM. The memory daughter board holds either a 16M-byte dynamic RAM or a 4M-byte static RAM. DM 7995.

Force Computers GmbH, Prof-Messerschmitt-Strasse 1, D-8014 Neubiberg, Munchen, Germany. Phone (89) 608140. FAX (89) 6097793. Hall 19, stand A11.

Circle No. 812


CMOS Telephone Chip Set
A chip set for an analog telephone includes the AS2501 line adapter, AS2562B melody generator, and AS2575 feature dialer. The line adapter develops stabilized power sources from the telephone line supply, while preserving line impedance for transmission. The melody generator performs tone-ringer functions. An internal sequencer produces 10 melodies from three basic frequencies. A serial interface loads an 8 -bit register, which selects melodies, as well as 10 volume settings and 10 repetition rates. The feature dialer allows you to select operating modes, such as lastnumber redial, direct dial, and storage of twenty 20 -digit numbers, from the telephone keypad. This chip interfaces to EEPROM and drives the serial interface for the
melody generator. Set of three chips, DM \(9(500,000)\).
Austria Mikro Systeme International GmbH, Schloss Premstätten, A-8141 Unterpremstätten, Austria. Phone (3136) 36660. FAX (3136) 2501 3650. Hall 19, stand A12.

Circle No. 813


\section*{Erasable Programmable Logic Device}

The GAL16V8S-20EB1 electrically erasable programmable logic device emulates many \(20-\mathrm{pin}\) PLDs. The device has a maximum propagation delay of 20 nsec and requires a maximum supply current of 27 mA . Operation offers preload and power-on reset of all registers. Guaranteed specifications include \(100 \%\) programming yield and a minimum data-retention period of 20 years. On-chip ESD protection functions to \(3 \mathrm{kV} . \$ 2.70\) (1000); 25nsec version, \(\$ 2.50\) (1000).
SGS-Thomson Microelectronics, Ltd, Via C Olivetti, 20041 Agrate, Brianza, Italy. Phone (39) 39 6035597. Hall 24, stand B12.

Circle No. 814

\section*{Double-Diode Module}

The BYT230PI family of diode pairs has repetitive peak reverse voltages to 1 kV . Each diode has an average maximum current rating of 30A, which develops a forward drop of 1.8 V when the junction temperature is \(100^{\circ} \mathrm{C}\). Reverse recovery time is \(<100\) nsec with a switch-off rate of \(50 \mathrm{~A} / \mu \mathrm{sec}\) when operating at 1A. The module attaches directly to your heat sink; breakdown volt-
age is 2.5 kV rms . Measuring \(1 \times 1.5\) in., the solderable screw and pushon connector versions are 0.5 and 0.8 in . high, respectively. Gld 11 (1000).

Philips Components, Box 218, 5600 MD Eindhoven, The Netherlands. Phone (40) 724324. FAX (40) 724825. Hall 11, stand B16.

Circle No. 815

\section*{Computing DMM}

The 8047 AT consists of a \(7^{1 / 2}\)-digit multifunction digital voltmeter combined with a \(12-\mathrm{MHz} \mathrm{IBM} \mathrm{PC/}\) AT-compatible computer. The unit has a \(210 \times 130-\mathrm{mm}\) black-and-white LCD; you control it by making window selections using cursor keys. DC voltage input ranges from 100 mV to 1 kV . Accuracy at 10 V is 9 ppm for 1 year at \(23^{\circ} \mathrm{C}, \pm 5^{\circ} \mathrm{C}\).


The meter reads rms alternating voltages ranging to 700 V and at frequencies of 20 Hz to 1 MHz . At 1 to \(100 \mathrm{~V}, 40 \mathrm{~Hz}\) to 1 kHz , rms accuracy is 340 ppm . The device also measures resistance, alternating and direct current, and temperature using a platinum resistance sensor. The computer section houses a 1 M -byte RAM and a \(3^{1 / 2}\)-in. 1.44M-byte floppy-disk drive. A scanning option provides twenty 4 pole inputs. The relay inputs scan at 5 Hz and accept signals to 125 V pk and 3A pk. DM 17,560 ; scanner option, DM 19,520.

Prema Prazisionselektronik GmbH, Robert-Koch-Strasse 10, D-6500 Mainz 42, Germany. Phone (6131) 50620. FAX (6131) 506222. Hall 25, stand A10.

Circle No. 816

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\section*{Siemens}

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\section*{Electronica 90 Products}

\section*{16-bit ADC With Track And Hold}

The AD 1382 is a 16 -bit, \(500-\mathrm{kHz}\) sampling ADC in a 48 -pin ceramic DIP. Analog input range is \(\pm 5\) or \(\pm 10 \mathrm{~V}\) into a \(2.5-\mathrm{k} \Omega\) input impedance. Differential nonlinearity is 0.6 ppm , and input noise is \(6 \mu \mathrm{~V}\) rms. The chip requires a \(10-\mathrm{MHz}\) TTL clock and supplies of \(\pm 5 \mathrm{~V}\) at 165 mA and \(\pm 15 \mathrm{~V}\) at 77 mA . DM 1300 .

Analog Devices Inc, 831 Woburn St, Wilmington, MA 01887. Phone (617) 935-5191. FAX (617) 9329159. Hall 19, stand A16.

Circle No. 817

\section*{32-Bit DSP For ASICs}

The ST18932 is a DSP for ASIC integration with a library of stan-dard-cell components. The processor operates on real or complex numbers using a 32 -bit ALU, which can perform 26 million complex mul-

tiplications/sec. In a cycle time of 77 nsec, the device can read two operands, multiply and store, set three address pointers, and handle an I/O operation. The circuit has an operational power dissipation of 350 mW and a standby dissipation of 0.5 mW . The processor is compatible with the CB12000 library of standard cells. Development support includes an assembler/linker, C compiler, VHDL model, and real-time
emulator. ASICs that embody this processor cost \(\$ 20(10,000)\).

SGS-Thomson Microelectronics, ZI de Rousset-BP2, 13106 Rousset Cedex, France. Phone (4225) 8800. FAX (4229) 0068. Hall 24, stand B12.

Circle No. 818

\section*{Mixed Analog And Digital ASICs}

The PDM system enables you to design, capture, evaluate, and verify mixed-signal ASICs before committing to silicon. The system consists of a reconfigurable logic module, an analog design tablet, an analog component kit, and software. An IBM PC/AT or workstation is necessary to control the system. The circuit is designed by using analog and digital macros from the software library. PDM mapping software configures the logic module and assigns interface channels to the analog tab-


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\section*{Electronica 90 Products}
let. After inserting analog components into the tablet, a complete hardware model exists to enable testing and development of the design. To study complete system operation, input transducers and output actuators can be wired to the tablet. The software library currently contains 50 characterized analog macros, which also exist in the component kit. Plessey delivers prototype ASICs four weeks following receipt of your design on floppy disk or cartridge. \(£ 15,000\).

Plessey Semiconductors Ltd, Cheney Manor, Swindon, Wiltshire SN2 2QW, UK. Phone (793) 518000. FAX (61) 688 7898. Hall 25, stand B08. Circle No. 819

\section*{Waterproof Connector}

The Buccaneer range of cable connectors provides chassis/panel, inline, bulkhead, and low-profile

mountings. Pin counts of \(2,3,4,6\), 7 , and 9 and coaxial BNC inserts are optional. The connectors accept cables from 5 to 9 mm in diameter, and offer dust and moisture protection to IEC 529 specification. Maximum current rating is 10 A at 250 V . In-line 3 -way versions have NATO stock numbers. Three-way in-line plug/socket, £8.23 (25).

A F Bulgin + Co PLC, Bypass Rd, Barking, Essex IG11 0AZ, UK. Phone (01 594) 5588. FAX (01 591) 6913. Hall 7, stand A5.

Circle No. 820

\section*{Photomultiplier Power Supply}

The Model 3479 N miniature dc/dc converter produces an output that's programmable from 50 V to 1.7 kV ( 1 mA ). Input supply is either 12 or 24 V at a maximum input current of 220 mA . The supply achieves an input and load regulation of \(0.05 \%\) and an output ripple of 75 mV . The package has flange fixings, and it measures \(95.2 \times 40.2 \times 25.0 \mathrm{~mm}\). £144.

Astec High Voltage, Astec House, Genesis Business Park, Albert Dr, Woking GU21 5RW, UK. Phone (483) 756066. FAX (483) 757223. Hall 24, stand B6.

Circle No. 821

\section*{Miniature DC/DC Converter}

The NMF series of dc/dc voltage converters produces single outputs of \(5,9,12,12.75\), or 15 V from an


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\section*{Electronica 90 Products}
input of 5 or 12 V . The converters deliver 500 mW in a \(70^{\circ} \mathrm{C}\) ambient temperature without heat sinks and at an efficiency of \(50 \%\). Input-tooutput isolation voltage is 500 V dc. Load regulation is \(1.5 \%\) max for a 10 to \(100 \%\) full-load variation. The device comes in a single-in-line package for pc-board mounting and measures \(19.5 \times 6.0 \times 10.0 \mathrm{~mm}\) high. A control pin enables output voltages to drop to approximately 1.2 V , specifically for flash-EPROM applications. \(£ 5.50\) (100).
Newport Components Ltd, Tanners Dr, Blakelands N, Milton Keynes, MK14 5NA, UK. Phone (908) 615232. FAX (908) 617545. Hall 1, stand A05. Circle No. 822

\section*{Surface-Mount Transistors}

Transistors FMMT449 (npn) and FMMT549 (pnp) offer a continuous \(\mathrm{I}_{\mathrm{C}}\) rating of 1 A in a surface-mount


SOT23 package. Both types feature a \(\mathrm{V}_{\text {CESAT }}\) of 0.3 V typ at \(1 \mathrm{~A} \mathrm{I}_{\mathrm{C}}\). \(\mathrm{H}_{\mathrm{FE}}\) is a minimum of 40 at the peak \(\mathrm{I}_{\mathrm{C}}\) rating of 2 A , and increases to 100 at \(0.5 \mathrm{~A} \mathrm{I}_{\mathrm{C}}\). At a \(25^{\circ} \mathrm{C}\) ambient temperature and mounted on a \(0.6-\mathrm{mm}\) substrate of \(80 \mathrm{~mm}^{2}\), the transistors can dissipate 425 mW . £0.14 (100).

Zetex PLC, Fields New Rd, Chadderton, Oldham, OL9 8NP, UK. Phone (61) 6275105. FAX (61) 6275467. Hall 24, stand A24.

Circle No. 823

\section*{Miniature SAW Filter}

The Y6960M SAW filter fits in a 5 -pin single-in-line package. It has a \(10-\mathrm{MHz}\) bandwidth designed for a \(118-\mathrm{MHz}\) center frequency. Insertion loss is 30 dB , with a passband ripple of 0.4 dB . Group delay ripple is typically \(\pm 20 \mathrm{nsec}\), and the filter suppresses any trailing signals at center frequency by 47 dB . DM 8.80 (1000).

Siemens AG, Postfach 801709, D-8000 Munchen 80, Germany. Phone (89) 4144 8083. FAX (89) 4144 8082. Hall 23, stand A4.

Circle No. 824

\section*{Nickel-Hydride Rechargeable Cell}

The VNH range of rechargeable cells comprises three models in sizes C, SC, and AA. For the same size, these nickel-hydride batteries possess \(50 \%\) greater capacity than Ni-

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Varta Batterie AG, Am Leineufer 51, D-3000 Hannover 21, Germany. Phone (0511) 79031. FAX (0511) 790 3622. Hall 21, stand A07. Circle No. 825

\section*{Heat-Sink Wirewound Resistors}

The HS range of heat-sinkmounted, wirewound resistors has values from 0.005 to \(62 \mathrm{k} \Omega\). Maximum power rating in the range is 75 W in \(25^{\circ} \mathrm{C}\) ambient without additional heat sinking. This rating in-

creases to 300 W with additional heat sinking. You can specify inductive or noninductive windings and resistance tolerance from 1 to \(10 \%\). Terminations cater to solder, threaded, or fast-on connections. 300W type, DM 84 (100).
Arcol UK Ltd, Threemilestone Industrial Estate, Truro, Cornwall TR4 9LG, UK. Phone (872) 77431. FAX (872) 222002. Hall 24, stand B21.

Circle No. 826

\section*{50W AC/DC And DC/DC Power Supply}

The M series consists of six power supplies that produce a single, dual, or triple output of 48 V dc from an ac or dc voltage input. The input voltage range extends from 7 to 372 V dc or 90 to 264 V ac at line frequency. All models maintain a 50 W power rating and operate at 85\% efficiency in ambient temperatures of -40 to \(+71^{\circ} \mathrm{C}\). You can choose a model with variable output from 0 to \(110 \%\) of nominal. \(£ 200\) (10).

Melcher AG, Ackerstrasse 56, Postfach 248, CH-8610 Uster, Switzerland. Phone (1944) 8111. FAX (1940) 9858. Hall 12, stand A06.

Circle No. 827

\section*{Universal Programmer}

The AP-III programs single EPROMs, EEPROMs, bipolar PROMs, microcontrollers, PLDs,

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\section*{Electronica 90 Products}
electrically programmable logic devices, and generic array logic devices. You can operate the program from a front-panel keyboard or remotely via a 115 k -baud RS-232C link to an IBM PC or compatible. Standard internal RAM capacity is 1 M bits, but it is upgradable to 4 M bits. Optional extenders allow you to program multiple devices. The programmer includes support software and a lifetime update service for new devices. DM 5498.
Owen Electronic GmbH, Ringstrasse 11, D-6798 Kusel, Germany. Phone (6381) 5085. FAX (6381) 8584. Hall 20, stand A19.

Circle No. 828

\section*{Single-Board XT Computer}

The SBC-XT is a single-board computer with IBM PC/XT compatibility. It employs an 8088 processor and can accommodate a matching

coprocessor. Memory capacity extends to 640 k bytes. The board contains controllers for hard and floppy-disk drives, and supports CGA graphics. The board includes two RS-232C interfaces, one parallel port, and provisions for IBM PC bus and iSBX expansion. Additional items include a battery-backed
clock and watchdog timer. A 5 V at 800 mA power supply is required. The board measures \(5.75 \times 7.75 \times\) 0.85 in. \(£ 550\) (10).

Nevin Developments Ltd, 48 Charlton Rd, Andover, Hampshire SP10 3JL, UK. Phone (264) 332122. FAX (264) 332125. Hall 24, stand B13A. Circle No. 829

\section*{Fiber Transceiver}

The DLX2040 is an optical-fiber transceiver for interfacing ECL signals to and from the \(1300-\mathrm{nm}\) band at 170 M bps. A maximum output power of \(28 \mu \mathrm{~W}\) provides \(5-\mathrm{km}\) transmission distance. The unit typically consumes 120 mA from a 5 V source. A duplex FDDI Media Interface Connector accepts your fiber terminations. The enclosure measures \(2.91 \times 1.18 \times 0.47 \mathrm{in}\)., and links to your pe board by a pair of

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British Telecom and Dupont Technologies Ltd, Whitehouse Rd, Ipswich, Suffolk IP1 5PB, UK. Phone (473) 42250. FAX (473) 240490. Hall 24, stand B17A.

Circle No. 830

\section*{Zero-Insertion-Force PGA Test Socket}

The ZIF PGA family includes 10 sockets for test and burn-in of programmable gate arrays. Pin grid sizes range from \(12 \times 12\) to \(21 \times 21\). Cam action forces each normally closed contact to open to receive the component. This design prevents dependency on plastic for contact force when the component is in place. To accommodate burn-in temperatures of -65 to \(+200^{\circ} \mathrm{C}\), contacts are made of nickel-boron plated alloy. You can choose a left-

or right-action handle and sockets with or without fixing lugs. \(15 \times 15\) version, \(\$ 34.50\) (100).

Aries Electronics (Europe), Unit 3 Furtho Court, Towcester Rd, Old Stratford, Milton Keynes MK19 6AQ, UK. Phone (908) 260007. FAX (908) 260008. Hall 16, stand F9.

Circle No. 831

\section*{Embedded VXI Computers}

The VXIpc-386/1 \(20-\mathrm{MHz}\), IBM PC/ AT compatible occupies a singlewidth C-size slot in your VXI rack. The module contains a 20 M - or 40 M -
byte hard disk and up to 8 M bytes of RAM. The computer drives a VGA monitor, two RS-232C serial ports, and a parallel port. The unit houses an IEEE-488.2-compatible interface and a controller for an external floppy-disk drive. The VXIpc-386/2 is a 2-slot version with an integral 1.44 M -byte floppy-disk drive and a \(40 \mathrm{M}-, 80 \mathrm{M}\)-, or 210 M byte hard disk. Support software for both models includes a VXI revision 1.3 resource manager, a VXI interactive control program, a driver function library, and IEEE488.2 control programs. Either model with 1 M-byte RAM and a 40 M -byte hard disk, \(\$ 9000\).

National Instruments, 6504 Bridge Point Parkway, Austin, TX 78730. Phone (512) 794-0100. FAX (512) 794-8411. Hall 19, stand F12.

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Objectworks \(\backslash \mathrm{C}++\) Release 2 is an integrated tool set for object-oriented programming (OOP) that helps you develop software in \(\mathrm{C}++\) language. The key component is an object-oriented database shared by all of the tools; this database provides a win-dow-oriented user interface that links the tools to give you four different views of your program.

The inheritance browser draws class-inheritance trees and supports multiple inheritance. The call-relationship browser draws caller/callee relationships among functions. The program-structure browser draws the program-structure tree to the level of granularity at which classes, functions, and global variables are defined. The error browser lists errors that the compiler has detected and for each error places you in the appropriate file at the statement that caused the error.

Code is reusable only if it is findable. These browsers find all instances of a specified class and show you the associated \(\mathrm{C}++\) code. Thus, you can quickly identify classes whose behavior meets some or all of the requirements of another application.

For debugging, the process inspector gives you five subviews of the program that help you debug the code and correct errors. Because module-dependencies are stored in the object-oriented database, any changes that you make to a class or function automatically propagate themselves to all affected modules when you recompile.

To improve the portability of


The inheritance browser draws class inheritance trees and supports multiple inheritance. This is one of four browsers in Objectworks \(\backslash C++\) that gives you diverse graphical views of your design.
your programs, Objectworks \(\backslash \mathrm{C}++\) includes the latest version of the AT\&T C ++ compiler (currently release 2.1 ); you can therefore develop and test your software on the Sun-3 or SPARCstation host, and then transport the source code to any target system whose \(\mathrm{C}++\) compiler is \(100 \%\) compatible with the AT\&T 2.1 compiler.

However, you don't have to use the AT\&T compiler; you can use the development system in conjunction with third-party compilers, source-code-control systems, profilers, and debuggers. To increase the consistency and portability of your programs, the vendor offers the optional ObjectKit\C ++ , a class li-
brary that includes AT\&T's standard library and standard library extension, as well as translations of selected Smalltalk class libraries and an X-Windows graphical user interface called Interviews. Objectworks \(\backslash C++\) costs \(\$ 3000\), and the optional ObjectKit\C ++ costs \$500.-Chris Terry

ParcPlace Systems, 1550 Plymouth St, Mountain View, CA 94043. Phone (415) 691-6700. FAX (415) 691-6715.

Circle No. 730

\title{
Low-cost industrial PC family draws little power and fits in a small space
}

System designers often adapt PC components for embedded-system needs. However, mother boards designed for desktop applications don't generally have industrial op-erating-temperature ratings. And their layout presumes the spacious accommodations of a computer cabinet rather than the close confines of industrial enclosures. PC compatibility allows you to develop and test your application on a PC, and then transfer your code directly to your target system without change.

The Micro-PC line of board-level computer components delivers IBM PC compatibility with small size, low cost, and low-power operation to designers of industrial systems. Two CPU cards form the core of this industrial PC family. The Model 5000 PC control card incorporates an NEC V20 \(\mu\) P running at 10 MHz ; sockets for a 256 k - or 1 M byte single-inline memory module and a 1M-bit flash EPROM or static RAM; a BIOS ROM; a watchdog timer; and the 8-bit IBM PC bus interface.

The Model 5010 PC control card adds two serial ports and a parallel I/O printer port. Without memory chips, the Models 5000 and 5010 cost \(\$ 195\) and \(\$ 345\), respectively. For \(\$ 75\), you can add instant-on capability by plugging in a special BIOS ROM that includes DOS. In quantities of 1000 , the cost of the controller cards drops to \(\$ 99\) and \(\$ 189\), respectively. Using 1 M bytes of RAM, the boards draw less than 230 mA on the 5 V power supply. The Model 5010 also requires 20 mA from a 12 V power supply for the serial ports.

In addition, the company offers a large number of accessory I/O cards to support these two controllers. For example, the \(\$ 295\) Model

5400 EGA card provides standard PC video graphics. The \(\$ 195\) Model 5800 floppy- and hard-disk cards add support for \(5^{1 / 4}\) - and \(3^{1 / 2}\)-in. floppy-disk drives and hard-disk drives with IDE (integrated-driveelectronics) interfaces.

For industrial applications, you can obtain several more exotic I/O cards. The \(\$ 195\) Model 5300 counter/timer I/O card has six 16 -bit timer/counters (three with optically isolated inputs); two programmable timebase generators with frequency ranges of 122 Hz to 4 MHz and 0.0005 to 2 MHz , respectively; and eight general-purpose digital I/O lines. The \(\$ 195\) Model 5600 digital I/O card provides 96 I/O lines and can drive as many as four Opto module racks. The racks accept optically isolated control modules originally developed by Opto 22 (Huntington Beach, CA).

The Micro-PC family also includes some rather specialized members. For example, the \(\$ 395\) Model 5328 motion-control card provides the system with a self-contained PID (proportional, integral,
derivative) analog control system. The card accepts signals from a quadrature encoder, processes that position information using 16 -bit coefficients, and generates the appropriate analog feedback signal to drive a motor controller. It does all this without help from the CPU once the coefficients are provided. You can add a second control channel to the card for \(\$ 150\).

Similarly, the \(\$ 345\) Model 5329 motion-control card provides PID control for motor controllers that require pulse-width modulated signals. The 2 -channel version of that card costs \(\$ 150\) more than the 1 channel version. The line also includes relay cards, analog I/O cards, a RAM- or ROM-disk card, and a serial I/O card.

Although it uses the standard 8bit PC bus, the entire Micro-PC card line uses a proprietary form factor. Micro-PC cards will plug into PCs (using a standard PC end plate) so you can use them during development on a desktop machine, but commodity expansion cards marketed for desktop PCs will not


The 4-slot card cage and power supply of the Micro-PC require less space than an IBM \(\underline{P C / A T ' s ~ p o w e r ~ s u p p l y . ~}\)

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Advanced Filter Designer Bode Plot

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\section*{UPDATE}
fit in a Micro-PC's card cage. MicroPC cards measure \(4.9 \times 4.2 \mathrm{in}\). (excluding the edge connector).
The company uses this strategy for several reasons. First, the standard card-mounting technique employed by the original PC isn't really up to the shock and vibration requirements of industrial applications. So the company developed a different mounting method that uses a nonstandard end plate and two mounting screws. This scheme provides a more solid mechanical arrangement.
Second, the large number of PC bus boards on the market hinder a company's effort; one company really can't provide support for every board that plugs into the bus. Rather than provide support for a cut-rate I/O card of unknown quality, the company uses a nonstandard form factor and physically excludes such boards from Micro-PC systems. Further, most Micro-PC boards operate over a -20 to \(+70^{\circ} \mathrm{C}\) temperature range, and commodity PC boards do not. Building a mixed system could compromise the Micro-PC's reliability.
To accommodate the cards' special form factor, the company offers card cages with backplanes and power supplies. The 3 -, 4 -, and 8 slot cages cost \(\$ 45, \$ 75\), and \(\$ 105\), respectively. Power modules that draw power from several ac and dc sources range from \(\$ 135\) to \(\$ 235\). The power modules all feature MTBF ratings of at least 120,000 hours. The company also offers a variety of cables, keypads, alphanumeric displays, and terminal blocks for the various Micro-PC cards to ease system assembly.
-Steven H Leibson
Octagon Systems Corp, 6510 W 91st Ave, Westminster, CO 80030. Phone (303) 430-1500. FAX (303) 426-8126.

Circle No. 734


With more uses and features than most other hand-held multimeters, the DM27xi. and DM25xL really pack a punch; especially when you've got to troubleshoot or analyze a variety of components and circuits.

Standard functions include capacitance measurement to \(20 \mu \mathrm{f}\), logic probe to 20 MHz , transistor tester and resistance ranges to \(2000 \mathrm{M} \Omega\). The DM27xL further adds 20 MHz frequency counting capability with selectable
trigger sensitivity, plus an LED tester. Both meters feature an enhanced display, including a large, easy-to-read LCD, a full set of function annunciators and a battery-saving Auto Power Off.

Grab a DM25xi for just \(\$ 109.95\), or a DM27xi. for just \(\$ 129.95\) (suggested retail price) at your local Beckman Industrial distributor. After using one, you won't be able to function without it.

\title{
Dual-channel VMEbus, audio-interface board encodes and compresses data in real time
}

The two compact-disk-quality digital audio channels on the MMI-210 VMEbus board suit applications in professional studios, realistic flight simulators, and sonar signal processors. Firmware on the board includes a number of data-compression and encoding algorithms that the board can execute in real time. The board has 4 W power amplifiers on each channel, as well as a digital I/O interface compatible with workstations from Next Inc (Palo Alto, CA).
The MMI-210 incorporates a Motorola \(56001 \mathrm{DSP} \mu \mathrm{P}\) for each output channel. The \(27-\mathrm{MHz}\) processors each have access to private \(32 \mathrm{k} \times 24\)-bit arrays of program memory and private \(32 \mathrm{k} \times 24\)-bit arrays of data memory. The board also has a socket for a 128 k -byte EPROM. A 1M-byte RAM memory array stores sound data. The multiported design allows access to the memory array from both DSP chips and the VMEbus interface.

The board implements a 32 -bit slave interface to the VMEbus and also supports 8 - and 16 -bit, and nonaligned transfers. A VMEbus host can communicate directly with either DSP \(\mu\) P via a dedicated host port. The host passes data to the processors via the 1 M -byte memory array. During VMEbus read and write transfers, the board latches data to minimize VMEbus cycle time. The board also provides a VMEbus interrupter.

The DSP ICs combined with a 16 bit Delta-Sigma A/D converter and a 16 -bit D/A converter on each channel provide the compact-diskquality digital recording and playback of sound. The channels sample at a maximum \(100-\mathrm{kHz}\) rate, and you can program the sample rate
to a value as low as 8 kHz . The programmable sample rate allows you to make tradeoffs of sound quality and storage requirements.
The board features a dynamic range of 96 dB and a bandwidth of 20 Hz to \(45.5 \%\) of the sampling frequency. You can program the output level from 0 to -72 dB . The board accepts 2 V p-p input signals and outputs a 2 V p-p signal of 4 W into \(8 \Omega\).

Firmware on the board offers a choice of 4 -bit ADPCM (adaptive differential PCM), 16-bit linear PCM, 8 -bit \(\mu\)-law, and 8 -bit A-law data encoding and compression. The audio-data capacity the board offers varies according to the sampling rate and encoding scheme you use. For example, the board requires 960 k bytes of memory to
store 10 sec of sound, using 16 -bit PCM encoding sampled at 48 kHz . On the other hand, a 10 -sec recording sampled at 8 kHz , using 4-bit ADPCM requires only 40 k bytes of memory.

Users who want to develop proprietary algorithms for audio or general-purpose DSP applications can disable the onboard firmware and download code to the DSP \(\mu\) Ps.

The board costs \(\$ 3925\), and samples are available. You can use the board with Microware's (Des Moines, IA) Rave multimedia user interface for the OS/9 real-time operating system.-Maury Wright

Vigra Inc, 4901 Morena Blvd, Bldg 502, San Diego, CA 92117. Phone (619) 483-1197. FAX (619) 483-7531.

Circle No. 732


ADPCM, PCM, \(\mu\)-law, and A-law data-encoding choices, and a programmable sampling rate allow users of the MMI-210 VMEbus audio board to trade off audio-data capacity and sound quality.


\section*{The INTEGRATED USC. More buffer management. More system efficiency. Less cost.}

Zilog's integrated universal serial communication controller (Z16C31"') combines two 32-bit full duplex DMA channels with a powerful single-channel USC cell. And that means efficient bus access, sophisticated buffer management, higher throughput, a greatly reduced CPU workload, and considerably lower cost for complex data communications applications.


Fast, multi-protocol operation.
Zilog's USC cell gives you \(10 \mathrm{Mbits} /\) sec speed for multi-protocol operation. It also gives you 32-byte RX and TX FIFOs for improved latency and up to 32-byte block moves. There's a Time Slot Assigner for multiplexing in ISDN/TI applications, a flexible 16-bit bus interface - multiplexed or non-multiplexed - for easy CPU interconnect, and a daisy-chain interrupt structure for simpler interrupt handling. And, best of all, the USC can reduce the CPU workload as much as \(60 \%\).
Integrated buffer management.
The IUSC's two 32-bit DMA channels provide for 32-bit addresses and 16 -bit data word transfers . . . and they allow full duplex operation at \(10 \mathrm{Mbits} / \mathrm{sec}\). The two simple DMA modes, normal and buffered, mean your design can be tailored to common buffer management schemes. The two chained DMA modes, array chained and link array chained, reduce CPU overhead in advanced buffer management schemes. The daisy-chain DMA priority structure makes it easy to design multiple IUSC systems.
Versatility and reliability.
The IUSC's flexible, multi-protocol design lets you adapt your system to a variety of networks as interconnect standards evolve. The IUSC supports ten protocols and eight data encoding formats, including asynchronous, bit and byte synchronous, HDLC, isochronous, Ethernet and MIL-STD 1553B. And it all comes to you off the shelf, backed by Zilog's proven quality and reliability. To find out more about the IUSC or any of Zilog's growing family of Superintegration \({ }^{\text {w" }}\) products, contact your local Zilog sales office or your authorized distributor today. Zilog, Inc., 210 Hacienda Ave., Campbell, CA 95008, (408) 370-8000.

\title{
VMEbus-compatible CPU and storage modules implement a complete 80486-based system
}

Two VMEbus modules, collectively measuring \(6 \times 9 \times 3.2\) in. (two VMEbus slots), make up a complete IBMcompatible 80486-based computer system offering 20-MIPS performance. The EPC-5 embedded PC includes a CPU module and a massstorage module; it targets applications as a front-end computer and operator interface for embeddedcomputer applications. The modules also provide the EXMbus for local expansion and for expansion and multiprocessing on the VMEbus.

The EPC-5 CPU module offers a choice of a 25 - or a \(33-\mathrm{MHz} 80486\) \(\mu \mathrm{P}\). The module also provides as much as 16 M bytes of dynamic RAM, two RS-232C ports, a parallel port, a VGA graphics controller, a battery-backed clock, and a speaker. The CPU contains Award Software's 486 BIOS. An 8-layer pe board, five custom gate arrays, and 4M-bit RAM chips enabled the company to fit the complete mother board into the VMEbus form factor.
The mass-storage module includes a \(3^{1 / 2}\)-in. floppy-disk drive that's accessible from the VMEbus front panel, and a slot for a \(31 / 2\)-in. hard disk. You can specify a hard disk with capacity ranging from 40 M to 100 M bytes. Furthermore, you can use the EXMbus for additional expansion requirements. The company offers Ethernet, solidstate disk, floppy-disk, SCSI, IEEE-488, modem, RS-232C, and RS-422 expansion modules. Two EXMbus expansion slots fit within the CPU module form factor.

The VMEbus interface supports master and slave modes and can operate with an 8 -, 16 -, or 32 -bit data bus. The board can generate and receive all seven VMEbus inter-
rupts and includes full VMEbus slot-1 capability. The CPU board also provides byte-swapping circuitry to perform little-endian (Intel) to big-endian (Motorola) data conversions.

The device runs industry-standard operating systems such as MSDOS, OS/2, and Unix. In addition, the system can run a number of real-time operating systems including VRTX-PC from Ready Systems and OS-9000 from Microware. Industrial application software available for the board includes Wonderware's Intouch, Iconic's Genesis, and Labtech's Labtech Control.

The company also offers its EPConnect software with the EPC-5 system. The software provides system-development and runtime packages that simplify the development of MS-DOS(including Microsoft Windows), OS/2-, and Unix-based systems.

The company expects to ship the EPC-5 in November at a base price of \(\$ 7495\). Mass-storage modules start at \(\$ 990\), and the base price for EXMbus modules is \(\$ 370\). The EPC-5000 sys-tem-development kit costs \(\$ 11,510\) and
includes the CPU module, a massstorage module with a 100 M -byte disk drive, MS-DOS, Windows 3.0, EPConnect, a keyboard, a mouse, and a data-migration facility.
-Maury Wright
Radisys Corp, 19545 NW Von Neumann Dr, Beaverton, OR 97006. Phone (503) 690-1229. FAX (503) 690-1228.

Circle No. 733

\section*{Synthesizer performance... priced to generate some waves.}


The HP 3324A Synthesized Function/Sweep Generator.
The attractive price of this generator is bound to generate some waves. It's much less than you'd expect to pay for a function generator that has 5 ppm frequency accuracy, 9 -digit frequency resolution and multiinterval sweep capabilities too.
Put it to work in testing filters EDN October 25, \(1990^{*}\)
and amplifiers where you need synthesizer accuracy, stability and signal purity. Tap its high linearity and multi-interval sweep features for \(\mathrm{A} / \mathrm{D}\) converter testing and for simulating rotating signals. Simplify the creation of phase-related signals for PLL or navigation-system testing with the new automatic phasecalibration options.
And there's more. Such as the high-stability frequency-reference
option, and a high-voltage output option for making really big waves. Call 1-800-752-0900 today. Ask for Ext. 1598 or mail the reply card and we'll send a brochure and application information.

There is a better way.

\section*{Because you're thinking fast...}
you need responsive suppliers as well as fast parts. Comlinear is tuned in. With high quality, high-speed products. Assistance from R\&D-level applications engineers to help develop your ideas quicker. Off-the-shelf MIL-STD-883 compliant monolithics and hybrids. Quality product documentation with guaranteed specs so you don't waste time. In your business, time is everything. Count on us for the speed you need.

\section*{Now, high-speed AGC} is easier than ABC .

Until now, AGC amplifiers were only partial solutions to high-speed automatic gain control. You also had to find a high-performance op amp, numerous passive components and the board space to mount them all.

Now all you need is the new CLC520 AGC+Amp, \(\pm 5 \mathrm{~V}\) and two resistors. That's it.

You get a total high-speed AGC solution-with voltage-controlled gain and voltage output-in a single device. Plus outstanding performance: 160 MHz signal-channel and 100 MHz gain-control bandwidth. And unexpected flexibility ... one resistor sets maximum gain between 2 X and 100X, and the gain-control input gives you a 40 dB range.

So don't settle for a partial AGC solution. Call about the CLC520 AGC \(+A m p\) and learn the ABCs of high-speed AGC.


\section*{Op amps settle to 14 bits in 32ns max.}

Extremely fast settling to \(0.0025 \%\) and low 1.6 mV max. offset make the CLC402 and CLC502 op amps ideal for high-accuracy A/D and D/A converters. Or in designs demanding high stability at low gain. Now you have extra design margins.

CIRCLE NO. 30


\section*{Low distortion for fast, wide-dynamic-range designs.}

The 170 MHz CLC207 and 270 MHz CLC232 deliver ultra-low distortion. For high gain, choose the CLC207 with \(-80 /-85 \mathrm{dBc} 2 \mathrm{nd} / 3\) rd harmonics ( \(2 \mathrm{~V}_{\mathrm{p} \text {-p }}, 20 \mathrm{MHz}, 200\) ohms). And for low gain, the CLC232 with -69 dBc harmonics ( 100 ohms ). CIRCLE No. 31


Modular amplifiers... ready to go.

For bench or system use, this family of dc-coupled modular amplifiers gives you complete amplifier solutions. Including PMT amps, cable drivers, post-amps, very-lowdistortion amps, or amps with gain and I/O impedances that you can select. CIRCLE NO. 32

\title{
Rugged, nonvolatile data card features alloy contacts
}

A data card that tolerates harsh environments and lasts 5 to 10 times longer than similar products now expands your options for controlling users' access to critical equipment or data. The 5 -pin, credit-card-sized \(3.37 \times 2.125-\mathrm{in}\). DS6300 CyberCard includes a unique 64 -bit electronic serial number and at least 1 k bits of static RAM. You can also order a 4M-bit DS6400EV CyberCard or a smaller, key-sized \(2.375 \times 1.12\)-in. 64-bit ROM DS6200 CyberKey. Ultrasonic welding makes these devices impervious to contaminants.

Electronic data keys are often characterized by such mechanical weaknesses as easily bent pins, high insertion-force requirements, and rapidly worn-away, gold-plated contact surfaces. The Cyber series uses contacts made of a solid-metal alloy that is more durable than gold. Each contact is 6000 mils thick and withstands 50,000 insertion/extraction cycles-a figure that's 5 to 10 times higher than the specifications of competing products.

In addition, the card requires 1.5 lbs of insertion force, whereas other cards need 18 lbs of force. To enhance reliability, the receptacles for the Cyber series provide 250 g of retention force per connector, as opposed to the 45 g used by competitors' products.

To increase the MTBF, this card has five pins rather than the 68 connectors often used by competing data
cards. The reduced pin count was made possible by its serial-transfer scheme and 1 M -bps transfer rate. Internal cyclic-redundancy-check circuitry monitors and validates the serial data transmissions to detect any connection problems.
The Cyber series uses an internal converter to control data access via the device's clock, data, and reset signals. An extended ground pin protects data integrity by ensuring that every insertion first provides a path to ground, thereby discharging any static electricity before the signal and power pins make contact.
Prices range from \(\$ 3.50\) for a 64 bit CyberKey to \(\$ 250\) (100) for a 4M-bit CyberCard EV. Flushmounted or recessed receptacles for the Cyber series range from \(\$ 3.90\) to \(\$ 4.50\) (100).—J D Mosley
Dallas Semiconductor, 4401 S Beltwood Pkwy, Dallas, TX 75244. Phone (214) 450-0448.

Circle No. 731


Providing 10 years of nonvolatile static-RAM stonage for as much as 4M bits of data, CyberCard withstands harsh environments and provides a connector life of 50,000 insertionlextraction cycles.



\section*{A40 component can stop what nature throws at you.}

Every so often, nature throws your system a surge. And whether it's lightning, static or a simple crossed line, it can destroy the most expensive system with a single blow.

About \(40{ }^{4}\) is all it takes to protect your design from this cruel fate. Thanks to the full line of surge suppression devices from Harris.

Catch A Surge.
Whether you're designing consumer products or aerospace systems, high-rel military or industrial controls,
Harris has a surge suppression solution for you. Because if one of our varistors isn't right for the job, one of our Surgector"' devices will be.

\section*{All the Right MOVs.}

Harris offers the broadest line of \(\mathrm{MOV}_{\mathrm{s}}\) in the industry. From 5 V to 3500 V . Up to 70,000 peak amps. And up to 10,000 joules.


They're widely used for incoming AC protection and clamping circuits. And they're available in a wide range of packaging-axial leaded, radial leaded, leadless surface mount, high-energy modules and connector-pin configurations.

\section*{Inventor of Surgector.}

Surgector devices
combine a thyristor and a zener into one reliable cost-effective device. At low voltages the Surgector device is off. But the
instant its clamping voltage is exceeded, the Surgector turns on. Within nanoseconds, the surge is shunted safely to ground, protecting your circuit from sure destruction.

Because Surgector devices respond so quickly and can shunt lots of energy away from the circuit, they're

perfect for protecting expensive components from all kinds of transients. Lightning strikes, load changes, switching transients,
commutation spikes, line crosses-all the things nature throws your system's way.

\section*{We'll Help You Choose.}

Which technology is right for you? Just give us a call at 1-800-4-HARRIS, Ext. 1452 (in Canada, 1-800-344-2444, Ext. 1452). Or call your local Harris sales office or distributor.

What your vision of the future demands. Today.
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Digital storage oscilloscopes (DSOs) that cost less than \(\$ 8000\) are plentiful and incorporate many of the features of their high-priced siblings. If \(\$ 8000\) doesn't seem to be low cost, don't be dismayed. You'll find many products in the \(\$ 2000\) to \(\$ 4000\) range. And don't assume low cost means low performance. The DSOs in Table 1 have bandwidths of at least 50 MHz , and several have bandwidths that range from 300 to 500 MHz .

When comparing DSOs among themselves or with similarly priced analog scopes, you should understand the available features. These features vary considerably from scope to scope. Look around until you find the DSO or analog oscilloscope that has the feature combination you need for your application.

The most basic function of a DSO

1, some DSOs filter the input and use nonlinear waveform reconstruction techniques to push this bandwidth limit higher.

For example, Hewlett-Packard states that the single-shot bandwidth of its HP 54502 is 100 MHz with a maximum sample rate of 400 M samples/sec. A lowpass filter limits signals going into the DSO's converter to 100 MHz for single-shot acquisitions. The \(100-\mathrm{MHz}\) bandwidth limit in conjunction with the 400 M -samples/sec sampling rate is below the Nyquist limit and, therefore, prevents aliasing.

Not all DSOs automatically guard against aliasing at the maximum sample rate. Some have selectable band-width-limit filters, and others require you to limit a signal's bandwidth before the signal goes into the DSO.

Another important consideration

\section*{LOW-COST DIGITAL STORAGE OSCILLOSCOPES}

> Low-cost DSOs show steady improvements in bandwidth, sample rate, and measurement features. Products vary widely, so you'll have to shop carefully to get the features you need.

\author{
Doug Conner, Regional Editor
}
is acquiring and storing waveforms. If you need to acquire a signal that only happens once or is very infrequent, a DSO's single-shot, or realtime, performance will be your primary concern.

A DSO's maximum sample rate determines the bandwidth of a signal you can reasonably expect to acquire in the single-shot mode. The rule of thumb is that the DSO's sample rate should be at least 10 times the bandwidth of the signal you want to acquire. Of course, the sin-gle-shot bandwidth must not exceed the bandwidth of the DSO's input amplifiers. Although this rule of thumb holds for the DSOs in Table
for single-shot acquisitions is the number of digitizers. DSOs with one digitizer can only sample at their maximum rate on one channel. If you need to use two channels, the maximum sample rate divides in half.
If the event you are trying to acquire happens only once or is very infrequent, you need to be certain you acquire all the information you need. Some DSOs have long memories to make sure you don't miss any information. You should be aware of several factors when considering DSOs with long-recordlength memories.
DSOs with long record lengths can't always capture maximumlength records at the maximum sample rate. Sometimes you can

\footnotetext{
DSOs that cost less than \(\$ 8000\) and have bandwidths greater than \(\mathbf{5 0} \mathbf{~ M H z}\) have broken the price/performance barrier. (Photo courtesy Hewlett-Packard Co)
}


\title{
The rule of thumb for digitizing single-shot waveforms is to sample at a rate at least 10 times the bandwidth of the signal.
}
use the maximum record length only at slower sweep speeds, and sometimes the DSO must divide the memory when you want to record more than one channel.
For example, the LeCroy 9410 has two 10,000 -point records, one for each of its two channels, no restrictions. The Panasonic VP-5710A offers a 64 k -point record length on one channel. If you're using all four channels of the VP-5710A, you're down to a record length of 16 k points per channel-still the longest record length of the DSOs in Table 1. A third example is Philips's PM3323, which has a record length of 4 k points per channel at low sampling rates. When sampling at 500 M samples/sec (the fastest sampling speed of the DSOs in Table 1), the scope limits you to 512 points per channel.

One benefit of long-record-length memories you might overlook is that you can operate the DSO at its maximum sample rate when you slow down the timebase. Front-end filters that prevent aliasing when sampling at the maximum sample rate become ineffective if the sample rate is reduced. A DSO with a 500 -point record length will let you record as much as five microseconds of data at 100 M samples/sec before you need to reduce the sampling rate. A 10,000 -point record length lets you record 100 microseconds of data before you need to reduce the sampling rate.

\section*{Don't lose narrow pulses}

Regardless of the record length, acquiring short pulses when a DSO is operating in single-shot mode can be problematic because a short pulse can fall between samples. You're probably sensitive to the possibility of missing a pulse shorter than the time between samples at the maximum sample rate, but you have


The \(\mathbf{1 0 0 - M H z}, \mathbf{2 5 0 M}-\) sample/sec PM 3375 is one of seven low-cost DSOs offered by Philips. This model performs nine automatic measurements in addition to cursor measurements.


Extensive automatic-measurement features, a memory-card massstorage system, and a \(\mathbf{4 0 0 0} \times \mathbf{4 0 0 0}\)-pixel display are key features of the LeCroy 9410 DSO. The \(150-\mathrm{MHz}\) unit provides \(\mathbf{2 \%}\) vertical accuracy and a 150 M -sample/sec digitizing rate.
to remember that a relatively long microsecond pulse can go unseen on a low timebase setting. Many DSOs will miss a \(1-\mu \mathrm{sec}\) pulse at a timebase of \(1 \mathrm{msec} / \mathrm{div}\).
A long-record-length memory helps you acquire short pulses by extending the period of time you can record without reducing the sample rate. At some timebase settings, however, the DSO will have to reduce the sample rate to fit the full time period into memory. When the DSO reduces its sampling rate, several strategies can help you avoid missing a short pulse.

Some DSOs have a glitch-capture mode to detect peaks between samples. Another way to make sure you aren't missing short pulses is to trigger on them. Glitch triggering is a type of time-qualified triggering. It lets you look for pulses that are shorter or longer than a set limit or that fall between two time limits.

\section*{Triggering to get the data you need}

DSOs' timebases and delayed-trigger functions vary considerably. Delayed sweep and dual timebases are common on many analog scopes, and you'll find them on some DSOs, too. If a DSO is missing these features, that doesn't necessarily mean you can't perform the same or similar functions. DSOs often compensate for the lack of dual timebases by having long delayed trigger capability. Some offer delay by event, a feature that lets the DSO count events to line you up with a desired event.

A long-delay capability is often called post-trigger delay or just trigger delay. Most DSOs have some type of post-trigger delay. Some delays can be as long

\title{
Low-cost digital storage oscilloscopes
}
as several seconds or thousands of divisions, depending on how the manufacturer specifies it. A long delay lets you see an event that happens long after the trigger with high resolution.

A long delay doesn't necessarily mean you get two timebases and can look at a temporally expanded image on one trace. However, you can often accomplish that goal in a different way. Some DSOs provide a magnified window that lets you expand one trace 10 or \(20 \times\) for a limited dual-timebase capability.

Most DSOs let you look at pretrigger data. Typically, you can put the trigger point anywhere from the left side of the display to the right side. If you put the trigger point on the right side, you get 10 divisions of pretrigger information. Hewlett-Packard's DSOs and some DSOs from Philips let you view more pretrigger data.

\section*{Resolution: Buyer beware}

If you've got a DSO with a sample rate adequate to acquire a single-shot waveform and sufficient memory to capture the event, then consider whether you have sufficient voltage resolution for your application. Almost all of the A/D converters on low-cost DSOs have 8 -bit resolutions.

The resolution of the converter only tells you part of the story because it does not take into account noise and nonlinearity in the front-end of the DSO. These sources of nonlinearity include the input amplifiers, sample-and-hold methods, and the converter itself. The effective-bits measurement (Ref 1) probably gives the most accurate measure of DSO resolution vs signal bandwidth. That data is not available from most manufacturers and, therefore, is not included in Table 1. Until manufacturers agree on a meaningful measure of resolution-or users demand one-the effective resolution of most DSOs will remain a mystery.

If you're trying to capture a repetitive signal, you can get relief from low resolution by using averaging. Not all DSOs offer averaging, but those that do let you reduce noise by averaging signals acquired from multiple triggers. In fact, the whole playing field changes when you use averaging to look at repetitive signals. Sampling-rate and resolution requirements are not as stringent. That's why DSOs like the HP 54503A can offer a \(500-\mathrm{MHz}\) bandwidth yet sample at a maximum rate of only 20 M samples/sec.

The secret of acquiring high-bandwidth waveforms at low sampling rates is repetitive, or equivalent-time, sampling. Note in Table 1 that not all DSOs offer
repetitive sampling. If a DSO doesn't offer repetitive sampling, then the bandwidth of the DSO portion of the scope (some of these DSOs have conventional analog oscilloscope capability) will be limited to the singleshot bandwidth.

Repetitive sampling is a method of using data acquired after each trigger to build up the complete waveform (Fig 1). This sampling method enables a DSO to acquire a waveform whose bandwidth is not restricted by the sample rate. The DSO's sample rate does, however, determine how fast the scope will acquire a reasonably complete image of the waveform. For example, the HP 54503A has a sample rate of 20M samples/sec. When operating at a timebase of \(5 \mathrm{nsec} /\) div, the DSO will acquire one point every time it triggers. Philips's PM3323 sampling at 500M samples/sec will acquire 25 points every time it triggers.

Using repetitive sampling at fast sweep speeds may mean a DSO is acquiring on the average only a fraction of a point each time it triggers. At these sweep speeds,


Fig 1-Repetitive sampling builds a composite waveform from data points taken from multiple waveforms. With random repetitive sampling, the form of repetitive sampling typically used by low-cost DSOs, the DSO can acquire data before the trigger because data is continually written into memory.

\section*{Repetitive sampling lets a DSO acquire a waveform whose bandwidth is not restricted by the sample rate.}
the trigger-rearm dead time and display-update time both affect how quickly you can get a display of the waveform.
In fact, update rates are one area in which DSOs and conventional analog oscilloscopes differ notice-
ably. When a DSO operates in repetitive sampling mode, you get much finer timing resolution than you do in single-shot acquisition mode. However, you may notice some delay in acquiring and displaying a signal. However, analog scopes can be difficult to use on

\section*{Table 1-Representative low-cost DSOs}
\begin{tabular}{|c|c|c|c|c|c|c|c|c|c|c|c|c|c|c|}
\hline Manufacturer & Product & Price &  &  & Maximum sample rate (M-samples/sec) &  &  &  &  & Dual timebases & \[
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\hline Hitachi Denshi America Ltd & \begin{tabular}{l}
VC-6024 \\
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VC-6045 \\
VC-6075 \\
VC-6145 \\
VC-6175 \\
VC-6275
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\$2295 \\
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\hline Kikusui International & \[
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\hline Leader Instruments Corp & 3060D & \$4495 & 2 & 60 & 40 & 1 & - & 8 & 2k & \(\checkmark\) & - & - & \(\checkmark\) & \(\checkmark\) \\
\hline LeCroy Corp & 9410 & \$6990 & 2 & 150 & 100 & 2 & \(\checkmark\) & 8 & 10,000 & \(\checkmark\) & \(\checkmark\) & \(\checkmark\) & \(\checkmark\) & - \\
\hline Panasonic Factory Automation & \[
\begin{aligned}
& \text { VP-5710A } \\
& \text { VP-5720A }
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\begin{aligned}
& \$ 3995 \\
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\hline Philips Test and Measurement & \begin{tabular}{l}
PM3320A \\
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PM3335 \\
PM3350A \\
PM3355 \\
PM3365A \\
PM3375
\end{tabular} & \begin{tabular}{l}
\(\$ 6990\) \\
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\hline Tektronix Inc & \[
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\] \\
\hline
\end{tabular}

Notes: * Each RAM card holds 15 waveforms.
\(\dagger 1000\) setups per memory card
1. \(L=\) Limited
2. \(\mathrm{O}=\) Option
3. 512 k words per memory card

\section*{Low-cost digital storage oscilloscopes}
low-repetition-rate signals because the display is too dim to see clearly. Analog scope users often have to use hoods to see low-repetition-rate signals or extremely fast signals. DSOs don't have display brightness problems.


Despite the fact that update rate is an inherent DSO feature, few DSO manufacturers provide information on it. The problem isn't just that DSO manufacturers want to downplay a negative aspect of DSOs. The update rate often depends on many factors including timebase, voltage-attenuator setting, and processing methods, such as averages and automatic measurements, that might be happening simultaneously. Because no standards exist for specifying the update rate, most manufacturers ignore it. Getting a feel for the update rate and whether you consider it acceptable is one reason you should try a DSO before buying it. You just can't get all the information you need from the data sheets.

\section*{Cursor measurements are a start}

One of the most attractive features of DSOswhether they're operating in single-shot mode or repetitive sampling mode-is their ability to make measurements. Every DSO in Table 1 has cursors for making timing and voltage measurements. Cursor measurements are a useful feature because they let you make measurements faster and usually more accurately than counting divisions on the display. Cursor measurements aren't unique to DSOs. Many low-cost analog scopes also provide them.
For example, the 2100 R from Leader is a 3 -channel, \(100-\mathrm{MHz}\) analog oscilloscope that offers delayed sweep, cursor measurements, and timebase autoranging for \(\$ 2195\). The cursor measurements are \(\pm 3 \%\) accurate. You can find analog scopes with similar capabilities from most of the manufacturers in Table 1 as well as from other companies. Higher-performance analog oscilloscopes, such as Tektronix's \(\$ 5550400-\mathrm{MHz} 2465 \mathrm{~B}\), offer pushbutton waveform measurements on repetitive signals for such parameters as rise time, fall time, pulse width, frequency, and voltage.
Some products are beginning to blur the distinction between standard analog oscilloscopes and DSOs. Tektronix recently announced the \(100-\mathrm{MHz}\)-bandwidth 2252 , an analog oscilloscope that is part digital-it has cursors, a digital voltmeter, a \(200-\mathrm{MHz}\) counter/timer, and automatic setup. The oscilloscope can digitize repetitive signals with 12 -bit vertical resolution and has a 500 -point record length. It can provide hardcopy output to a printer through a Centronics interface and is fully programmable over an IEEE-488 interface. The \(\$ 3495\) oscilloscope does not, however, offer single-shot acquisition.
Automatic measurements, unlike cursor measure-

\section*{Low-cost digital storage oscilloscopes}
ments, are more common among DSOs than among analog oscilloscopes. They are much faster and more repeatable than cursor measurements, and they are independent of the user. But many low-cost DSOs don't make automatic measurements. Some DSOs make so few automatic measurements, such as only frequency and peak-to-peak voltage, that the value of these measurements is limited.

In addition to peak-to-peak voltage and frequency, automatic measurements often include pulse width, period, rise time, and fall time. Some DSOs can average multiple measurements. Others can give you additional measurement statistics such as minimum and maximum value for repetitive measurements.
Automatic measurements can be a big plus on any oscilloscope if you often make quantitative measurements or if you want to use the DSO in an automated test application. The automatic-measurement features each manufacturer puts into its DSOs varies. Gould, Hewlett-Packard, LeCroy, Philips, and Tektronix put considerable automatic measurements into some or all their models. Manufacturer's data sheets can help you figure out which automatic measurements a DSO can make.

Another measurement concern is whether a DSO can make measurements on stored-as opposed to live-waveforms. Making measurements on stored waveforms is important both when examining a stored single-shot waveform and when you have saved a repetitive waveform and wish to make additional measurements at a later time.


The \(\mathbf{2 5 0 M}\)-sample/sec, \(\mathbf{3 0 0}-\mathrm{MHz}\)-bandwidth \(\mathbf{2 4 3 1 L}\) from Tektronix provides 21 automatic measurements plus cursor measurements.


With a 64k-point record length on one channel, the 20 M sample/sec, 100-MHz VP-5710A from Panasonic can record long events. Two- or 4 -channel operation results in proportionately shorter record lengths.

DSOs also vary in the way they display information. First, the size and quality of the displays varies. LeCroy's 9410 has an impressive \(4000 \times 4000\)-pixel display. Scopes with less spectacular displays can do a fine job, but you should note that DSOs often display more information than analog oscilloscopes do. In addition to standard waveform, timebase, vertical-attenuator, and cursor readouts, DSOs sometimes display menus and other information that use up screen area.

DSOs typically display waveform data using one of three formats, although all three may be available on a given DSO. The most straightforward format is showing the data points as they are acquired. The pointsonly display is sometimes awkward to work with because the rising and falling edges of pulses may have few or no points, which makes pulses difficult to see.

The second display format avoids the invisible-edge problem by using linear interpolation to fill in the line between data points. Linear interpolation makes the rising and falling edges of pulses visible. This display format also lets you see when you are starting to push the time resolution of the DSO in single-shot mode. The linear segments between points have pronounced angular junctions when your sample rate is too low for the signal bandwidth.

In an attempt to clean up the angular display you get with linear interpolation, some DSOs use nonlinear interpolation to reconstruct a curve through the data points. Some manufacturers also use nonlinear interpolation to push the single-shot bandwidth of the DSO. If single-shot performance is important in your applica-

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\section*{Low-cost digital storage oscilloscopes}
tion and you want to push the bandwidth beyond one tenth the sample rate, you may want to use a DSO that offers nonlinear interpolation. You'll want to check out the scope on some test waveforms to get an idea of what kinds of signals you can acquire at the higher bandwidths and how repeatable the reconstruction is.

\section*{Seeing a waveform change over time}

Some DSOs let you see how a waveform changes over time. In envelope mode, the display shows the limits of the waveform over time. At each horizontal time position, the DSO stores the maximum and minimum voltage values and displays them as an envelope.

A feature called persistence also lets you see how a waveform varies over time. Instead of storing only the minimum and maximum values, the DSO stores all horizontal and vertical values in persistence mode. The DSO displays the data points for the set persistence time and then erases them. If you choose infinite persistence, all points stay visible until you clear the screen.

Infinite persistence can show some conditions the envelope mode can't, such as eye patterns. You can acquire infrequent events by leaving the DSO running in either mode. For example, a pulse that is occasionally longer or shorter than average will show up in either mode.

\section*{Features that affect ease of use}

Ease of use is often a concern for new DSO users. The features that make a DSO easy to use-or notdepend on what you're familiar with. Most scope users are familiar with analog oscilloscopes, so many manufacturers of low-cost DSOs have made the controls mimic those of an analog scope.


An optional internal plotter is available on some of Gould's DSOs, such as the \(\mathbf{4 5 0}\). The \(50-\mathrm{MHz}, 100 \mathrm{M}\)-sample/sec DSO weighs 14 lbs and can operate from ac power or a portable battery pack.

Dedicated controls for timebase, voltage attenuation, and delays make changing DSO settings quick and easy. Adjusting controls through the menu system takes longer. Unlike most analog oscilloscopes, you don't necessarily have to adjust all DSO controls manually.

About half the scopes in Table 1 feature automatic setup. Using automatic setup, you can get a timebase, voltage range, and trigger level acceptable enough to get an image on screen. You may have to adjust the delay or other parameters to get exactly the information you're looking for, but automatic setup will help you get close quickly.

Another alternative to manually adjusting front-


Trading off sampling rate for vertical resoIution, both of these DSOs are priced at \(\mathbf{\$ 6 4 5 0}\). Hewlett-Packard's HP 54502A has 6bit resolution and samples at a maximum rate of 400 M samples \(/ \mathrm{sec}\). The 8 -bit HP 54504A samples at a maximum rate of 200 M samples/ sec. Both DSOs offer a \(\mathbf{4 0 0 - M H z}\) bandwidth for repetitive waveforms.

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\section*{Low-cost digital storage oscilloscopes}
panel settings is using setup memories. You can save setups you use often in setup memories on some DSOs and use them to immediately set specific front-panel configurations.

\section*{Differences in computer control}

Setup memories are also useful if you will be using a DSO remotely through a computer interface. Table 1 shows whether IEEE-488 connections or RS-232C interfaces are available on a given DSO. Some scopes include one or both of these interfaces as standard, some scopes offer them as options, and a few DSOs aren't available with any computer interface. You can also use these interfaces to connect a DSO to printers or plotters for hardcopy output.
Not all DSOs with computer interfaces support com-puter-controlled operations. For example, some interfaces only let you transfer data to or from the DSOthey don't let you control the front panel and operate the DSO remotely. Furthermore, data-transfer rates vary considerably among the different interfaces. LeCroy's fastest interface has a 380 k -bps transfer rate.

One final question you might ask when looking at low-cost DSOs is what do you get by going to higherpriced DSOs. The typical features you pay for in higher-priced DSOs are higher sample rates, higher


Both analog and digital operation are available on the 200-MHz 7201A from Kikusui. The 4-channel DSO also includes an IEEE-488 interface.
bandwidths, and higher resolution. On higher-priced DSOs, you'll also find that the automated measurements available on a few of the low-cost DSOs are virtually standard. Of course, you could also say that some DSOs with those high-performance features already have low prices.

EDN

\section*{Reference}
1. Conner, Doug, "Cut through the confusion surrounding high-performance DSOs," EDN, December 21, 1989, pg 78.

\author{
Article Interest Quotient (Circle One) \\ High 491 Medium 492 Low 493
}

\section*{Manufacturers of low-cost DSOs}

For more information on low-cost DSOs such as those described in this article, circle the appropriate numbers on the Information Retrieval Service card or use EDN's Express Request service. When you contact any of the following manufacturers directly, please let them know you saw their products in EDN.

\author{
Gould Electronics \\ 8333 Rockside Rd \\ Valley View, OH 44125 \\ (216) 328-7000 \\ FAX (216) 328-7400 \\ Circle No. 650 \\ Hewlett-Packard Co \\ 19310 Pruneridge Ave \\ Cupertino, CA 95014 \\ (800) 752-0900 \\ Circle No. 651 \\ Hitachi Denshi America Ltd \\ 150 Crossways Park Dr Woodbury, NY 11797 (516) 921-7200 \\ FAX (516) 921-0993 \\ Circle No. 652 \\ Kikusui International
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Torrance, CA 90503
(213) 371-4462
FAX (213) 542-4943
Circle No. 653

Leader Instruments Corp
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Hauppauge, NY 11788
(800) 645-5104;
in NY, (516) 231-6900
FAX (516) 231-5295
Circle No. 654

LeCroy Corp
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Chestnut Ridge, NY 10977
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FAX (914) 425-8967
Circle No. 655
}

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Advanced Linear can help you raise system performance levels.
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\section*{A leadership family of analog circuits from Texas Instruments is helping designers meet difficult design challenges.}
 he evidence is strong. Throughout the design community, systems using the new breed of Advanced Linear functions from Texas Instruments are achieving the keener performance edges that can spell marketplace success.

TI's new analog devices are enabling design engineers to link digital brains to analog worlds more effectively and efficiently than ever before. Some offer new standards of accuracy or speed while others are highly integrated devices combining analog and digital functions on a single chip. The result is superior system performance and design flexibility.

These Advanced Linear functions are the result of leadership process technologies that we at TI firmly believe are the key to the advanced analog devices your future applications will demand.

\section*{Intelligent power for automobiles}

Designers in the automotive industry face a tough challenge: Handle high reverse voltages and achieve rapid load turnoff while providing fault protection, detection, and reporting and efficient load management. To provide the needed intelligent power devices, we developed one of our newest process technologies, Multi-EPI Bipolar. It is unique because it can combine rugged power transistors with intelligent control functions.

The resulting circuits are now providing reliable, cost-efficient control of solenoids and valves in such automotive applications as antiskid braking systems, electronic transmission controls, and active suspension systems.

Other industry segments are also benefiting from TI's Advanced Linear process technologies. Here are a few of the winning designs to which we have helped add an analog edge:

\section*{Toledo Scale}

Challenge: Improve the accuracy of point-of-purchase scales by eliminating drift over time and temperature.
Solution: The TI TLC2654
Chopper op amp. Our Advanced LinCMOS \({ }^{\text {ti }}\) process makes possible chopping frequencies as high as 10 kHz , reducing noise to the lowest in the industry.

\section*{Pulsecom}

Challenge: Develop a linecard capable of driving low-impedance loads with greater precision. Solution: Our TLE206X family of JFET-input, low-power, precision operational amplifiers. These devices offer outstanding output drive capability, low power consumption, excellent dc precision, and wide bandwidth. Fabricated in our Excalibur process, they remain stable over time and temperature.

\section*{Leitch Video}

Challenge: Design a compact, costefficient direct broadcast satellite TV descrambler for consumer use. Solution: TI's TLC5602 8-bit Video DAC. Our LinEPIC \({ }^{\prime \prime}\) process combines one-micron CMOS with precision analog to satisfy the demands of the application for video speeds and lowpower operation.

\section*{U.S. Robotics}

Challenge: Build a modem for highspeed data transmission between computers; allow flexible operation and minimize data errors. Solution: Our TLC32040 Analog Interface Circuit (AIC). A product of our Advanced LinCMOS process, the AIC combines programmable filtering, equalization, and 14 -bit \(\mathrm{A} / \mathrm{D}\) and \(\mathrm{D} / \mathrm{A}\) converters with such digital functions as control circuitry, program registers, and a DSP interface.

\section*{Xerox}

Challenge: Cut component count and cost of copier systems while boosting reliability.
Solution: Our TPIC2406, a topperformance peripheral driver in a standard DIP package that is capable of driving heavy loads. It is fabricated using our Power BIDFET" process which permits greater circuit density and incorporates CMOS technology for low total power dissipation.


\section*{Mr. Coffee}

Challenge: Design an intelligent coffee maker that brews faster, maintains optimum temperature, shuts off automatically, and has a built-in cleaning cycle.
Solution: Our LinASIC \({ }^{\text {m/ }} /\) LinBiCMOS \({ }^{\text {""' }}\) capability permits us to combine both analog and digital library cells with custom analog cells. This results in cost-efficient integration of temperature monitoring, timing, and high-current outputs on a single control chip.

All of these examples point to one conclusion: Tl's Advanced Linear functions are adding an analog edge to many system designs. They are contributing significantly to the enhanced system performance that marks a market winner.

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\section*{E}

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\section*{bridge circuits Part 1}

\title{
Good bridge-circuit design satisfies gain and balance criteria
}

\begin{abstract}
Bridge circuits are among the most elemental and powerful electrical tools. They are used in measurement, switching, oscillator, and transducer applications. This guide will help you choose the most appropriate circuit for your application. Part 1 of this 2-part series discusses dc and pulsed methods for bridge-circuit signal conditioning. Part 2 will discuss ac signalconditioning methods.
\end{abstract}

\section*{Jim Williams, Linear Technology Corp}

Bridge circuits are the electrical analog of the mechanical beam balance as well as the predecessor of all electrical differential techniques. The basic resistor bridge (Fig 1) is usually credited to Charles Wheatstone, although S H Christie-who demonstrated this circuit in 1833almost certainly preceded him. Wheatstone apparently had a better public relations agency, namely himself.

In the resistor bridge, if all resistor values are equal, the differential voltage is zero. The excitation voltage does not alter this relationship because it effects both sides of the bridge equally. When the bridge is unbal-
anced, the excitation's magnitude sets the output sensitivity. With a single variable resistor, the bridge's output is nonlinear. Two variable arms (such as \(\mathrm{R}_{\mathrm{C}}\) and \(\mathrm{R}_{\mathrm{B}}\) ) also produce a nonlinear output, although the sensitivity doubles. Linear outputs are made possible by complementary resistance swings in one or both sides of the bridge.

The Wheatstone bridge has attracted a great deal of attention. Designers have applied an almost uncountable number of tricks and techniques to enhance the linearity, sensitivity, and stability of the basic configuration. Transducer manufacturers are especially expert at adapting the bridge to their needs (see box, "Strain-gauge bridges"). Carefully matching the transducer's mechanical characteristics to the bridge's electrical response can provide a trimmed, calibrated output. Similarly, circuit designers have altered performance by adding amplifiers to the bridge, excitation source, or both.

A primary concern with bridge circuits is accurately determining the differential output voltage. In bridges operating at the null point, the absolute scale factor of the readout device is normally less important than its sensitivity and zero-point stability. Bridge amplifiers extract the bridge's differential

Designers have given a great deal of attention to the Wheatstone bridge. A variety of tricks and techniques enhance its basic linearity, sensitivity, and stability.
output from its common-mode level. An amplifier's ability to reject a common-mode signal is critical. A typical strain-gauge transducer operating from a 10 V source produces only 30 mV of signal riding on 5 V of common-mode level. A 12 -bit resolution of this signal has an LSB of only \(7.3 \mu \mathrm{~V}\), which is almost 120 dB below the common-mode signal. Other significant error terms include offset voltage (including its shift with temperature and time), bias current, and gain stability.

Instrumentation amplifiers make good bridge amplifiers. These devices are usually the first choice for bridge measurement, and their performance is adequate for most applications. In general, instrumentation amplifiers feature fully differential inputs and internally determined stable gain. The absence of a feedback network results in inputs that are essentially passive, and no significant bridge loading occurs. Table 1 lists performance data for some specific instrumentation amplifiers. Table 2 summarizes some options for dc-bridge signal


Fig 1-Usually credited to Charles Wheatstone, the basic resistor bridge is widely used in measurement applications.
conditioning by presenting various approaches and their pertinent characteristics. The constraints, freedoms, and performance requirements of the particular application define the best approach.

\section*{DC bridge-circuit applications}

Fig 2 shows a typical bridge application and details signal conditioning for a \(350 \Omega\) transducer bridge. The specified strain-gauge pressure transducer produces a 3 mV output for each volt of bridge excitation. The LT1021 reference, buffered by \(\mathrm{IC}_{1 \mathrm{~A}}\) and \(\mathrm{IC}_{2}\), drives the

Table 1-Instrumentation-amplifier performance data
\begin{tabular}{|c|c|c|c|c|}
\hline Parameter & LTC1100 & LT1101 & LT1102 & LTC1043 (Using LTC1050 amplifier) \\
\hline Offset & \(10 \mu \mathrm{~V}\) & \(160 \mu \mathrm{~V}\) & \(500 \mu \mathrm{~V}\) & \(0.5 \mu \mathrm{~V}\) \\
\hline Offset drift & \(100 \mathrm{nV} /{ }^{\circ} \mathrm{C}\) & \(2{ }_{\mu \mathrm{V} /{ }^{\circ} \mathrm{C}}\) & \(2.5 \mu \mathrm{~V} /{ }^{\circ} \mathrm{C}\) & \(50 \mathrm{nV} /{ }^{\circ} \mathrm{C}\) \\
\hline Bias current & 50 pA & 8 nA & 50 pA & 10 pA \\
\hline Noise ( 0.1 to 10 Hz ) & \(2 \mu \mathrm{~V}\) p-p & \(0.9 \mu \mathrm{~V}\) & \(2.8 \mu \mathrm{~V}\) & \(1.6 \mu \mathrm{~A}\) \\
\hline Gain & 100 & 10,100 & 10,100 & Resistor programmable \\
\hline Gain error & 0.03\% & 0.03\% & 0.05\% & Resistor limited, 0.001\% possible \\
\hline Gain drift & \(4 \mathrm{ppm} /{ }^{\circ} \mathrm{C}\) & \(4 \mathrm{ppm} /{ }^{\circ} \mathrm{C}\) & \(5 \mathrm{ppm} /{ }^{\circ} \mathrm{C}\) & Resistor limited, \(<1 \mathrm{ppm} /{ }^{\circ} \mathrm{C}\) possible \\
\hline Gain nonlinearity & 8 ppm & 8 ppm & 10 ppm & Resistor limited, 1 ppm possible \\
\hline CMRR & 104 dB & 100 dB & 100 dB & 160 dB \\
\hline Power supply & Single or dual, 16 V max & Single or dual, 44 V max & Dual, 44V max & Single, dual 18V max \\
\hline Supply current & 2.2 mA & \(105 \mu \mathrm{~A}\) & 5 mA & 2 mA \\
\hline Slew rate & \(1.5 \mathrm{~V} / \mu \mathrm{sec}\) & \(0.07 \mathrm{~V} / \mu \mathrm{s}\) & \(25 \mathrm{~V} / \mu \mathrm{s}\) & \(1 \mathrm{mV} / \mathrm{ms}\) \\
\hline Bandwidth & 8 kHz & 33 kHz & 220 kHz & 10 Hz \\
\hline
\end{tabular}
bridge. This potential also supplies the circuit's ratio output, permitting ratiometric operation of a monitoring \(\mathrm{A} / \mathrm{D}\) converter. Instrumentation amplifier \(\mathrm{IC}_{3}\) extracts the bridge's differential output at a gain of \(100 ; \mathrm{IC}_{1 \mathrm{~B}}\) supplies additional trimmed gain.

You can adjust this configuration for a precise 10 V output at full-scale pressure. The trimming adjustment at the bridge sets the zero-pressure scale point. The RC combination at the input of \(\mathrm{IC}_{1 \mathrm{~B}}\) filters noise and determines the system's lowpass cutoff frequency. Noise may originate as residual RF line pickup or transducer responses to pressure variations. In cases where noise is relatively high, you may want to filter ahead of \(\mathrm{IC}_{3}\), thereby preventing any possible signal infidelity caused by nonlinear \(\mathrm{IC}_{3}\) operation. Saturation, slew-rate components, and rectification effects can produce such undesirable outputs.

When filtering ahead of the circuit's gain blocks, remember to allow for the effects of bias-currentinduced errors caused by the filter's series resistance. This resistance can be a significant consideration because large-value capacitors, particularly electrolytic types, are not practical. If bias-current-induced errors rise to appreciable levels, you may need FET or MOS input amplifiers.
To trim this circuit, apply zero pressure to the transducer and adjust the \(10-\mathrm{k} \Omega\) potentiometer until the output just comes off 0 V . Next, apply full-scale pressure and trim the \(1-\mathrm{k} \Omega\) adjustment. Repeat this procedure until both points are fixed.

Fig 3 shows a way to reduce errors caused by the bridge's com-mon-mode output voltage. \(\mathrm{IC}_{1}\) biases \(Q_{1}\) to provide a servo action that forces the bridge's left mid-

\section*{Strain-gauge bridges}

In 1856, Lord Kelvin discovered that applying strain to a wire shifted its resistance. This effect is repeatable and is the basis for electrical-output strain measurement. Early devices were wires suspended between two insulated points. The mechanically measured force biased the wire, thus changing its resistance. Modern devices utilize foil-based designs (Fig Aa) in which the conductive material is deposited on an insulated carrier. Physically, these designs take many forms and allow a variety of applications. The gauges are usually configured in a bridge circuit and mounted on a beam, thus forming a transducer.

A useful transducer must be trimmed to a zero reference point, adjusted for gain, and compensated for temperature sensitivity. Fig Ab shows a typical arrangement. Trimming adjustments set the zero point and the gain. The gain trims include modulus gauges to compensate for the temperature sensitivity of the beam material. Arranging these trims and completing the mechanical assembly involves a fair amount of artistry and is best left to specialists.

Semiconductor-based strain-gauge transducers utilize resistive shift in semiconducting materials. These monolithic devices are smaller in size and considerably less expensive than manually assembled foil-based strain gauges and have more than 10 times the sensitivity. However, semiconductor-
based transducers are more sensitive to temperature and other effects and suit less demanding applications. Although a semiconductor-based transducer's impedance levels are about 10 times higher than foil-based designs, the devices have electrically similar bridge configurations.

Fig Ac shows the construction of a semiconductorbased device that uses a piezoresistive effect to provide strain-gauge action. The diaphragm is anisotropically etched from a silicon substrate. The piezoresistive element is a single, 4 -terminal strain gauge. It is located at the midpoint of the edge of the square diaphragm at an angle of \(45^{\circ}\). This orientation maximizes the device's sensitivity to shear stress.

Excitation current passes longitudinally through the resistor (pins 1 and 3 ), and the pressure that stresses the diaphragm is applied at a right angle to the current flow. The stress establishes a transverse electric field in the resistor. Pins 2 and 4, which are the taps located at the midpoint of the resistor, sense this field as an output voltage. In a sense, the single-element, shear-stress strain gauge is the mechanical analog of a Hall-effect device.

The piezoresistive pressure transducer presents several advantages over the Wheatstone bridge configuration: improved linearity and a more consistent offset.


Fig A-Modern strain gauges utilize foil-based designs (a); a simplified schematic shows trimming adjustments to set the zero point and the gain (b). This semiconductor-based device (c) uses a piezoresistive effect to provide strain-gauge action.
point to zero under all operating conditions. The \(350 \Omega\) resistor ensures that \(\mathrm{IC}_{1}\) will find a stable operating point with 10 V of drive delivered to the bridge. This arrangement lets \(\mathrm{IC}_{2}\) take a singleended measurement, thus eliminating all common-mode-voltage errors. The approach works well and is often a good choice for highprecision work. The amplifiers in this example, which are CMOS chopper-stabilized units, essentially eliminate offset drift with time and temperature. Compared with an in-strumentation-amplifier bridge circuit, this circuit is more complex and requires a negative supply.

Fig 4 is similar to Fig 3, except that it uses low-noise bipolar amplifiers. This circuit trades slightly higher dc offset drift for lower noise and is a good candidate for stable resolution of small, slowly varying signals.

Fig 5 employs chopper-stabilized \(\mathrm{IC}_{1}\) to reduce Fig 4's already small offset error. \(\mathrm{IC}_{1}\) measures the dc error at \(\mathrm{IC}_{2}\) 's inputs and biases \(\mathrm{IC}_{1}\) 's offset pins to force the offset to a few microvolts. The offset-pin biasing at \(\mathrm{IC}_{2}\) is such that \(\mathrm{IC}_{1}\) will always be able to find the servo point. The \(0.01-\mu \mathrm{F}\) capacitor rolls off the gain of \(\mathrm{IC}_{1}\) at low frequencies; \(\mathrm{IC}_{2}\) handles high-frequency signals. Returning \(\mathrm{IC}_{2}\) 's feedback string to the bridge's midpoint eliminates \(\mathrm{IC}_{4}\) 's offset contribution. Without this connection, \(\mathrm{IC}_{4}\) would require its own offset-correction loop. Although complex, this circuit achieves a drift of less than 0.05 \(\mu \mathrm{V} /{ }^{\circ} \mathrm{C}\), less than \(1 \mathrm{nV} / \sqrt{\mathrm{Hz}}\) noise, and a CMRR exceeding 160 dB .

These common-mode suppression circuits require a negative power supply. Often, such circuits must function in systems where only a positive rail is available. Fig 6


Fig 2-This typical bridge application uses an instrumentation amplifier, a voltage reference, and buffer amplifiers to provide signal conditioning for a \(350 \Omega\) transducer.


Fig 3-Servo controlling the bridge drive reduces errors caused by the bridge's commonmode output voltage.


Fig 4-Using low-noise bipolar amplifiers, this circuit trades de offset drift for lower noise and is a good candidate for resolving small, slowly varying signals.

\section*{Table 2-Bridge signal-conditioning methods}
\begin{tabular}{|c|c|c|}
\hline Configuration & Advantages & Disadvantages \\
\hline  & Best general choice. Simple, straightforward. CMRR typically \(>110 \mathrm{~dB}\), drift \(0.05-2 \mu \mathrm{~V} /{ }^{\circ} \mathrm{C}\), gain accuracy \(0.03 \%\), gain drift \(4 \mathrm{ppm} /{ }^{\circ} \mathrm{C}\), noise \(10 \mathrm{nV} \sqrt{\mathrm{Hz}-1.5 ~} \mu \mathrm{~V}\) for chopper stabilized types. Direct ratiometric output. & CMRR, drift, and gain stability may not be adequate in highest precision applications. May require second stage to trim gain. \\
\hline  & CMRR \(>120 \mathrm{~dB}\), drift \(0.05 \mu \mathrm{~V} /{ }^{\circ} \mathrm{C}\). Gain accuracy \(0.001 \%\) possible. Gain drift 1 ppm with appropriate resistors. Noise \(10 \mathrm{nV} \sqrt{\mathrm{Hz}}-1.5 \mu \mathrm{~V}\) for chopper stabilized types. Direct ratiometric output. Simple gain trim. Flying capacitor commutation provides lowpass filtering. Good choice for very high performance-monolithic versions (LTC1043) available. & Multipackage-moderately complex. Limited bandwidth. Requires feedback resistors to set gain. \\
\hline  & CMRR \(>160 \mathrm{~dB}\), drift 0.05-0.25 \(\mu \mathrm{V} /{ }^{\circ} \mathrm{C}\), gain accuracy \(0.001 \%\) possible, gain drift \(1 \mathrm{ppm} /{ }^{\circ} \mathrm{C}\), with appropriate resistors plus floating supply error, simple gain trim, noise \(1 \mathrm{nV} \sqrt{\mathrm{Hz}}\) possible. & Requires floating supply. No direct ratiometric output. Floating supply drift is a gain term. Requires feedback resistors to set gain. \\
\hline  & CMRR \(>140 \mathrm{~dB}\), drift \(0.05-0.25 \mu \mathrm{~V} /{ }^{\circ} \mathrm{C}\), gain accuracy \(0.001 \%\) possible, gain drift \(1 \mathrm{ppm} /{ }^{\circ} \mathrm{C}\), with appropriate resistors plus floating supply error, simple gain trim, noise \(1 \mathrm{nV} \sqrt{\mathrm{Hz}}\) possible. & No direct ratiometric output. Zener supply is a gain and offset term error generator. Requires feedback resistors to set gain. Low-impedance bridges require substantial current from shunt regulator or circuitry that simulates it. Usually poor choice if precision is required. \\
\hline  & CMRR \(>160 \mathrm{~dB}\), drift \(0.05-0.25 \mu \mathrm{~V} /{ }^{\circ} \mathrm{C}\), gain accuracy \(0.001 \%\) possible, gain drift \(1 \mathrm{ppm} /{ }^{\circ} \mathrm{C}\) with appropriate resistors, simple gain trim, ratiometric output, noise \(1 \mathrm{nV} \sqrt{\mathrm{Hz}}\) possible. & Requires precision analog-level shift, usually with isolation amplifier. Requires feedback resistors to set gain. \\
\hline  & CMRR \(\approx 120-140 \mathrm{~dB}\), drift \(0.05-0.25 \mu \mathrm{~V} /{ }^{\circ} \mathrm{C}\), gain accuracy \(0.001 \%\) possible, gain drift \(1 \mathrm{ppm} /{ }^{\circ} \mathrm{C}\) with appropriate resistors, simple gain trim, direct ratiometric output, noise \(1 \mathrm{nV} \sqrt{\mathrm{Hz}}\) possible. & Requires tracking supplies. Assumes high degree of bridge symmetry to achieve best CMRR. Requires feedback resistors to set gain. \\
\hline  & CMRR 160 dB , drift \(0.05-0.25 \mu \mathrm{~V} /{ }^{\circ} \mathrm{C}\), gain accuracy \(0.001 \%\) possible, gain drift \(1 \mathrm{ppm} /{ }^{\circ} \mathrm{C}\), simple gain trim, direct ratiometric output, noise \(1 \mathrm{nV} \sqrt{\mathrm{Hz}}\) possible. & Practical realization requires two amplifiers plus various discrete components. Negative supply necessary. \\
\hline
\end{tabular}

Bridge-output amplifiers can extract the bridge's differential output from its com-mon-mode level.
shows one way to achieve this goal. \(\mathrm{IC}_{1}\) biases the LT1054 positive-tonegative converter. The LTC1054's output pulls the bridge's output negative, which causes \(\mathrm{IC}_{1}\) 's input to balance at 0 V . This local loop lets a single-ended amplifier \(\left(\mathrm{IC}_{2}\right)\) extract the bridge's output signal. The \(10-\mathrm{k} \Omega, 1-\mu \mathrm{F}\) RC network filters noise, and \(\mathrm{IC}_{2}\) 's gain provides the desired output scale factor. Circuit biasing permits 8 V to appear across the bridge, which requires the 100 -mA-capable LT1054 to sink about 24 mA . You can use the ratio output to reference a monitoring \(\mathrm{A} / \mathrm{D}\) converter.

\section*{Switched-capacitor amplifier}

Switched-capacitor methods are another way to provide signal conditioning for bridge outputs. Fig 7 uses such a method in a highprecision scale application. This circuit for weighing human subjects resolves 0.01 lb at 300 lbs full scale. The strain-gauge-based transducer platform is excited at 10 V by the LT1021 reference, \(\mathrm{IC}_{1}\), and \(\mathrm{IC}_{2}\). The LTC1043 switched-capacitor block combines with \(\mathrm{IC}_{3}\) to form a differential-input, chopper-stabilized amplifier. The LTC1043 alternately connects the \(1-\mu \mathrm{F}\) capacitor between the output of the straingauge bridge and the input to \(\mathrm{IC}_{3}\). A second \(1-\mu \mathrm{F}\) capacitor stores the LTC1043 output, maintaining \(\mathrm{IC}_{3}\) 's input at dc. The LTC1043's low charge injection maintains a differ-ential-to-single-ended transfer accuracy of about 1 ppm at de and low frequencies. The \(0.01-\mu \mathrm{F}\) capacitor sets the commutation rate to approximately \(400 \mathrm{~Hz} . \mathrm{IC}_{3}\) 's scaled gain provides 3.0000 V for a 300.00 lb full-scale output.

The extremely high resolution of this scale requires filtering to produce useful results. Even slight


Fig 5-This chopper-stabilized bridge amplifier features low noise, common-mode suppression, and a small offset error.


Fig 6-Using a positive-to-negative converter, this high-output bridge circuit operates from a single 5 V supply.
body movement acting on the scale's platform can cause significant noise in \(\mathrm{IC}_{3}\) 's output. This fact is dramatically apparent in Fig 8's tracings. The total force on the platform is equal to gravity pulling on the body (the weight) plus any additional accelerations within or acting
upon the body. Trace B of Fig 8 shows that each time the heart pumps, the acceleration of the blood moving in the arteries shows up as weight. To prove this theory, the subject gets off the scale and runs in place for 15 seconds. When the subject returns to the platform, the


Fig 7-Using switched-capacitor techniques, this weight-scale circuit can resolve 0.01 lb at 300 lbs full scale.


Fig 8-These tracings show the effects of a subject on the weight-scale platform of Fig 7. Trace B shows the subject at rest; trace A shows the effects after the subject has exercised.
heart should be working harder. Trace A confirms this prediction. The exercise causes the heart to work harder, forcing greater acceleration per stroke.

Another source of noise is body motion. As the body moves around, its mass doesn't change but the platform picks up the instantaneous accelerations and reads them as weight shifts. These fluctuations might seem to make a \(0.01-\mathrm{lb}\) measurement meaningless, but filtering
the noise yields a time-averaged value. A simple RC lowpass filter will do the job, but it requires excessively long settling times to filter noise fundamentals in the 1 Hz region. Another approach works much better.
In \(\operatorname{Fig} 7, \mathrm{IC}_{4}, \mathrm{IC}_{5}\), and their associated components form a filter that switches its time constant from short to long when the output approaches the final value. With no weight on the platform, \(\mathrm{IC}_{3}\) 's output
is zero. \(\mathrm{IC}_{4}\) 's output is also zero, \(\mathrm{IC}_{5 \mathrm{~B}}\) 's output is indeterminate, and \(\mathrm{IC}_{5 \mathrm{~A}}\) 's output is low. The MOSFET optocoupler's LED turns on, putting the RC filter into a short-timeconstant mode. When someone gets on the scale, \(\mathrm{IC}_{3}\) 's output rises rapidly. \(\mathrm{IC}_{5 \mathrm{~A}}\) goes high, but \(\mathrm{IC}_{5 \mathrm{~B}}\) trips low, which keeps the RC filter in its short-time-constant mode. The \(2-\mu \mathrm{F}\) capacitor charges rapidly, and \(\mathrm{IC}_{4}\) quickly settles to a final value plus or minus body motion and

> Instrumentation amplifiers, which bave fully differential inputs and internally determined stable gain, often make good bridge amplifiers.
heartbeat noise. \(\mathrm{IC}_{5 \mathrm{~B}}\) 's negative input sees \(1 \%\) attenuation from \(\mathrm{IC}_{3}\); its positive input does not. This condition causes \(\mathrm{IC}_{5 \mathrm{~B}}\) to switch high when \(\mathrm{IC}_{4}\) 's output arrives within \(1 \%\) of its final value. The optocoupler goes off, and the filter switches into a long-time-constant mode, thus eliminating noise in \(\mathrm{IC}_{4}\) 's output. The \(39-\mathrm{k} \Omega\) resistor prevents overshoot, ensuring monotonic outputs from \(\mathrm{IC}_{4}\).

When the subject steps off the scale, \(\mathrm{IC}_{3}\) quickly returns to zero, and \(\mathrm{IC}_{5 \mathrm{~A}}\) immediately goes low, turning on the optocoupler. This action quickly discharges the \(2-\mu \mathrm{F}\) capacitor, which rapidly returns \(\mathrm{IC}_{4}\) 's output to zero. The bias string at \(\mathrm{IC}_{5 \mathrm{~A}}\) 's input maintains the scale in the short-time-constant mode for weights less than 0.50 lb . This condition permits the circuit to respond rapidly when small objects (or persons) are on the platform. To trim this circuit, adjust the zero potentiometer for a 0 V output with no weight on the platform. Next, set the gain adjustment for a 3.0000 V output for a \(300.00-\mathrm{lb}\) platform weight. Repeat this procedure until both points are fixed.

Another example of using optical techniques to enhance performance is the circuit in Fig 9. This switched-capacitor-based instrumentation amplifier can handle transducer signal conditioning where high common-mode voltages exist. The circuit features low offset and drift because of the LTC1150 chopper-stabilized op amp ( \(\mathrm{IC}_{1}\) ). The design also incorporates a switched-capacitor front end to achieve some specifications not available in a conventional instrumentation amplifier.

The common-mode rejection ratio at dc for the front end exceeds 160 dB . The amplifier operates over a


Fig 9-This optically coupled switched-capacitor instrumentation amplifier provides a floating input and features a 200 V common-mode range.


Fig 10-Using platinum RTDs in a bridge configuration, this circuit can measure temperatures over a range of 0 to \(400^{\circ} \mathrm{C}\).
\(\pm 200 \mathrm{~V}\) common-mode range; gain accuracy and stability are limited only by external resistors. Chop-per-stabilized \(\mathrm{IC}_{1}\) sets the offset drift at \(0.05 \mu \mathrm{~V} /{ }^{\circ} \mathrm{C}\). The high com-mon-mode voltage capability of the
design enables it to withstand transient and fault conditions often present in industrial environments.

The bridge's output feeds two LED-driven, optically coupled MOSFET switches, \(\mathrm{S}_{1}\) and \(\mathrm{S}_{2}\),
which are in series with two similar switches, \(\mathrm{S}_{3}\) and \(\mathrm{S}_{4}\). CMOS logic functions, clocked from \(\mathrm{IC}_{1}\) 's internal oscillator, generate nonoverlapping clock outputs that drive the LEDs. When the acquire pulse is high, \(\mathrm{S}_{1}\) and \(\mathrm{S}_{2}\) are on, and \(\mathrm{C}_{2}\) acquires the differential voltage at the bridge's output. During this interval, \(S_{3}\) and \(S_{4}\) are off. When the acquire pulse falls, \(S_{1}\) and \(S_{2}\) begin to go off. After a delay to allow \(\mathrm{S}_{1}\) and \(S_{2}\) to fully open, the read pulse goes high, turning on \(\mathrm{S}_{3}\) and \(\mathrm{S}_{4}\).

Capacitor \(\mathrm{C}_{1}\) acts as a groundreferred voltage source, which \(\mathrm{IC}_{1}\) reads. \(\mathrm{C}_{2}\) lets \(\mathrm{IC}_{1}\) 's input retain \(\mathrm{C}_{1}\) 's value when the circuit returns to the acquire mode. \(\mathrm{IC}_{1}\) provides the circuit's output; its gain is set in normal fashion by feedback resistors. The \(0.33-\mu \mathrm{F}\) feedback capacitor sets the rolloff. The differential-to-single-ended transition that the switches and capacitors perform prevents \(\mathrm{IC}_{1}\) from ever seeing the input's common-mode signal. The breakdown specification of the optically driven MOSFET switch enables the circuit to operate at com-mon-mode levels of \(\pm 200 \mathrm{~V}\). In addition, the optical drive to the MOSFETs eliminates the chargeinjection problems common to FET switched-capacitor networks.

Platinum resistance temperature detectors (RTDs) are frequently used in bridge configurations for temperature measurement. Fig 10's circuit is highly accurate and features a ground-referred RTD. The ground connection is highly desirable for reducing noise. A current source drives the bridge's RTD leg; the opposing bridge branch is voltage biased. The current drive lets the voltage across the RTD vary directly with the device's tempera-ture-induced resistance shift. The difference between this potential


Fig 11-Combined with a microprocessor, this circuit uses digital correction to achieve a precise, linear output from the platinum RTD bridge.
and the potential of the opposing bridge leg is the bridge's output.
\(\mathrm{IC}_{1 \mathrm{~A}}\) and instrumentation amplifier \(\mathrm{IC}_{2}\) form a voltage-controlled current source. \(\mathrm{IC}_{1 \mathrm{~A}}\), biased by the LT1009 voltage reference, drives current through the \(88.7 \Omega\) resistor and the RTD. \(\mathrm{IC}_{2}\) senses voltage differentially across the \(88.7 \Omega\) resistor and closes a loop back to \(\mathrm{IC}_{1 \mathrm{~A}}\). The \(2-\mathrm{k} \Omega, 0.1-\mu \mathrm{F}\) combination sets the amplifier rolloff for this stable configuration. Because \(\mathrm{IC}_{1 \mathrm{~A}}\) 's loop forces a fixed voltage across the \(88.7 \Omega\) resistor, the current through \(\mathrm{R}_{\mathrm{P}}\) is constant. \(\mathrm{IC}_{1}\) 's operating point is primarily fixed by the 2.5 V LT1009 reference.

The constant current through the RTD forces the voltage across it to vary with the RTD's resistance, which has a nearly linear positive temperature coefficient. The degree of nonlinearity could cause an error of several degrees over the circuit's 0 to \(400^{\circ} \mathrm{C}\) operating range. The bridge's output feeds instrumentation amplifier \(\mathrm{IC}_{3}\), which provides differential gain while cor-
recting nonlinearity. The correction is implemented by feeding a portion of \(\mathrm{IC}_{3}\) 's output back to \(\mathrm{IC}_{1}\) 's input via the \(10-\) and \(250-\mathrm{k} \Omega\) divider. This correction causes the current through \(\mathrm{R}_{\mathrm{P}}\) to slightly shift with the resistor's operating point, which compensates sensor nonlinearity to within \(\pm 0.05^{\circ} \mathrm{C} . \mathrm{IC}_{1 \mathrm{~B}}\) provides additional scaled gain and furnishes the circuit output.

To calibrate this circuit, substitute a precision decade box, such as the General Radio (Lincoln, NE) 1432 K , for \(\mathrm{R}_{\mathrm{p}}\). Set the box to the \(0^{\circ} \mathrm{C}\) value ( \(100.00 \Omega\) ) and adjust the offset trim for a 0.00 V output. Next, set the box for a \(140^{\circ} \mathrm{C}\) value ( \(154.26 \Omega\) ) and adjust the gain trim for a 3.500 V output reading. Finally, set the box to \(400.00^{\circ} \mathrm{C}\) (249.0 \(\Omega\) ) and trim the linearity adjustment for a 10.000 V output. Repeat this sequence until all three points are fixed. Total error over the entire range will be within \(\pm 0.05^{\circ} \mathrm{C}\). The resistance values in parentheses are for a nominal \(100.00 \Omega\left(0^{\circ} \mathrm{C}\right)\) sensor. You can use

Chopper-stabilized CMOS amplifiers can belp eliminate offset drift with time and temperature.
sensors that deviate from this nominal value by factoring in the deviation from \(100.00 \Omega\). This deviation, which the manufacturer specifies for each individual sensor, is an offset term caused by winding tolerances during RTD fabrication. The gain slope of the platinum is primarily fixed by the purity of the material and has a very small error term.

\section*{Digitally corrected RTD bridge}

The previous example relies on analog techniques to achieve a precise, linear output from the platinum RTD bridge. The circuit in Fig 11 uses digital corrections to obtain similar results. A microprocessor corrects any residual RTD nonlinearities as well as the bridge's inherent nonlinear output.

The LT1097 drives the bridge with 5 V . Instrumentation amplifier \(\mathrm{IC}_{1}\) extracts the bridge's differential output. \(\mathrm{IC}_{1}\) 's output is fed to the LTC1290 12-bit A/D converter via gain-scaling stage \(\mathrm{IC}_{2}\). The \(\mathrm{A} / \mathrm{D}\) converter's raw output codes reflect the bridge's nonlinear output vs temperature. The processor corrects the converter's output and produces linearized, calibrated output data. RTD and resistor tolerances mandate zero-and full-scale trims, but no linearity correction is necessary. \(\mathrm{IC}_{2}\) 's analog output is available for feedback-control applications. Guy M Hoover developed the complete software code for the 68 HC 05 processor; you can get the code from Linear Technology at no cost.

\section*{Thermistor bridge}

Another temperature-measuring bridge, Fig 12, uses a thermistor as a sensor. The LT1034 excites the bridge. The \(3.2-\mathrm{k} \Omega\) and \(6250 \Omega\) resistors are supplied with the thermistor sensor. The network's overall


Fig 12-This temperature-measuring bridge uses a thermistor as a sensor to provide a linear output.


Fig 13-Using a semiconductor-based transducer, this low-power circuit has a bridge current less than \(700 \mu \mathrm{~A}\).
response is linearly related to the thermistor's sensed temperature. The network forms one leg of a bridge, and the resistors make up the opposing leg. Trimming this opposing leg sets the bridge output to zero at \(0^{\circ} \mathrm{C}\). Instrumentation amplifier \(\mathrm{IC}_{1}\) provides gain, and \(\mathrm{IC}_{2}\) provides additional trimmed gain to supply a calibrated output. You calibrate the circuit as you would
the platinum RTD circuit but with the linearity trim deleted.

In many cases, you'll want to operate a bridge circuit at low power. The most obvious way to minimize power consumption is by restricting the drive to the bridge. However, many bridge-based transducers are low-impedance devices, which complicates the design. Although similar to Fig 2, the Fig 13 circuit re-
duces the bridge current to less than \(700 \mu \mathrm{~A}\) by using a semicon-ductor-based bridge transducer. The input resistance of these devices is significantly higher than that of resistance-based bridges. This higher input resistance minimizes current drain and power dissipation. Semiconductor-based pressure transducers are less expensive than bonded strain-gauge types, but they have reduced accuracy and stability.
Fig 14 was derived directly from the Fig 6 circuit and illustrates a simple way of reducing power without sacrificing the bridge's output signal level. The technique applies when continuous output is not a requirement. This circuit can sit in the quiescent state for long periods with relatively brief on times. A typical application would be obtaining remote weight information for storage tanks where weekly readings are sufficient. Quiescent current is about \(150 \mu \mathrm{~A}\) with an onstate current of 50 mA typ.
With \(Q_{1}\) 's base unbiased, all circuitry is off except the LT1054 plus-to-minus voltage converter, which draws \(150 \mu \mathrm{~A}\) of quiescent current. When Q1's base is pulled low, its collector supplies power to \(\mathrm{IC}_{1}\) and \(\mathrm{IC}_{2} . \mathrm{IC}_{1}\) 's output then goes high, turning on the LT1054. The LT1054's output (pin 5) heads toward -5 V , and \(\mathrm{Q}_{2}\) comes on, which permits the bridge current to flow. To balance its inputs, \(\mathrm{IC}_{1}\) servo controls the LT1054 to force the bridge's midpoint to 0 V . The bridge ends up with approximately 8 V across it, requiring the \(100-\mathrm{mA}-\) capable LT1054 to sink about 24 mA . The \(0.02-\mu \mathrm{F}\) capacitor stabilizes the loop. The \(\mathrm{IC}_{1}\)-LT1054 loop's negative output sets the bridge's common-mode voltage to zero, allowing \(\mathrm{IC}_{2}\) to take a single-


Fig 14-Applicable where a continuous output is not required, this low-power circuit conserves bridge power by turning it off when not needed. Quiescent current is typically \(150 \mu \mathrm{~A}\).


Fig 15-This strain-gauge bridge signal conditioner uses strobed-power techniques to reduce power consumption. At a clock rate of 2 Hz , the circuit's on time is restricted to \(250 \mu \mathrm{sec}\), which limits the average current drain to about \(200 \mu \mathrm{~A}\).
ended measurement. The outputtrim adjustment scales the circuit for \(3-\mathrm{mV} / \mathrm{V}\) strain-bridge transducers, and the \(100-\mathrm{k} \Omega, 0.1-\mu \mathrm{F}\) combination provides noise filtering.

Fig 15, an obvious extension of Fig 14, automates the strobing into
a clocked sequence. Circuit on time is restricted to \(250 \mu \mathrm{sec}\) at a clock rate of approximately 2 Hz . This restriction limits the average current drain to approximately 200 \(\mu \mathrm{A}\). Oscillator \(\mathrm{IC}_{1 \mathrm{~A}}\) produces the \(250-\mu \mathrm{sec}\) clock pulse every 500

Switched-capacitor instrumentation amplifiers can provide effective signal conditioning where high common-mode voltages exist.
msec. A filtered version of this pulse feeds \(Q_{1}\), whose emitter provides a slew-limited bridge drive. \(\mathrm{IC}_{1 \mathrm{~A}}\) 's output also triggers a delayed pulse produced by the 74C221's one-shot output. The timing is such that the pulse occurs well after the \(\mathrm{IC}_{1 \mathrm{~B}}-\mathrm{IC}_{2}\) bridgeamplifier output settles. A monitoring A/D converter, triggered by this pulse, can acquire \(\mathrm{IC}_{1 \mathrm{~B}}\) 's output.

The slew-limited bridge drive prevents the strain-gauge bridge from seeing a fast rise pulse, which could cause long-term transducer degradation. To calibrate this circuit, trim the zero and gain controls for appropriate outputs.

Fig 16 extends the sampling approach to include a continuous output. The circuit accomplishes this end with an additional sample-andhold stage at its output. \(Q_{2}\) is off when the sample command is low. Under these conditions, only \(\mathrm{IC}_{2}\) and the LTC201 receive power, and the current drain is less than \(60 \mu \mathrm{~A}\). When the sample command pulses high, \(\mathrm{Q}_{2}\) 's collector goes high, providing power to all other circuit elements. The \(10 \Omega, 1-\mu \mathrm{F} \mathrm{RC}\) combination at the input of the LT1021 prevents the strain-gauge bridge from seeing a fast-rise pulse, which could cause long-term transducer degradation. The LT1021-5 reference's output drives the strain-gauge bridge, and instrumentation amplifier \(\mathrm{IC}_{1}\) provides gain for the bridge's output signal. Simultaneously, \(\mathrm{S}_{1}\) 's switch-control input ramps toward \(\mathrm{Q}_{2}\) 's collector. At approximately half \(\mathrm{Q}_{2}\) 's collector voltage, \(\mathrm{S}_{1}\) turns on, and \(\mathrm{C}_{1}\) stores \(\mathrm{IC}_{1}\) 's output.
When the sample command drops low, \(\mathrm{Q}_{2}\) 's collector falls, the bridge and its associated circuitry shut down, and \(\mathrm{S}_{1}\) goes off. \(\mathrm{C}_{1}\) 's stored value appears at gain-scaled \(\mathrm{IC}_{2}\) 's


Fig 16-This pulse-excited bridge-signal conditioner uses a sample-and-hold circuit to provide a dc output.
output. The RC delay at \(\mathrm{S}_{1}\) 's control input ensures glitch-free operation by preventing \(\mathrm{C}_{1}\) from updating until \(\mathrm{IC}_{1}\) has settled. During the 1msec sampling phase, the supply current approaches 20 mA ; a \(10-\mathrm{Hz}\) sampling rate cuts the effective drain to less than \(250 \mu \mathrm{~A}\). Slower sampling rates will further reduce drain, but \(\mathrm{C}_{1}\) 's droop rate (about 1 \(\mathrm{mV} / 100 \mathrm{msec}\) ) sets an accuracy constraint. The \(10-\mathrm{Hz}\) rate provides adequate bandwidth for most transducers. The gain trim lets you calibrate \(3-\mathrm{mV} / \mathrm{V}\) slope-factor transducers. You should rescale this trim for other transducer types. This circuit's effective current drain is about \(250 \mu \mathrm{~A}\), and \(\mathrm{IC}_{2}\) 's output is accurate enough for 12 -bit systems.

Remember that this circuit is a sampled system. Although the output is continuous, information is collected at a \(10-\mathrm{Hz}\) rate. You should keep the Nyquist limit in mind
when interpreting results.
Fig 17 is a special case of a con-tinuous-output sampled-bridge drive. The circuit is intended for applications requiring extremely high-resolution outputs from a bridge transducer. This circuit puts 100 V across a \(10 \mathrm{~V}, 350 \Omega\) straingauge bridge for short periods of time. The high pulsed-voltage drive proportionally increases the bridge output without forcing excessive dissipation. In fact, although this circuit is not intended to reduce power, the average bridge current is far below the normal 29 mA obtained with 10 V de excitation.
The key to the high resolution obtainable with this circuit is combining the \(10 \times\) higher bridge gain ( 300 mV full scale vs the normal 30 mV ) with a chopper-stabilized amplifier in the sample-and-hold output stage.
When oscillator \(\mathrm{IC}_{1 \mathrm{~A}}\) 's output is high, \(\mathrm{Q}_{6}\) turns on, and \(\mathrm{IC}_{2}\) 's negative input is pulled above ground.

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Figure 1


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Fig 17-A special case of sampled drive, this circuit puts 100 V across a \(10 \mathrm{~V}, 350 \Omega\) strain-gauge bridge for short periods of time. The circuit is intended for applications requiring high-resolution outputs from a bridge transducer.
\(\mathrm{IC}_{2}\) 's output goes negative, which turns on \(Q_{1} . Q_{1}\) 's collector then goes low, robbing \(\mathrm{Q}_{3}\) 's base drive and cutting it off. Simultaneously, \(\mathrm{IC}_{3}\) enforces its loop by biasing \(Q_{2}\) into conduction, which turns on \(Q_{4}\). Under these conditions, the voltage across the bridge is essentially zero.

When \(\mathrm{IC}_{1 \mathrm{~A}}\) 's output is low, RC-filter-driven \(Q_{6}\) responds by cutting off slowly. Now, only the current through the \(3.6-\mathrm{k} \Omega\) resistor affects \(\mathrm{IC}_{2}\) 's negative input. The input begins to head negative, causing \(\mathrm{IC}_{2}\) 's output to rise. \(Q_{1}\) comes out of saturation, and \(\mathrm{Q}_{3}\) 's emitter voltage rises. Initially, this action is rapid, but feedback to \(\mathrm{IC}_{2}\) 's negative input closes a control loop, and a \(1000-\mathrm{pF}\) capacitor restricts the rise time. The \(72-\mathrm{k} \Omega\) resistor sets \(\mathrm{IC}_{2}\) 's gain at 20 with respect to the LT1004 2.5 V reference, and \(\mathrm{Q}_{3}\) 's emitter servo controls to 50 V .
\(\mathrm{IC}_{3}\) responds to the bridge's biasing by moving its output in the negative direction. \(\mathrm{Q}_{2}\) tends toward cutoff, increasing \(Q_{4}\) 's conduction. \(\mathrm{IC}_{3}\) biases its loop to maintain the bridge midpoint at zero. To bias its loop, \(\mathrm{IC}_{3}\) must produce a complementary output to \(\mathrm{IC}_{2}\) 's loop. \(\mathrm{IC}_{3}\) 's
loop rolloff is considerably faster than \(\mathrm{IC}_{2}\) 's, ensuring that it will faithfully track \(\mathrm{IC}_{2}\) 's loop action. Similarly, \(\mathrm{IC}_{3}\) 's loop is slaved to \(\mathrm{IC}_{2}\) 's loop output and produces no other outputs. Under these conditions, the bridge sees 100 V for the 1-msec duration of the clock pulse.
\(\mathrm{IC}_{1 \mathrm{~A}}\) 's clock output also triggers the 74 C 221 one-shot circuit. This circuit delivers a delayed pulse to \(Q_{5}\), which turns on and charges the \(1-\mu \mathrm{F}\) capacitor to the bridge's output voltage. With \(\mathrm{IC}_{3}\) forcing the bridge's left-side midpoint to zero, \(Q_{5}\), the \(1-\mu \mathrm{F}\) capacitor, and \(\mathrm{IC}_{4}\) see a single-ended, low-voltage signal. The complementary, controlled rise times of the control loops prevent high-transient common-mode voltages.
\(\mathrm{IC}_{4}\), which has gain, provides the circuit output. The 74C221's pulse width ends during the bridge's on time, thus preserving the integrity of the sampled data. When oscillator \(\mathrm{IC}_{1}\) goes high, the control loops remove the bridge's drive, returning the circuit to quiescence. The \(1-\mu \mathrm{F}\) capacitor maintains \(\mathrm{IC}_{4}\) 's output at dc. \(\mathrm{IC}_{1 \mathrm{~A}}\) 's \(1-\mathrm{Hz}\) clock rate is adequate to prevent a deleterious
charge droop on the \(1-\mu \mathrm{F}\) capacitor, but slow enough to limit the bridge's power dissipation. The controlled rise and fall times across the bridge prevent possible long-term transducer degradation by eliminating high \(\Delta V \backslash T\)-induced effects.
When using this circuit, remember that it is a sampled system. Although the output is continuous, information is collected at a \(1-\mathrm{Hz}\) rate. The Nyquist limit applies and must be taken into account when interpreting results.

EDN

\section*{Author's biography}

Jim Williams, staff scientist at Linear Technology Corp (Milpitas, CA), specializes in analog-circuit and instrumentation design. He has served in similar capacities at National Semiconductor, Arthur D Little, and the Instrumentation Development Lab at the Massachusetts Institute of Technology. A former student of psychology at Wayne State University (Detroit, MI), Jim enjoys art, collecting antique scientific instruments, and restoring old Tektronix oscilloscopes.

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\title{
Boost instrument-amp CMR with common-mode-driven supplies
}

\begin{abstract}
Instrumentation amplifiers are finding increasing application in today's complex systems. Minor modifications can yield significantly better performance by improving common-mode rejection. In addition, these changes may let you use low drift amplifiers.
\end{abstract}

\section*{R Mark Stitt, Burr-Brown Corp}

Modern systems are placing ever greater demands on instrumentation amplifiers. When standard instrumentation amplifiers can't deliver the performance you require, consider using enhanced versions. Operating the input amplifiers of a classical 3 -op-amp instrumentation amplifier from common-mode-driven subregulated power supplies will dramatically improve their performance.

Instrumentation amplifiers amplify low-level differential signals while rejecting unwanted common-mode signals. Common-mode rejection (CMR) is an important feature of instrumentation op amps. CMR in ac is especially important because common-mode signals are inevitably dynamic-ranging from the 60 Hz of power-line interference to the hundreds of kilohertz of switching-power-supply noise. By using common-mode-driven subregulated supplies, you can improve
an instrumentation amplifier's ac and dc CMR. You'll also get improved ac and dc power-supply-noise rejection as an added bonus.
When you need high gain, input-offset-voltage drift is critical. In some applications, chopper-stabilized op amps provide the best solution because of their low input-offset-voltage drift. Unfortunately, because many chopper-stabilized op amps use low-voltage CMOS processes, you can't operate them on standard \(\pm 15 \mathrm{~V}\) power supplies. On the other hand, you can operate them from common-mode-driven, subregulated \(\pm 5 \mathrm{~V}\) supplies without restriction in \(\pm 15 \mathrm{~V}\) systems.
To understand the technique for maximizing rejection, first consider the 3 -op-amp instrumentation amplifier (Fig 1). The design comprises an input-gain stage driving a difference amplifier. The difference amplifier consists of op amp \(\mathrm{IC}_{3}\) and ratio-matched resistors \(\mathrm{R}_{1}\) through \(R_{4}\). If the resistor ratio \(R_{2} / R_{1}\) exactly matches \(R_{4} / R_{3}\), the difference amplifier will boost differential signals by a gain of \(R_{2} / R_{1}\) while rejecting common-mode signals. Resistor mismatch will almost certainly limit the difference amplifier's CMR if \(\mathrm{IC}_{3}\) is a highperformance op amp. If the input-stage gain is 1 , a unity-gain difference amplifier will require a \(0.01 \%\) resistor match for CMR of 86 dB .

\section*{Add gain ahead of the difference amp}

There are significant drawbacks in using a single-opamp push-pull-to-single-ended converter with gain (difference amplifier) to amplify small signals superim-

Because most chopper-stabilized op amps are built with low-voltage CMOS processes, you can't operate them on \(\pm 15 \mathrm{~V}\) supplies.


Fig 1-A 3-op-amp instrumentation amplifier boosts differential signals by a gain of \(R_{2} / R_{1}\), if \(R_{2} / R_{1}\) matches \(R_{4} / R_{3}\).
posed on common-mode voltages. First of all, any imbalance in the source resistance will alter the resistor match and degrade the CMR. To avoid this problem, many instrumentation amplifiers precede the difference amplifier with a differential-input, differentialoutput gain stage consisting of two amplifiers ( \(\mathrm{IC}_{1}\) and \(\mathrm{IC}_{2}\) of Fig 1) and three resistors. The gain of this stage is \(1+2 \cdot R_{F B} / R_{G}\), and the instrumentation amplifier's overall gain is \(\left(1+2 \cdot R_{F B} / R_{G}\right) \cdot R_{2} \cdot R_{1}\).

The CMRR is the ratio of differential gain to com-mon-mode gain. Using buffer amplifiers to add gain ahead of a difference amplifier increases an instrumentation amplifier's CMR (if the buffer amplifiers' CMR is better than that of the difference amplifier). That's why instrumentation amplifier data sheets usually specify one CMR at gain = 1 and a much higher CMR at higher gains.

Most high-performance op amps have better CMR than difference amplifiers do. However, be careful when selecting an input op amp. High-grade versions of the venerable 741 op amp have a minimum dc CMR of 80 dB , and the popular LM324 has a minimum dc CMR of only 70 dB . High-performance bipolar-input op amps have the best CMR. The OPA177, for example, has a minimum dc CMR of 130 dB . FET-input op amps usually don't offer quite as much CMR performance. For example, the Burr-Brown OPA627 FET-
input op amp has a minimum dc CMR of only 106 dB .
Driving the input op amp's power-supply from subregulated power supplies referenced to the instru-mentation-amplifier common-mode-input voltage improves the dc CMR of a standard instrumentation amplifier. The device mismatch and thermal feedback that occur as an op amp's inputs change limit its CMR. (Similar effects also limit the amplifier's power-supply rejection ratio.) Varying the power supply to track the common-mode input signal inhibits changes and reduces errors, which can degrade CMR.

The input amplifier's ac response limits the instrumentation amplifier's ac CMR. The outputs of the input amplifiers in the instrumentation amplifier follow the common-mode input signal. As the frequency of the common-mode signal increases, the input op amp's loop gain diminishes, which causes differential gain errors to increase and CMR to fall off.

For large common-mode signals, the input op amp's slew rate can limit the function of the instrumentation amplifier. The instrumentation amplifier will fail to function completely when the maximum rate of change of the common-mode signal exceeds the op amp's slewrate limit. For a sine wave, where the maximum rate of change occurs at the zero crossing, the derivation of the slew-rate limit is
\[
\begin{gathered}
\mathrm{V}=\mathrm{V}_{\mathrm{P}} \cdot \sin (2 \pi \mathrm{ft}), \\
\mathrm{dV} / \mathrm{dt}=2 \pi \mathrm{f} \cdot \mathrm{~V}_{\mathrm{P}} \cdot \cos (2 \pi \mathrm{ft}), \\
\text { At } \mathrm{t}=0, \\
\mathrm{dV} / \mathrm{dt}=2 \pi \mathrm{f} \mathrm{~V}_{\mathrm{P}}, \text { therefore the } \\
\text { slew-rate limit }=2 \pi \mathrm{f}_{\mathrm{MAX}} \mathrm{~V}_{\mathrm{P}},
\end{gathered}
\]
where
\[
\begin{aligned}
& \mathrm{V} \text { = common-mode voltage vs time }(\mathrm{t}), \\
& \mathrm{V}_{\mathrm{P}}=\text { peak common-mode voltage, } \\
& \text { slew-rate limit = maximum } \mathrm{dV} / \mathrm{dt}
\end{aligned}
\]
and \(f_{\text {MAX }}=\) maximum common-mode frequency at amplitude \(V_{P}\) beyond which a standard instrumentation amplifier will fail to function due to the slew-rate limit of the input op amp.

Driving the power supply of the input op amps from

Fig 2-A common-mode voltage buffer connected to a resistor divider network drives the subregulated supplies that power the enhanced instrumentation amplifier.

common-mode-referenced subregulated supplies improves ac CMR as well as dc CMR. Because neither the amplifier's inputs nor output change relative to the subregulated power-supply rails-at least in the ideal case-nothing within the amplifier moves in response to the common-mode signal. No current flows in the phase-compensation capacitors, which disables the slew-rate-limiting phase compensation for commonmode response.

Fig 2 shows a complete circuit for an enhanced instrumentation amplifier. As you can see, this enhanced instrumentation amplifier contains the 3 -op-amp instrumentation amplifier from Fig 1 plus a buffered com-mon-mode voltage generator and \(\pm 5 \mathrm{~V}\) subregulated power supplies.
The 3-op-amp instrumentation amplifier in Fig 2 uses an INA106 gain-of-10 difference amplifier, which contains a precision op amp and ratio-matched resistors \(\left(R_{1}\right.\) through \(R_{4}\) ) pretrimmed for \(100-\mathrm{dB} \min\) CMR. Because the INA106 already contains ratio-matched resistors, you don't have to match critical resistors to build a precision instrumentation amplifier.

The resistor divider network ( \(\mathrm{R}_{5}\) and \(\mathrm{R}_{6}\) ) creates the
common-mode signal that drives the subregulated supplies. The instrumentation-amplifier inputs drive the network through unity-gain-connected op \(\mathrm{amps} \mathrm{IC}_{4}\) and \(\mathrm{IC}_{5}\). These buffer amplifiers preserve the instrumentation amplifier's high input impedance. Some applications don't require such impedance. In those applications, the impedance of the \(R_{5}, R_{6}\) network may be connected directly to the instrumentation-amplifier inputs. Fig 3 shows a circuit without buffer amplifiers \(\mathrm{IC}_{4}\) and \(\mathrm{IC}_{5}\). The signal at the \(\mathrm{R}_{5}, \mathrm{R}_{6}\) connection of the resistor divider is the common-mode or average voltage of the two instrumentation-amplifier inputs.
The negative subregulator consists of \(\mathrm{IC}_{6}, \mathrm{R}_{7}, \mathrm{C}_{1}\), and a \(100-\mu \mathrm{A}\) current source. Since no current flows in the op-amp input, \(100 \mu \mathrm{~A}\) flows through the \(50-\mathrm{k} \Omega\) resistor, \(\mathrm{R}_{7}\), forcing a -5 V drop from the op-amp input to its output. The op amp forces the negative input to be at the same potential as the positive input. The result is a -5 V floating-voltage reference relative to the op-amp noninverting-input terminal. The positive subregulator is the same as the negative subregulation except for the current-source connection's polarity.

The circuit in Fig 3 only connects the positive and

> An input op amps' slew rate can limit the ability of an instrumentation amplifier to produce large, common-mode signals.


Fig 3-If you don't need high input impedance, removing the common-mode voltage buffers will still provide better commonmode rejection than standard instrumentation amplifiers and do it at a lower cost.
negative subregulators' outputs to the power supplies of the input op amps ( \(\mathrm{IC}_{1}\) and \(\mathrm{IC}_{2}\) ). All other op amps are connected to \(\pm 15 \mathrm{~V}\) power supplies.

The subregulated-supply voltage limits the commonmode input range of the enhanced instrumentation amplifier. The outputs of the subregulator amplifiers ( \(\mathrm{IC}_{6}\) and \(\mathrm{IC}_{7}\) ) must swing the common-mode voltage as well as the subregulator voltage. The larger the subregulator voltage, the smaller the common-mode input range. A subregulator voltage of \(\pm 5 \mathrm{~V}\) is low enough to give good input common-mode range and high enough to allow full performance from almost any op amp. The reduced power-supply voltages lower power dissipation in the input op amps. They also improve the instru-
mentation amplifier's performance by reducing thermally induced low-frequency noise.

In all semiconductor packages, thermocouples exist at dissimilar conductor interfaces. Matched-seal metal, side-brazed ceramic, cerdip, and many plastic packages use Kovar leads. Thermocouples exist between the lead plating and the Kovar. Thermocouples also exist between the leads and the solder connections to the printed circuit.
If thermal gradients are properly matched at the amplifier inputs, the thermocouple errors will cancel one another out. In practice, mismatches occur. Even under laboratory conditions, a mismatch may produce several tenths of a microvolt-well above low-noise-
amplifier levels. In the output of a high-gain amplifier, errors appear as low-frequency noise or short-term in-put-offset errors.

In signal op amps, package leads conduct away much of the heat. The resulting thermal difference between the package and the printed circuit can be a major source of error. Operating the op amp on \(\pm 5 \mathrm{~V}\) supplies instead of \(\pm 15 \mathrm{~V}\) supplies decreases quiescent power dissipation and its associated temperature rise by at least \(300 \%\). This decrease also provides a commensurate reduction in thermally induced errors.

The common-mode input range of an enhanced instrumentation amplifier is equal to that of most inte-grated-circuit instrumentation amplifiers. Because an enhanced instrumentation amplifier uses a gain-of-10 difference amplifier rather than a unity-gain difference amplifier, input amplifiers don't limit a difference amplifier's common-mode range. The common-mode input range of both an enhanced instrumentation amplifier and a standard instrumentation amplifier is \(\pm 7 \mathrm{~V}\). With a 10 V output, the common-mode input of a standard instrumentation amplifier is only \(\pm 7 \mathrm{~V}\), not \(\pm 10 \mathrm{~V}\) as is commonly believed.

An input amplifier's output swing limits the commonmode swing of a standard instrumentation amplifier. The output swing of subregulator amplifiers limits the common-mode range of an enhanced instrumentation amplifier.

Standard instrumentation amplifiers use unity-gain difference amplifiers for practical reasons. Since standard instrumentation amplifiers are general-purpose devices, they must be adjustable to unity gain. Because maintaining the resistor ratio necessary for good differ-ence-amplifier CMR is difficult, standard instrumentation amplifiers usually contain a fixed unity-gain difference amplifier. Gain adjustment is made with the input amplifiers, where matching is not critical for good CMR. Also, the more gain placed ahead of the difference amplifier, the better the instrumentation amplifier's CMR.

To investigate the limits on the instrumentation amps' input common-mode range, assume the op amps' inputs can all swing to within 3 V of their power-supply rails ( \(\pm 12 \mathrm{~V}\) when operating on \(\pm 15 \mathrm{~V}\) power supplies). In a standard instrumentation amplifier with a unitygain difference amplifier, the input amplifiers must provide a differential 10 V output to produce a 10 V difference amplifier output. If the input amplifiers have equal gains, each must deliver one-half of the 10 V differential signal. With a common-mode input of 7 V , an


Fig 4-With a gain of \(1000 \mathrm{~V} / \mathrm{V}\), an enhanced instrumentation amplifier offers common-mode rejection of better than 120 dB at frequencies below 8 kHz .
input amplifier must deliver 7 V common mode plus 5 V differential mode in order to bring it up to its 12 V -swing limit.
The enhanced instrumentation amplifier also has a \(\pm 7 \mathrm{~V}\) common-mode input limit. Its subregulators are set at \(\pm 5 \mathrm{~V}\) from the input common-mode signal. With a 7 V common-mode input, a subregulator's output will be at its 12 V -swing limit.

In an enhanced instrumentation amplifier using a gain-of-10 difference amplifier, the buffer amplifiers must provide a differential output of only 1 V to produce a 10 V instrumentation-amplifier output. If the input amplifiers have equal gains, each must deliver one-half of the 1 V differential signal. With a common-mode input of 7 V , one input amplifier must deliver 7 V common mode plus 0.5 V differential for a total output of 7.5 V . Obviously, producing the 7.5 V is no problem since the \(\mathrm{V}_{\mathrm{S}}\) is 12 V ( 5 V subregulated plus 7 V common mode).

Fig 4 offers a performance comparison between a standard instrumentation amplifier and an enhancedinstrumentation amplifier. In Fig 2, \(\mathrm{IC}_{1}\) and \(\mathrm{IC}_{2}\) are OPA177 amplifiers; \(\mathrm{IC}_{3}\) is an INA106 gain-of-10 difference amplifier; and \(\mathrm{IC}_{4}\) to \(\mathrm{IC}_{7}\) is an OPA404 quad op amp in the enhanced circuit. This instrumentation amplifier's overall gain is set at \(1000 \mathrm{~V} / \mathrm{V}\). The OPA177 is an improved version of the industry-standard OP-07. It offers \(10-\mu \mathrm{V}\) max \(\mathrm{V}_{\text {os }}\) and \(0.1-\mu \mathrm{V} /{ }^{\circ} \mathrm{C} \max \mathrm{V}_{\text {os }} / \mathrm{dT}\). The OPA404 provides high speed and low bias current.

The FET inputs of the OPA404 don't add loading at the inputs of the instrumentation amplifier. Their speed is higher than the OPA177's, yielding an improvement in CMR vs frequency. An HP4194A gainphase analyzer with an input signal to the instrumentation amplifier of 9 dBm made the CMR plots. The

\section*{An input amplifier's output swing limits the common-mode swing of a standard instrumentation amplifier.}


Fig 5-These scope photos show a dramatic difference in common-mode response between standard (a) and enhanced instrumentation (b) amplifiers with chopper-stabilized op amps. In both photos, the sine wave is the common-mode input-a 2-kHz, 5 V p-p signal; the other trace is the instrumentation-amp output with a differential gain of 1000 . Without common-mode drive (a), noise limits the usable CMR to \(56 d B\) with the common-mode input shown. With common-mode drive to the input op-amp power supplies (b), noise performance improves so much that the CMR appears essentially infinite under these test conditions. (The CMR actually measures about 82 dB .)
enhanced plot shows a dramatic CMR vs frequency boost. At 2 kHz , for example, the CMR of the standard instrumentation amplifier is about 80 dB . At 2 kHz , the CMR of the enhanced instrumentation amplifier is more than 120 dB -an improvement of more than two orders of magnitude.

The scope photos of Fig 5 show similar instrumentation amplifiers using LTC1050 chopper-stabilized op amps for \(\mathrm{IC}_{1}\) and \(\mathrm{IC}_{2}\). When \(\mathrm{V}_{\text {oS }} / \mathrm{dT}\) is critical, chopperstabilized op amps may be the best choice because they offer \(5-\mu \mathrm{V}\) maximum \(\mathrm{V}_{\text {os }}\) over temperature. With a \(\pm 2.5 \mathrm{~V}, 2-\mathrm{kHz}\) input signal, chopper noise limits CMR to about 56 dB . The enhanced circuit improves the usable CMR to about 82 dB with the common-mode input shown in Fig 5b.

A difference amplifier will limit CMR performance in enhanced instrumentation amplifiers. The more gain you add ahead of a difference amplifier, the better the potential for improvement. For example, with a gain of \(100 \mathrm{~V} / \mathrm{V}\) ahead of the difference amplifier, an improvement in CMR of as much as 40 dB is possible. The actual performance boost depends on impedance matching and parasitics in the devices you select.

\section*{How fast are your amplifiers?}

Of course, the way CMR varies with frequency depends on the dynamic performance of all the amplifiers in the circuit. Improvement in dynamic CMR will be most dramatic when the speed of the amplifiers \(\mathrm{IC}_{4}\)
to \(\mathrm{IC}_{7}\) is much higher than the speed of \(\mathrm{IC}_{1}\) and \(\mathrm{IC}_{2}\). You can easily implement high-voltage instrumentation amplifiers using the enhanced instrumentationamplifier configuration. Use standard-precision signallevel op amps for the input amplifiers and less critical op amps for the high-voltage chores. For example, use OPA445 op amps for \(\mathrm{IC}_{6}, \mathrm{IC}_{7}\), and \(\mathrm{IC}_{3}\) (the difference amplifier). To boost the voltage rating of the current sources in the subregulated supplies, place two REF200 current-source sections in series. If you use \(1 \%\) resistors for difference resistors \(R_{1}\) to \(R_{4}\), you may need a potentiometer to adjust CMR. The resulting instrumentation amplifier will provide outstanding performance on power supplies up to \(\pm 45 \mathrm{~V}\).

EDN

\section*{Author's biography}
\(R\) Mark Stitt received his BSME from the University of Arizona and joined Burr-Brown Corp (Tucson, AZ) in 1969. He has been an analog design manager since 1980, working on instrumentation amplifiers, operational amplifiers, and voltage references. Mark has 14 US and numerous foreign patents.


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\section*{Precision Monolithics}

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\title{
Understanding the complexity of tasking in real time
}

\begin{abstract}
In constructing a requirements model, you should strive to make it independent of the specific methods that might be employed to achieve the requirements. Once you come to design an implementation model, however, you want to reveal the methods so that they can be analyzed and ultimately coded. The remainder of this series of articles is concerned with implementation. This part of the series is devoted to the central issue of the implementation model: tasking.
\end{abstract}

\section*{David L Ripps, Industrial Programming Inc}

Tasking is the distribution of the functional requirements (as contained in the requirements model) among concurrently executing programs (the tasks). The problem of tasking in real-time work is akin to structural organization (distribution of functions to subprograms) in traditional programming. Many of the same concerns and principles apply in both cases. Nevertheless, real-time tasks run concurrently and can be started, suspended, and terminated individually. This imposes even stronger design restraints than would be necessary for a singly threaded traditional program.

In real-time work, the problem of tasking is more than just the assignment of the application's functions to various concurrent tasks. You also have to select the method by which the task will be activated and receive its inputs, as well as the function the task will perform once it is active.

Despite the importance of proper tasking, there are

\footnotetext{
From the book, An Implementation Guide to Real-time Programming, by David L Ripps, © 1989. Excerpted by permission of Prentice-Hall Inc, Englewood Cliffs, NJ.
}
only a few general rules that can be set down to guide the newcomer. Fig 1 gives eight rules. (This list is an expanded version of a six-rule set (Ref 1).) The rules are almost too obvious to be called basic principles. But any more specific rules would have to be hopelessly complex, if they could be expressed at all.

\section*{Use tasking to aid development and maintenance}

The first rule warns the designer not to complicate a task by including several separate and functionally independent components. The memory overhead for each task is the size of an internal task-control block (about 300 to 400 bytes for MTOS-UX) plus the size of the task stack. While this overhead is significantly more than that for just another subprogram, the designer should not be afraid to create a separate task if it clarifies the overall logic of the application.

Separating main functions into different tasks is especially important because changes in specifications inevitably become necessary. Ideally, the alterations generated by a single change in the functional specifications should not extend beyond a single task.

By the same reasoning, it is preferable that closely related functions and functions that deal with the same inputs, data, or outputs be kept in the same task. Closely related functions are those that have operations that must be logically consistent; that is, a change in one is likely to lead to a change in the other.

Unfortunately, in embedded, realtime applications, all functions are somewhat intertwined since they share interrelated goals and common data. Judgment with respect to the particular application dictates what are distinct main functions (that should be in separate tasks) and what are closely related aspects of the same function (that should be in a single task). This category of rules is amply covered
in numerous books on principles of good structured programming (Refs 2, 3, 4, and 5).

\section*{Take advantage of concurrency}

The next rule is unique to real-time work. Most often a task will specify that the operating system is to block the task until a requested service is completed. (If a

task needs input from a peripheral it usually cannot proceed until the input is available.) Thus, if we have Task TkAB designed as shown in Fig 2, the processor cannot even begin to get input B until it has finished with \(\mathbf{A}\). There is no problem if another task can keep the processor busy until \(\mathbf{A}\) comes in. But if there is no such task work to do, the processor must be idle. In that case, if the processing of \(\mathbf{B}\) does not depend upon \(\mathbf{A}\), a more productive organization would be that depicted in Fig 3. Now you are utilizing the benefits of task concurrency.

\section*{Respect differences in functional attributes}

The final category of rules provides the strongest constraints on tasking within a real-time application.

Every major function has three attributes that determine how it is to be implemented in terms of tasks. These are its method of activation, its level of urgency, and its time scale. The rules state that functions which do not have the same attributes should not be housed in the same task.

As a simple example, suppose that there were just one task for all emergency processing in a certain application. Suppose further that this task had already been started by a safety violation when a power failure occurs. Since the task is busy, it cannot be restarted immediately to respond to the power failure, even though power failure has the highest level of urgency. Unless you complicate the processing of safety violations by frequent checks for power failure, the system may shut down before the power failure interrupt is ever serviced.

To better appreciate these rules, you must understand the four basic ways in which a task can become active. The first could be called periodic self-activation. A task PdSA is started initially. (The details of the initial start are not relevant.) PdSA performs its part
of the application. When that function is complete, it issues an OS service call to terminate it with restart after a given interval (say, 15 msec ) based on its last start time. Thus, PdSA takes the form of Fig 4.
MTOS-UX computes the time at which the task should be restarted as the sum of the last start time plus the given interval. If it is already at or past the restart time, the task begins immediately. Otherwise, the task is suspended until the computed time arrives. In either case, the task restarts back at its entry point, ready to begin a new cycle.
A. Obey the rules of structured design to help make the application easy to design, implement, test, and maintain:
1. Each main (functionally distinct) activity should be assigned to at least one separate task.
2. Closely related functions should be kept in the same task. "Closely related" means that they perform operations that must be logically consistent; that is, a change in one is likely to engender a change in the other. However, in cases where it is desired to perform the same function but other considerations dictate separate tasks, the desired consistency can be achieved by using common subprograms or even common task code.
3. It is preferable that functions that deal with the same inputs, data, or outputs be kept in the same task.
B. Try to keep the processor (or processors) always busy with productive work:
4. Try to isolate as a separate task any subfunctions that frequently encounter significant delays such as wait for peripheral I/O to be completed, pause to allow mechanical or electrical events to occur, and wait for information produced within another functional component.
C. Functions that have different attributes must be assigned to different tasks:
5. Functions that are initiated or coordinated by different means must be assigned to separate tasks.
6. It is preferable that functions that are initiated or coordinated by the same means must be assigned to the same task.
7. Functions that have significantly different levels of urgency must be assigned to separate tasks.
8. Functions that proceed at different time scales must be assigned to separate tasks.

Fig 1-Rules for real-time tasking serve as a general guideline. More specific rules would be hopelessly complex.

PdSA is a periodically active task, with 15 msec as its period. (Assume that PdSA runs at sufficiently high priority to complete its execution within the given interval.) It is self-activated; its own request to terminate carries with it the order for its next restart. Because PdSA starts itself, it does not receive any information when it begins. As you will see shortly, a task that is started at the request of another task may receive parameters, in a way analogous to a simple subprogram call.

An input scanning task (INPS) is usually periodic. Typically, it runs with a short interval ( 5 to 20 msec ) and very high priority ( 200 to 250 ). It scans external inputs that are mapped into memory bits or are read from hardware ports. When it finds a change, INPS reports the change to other tasks by means to be described shortly. This arrangement allows INPS to complete the scan cycle quickly, leaving it to the other tasks to process the changes more slowly and with lower priority.

Another use for periodic tasks is for summary reporting. Now, a typical period is 1 hour to 1 day, and the priority is often rather low. (Commonly, all you need is sufficient priority to complete the processing before the time for the next cycle.) Such a task would produce a summary report and output it to a printer or to


Fig 2-Always try to keep the processor busy with productive work. In this example of serial processing of real-time inputs, the processor can't get input B until it has finished with A. If there is no other task to keep the processor busy until A comes in, then the processor will be idle. If the processing of B doesn't depend on A , the scheme shown here is wasteful.


Fig 3-Parallel processing of real-time inputs improves on Fig 2's serial approach. In this example, in which the processing of B doesn't depend on A, the processor can get B without waiting for A .
another computer. Input for such tasks is usually already in memory or is obtained from records left on a disk.
The scanning and reporting functions would have to be in separate tasks: by Rule 7 because they have different priorities and by Rule 8 because they have different time scales. If there were two different summaries produced, one output every 30 minutes and the other every hour, the designer would have a choice. On the one hand, two tasks may be the simpler and clearer arrangement (Rule 1). Furthermore, if there is appreciable peripheral input or output, Rule 4 would also favor two tasks so that one could proceed while the other waits for I/O. On the other hand, if both reports use similar data or similar algorithms, Rule 2 implies that both be produced in one 30 -minute task, with a counter to skip alternate periods for the hour report.

The description of the scanning task mentioned that it passes change-of-input information on to other tasks. One possibility is for INPS to have the OS start that other task. The MTOS-UX start service is the second method of task activation. It permits the requesting


Fig 4-Periodic self-activation is one way a task can become active. When the task completes its function, it issues a call to the operating system to terminate itself and to restart itself after a given interval, in this case 15 msec .
task to select a particular task to start (the "target," TskT), to pass parameters to TskT, to set the priority at which TskT begins to run, and to queue the start request automatically if TskT happens to be still running, among other options.


In embedded, realtime applications, all functions are somewhat intertwined.

It is quite common for fast, high-priority input-capture or preprocessing tasks to start other tasks that complete the processing at lower priority. Task INPS would normally select the target and its priority based on the type of input (Fig 5). For the start request to be honored immediately, the target task must be currently Dormant. Otherwise, the request is queued internally to be completed when the target terminates without timed restart; that is, via exit.

With start, activation involves the full restart of the target from its entry point. There is an alternate class of activations that do considerably less. To employ this class, TskT must be organized as a cyclic task, but not a periodic one (Fig 6). In this form, TskT never terminates. Instead, after a possibly empty initialization section, it enters an endless loop. It waits for input, using any of several mechanisms such as wait for any length message at a mailbox, wait for a 4 -byte or 6 -byte message at a message buffer, or wait for 1 to 16 bits of coordination data at an event-flag group. (Which mechanism to use is the subject of several subsequent parts of this series. At this point, our interest is only in the tasking, which transcends the details of the wait facility. To be concrete, we will employ a message buffer.)

If TskT reaches the wait before the message, the OS blocks it until the message arrives. If the message gets there first, it is queued awaiting the task. If need be, the message queue can be very long. Fig 7 gives the corresponding form for INPS. In the alternate formulation, activation means start the next cycle rather than start the whole task. That is a minor detail.

Of the two task couplings, message activation is faster than full start. Thus, for a scan-type task, the message is preferable.

There are also many cases in which start is the method of choice. Scan is special; it starts other tasks, but does not wait to coordinate with them. Suppose, however, that an application function is being proc-
essed by a certain task (TskO). At some point, the work is to be continued by one or more other tasks, say, for reasons of structural clarity (Rule 1) or improved CPU utilization (Rule 4). Often, TskO must know when these concurrent sections are completed. As Part 5 will show, start has the option of coordinating with the termination of the target task. Furthermore, it is easy to have TskO start several tasks, continue on, and later request that it be blocked until all those tasks have finished. It is not so easy to arrange this with messages alone. Thus, when coordination with the end of a subfunction is needed, start can have advantages over other tasking arrangements.

This discussion has still not exhausted the methods of activating a task available under MTOS-UX. This operating system contains a set of internal programs, known as drivers, that perform peripheral I/O. They service task-level requests for peripheral I/O. Drivers can also handle unsolicited input, such as text that is typed at a console without a corresponding read request having been given.

A common response to unrequested input is to activate a task to process it. Debuggers and command-line interpreters are often started in this way. Normally, the driver selects which task to start (if any) based on the first character of the unrequested text.

\section*{A simple tasking example}

You can illustrate the rudiments of task design by working out the tasking for the shared-bridge control system discussed in Part 3 of this series.

Assume that the four car-present sensors are


Fig 5-This typical input-scanning task is periodic. It runs every 15 msec , and it starts another task to process any change-of-input information.
mapped into a 4 -bit register. On some computers the register value would be input by reading a "port"; on other computers the same value would be obtained by reading a certain location in memory. In each case, a bit value of 1 means that a car is over the sensor, while a 0 means that no car is present. You also know that typically when a car passes over a sensor, the bit is on for 100 to 300 msec . However, the beginning and end of the on period is somewhat ragged so that smoothing is needed to prevent counting a noise spike as a car.

A good way to handle noisy data input is to have a cyclic scanning task that reads the status bit for each sensor, performs data smoothing, and presents the other tasks with a consistent view of the sensor inputs. Note that the input scanning function is assigned to a separate task since it is the only function that deals


Fig 6-A cyclic task never terminates. In this example, it simply waits for input-in this case a message in a buffer-from another task. Use of this cyclic task contrasts with the approach taken in Fig 5, in which an input-processing task gets restarted with each new input.


Fig 7-This message-based formulation of an input task passes a message regarding changed inputs to the processing task of Fig 6.
directly with the raw sensor inputs (Rule 3). It is also the only function that must act periodically (Rule 6). However, the sampling time scale for each sensor is the same, and it is preferable to synchronize all changes of sensor data. Applying Rules 2, 3, and 6, there will be only one scanning task ('SCAN') that runs, say, every 20 msec .

You now have to decide whether there will be one or two tasks to perform the main control functions. On the one hand, if you consider control of the leftbound and right-bound traffic as closely related functions, they should be kept in the same task (Rule 2). On the other hand, if you consider the control of each side as functionally distinct activities, by Rule 1 they should be in separate tasks. The requirements model strongly suggests separating each direction; this example will follow that suggestion. Consequently, tasks \(\mathbf{C} \_\)LB and \(\mathbf{C} \_\)RB will control left-bound and rightbound traffic, respectively. You can make sure that the two control algorithms are kept consistent by calling common subprograms from the two separate tasks.

The two control tasks will compete for the right to send cars over the bridge. The competition will involve gaining exclusive access to the bridge, as represented by the semaphore ACCS. While either task is waiting for the semaphore, it cannot be restarted to maintain its corresponding Cars tally. However, you can easily assign maintenance of the Cars tallies to task SCAN.

The value of the Cars tallies will change asynchronously with respect to any actions that tasks C_LB and C_RB may be taking. Hence, the control tasks must be careful how they use the information within the tally for its direction. Fortunately, what a control task is really interested in is not the value of the tally per se, but in the binary information: Is the tally zero or nonzero? For example, C \(\_\)RB must become active when LB_Cars becomes nonzero (that is, when the first left-bound car approaches the bridge). Later, C_LB needs to wait until LB_Cars becomes zero again


Fig 8-Tasking and coordination are at the heart of controller applications. This example shows tasks that control left-bound and right-bound traffic on a l-lane bridge. Event-flag group 'STAT' keeps a tally of cars. Semaphore 'ACCS'-which only one task at a time can "own"-grants task access to the bridge.
(signifying that the last left-bound car has cleared the bridge). As a result, you can hide the actual tallies within task SCAN and employ only the binary zero/ nonzero information for coordination.

MTOS provides an easy mechanism to have a task


> A common response to unrequested input is to activate a task to process it.

wait until a binary bit is set: the event-flag group. You can create an event-flag group (STAT) within which you assign two bits for each direction. SCAN sets one bit when the corresponding tally is zero and the other when the tally is nonzero. (The event-flag wait function only waits until flags are set; there is no wait until reset. This restriction is easily overcome with dual bits.)

Fig 8 pictures the overall tasking and coordination mechanisms for the shared-bridge control application. Fig 9 shows a more detailed implementation model for the LB control task. (The corresponding RB task would


Fig 9-This implementation model shows details of a task that controls leftbound traffic on a 1-lane bridge. The details are hidden in Fig 8, which shows only overall tasking and coordination.
use bits 2 and 3 of STAT.) The implementation model for the SCAN task is outlined in Fig 10. To complete the tasking, there would normally be an initialization task (INIT) whose only function is to create all the support objects for the application (ACCS, STAT, C_LB, and C_RB), start the other tasks, and then terminate itself (Fig 11).

\section*{More tasking examples}

Available literature on the subject of tasking has not been generous in supplying examples of the steps that lead to a design model for real-time applications. An exception is a detailed description of the design of a robot controller presented by H Gomma (Ref 6). In this example, Gomma employs his "Design Approach for Real-Time Systems" (DARTS).
DARTS starts with a requirements model formu-


Fig 10-Details of the scanning task that appears only as a block in Fig 8, are shown in this implementation model.
lated as a data-flow diagram. The diagram shows data stores (repositories) connected through transformations that carry out the functions of the system. The transformations must be analyzed to determine which of them may run concurrently and which must be run sequentially. Gomma gives six rules to help guide the analysis. Gomma's rules are not identical to those given in Fig 1. Nevertheless, they seem to arise from similar experiences and are generally alternate statements of equivalent concepts.

In summary, tasking includes both the distribution of the functions specified in the requirements model among concurrent programs (tasks) and the selection of the coordination mechanisms among the tasks. Tasking is the central issue in the design of a real-time application.
There are eight heuristic rules that can guide the functional distribution (Fig 1). These rules have been employed to outline a design model for the sharedbridge example from Part 3 of this series. A pictorial representation of the resulting design hides the details of the required OS services until they can be described in subsequent parts.

This part of the series has introduced some of the factors that a designer must consider in planning the tasking of a real-time application. A full appreciation of the options available requires much more knowledge of the facilities provided by the OS. The remainder of the series is concerned with these issues.

EDN

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Fig 11-The initialization task creates all the elements of Fig 8's overall tasking and coordination and then terminates itself.
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program in real time. At any time, you can enter an alt/dlt command from the console to return control to MS-DOS.
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included with the MTOS-UX demonstrator.
The demonstrator version has all of the features and facilities of standard MTOS-UX. However, there is a limit of six of each type (six tasks, six mailboxes, six semaphores, and so forth). The disk set costs \(\$ 25\); unlimited versions are also available. For more details, call the IPI sales department at (800) 365-6867.

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\hline \begin{tabular}{l} 
PERFORMANCE \\
COMPARISON \\
CHART (1)
\end{tabular} & \begin{tabular}{c} 
SUN \\
SPARCstation 1+
\end{tabular} & \begin{tabular}{c} 
IBM \\
\(320 / 520\)
\end{tabular} & \begin{tabular}{c} 
DECstation \\
5000 cx
\end{tabular} \\
\hline \begin{tabular}{l} 
Graphics \& \\
Windowing (2)
\end{tabular} & 0.24 & 0.71 & 1.59 \\
\hline Integer & \(1.04(3)\) & 1.34 & 1.61 \\
\hline \begin{tabular}{l} 
Floating \\
Point
\end{tabular} & \(1.10(3)\) & 2.6 & 1.7 \\
\hline \begin{tabular}{l} 
Overall \\
Performance
\end{tabular} & 0.65 & 1.35 & 1.63 \\
\hline
\end{tabular}
(1) All data normalized to DECstation 3100 . Comparable configurations tested. Geometric mean used to combine results. Performance will vary depending on applications and environment. (2) Graphics and
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\section*{DESIGN IDEAS}

\section*{EDITED BY CHARLES H SMALL \& ANNE WATSON SWAGER}

\section*{Commutating amp multiplies precisely}

\section*{Moshe Gerstenhaber and Frank J Ciarlone Analog Devices, Wilmington, MA}

By using a pulse-width-height modulation technique, the circuit in Fig 1 implements a \(0.015 \%\)-accurate multiplier. The circuit's output equals \(\mathrm{V}_{\mathrm{X}} \mathrm{V}_{\mathrm{Y}} / 10\). An AD581 voltage reference, an AD630 commutating amplifier, and an integrator comprising an AD707 op amp, 2000pF capacitor, and \(150-\mathrm{k} \Omega\) resistor first generate a precision triangle wave. For a given state of the AD630's output- \(+\mathrm{V}_{\mathrm{REF}}\) at \(\mathrm{TP}_{1}\), for example-the integrator ramps until its output reaches -11 V . Then, \(\mathrm{TP}_{1}\) changes state and the integrator begins ramping toward +11 V . The triangle wave's period is 4.4 RC or 1.32 msec , where R and C are the values of the integrator components.

The circuit uses a second AD630 driven by the variable \(\mathrm{V}_{\mathrm{X}}\) to compare the triangle waveform at \(\mathrm{TP}_{2}\) to the signal at \(\mathrm{V}_{\mathrm{Y}}\). The duty cycle, \(\mathrm{T}_{1}+\mathrm{T}_{2}\), at the output
of this second commutating amplifier is as follows:
\[
\begin{gathered}
\mathrm{T}_{1}=2 \mathrm{RC}\left(11-\mathrm{V}_{\mathrm{Y}}\right) / 10, \text { and } \\
\mathrm{T}_{2}=2 \mathrm{RC}\left(11+\mathrm{V}_{\mathrm{Y}}\right) / 10 .
\end{gathered}
\]

During \(\mathrm{T}_{1}\), the voltage at \(\mathrm{TP}_{4}\) equals \(-1.1 \mathrm{~V}_{\mathrm{x}}\). During the remaining period, \(\mathrm{T}_{2}\), the pulse height will equal \(+1.1 \mathrm{~V}_{\mathrm{X}} . \mathrm{V}_{\text {out }}\) is the average, obtained by lowpass filtering, of this \(T_{1}\) and \(T_{2}\) combined waveform and equals
\[
\mathrm{V}_{0}=\frac{-1.1 \mathrm{~V}_{\mathrm{X}} \mathrm{~T}_{1}+1.1 \mathrm{~V}_{\mathrm{X}} \mathrm{~T}_{2}}{\mathrm{~T}_{1}+\mathrm{T}_{2}}=\frac{\mathrm{V}_{\mathrm{X}} \mathrm{~V}_{\mathrm{Y}}}{10}
\]

You can use a higher bandwidth filter and a higher carrier frequency to build a faster multiplier.
(EDN BBS /DI_SIG \#900)
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Fig 1-Two commutating amplifiers join a reference, an integrator, and a 4-pole filter to implement a \(0.015 \%\)-accurate multiplier.

\section*{RAM test program prevents crashes}

\author{
Christopher M Petersen \\ Applied Biometrics Inc, Eden Prairie, MN
}

Most embedded systems must perform power-on self tests to ensure their integrity. Testing the RAM is a significant part of this procedure. One major difficulty with the RAM test is that the same RAM under test is used simultaneously by the system. A crash can occur if the program or stack tries to use a location that is currently under test. Writing a C program to adequately test RAM while not using the stack or any memory for variable storage is virtually impossible.
A solution is to use a routine (Listing 1) that doesn't use the stack, holds all working variables in registers,
and restores the RAM to its original state after the test. You can call the 8088 assembly language program from C to test a 64 k block of RAM located anywhere in memory. You must shut off all interrupts before beginning the test. Listing 1's programming concept is also valid for use with any high-level language using a CPU that has a number of general-purpose registers.
(Ed Note: To download Listing 1 directly, use the EDN Bulletin Board System.)
(EDN BBS /DI_SIG \#897) EDN

\section*{Listing 1-RAM Test Program}
. MODEL SMALL
. CODE
The following procedure performs a test of memory.
; Calling format from \(C\) is:
; int ramtest(unsigned int segment, unsigned int offset_start,
unsigned int offset_stop);
; Return codes: 0-no error, 1-error occurred
; Notes:
; o The first memory location is used to detect addressing problems.
- The last memory location tested is offset stop - 1 .
- This routine is limited to testing one \(64 \overline{\mathrm{k}}\) segment at a time. Use
multiple calls to test larger memory arrays.
- All interrupts must be turned off before running this procedure.
o offset_stop - offset_start must be greater than 1.
;
; Register usage:
; ds Segment of memory to be tested
; bx Current location of test
; \(d x\) Ending location of test
; ax Used to move and compare data
; ch Save data under test for later restoration
; cl Save first byte (used for detection of addressing errors)
; di Starting location of test
; bp Pointer to stack
;
```

                    PROC - ; Program begins here
                            push di ; Save registers used by module
                            push bp
                    push cx
                    push ds
                    push dx
                    mov bp,sp ; Get stack pointer
                    mov ax,[bp+12] ; Get segment off of stack
                    mov ds,ax ; Set segment register
    ```

\section*{DESIGN IDEAS}

\section*{Listing 1-RAM Test Program (continued)}


\section*{DESIGN IDEAS}

\section*{Three ICs produce pure sine waves}

\section*{Bruce Saldinger \\ Maxim Integrated Products, Sunnyvale, CA}

A TTL counter, an 8-channel analog multiplexer, and a fourth-order lowpass filter can generate 1 - to \(25-\mathrm{kHz}\) sine waves with a THD better than -80 dB (Fig 1). The circuit cascades the two second-order, continuoustime Sallen-Key filters within \(\mathrm{IC}_{3}\) to implement the fourth-order lowpass filter. Two resistive dividers connected from ground to \(\mathrm{V}_{\mathrm{DD}}\) and ground to \(\mathrm{V}_{\mathrm{SS}}\) provide bipolar dc inputs to the multiplexer.
To operate the circuit, you first must choose the filter's cutoff frequency, \(\mathrm{f}_{\mathrm{C}}\), by tying \(\mathrm{IC}_{3}\) 's \(\mathrm{D}_{0}\) through \(\mathrm{D}_{6}\) inputs to 5 V or ground. The cutoff frequency can be at 128 possible levels between 1 and 25 kHz depending on those seven digital input levels. Because Fig 1 ties \(\mathrm{D}_{0}\) through \(\mathrm{D}_{6}\) to ground, \(\mathrm{f}_{\mathrm{C}}\) equals 1 kHz . The \(100-\mathrm{kHz}\) potentiometer adjusts the output level anywhere from 1.5 V below \(\mathrm{V}_{\mathrm{DD}}\) to 1.5 V above \(\mathrm{V}_{\mathrm{SS}}\).

The clock input frequency must be eight times higher than the filter's \(\mathrm{f}_{\mathrm{C}}\). The multiplexer then produces an eight-times oversampled staircase approximation of a sine wave. Eight-times oversampling greatly simplifies the smoothing requirements of the lowpass filter by
pushing the first significant harmonic out to seven times the fundamental. All higher-order harmonics are removed by \(\mathrm{IC}_{3}\), which includes an uncommitted amplifier for setting the output level.

Fig 2's scope photo illustrates the effect of filtering


Fig 1-The output of Fig 1's multiplexer (trace A) emerges from the lowpass, continuous-time filter as a clean sine wave (trace \(B\) ).


Fig 2-This circuit produces a pure, \(-80-\mathbf{d B}\) THD sine wave with a frequency equal to the \(f_{C}\) of \(I C_{3}\) 's filter.

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SPECIFICATIONS
YSW-2-50DR
Insertion loss, typ (dB)
Isolation, \(\operatorname{typ}(\mathrm{dB})^{\star}\)
1 dB compression, typ (dBm @ in port)
RF input, max dBm
(no damage)
VSWR (on), typ
Video breakthrough
to RF, typ (mV p-p) Rise/Fall time, typ (nsec)
\begin{tabular}{lll} 
dc- & \(500-\) & \(2000-\) \\
500 MHz & 2000 MHz & 5000 MHz \\
0.9 & 1.3 & 1.4 \\
50 & 40 & 28 \\
20 & 20 & 24 \\
22 & 22 & 26 \\
& 1.4 & \\
\hline & 30 & \\
& 3.0 & \\
\hline
\end{tabular}
\(\star\) typ isolation at 5 MHz is 80 dB and decreases
\(5 \mathrm{~dB} /\) octave from \(5-1000 \mathrm{MHz}\)

\section*{DESIGN IDEAS}
a \(1-\mathrm{kHz}\) output from the multiplexer. The frequency domain offers another view of the filter's operation. Smaller harmonics in the multiplexer's output spectrum (Fig 3a) caused by inaccuracies in the voltage dividers are insignificant with respect to the largeramplitude harmonics associated with the staircase ap-
proximation. In the filtered output (Fig 3b), all harmonics are lost in the noise floor of the spectrum analyzer. (EDN BBS /DI_SIG \#898)

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Fig 3-The circuit's approximation process generates large harmonics in the multiplexer's output spectrum (a), which the filter attenuates to below the spectrum analyzer's noise floor (b).


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\section*{Models exhibit saturation and hysteresis}

\author{
Donald B Herbert \\ Consultant, Lomita, CA
}

Many commercial versions of Spice2 include nonlinear transformer models, but Berkeley Spice has no such provision. You can build nonlinear-transformer models for use with Berkeley Spice using other built-in elements. Fig 1 and Fig 2 model 2- and 3-winding transformers that feature both saturation and hysteresis. Each of these transformers uses a basic core model (Fig 3). You must supply the models with four parameters: turns ratio, core-loss conductance, magnetizing inductance, and saturation current. All four parameter values are programmed external to the transformer model in the polynomial-controlled-sources feature in Spice2.

Fig 1 and Fig 2 show common equivalent circuits and their accompanying Spice2 listings for 2- and 3-
winding ideal linear transformers, respectively. The secondary voltages developed by the E voltagecontrolled voltage sources are related to the primary voltages by the product of the turns ratio. Likewise, the primary currents developed by the F currentcontrolled current sources are related to the secondary by the product of the turns ratio. You specify your particular turns ratio with an externally applied voltage which is typically constant.

These Spice models implement the voltage-controlled turns ratio by using product terms in the polynomial expressions for the controlled E and F sources. For example, the 2-dimensional polynomial P4 controls source ES in the secondary of the 2 -winding transformer model. ES is a function of two voltage variables. The model defines the P4 coefficient term as the only nonzero term in the polynomial expression. This term forms the product \(\mathrm{V}(5) \cdot \mathrm{V}(1,2)\). The node voltage \(\mathrm{V}(5)\)


Fig 1—The voltage at node 5 controls the turns ratio of this 2-winding transformer equivalent circuit (a) and Spice model (b).

is the turns ratio by definition and \(\mathrm{V}(1,2)\) is the voltage across the primary. Fig 1's listing sets P4 to unity.

Similarly, the current in the primary's currentcontrolled current source, FP, is the product \(1 \mathrm{MEG} \cdot \mathrm{I}(\mathrm{VSENS}) \cdot \mathrm{I}(\mathrm{VS})\) where P4 is 1MEG. The independent sources, VS and VSENS, sense current and consequently have voltage values of zero. Because the current in VSENS is V(5)/1MEG, the current product is equal to \(\mathrm{V}(5) \cdot \mathrm{I}(\mathrm{VS})\), which is the product of the turns-ratio voltage times the secondary current. In Fig 2's 3-winding model, FP forms the sum of the two turns-ratio secondary-current products by the use of a 3-dimensional polynomial function.

Both Fig 1 and Fig 2 use a subcircuit model for a saturating core with hysteresis. Fig 3's core model
uses an integrator comprising G6 in parallel with C6 to develop an equivalent magnetizing inductance (LM) equal to \(\mathrm{C} 6 \cdot \mathrm{RL} / \mathrm{V}(3)\). The model defines the \(\mathrm{C} 6 \cdot \mathrm{RL}\) product as unity. Therefore, \(\mathrm{LM}=1 / \mathrm{V}(3) . \mathrm{V}(3)\) is an externally applied dc voltage. Current-controlled current source FLM implements the magnetizing current \(\mathrm{I}(\mathrm{VLM})\) in the transformer primary winding. \(\mathrm{V}(6)\) is the integral of the primary voltage that develops across the magnetizing inductance, and \(\mathrm{V}(6) / \mathrm{RL}\) is the magnetizing current.

The diode-limiter circuit models the core's saturation. The core saturates when \(\mathrm{V}(6)\) is less than \(-1000 \cdot \mathrm{~V}(5)\) or greater than \(1000 \cdot \mathrm{~V}(5) . \mathrm{V}(5)\) is an externally applied voltage equal to the specified or measured core saturation current in milliamperes. When
(a)



* NODES: PRI + PRI - SEC1 + SEC1 - SEC2 + SEC2 - V=RATIO 1/LM GL ILSAT
* NODES: PRI + PRI - SEC1 + SEC1 - SEC2 + SEC2 - V=RATIO 1/LM GL ILSAT
* TRANSFORMER MODEL WITH 3 WINDINGS - A PRIMARY AND TWO
* TRANSFORMER MODEL WITH 3 WINDINGS - A PRIMARY AND TWO
* SECONDARY WINDINGS. (ADD WINDING RESISTANCE, LEAKAGE INDUCTANCE,
* SECONDARY WINDINGS. (ADD WINDING RESISTANCE, LEAKAGE INDUCTANCE,
* ETC. EXTERNALLY.) THE TURNS RATIO FROM THE PRIMARY TO EACH
* ETC. EXTERNALLY.) THE TURNS RATIO FROM THE PRIMARY TO EACH
* SECONDARY IS DETERMINED BY THE VOLTAGE APPLIED TO NODE }8
* SECONDARY IS DETERMINED BY THE VOLTAGE APPLIED TO NODE }8
* E.G., WHEN NODE 8 IS AT FOUR VOLTS, EACH SECONDARY WINDING HAS
* E.G., WHEN NODE 8 IS AT FOUR VOLTS, EACH SECONDARY WINDING HAS
* FOUR TIMES AS MANY TURNS AS THE PRIMARY.)
* FOUR TIMES AS MANY TURNS AS THE PRIMARY.)
* A CORE MODEL IS CONNECTED FROM THE PRI + NODE TO PRI- NODE
* A CORE MODEL IS CONNECTED FROM THE PRI + NODE TO PRI- NODE
* TO INCLUDE NONLINEAR INDUCTANCE WITH SATURATION AND HYSTERESIS.
* TO INCLUDE NONLINEAR INDUCTANCE WITH SATURATION AND HYSTERESIS.
* V(13) IS EQUAL TO THE RECIPROCAL OF THE MAGNETIZING INDUCTANCE
* V(13) IS EQUAL TO THE RECIPROCAL OF THE MAGNETIZING INDUCTANCE
* (1/H), V(14) IS THE CORE LOSS CONDUCTANCE IN MHOS, AND V(15) IS
* (1/H), V(14) IS THE CORE LOSS CONDUCTANCE IN MHOS, AND V(15) IS
* THE CORE SATURATION CURRENT IN MA.
* THE CORE SATURATION CURRENT IN MA.
FP 1 2 POLY(3) VS1 VS2 VSENS 0.0 0.0 0.0 0.0 0.0 0.0 1MEG 0.0 1MEG
FP 1 2 POLY(3) VS1 VS2 VSENS 0.0 0.0 0.0 0.0 0.0 0.0 1MEG 0.0 1MEG
R 8 9 1MEG
R 8 9 1MEG
VSENS 90
VSENS 90
VS1 11 3
VS1 11 3
VS2 12 5
VS2 12 5
ES1 11 4 POLY(2) 1 2 2 8 0
ES1 11 4 POLY(2) 1 2 2 8 0
ES2 12 6 POLY(2) 1 2 8 0 0.0 0.0 0.0 0.0 1.0
ES2 12 6 POLY(2) 1 2 8 0 0.0 0.0 0.0 0.0 1.0
* REFERENCE TO THE NONLINEAR CORE SUBCIRCUIT MODEL
* REFERENCE TO THE NONLINEAR CORE SUBCIRCUIT MODEL
XCORE 1. 2 13 14 15 CORE
XCORE 1. 2 13 14 15 CORE
(b)

Fig 2-The Spice2 model and listing of this 3-winding transformer and the model in Fig 1 use 2-dimensional polynomials to implement the voltage-controlled turns ratio.

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\section*{DESIGN IDEAS}
the core saturates, the magnetizing inductance reduces to approximately LM/1000. The transconductance source GCLOSS models the core-loss conductance. This source's current I(GCLOSS) equals \(\mathrm{V}(1,2) \cdot \mathrm{V}(4)\). Because the voltage at nodes 1 and 2 is the same, GCLOSS equals V(4), also an externally dc voltage. Core-loss conductance determines the hysteresis of the core, and is typically a function of the frequency of operation.

The primary function of the three \(1000-\mathrm{M} \Omega\) resistors R3, R6, and R45 is to satisfy Spice's requirement for a minimum of two elements connected to each node and a dc path to ground for every node. The parallel
combination of R6 and C6 forms a first-order lag circuit with a corner at \(1 \mathrm{mrads} / \mathrm{sec}\). However, the parallel combination of G6, C6, and R6 looks like an integrator at frequencies of 10 MHz and higher. Because of R6's high value, it has minimal effect on the response of the integrator and provides for good de and transient solution convergence.
An example of the use of these model is a full-wave rectifier circuit (Fig 4). (EDN BBS /DI_SIG \#901)

To Vote For This Design, Circle No. 749


Fig 3-This saturating-core equivalent circuit (a) and model (b) include components that simulate core-loss conductance, magnetizing inductance, and current saturation using externally supplied dc voltages.

\section*{DESIGN IDEAS}
(a)

```

    FULL-WAVE RECTIFIER CIRCUIT EXAMPLE
    * SINUSOIDAL INPUT WITH AN AMPLITUDE OF }100\mathrm{ VOLTS-PEAK AT 2OKHZ
    VIN 1 O SIN ( (0 100 20K 0 0)
    RS 1 7 1600
    D1 8 2 DD
    D2 9 2 DD
    RL 2 0 10K
    XFORMER 7
    * SET TURNS-RATIO=0.25
    VRATIO 3 0 DC 0.25
    * SET RECIPROCAL MAGNETIZING INDUCTANCE TO 40 (LM=0.025H)
    VLM 4 0 40
    * SET CORE-LOSS CONDUCTANCE TO 0.2MMHOS
    VGL 5
    * SET CORE SATURATION CURRENT TO 20MA
    VSAT 6 0 20
    .MODEL DD D
    .TRAN 0.5US 100US 0.0 0.5US
    .PRINT TR V(8) V(9) V(7) V(2)
    (b) * INCLUDE CORE AND THREE-WINDING TRANSFORMER MODELS HERE

```

Fig 4-Nonlinear core and transformer models are useful for modelling this full-wave rectifier circuit (a) and Spice code (b).

\section*{PROM state machine adds outputs and states}

\author{
James C Vandiver \\ Vandiver Electronics, Huntsville, AL
}

The familiar PROM state machine in Fig 1, although inexpensive and easy to reprogram during development, has its restrictions. The circuit has only 8 bits to distribute between both outputs and state feedback lines. Generation of the data table for programming this circuit can also be tricky because output and nextstate data must be contained in the same bytes.
By adding another latch and a flip-flop, Fig 2's circuit makes better use of the PROM address space by using
both phases of the clock. This 2 -phase state machine has eight outputs and allows for 256 possible states. Note that the size of the PROM limits the number of state transitions allowed in the table. Programming Fig 2's circuit is also easier because of the separation of the state and output data into odd and even bytes.
The flip-flop generates a 2 -phase clock for alternately latching state and output bytes. The circuit stores these state and output bytes in odd and even addresses, respectively. The flip-flop's Q output controls the least-significant address bit, \(\mathrm{S}_{0}\), to select either state or output data for latching. Address bits \(S_{1}\)

\section*{DESIGN IDEAS}
through \(\mathrm{S}_{8}\) are used for state feedback, and the higher address bits are used for inputs. As the input bits change, the machine addresses different parts of its state transition table, changing state and outputs as programmed with each 2 -phase clock cycle. The input bits are synchronized with the state-latch clock so that the PROM address lines are stable while the circuit accesses a new state or output byte.

Many variations of this circuit are possible. You can expand the number of outputs by generating a 4-phase clock and adding two more latches. Or you can replace the PROM with an appropriately controlled and buffered RAM or EEPROM to provide for quicker changes
to the state-transition and output tables. Almost any assembler can generate the state and output tables for this state machine if you first use the "define byte" or "define word" assembler directives and type the table in with an editor. The assembler can then use this text file to generate a hex or binary file for loading into the state machine PROM. The most important point to remember when setting up the state table is to fill unused bytes with the default values you need to allow proper start-up of the machine.
(EDN BBS /DI_SIG \#899)
コDN

To Vote For This Design, Circle No. 750


Fig 1-This simple state machine is limited to 8 bits for both output and state-feedback lines.


Fig 2-By adding a latch and a flip flop, this 2-phase state machine uses both clock edges to make better use of the PROM address space.

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\section*{DESIGN IDEAS}

\section*{Simple supply powers large LCDs}

\author{
Don Sherman \\ Maxim Integrated Products, San Jose, CA
}

Laptop computers often use large-screen LCDs, which require a variable and a negative supply to ensure maximum contrast. The circuit in Fig 1 operates from the system's positive battery supply and generates a digitally variable negative voltage to drive the display.

Fig 1's switching regulator creates a negative voltage from the battery supply. The microprocessor data bus drives a 4 -bit DAC, which in turn varies the actual regulator output from -6.5 to -11.5 V . This arrangement allows a staircase of 16 possible voltages between these limits. The circuit implements the DAC by using the rail-to-rail output-drive capability of a 74 HC -series CMOS gate. A resistor divider network formed by the \(240-\mathrm{k} \Omega\) resistor connected to the -V filter capacitor and the resistors referenced to the 5 V supply control the MAX635 regulator. When the voltage at the \(\mathrm{V}_{\mathrm{FB}}\) pin is greater than ground, the switching regulator
turns on and stores energy in the inductor. The inductor then dumps this energy into the -V filter capacitor. When the voltage at \(V_{F B}\) is less than ground, the regulator skips a cycle. The MAX635 regulates the voltage at the junction of the resistor divider to 0 V . Thus, any resistor that the DAC connects to ground (logic 0 ) will not contribute any current to the ladder. Only the resistors that are at 5 V (logic 1) will be part of the voltage-divider equation.
The entire switching-regulator supply draws less than \(150 \mu \mathrm{~A}\). You can place the circuit in an even lower power mode by interrupting the ground pin. The highcurrent path is from the battery input through the internal power P-MOS FET to the external inductor. Disconnecting the ground connection simply disables the gate drive to the FET and turns off the internal oscillator. (EDN BBS /DI_SIG \#881)

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To Vote For This Design, Circle No. 803


Fig 1-Using a resistor-ladder DAC and a voltage regulator IC, this circuit uses the system's positive battery supply to generate a digitally variable negative voltage.


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\section*{FEEDBACK AND AMPLIFICATION}

\section*{EDN's bulletin board is on line}

EDN's computer bulletin board system, (617) 558-4241 ( \(2400,8, \mathrm{~N}, 1\) ), has a Design Idea Special Interest Group. Where applicable, you'll find computerized material that you can download, such as program listings, circuit diagrams, and pc-board layouts, posted on the bulletin board. We also want to hear from you. Please use our bulletin board to ask questions, make comments, and propose alternative solutions.

To use the BBS, first call up and log onto the system. To get to the Design Idea Special Interest Group, first select "s", the SIGs option. Next select the "s" newSIG option and ask for a list of SIGs by entering a "?". Enter the "/DI_SIG" name. Then select the "r" readbulletin and "s" scan-bulletin options. You should now be able to scan the titles of available Design Ideas (DIs), optionally read an attached explanatory message, and optionally download an attached file. Note that the BBS assigns its own number to each message. You will find our DI number, along with a portion of the DI's headline, when you scan the list of bulletins. You can optionally use our DI number, or any portion of a DI's headline, to search for a particular Idea. To leave the DI editors a message, first get to the /DI_SIG, and then select the " \(w\) " write-message option. If you plan to submit a software design idea, please put it on our BBS or send us an ASCII version of your program on disk. We'll load it on the bulletin board for other readers to download.
Charles H Small and Anne Watson Swager
Design Idea Editors

\section*{Errata}

I apologize for two errors in my Design Idea "Passive network is totally resistive" in the August 2, 1990, issue of EDN. On pg 135, the equation for \(L\) should be as follows:
\[
\mathrm{L}=\mathrm{R} / \Omega_{0}=\mathrm{R} / 2 \pi \mathrm{~F}_{0} .
\]

The equation for C should be as follows:
\[
\mathrm{C}=1 / \Omega_{0} \mathrm{R}=1 / 2 \pi \mathrm{~F}_{0} \mathrm{R} .
\]

Prayson Pate
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Research Triangle Park, NC 27709
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\section*{Software spawns slip-ups}

The Design Idea, "C routine sets bit groups" (EDN, May 10, 1990, pg 160), contains two errors. The first error is that the routine cannot handle the special case of start_byte equaling stop_byte. Secondly, the loop following the comment "Set the intermediate results" sets one too many words. The index \(i\) should begin at start_byte +1 instead of start_byte. Listing 1 corrects these errors.
Edward L Calvin
Calvin Associates
10682 S Hastings Dr
Villa Park, CA 92667
(714) 532-1083

FAX (714) 532-4115

\section*{F/V converter picks up errors}

My Design Idea, "F/V converter has variable slope" (EDN, March 15, 1990, pg 182), contains many errors. My figure was exchanged with the figure from Mr J Handy's idea. The figure's caption is wrong; it calls my circuit a V/F converter when it is an F/V converter. The components in the figure are not labeled \(\mathrm{Q}_{1}, \mathrm{Q}_{2}\), and C. And in the circuit diagram I sent you, the resistor from the collector of the first transistors is not connected to \(\mathrm{V}_{\mathrm{C}}\). In this situation, I have a very small chance of being the issue winner.
Cezary Rudnicki
Pereca 13/19-718
00-849 Warszawa
Poland
(Ed Note: We apologize for swapping your figure with that of another Design Idea and reversing the F and V. I suspect that most of our readers spotted the mistakes immediately and had little trouble resolving them. We do not label components in figures unless we refer to the components in the text. Our published figure matches your initial submission exactly. We did change your European-style \(U_{R E G}\) to our style, \(V_{C}\) (control voltage). Perhaps you are confusing \(V_{C}\) with \(V_{C C}\). Given the monetary situation in Poland today, we certainly hope that you had the chance of winning that your circuit merited.)

\section*{DESIGN IDEAS}

\section*{FEEDBACK AND AMPLIFICATION}

\section*{Listing 1-Bit-setting C routine}
```

set_bits_in_array(start_number,stop_number,a_ptr)
int start_number;
int stop_number;
char *a_ptr;
/* set bits in an array of bytes */
/* The array is referenced by the pointer a_ptr and is indexed from 0 up.
Bit O in the first byte is the rightmost bit, and bit }7\mathrm{ is the leftmost
bit in the byte */
{
char start_byte; /* O relative */
char stop_\overline{byte; /* 0 relative */}
char start_bit; /* 0 relative */
char stop_bit; /* 0 relative */
char start_mask; /* 0 relative */
char stop_mask; /* 0 relative */
int i;
/* -------------------------------------------------------------------*/
/* Get the byte numbers by dividing by 8 */
/* --------------------------------------------------------------------*/
start_byte = start_number >> 3;
stop_byte = stop_number >> 3;
/* -------------------------------------------------------------------*/
/* get the start and stop bit numbers */
/* ---------------------------------------------------------------------*/
start_bit = start_number % 8;
stop_bit = stop_number % 8;
/* -----------------------------------------------------------------*/
/* generate masks for the start and stop bytes */
/* ------------------------------------------------------------------*/
start_mask = Oxff << start_bit;
stop_mask = Oxff >> (7 - stop_bit);
/* --------------------------------------------------------------------*/
/* Special case when only one byte has to be modified */
/* --------------------------------------------------------------------*/
if ( start_byte == stap_byte )
{
*(a_ptr + start_byte) i= start_mask \& stop_mask;
return;
}
/* ----------------------------------------------------------------------
/* Set the intermediate bits */
/* -------------------------------------------------------------------*/
for ( i = start_byte + 1; i< stop_byte; i++)
*(a_ptr + i)= Oxff;
*(a_ptr + start_byte) i= start_mask;
*(a_ptr + stop_byte) i= stop_mask;
}

```

\section*{FEEDBACK AND AMPLIFICATION}

\section*{VCO internalizes linearization}

On pg 174 in the May 24, 1990, issue of EDN, Antonio Tagliavini's "Current sink widens VCO's frequency range" uses an external current source to get a wider VCO-frequency range. As an extension of his idea, I suggest using the chip's internal MOS current-source transistor to do the job of his external transistor, \(Q_{1}\). Now, you need only the op amp as an additional external element to get almost the same linearizing effect (Fig 1).
Rainer Lackmann
Frauhofer Institut
Finkenstrasse 6141 Duisburg
West Germany


Fig 1-Using the HC4046's internal transistor (a) instead of an external component achieves the linearization in \(\boldsymbol{b}\).

\section*{Author refutes assertions}

In reply to Joseph M Lopez's letter (EDN, June 21, 1990, pg 274) about my Design Idea, "PLD adds flexibility to motor controller" (EDN, March 1, 1990, pg 177), I would like to clarify the following points:
1. My Design Idea's Table 1 gives information about the motor's phases, which are on at any instant for wave drive, two-phase drive, and hybrid drive. In the table, H indicates logic high and L indicates logic low. An H in the columns A through H of the table indicates which phase is on.
2. Lopez asserts that my controller allows rotation in one direction only. Not true! Column P of Table 1 indicates the rotation of direction, with an L signifying clockwise and an H counterclockwise. Note that P is an input term in the PLD equations in Table 2.
3. Lopez further asserts that my Table 1 does not show "actual states and next states." True enough, but such state information is in Table 2.
4. Though several stepper-motor controller chips are available from various manufacturers such as Lopez's Sprague as well as Ericsson, Philips, and more, these chips are not as flexible as PLD-based designs that can generate any type of drive sequence simply by programming the PLD. I had considered the three, standard drive-sequence examples of wave drive, 2 phase drive, and hybrid drive to illustrate the PLDbased design approach-though many other drive sequences are possible with my circuit. In fact, the two key points of my Design Idea are using a PLD for programmable drive sequences and eliminating discrete power transistors and free-wheel diodes by using the XR-2013.
\(V\) Lakshminarayanan, Technical Staff Member
Centre for Development of Telematics
SNEHA Complex, 71/1 Miller Rd
Bangalore-560 052, India
Phone 91-812-27890

\section*{Resistor slips decimal points}

The value given for \(R_{2}\) in Greg Schaffer's "Cascaded video amps have high gain" (EDN, June 7, 1990, pg 136) is off by two orders of magnitude: it should be \(965 \Omega\) not \(99.65 \Omega\).


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\section*{ISSUE WINNER}

The winning Design Idea for the July 19, 1990, issue is entitled "MOSFET and oscillator compose relay," submitted by Andy Fewster of Siliconix Ltd (Newbury, UK).

The winning Design Idea for the August 2, 1990, issue is entitled "Passive network is totally resistive," submitted by Prayson Pate of BNR (Research Triangle Park, NC).

\section*{FEEDBACK AND AMPLIFICATION}

\section*{High-voltage amp needs more parts}

The circuit in "High-voltage amp drives transducers" (EDN, April 12, 1990, pg 183), requires two additional zener diodes and resistors for proper operation. The accompanying partial schematic illustrates their placement from gate to source of the high-voltage transistors. A 1 N 758 A should be connected between the source and gate of \(Q_{2}\) and \(Q_{4}\) with the cathode of each diode connected to the gate of the FET. Also, a \(10-\mathrm{k} \Omega\) resistor should be inserted between the cathode of each added diode and the cathode of \(\mathrm{D}_{4}\) and \(\mathrm{D}_{6}\), respectively. In addition, Scott Ellington should have been identified as co-author.
Don Michalski
Associate Director
Scott Ellington
Serior Design Engineer
Space Astronomy Laboratory
University of Wisconsin
1150 University Ave
Madison, WI 53706
(Ed Note: Although the authors submitted a revised schematic, EDN erred and reproduced their original schematic. Even though both authors had their names on the Design Idea writeup that they submitted, only one author completed and signed an entry blank. To get credit and be paid for a Design Idea, all authors must complete and sign an entry blank.)


EDN

\section*{DESIGN NOTE}

Number 40 in a series from Linear Technology Corporation

\section*{Designing with a New Family of Instrumentation Amplifiers Jim Williams}

A new family of IC instrumentation amplifiers achieves performance and cost advantages over other alternatives. Conceptually, an instrumentation amplifier is simple. Figure 1 shows that the device has passive, fully differential inputs, a single ended output and internally set gain. Additionally, the output is delivered with respect to the reference pin, which is usually grounded. Maintaining high performance with these features is difficult, accounting for the cost-performance disadvantages previously associated with instrumentation amplifiers.

Figure 2 summarizes specifications for the amplifier family. The LTC1100 has the extremely low offset, drift, and bias current associated with chopper stabilization techniques. The LT1101 requires only \(105 \mu \mathrm{~A}\) of supply current while retaining excellent DC characteristics. The FET input

\(\rightarrow\) NO FEEDBACK RESISTORS USED \(\rightarrow\) GAIN FIXED INTERNALLY (TYP 10 OR 100) OR SOMETIMES RESISTOR PROGRAMMABLE \(\rightarrow\) BALANCED, PASSIVE INPUTS \(\rightarrow\) OUTPUT DELIVERED WITH RESPECT TO OUTPUT REFERENCE PIN

Figure 1. Conceptual Instrumentation Amplifier
\begin{tabular}{l|l|l|l}
\hline \multicolumn{1}{c|}{ PARAMETER } & \begin{tabular}{c} 
CHOPPER \\
STABILLZED \\
LTC1100
\end{tabular} & \begin{tabular}{l} 
MICROPOWER \\
LT1101
\end{tabular} & \begin{tabular}{c} 
HIGHSPEED \\
LT1102
\end{tabular} \\
\hline Offset & \(10 \mu \mathrm{~V}\) & \(160 \mu \mathrm{~V}\) & \(500 \mu \mathrm{~V}\) \\
Offset Drift & \(100 \mathrm{nV} /{ }^{\circ} \mathrm{C}\) & \(2 \mu \mathrm{~V} /{ }^{\circ} \mathrm{C}\) & \(2.5 \mu \mathrm{~V} /{ }^{\circ} \mathrm{C}\) \\
Bias Current & 50 pA & 8 nA & 50 pA \\
Noise (0.1Hz-10Hz) & \(2 \mu \mathrm{Vp}-\mathrm{p}\) & \(0.9 \mu \mathrm{~V}\) & \(2.8 \mu \mathrm{~V}\) \\
Gain & 100 & 10,100 & 10,100 \\
Gain Error & \(0.03 \%\) & \(0.03 \%\) & \(0.05 \%\) \\
Gain Drift & \(4 \mathrm{ppm} /{ }^{\circ} \mathrm{C}\) & \(4 \mathrm{ppm} /{ }^{\circ} \mathrm{C}\) & \(5 \mathrm{ppm} /{ }^{\circ} \mathrm{C}\) \\
Gain Non-Linearity & 8 ppm & 8 ppm & 10 ppm \\
CMRR & 104 dB & 100 dB & 100 dB \\
Power Supply & Single or Dual, & Single or Dual, & Dual, \\
& 16 V Max & 44 V Max & 44 V Max \\
Supply Current & 2.2 mA & \(105 \mu \mathrm{~A}\) & 5 mA \\
Slew Rate & \(1.5 \mathrm{~V} / \mu \mathrm{S}\) & \(0.07 \mathrm{~V} / \mu \mathrm{s}\) & \(25 \mathrm{~V} / \mu \mathrm{s}\) \\
Bandwidth & 8 kHz & 33 kHz & 220 kHz \\
\hline
\end{tabular}

Figure 2. Comparison of The New IC Instrumentation Amplifiers

LT1102 features high speed while maintaining precision. Gain error and drift are extremely low for all units, and the single supply capability of the LTC1100 and LT1101 is noteworthy.

The classic application for these devices is bridge measurement. Accuracy requires low drift, high common mode rejection and gain stability. Figure 3 shows a typical arrangement with the table listing performance features for different bridge transducers and amplifiers.

Bridge measurement is not the only use for these devices. They are also useful as general purpose circuit components, in similar fashion to the ubiquitous op amp. Figure 4 shows a voltage controlled current source with load and control voltage referred to ground. This simple, powerful circuit produces output current in strict accordance with the sign and magnitude of the control voltage. The circuit's accuracy and stability are almost entirely dependent upon resistor R. A1, biased by \(\mathrm{V}_{\mathrm{IN}}\), drives current through R (in this case \(10 \Omega\) ) and the load. A2, sensing differentially across R, closes a loop back to A1. The load current is constant because A1's loop forces a fixed voltage across R. The \(10 \mathrm{k}-0.5 \mu \mathrm{~F}\) combination sets rolloff, and the configuration is stable. Figure 5 shows dynamic response. Trace A is

\begin{tabular}{l|c|c|l}
\hline \multicolumn{1}{c|}{\begin{tabular}{c} 
BRIDGE \\
TRANSDUCER
\end{tabular}} & AMPLIFIER & V \(_{\text {BIAS }}\) & \multicolumn{1}{c}{ COMMENTS } \\
\hline \begin{tabular}{l} 
350 Strain Gage \\
(BLH \#DHF - 350)
\end{tabular} & LTC1100 & 10 V & \begin{tabular}{l} 
Highest Accuracy, \\
30mA Supply Current
\end{tabular} \\
\hline \begin{tabular}{l}
\(1800 \Omega\) Semiconductor \\
(Motorola MPX2200AP)
\end{tabular} & LT1101 & 1.2 V & \begin{tabular}{l} 
Lower Accuracy \& Cost. \\
< 800 AA Supply Current
\end{tabular} \\
\hline
\end{tabular}

Figure 3. Characteristics of Some Bridge TransducerAmplifierCombinations


Figure 4. Voltage Programmable Current Source is Simple and Precise


Figure 5. Dynamic Response of the Current Source


Figure 6. Linearized Platinum RTD Bridge. Feedback to Bridge from A3 Linearizes the Circuit
the voltage control input while trace B is the output current. Response is clean, with no slew residue or aberrations.

A final circuit, Figure 6, combines the current source and a platinum RTD bridge to form a complete high accuracy thermometer. A1A and A2 will be recognized as a form of Figure 4's current source. The ground referred RTD sits in a bridge composed of the current drive and the LT1009 biased resistor string. The current drive allows the voltage across the RTD to vary directly with its temperature induced resistance shift. The difference between this potential and that of the opposing bridge leg forms the bridge output. The RTD's constant current drive forces the voltage across it to vary with its resistance, which has a nearly linear positive temperature coefficient. The non-linearity could cause several degrees of error over the circuit's \(0^{\circ} \mathrm{C}\) \(400^{\circ} \mathrm{C}\) operating range. The bridges output is fed to instru-
mentation amplifier A3, which provides differential gain while simultaneously supplying non-linearity correction. The correction is implemented by feeding a portion of A3's output back to A1's input via the \(10 \mathrm{k}-250 \mathrm{k}\) divider. This causes the current supplied to Rp to slightly shift with its operating point, compensating sensor non-linearity to within \(\pm 0.05^{\circ} \mathrm{C}\). A 1 B , providing additional scaled gain, furnishes the circuit output. To calibrate this circuit, follow the procedure given in Figure 6.
Details of these and other instrumentation amplifier circuits may be found in LTC Application Note 43, "Bridge Circuits - Marrying Gain and Balance."

For literature on our Instrumentation Amplifiers, call (800) 637-5545. For applications help, call (408) 432-1900, Ext. 456


\section*{16-bit PC/AT Data Acquisition from Analogic!}


LSDAS-16 Brings
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For Applications Assistance, call or write David Wilson, Analogic Corporation, 360 Audubon Road, Wakefield, MA 01880 Telephone: (800) 446-8936, Telex: 466069, Fax: (617) 245-1274

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have since been
The PKA \& PKC, DC/DC converters are produced on fully automated lines to
guarantee consistently high quality and reliability proven in thousands of applications worldwide.

The first product, the PKA 25

The PKC In-Card,
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converters provide
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to 40 Watt converter, set the standard and is still the market leader by far. Using hybrid construction and 300 kHz switching it's the world's smallest
converter to offer full power operation at \(85^{\circ} \mathrm{C}\). And with ceramic capacitors for filtering and effective thermal management design, it has a demonstrated MTBF of over 200 years! This same concept applies to the 15 and 18 Watt PKC.

With a footprint smaller than a credit card, these sub-miniature converters offer the unique option of In-Card low profile mounting. The mechanical design allows the center of the module to rest in a slot in the PCB, giving a maximum height of just 8.5 mm . The PKA and PKC can be easily paralleled for higher power applications and they make ideal components for \(\mathrm{n}+1\) parallel redundancy applications.

If your product demands innovative power supplies, yet needs the security of well proven solutions from a reliable source, call Ericsson. And let our technology lead help maintain yours.

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Compatible
Technology: CMOS and TTL
Op. Temp. Range: \(-40^{\circ} \mathrm{C}\) to \(85^{\circ} \mathrm{C}\)

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OSCILLATOR & Rise/Fall Time: & 5 nsec (TYP) \\
& Tristate: & Available \\
& Compatible Technology: & CMOS and TTL
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\section*{NEW PRODUCTS}

\section*{COMPONENTS \& POWER SUPPLIES}

\section*{Temperature Indicator}
- Handles nine sensor types
- Measures to \(3325^{\circ} \mathrm{F}\)

Model 500 T temperature indicator has a multichannel feature, which allows the unit to measure as many as six inputs. A miniature rotary switch allows you to select between inputs. The indicator handles nine sensor types-seven thermocouples and two resistance-temperature de-tectors-which you can select with a switch mounted behind the front panel. The unit features a 0.1 to \(1^{\circ}\) automatic resolution capability. The meter has a \(0.55-\mathrm{in}\).-high LED display and measures from -346 to \(+3325^{\circ} \mathrm{F}\). The indicator also measures in either degrees F or C . A Form C 0.5 A relay output is available for connecting external lamps, buzzers, or on/off control elements.


The relay terminals, positioned at the rear of the instrument, provide hookup for NO or NC operation. \(\$ 398\).

Beckman Industrial Corp, 3883 Ruffin Rd, San Diego, CA 92123. Phone (619) 495-3200. FAX (619) 268-0172.

Circle No. 408


\section*{Fiber-Optic Converter}
- Accommodates RS-422
- Handles 2.5-MHz data rates

The Model 270 will communicate \(2.5-\mathrm{MHz}\) full-duplex data rates over a distance of 2 km . The converter operates at an \(850-\mathrm{nm}\) wavelength and features a \(10-\mathrm{dB}\) optical power budget. The electrical interface to the RS-422 port is fully differential for transmit and receive. The fiberoptic ports employ ST connectors, and the RS-422 port is compatible with an Electrovert/Phoenix-type 8112 connector. The unit is optimized for \(62.5 / 125 \mu \mathrm{~m}\) fiber cable, but it will accommodate other cable
sizes. A small wall-mounted transformer, which produces 9 V ac , supplies power to the adapter. \(\$ 152\).

Telebyte Technology Inc, 270 Pulaski Rd, Greenlawn, NY 11740. Phone (516) 423-3232. FAX (516) 385-8184.

Circle No. 409

\section*{Photoelectric Controls}
- Feature a variety of scanning techniques

\section*{- Scan to 10 m}

FE7D Series photoelectric controls are available in through-, polarized-retroreflective-, and diffuse-scan versions. Respective maximum scan distances in clean air equal 10 , 3 , and 0.7 m . The controls operate with supply voltages of 10.8 to 264 V dc or 21.6 to 264 V ac. They have a spst relay output rated for 1 A at 250 V ac or 30 V dc. At full output, they are rated for 350,000 operations. Each control is self-contained. The retroreflective- and dif-fuse-scan versions have a pulsedLED emitter, phototransistor re-
ceiver, and amplifier in one package. Through-scan models have separate packages for the emitter and receiver/amplifier. The units are housed in \(45 \times 45 \times 20-\mathrm{mm}\) ABS plastic housings, which comply with IP66 sealing standards and operate over a range of -20 to \(+60^{\circ} \mathrm{C}\). \(\$ 80\) for diffuse and polarized-retroreflective models; \(\$ 112\) for throughscan units.
Micro Switch, 11 W Spring St, Freeport, IL 61032. Phone (815) 235-6600.

Circle No. 410

\section*{High-Density Sockets}
- Feature 0.025-in. contact spacings
- Available in 100- and 132-pin versions
Micro-Pitch plastic quad flatpack (PQFP) sockets feature \(0.025-\mathrm{in}\). contact spacing and a \(0.375-\mathrm{in}\). mounted profile. Available in \(100-\) and 132 -pin versions, the sockets consist of a housing and a plastic cover. The PQFP easily inserts into
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solder legs are arranged on a \(0.075 \times 0.100-\) in. 3 -row grid to ease trace routing. The high-temperature housing materials withstand the rigors of reflow, vapor phase, and infrared soldering. The sealed bottom prevents flux and solder from entering the contact area, and standoffs prevent flux buildup be-

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tween the socket base and the pc board. \(\$ 8.62\) and \(\$ 10.35\) (1000) for the \(100-\) and 132 -pin versions, respectively. Delivery, four to six weeks ARO.

AMP Inc, Box 3608, Harrisburg, PA 17105. Phone (800) 522-6752.

Circle No. 411


\section*{Digital Meters}
- Have a 2.25-in.-high display
- Provide current or voltage outputs
PI700/PI800 process and voltage indicators provide a \(4-1 / 2\) digit LED display which features 2.25 -in.-high characters. The 700 and 800 devices are configured for current ( 0 - to 20 \(\mathrm{mA}, 4\) - to \(20-\mathrm{mA}\), ) and voltage ( 0 to \(10 \mathrm{~V}, 1\) to 5 V ) loop operation. You can adjust the zero-offset and fullscale settings of both models over a wide range-the 0 - to \(20-\mathrm{mA}\) current loop input is adjustable from 300 to 19,999 counts. Options include excitation outputs adjustable from 1.3 to 24 V de at 30 mA , and 1 mA /count analog output. Both models feature sealed, black ABS, surface-mountable cases and have a 2 -year warranty. \(\$ 595\).

Electro-Numerics Inc, 1811 Reynolds St, Irvine, CA 92714. Phone (714) 250-1501. FAX (714) 250-0958.

Circle No. 412

\section*{EMI Filter}
- Meets MIL-STD-461
- Attenuates 40 dB

The FMB-461 filter reduces the reflected input ripple of more than 30 of the manufacturers' dc/dc converters, bringing them within the noise limits of MIL-STD-461B's CEO3 standard. The unit attenuates 40 dB

\section*{Position-Sensitive/ Ranging Components}


Hamamatsu offers a variety of auto-focus and position detectors especially designed for proximity switching, displacement sensing and optical distance measurements. They are smaller, faster, require less power and feature more stable performance than comparable types.
Applications include auto-focus cameras, computer disc drives, linear motion detection in industrial equipment, beverage dispensers, robotic controls and automated car wash equipment.

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\section*{Hamamatsu Photocouplers}

Don't miss our newest catalog. It covers the complete line of Hamamatsu photocouplers including CdS Cell, Photo IC and Phototransistor output types. Also included are photointerrupters and photoreflectors. Many can be used in surface-mount applica-
 tions for non-mechanical position sensing and high voltage isolation of circuits. Applications include color video signal interface for TV, high speed IIO computer interface, line receiver interface, electronic motor control and switching regulators.
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\section*{Hamamatsu CdS Photoconductive Cells}


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\section*{P2288 and P2613 Pyroelectric Detectors}

These competitively priced devices feature a large sensitive area and offer optimal spectral response in the near IR. Built-in impedance converting circuitry makes them easy to design into equipment.
Applications include intrusion and fire detectors, industrial robots and other electronic sensing devices.

\section*{Hamamatsu UVtron R2868 Flame Sensor}

The UVtron flame sensor can detect the ultraviolet radiation of a match from distances greater than 15 feet. Quick detection, wide directivity and compact design make it easy to integrate the R2868 into your products.


Applications include flame detectors for industrial, automotive and petroleum plant environments; also in horse or livestock stables.
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EIDEL of America, Box 683, Midlothian, VA 23113, USA. Tel: 804744 8186. Fax: 8047442961.
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of reflected input-ripple current over the \(100-\mathrm{kHz}\) to \(50-\mathrm{MHz}\) range. It can handle de/dc converters with as much as 70 watts of output power over a 16 to 40 V range. The 5A filter can be used with one 70 W converter or can filter several lowerpower units. A thick-film hybrid device, the filter is housed in a \(1.1 \times 2.1 \times 0.5-\mathrm{in}\). sealed metal case and comes with an optional flange mounting for high shock and vibration applications. The part operates from -55 to \(+105^{\circ} \mathrm{C}\). Full environmental screening is an option. From \$148 (100).

Interpoint Corp, Box 97005, Redmond, WA 98073. Phone (206) 882-3100. FAX (206) 882-1990.

Circle No. 413

\section*{Intelligent Display}
- Provides multilanguage character possibilities
- Has a 160-nsec access time

The PDSP211X 8-digit LED display has a 256 -character ROM which contains characters for Spanish, German, French, Italian, and Scandinavian languages plus Japanese Katakana characters. The unit also displays numbers and scientific symbols. The displays are available in red, yellow, green, high-efficiency green, and high-efficiency red. You can stack the units end to end with no gaps between the characters of adjacent displays. Access and clear times equal 160 nsec and \(2 \mu \mathrm{sec}\), respectively. The units are readable from 8 ft and have a \(\pm 55^{\circ}\) viewing angle. The displays are designed to interface with \(\mu \mathrm{Ps}\) and are fully TTL compatible. A built-in lamp test provides a positive indication of proper LED functioning. Housed in a 28 -pin plastic DIP, the units operate over a -40 to \(+85^{\circ} \mathrm{C}\) range. \(\$ 21.50\) to \(\$ 25\) \((10,000)\), depending on color.

Siemens Components Inc, 19000 Homestead Rd, Cupertino, CA 95014. Phone (408) 247-3526.

Circle No. 414

\section*{Split-Bobbin Transformers}
- Meet UL standards
- Eliminate the need for electrostatic shielding
RL-2250 Series split-bobbin transformers meet UL, CSA, VDE, and IEC specifications. The units use a nonconcentric dual bobbin which reduces interwinding capacitance and
eliminates the need for electrostatic shielding. Balanced windings eliminate primary circulating currents. The line consists of 40 standard units which cover a range of 2.5 to \(56 \mathrm{~V} / \mathrm{A}\). All units are hipot tested at 4000 V rms and are manufactured to Class B \(130^{\circ} \mathrm{C}\) insulation specifications. Slots in the bobbin flanges


eliminate lead crossovers, which eliminate the need for insulating pads when mounting the units to a pc board. From \(\$ 2.25\) (1000). Delivery, stock to eight weeks.

Renco Electronics Inc, 60 Jefryn Blvd E, Deer Park, NY 11729. Phone (516) 586-5566. FAX (516) 586-5562. Circle No. 415

\section*{DC/DC Converters}
- Come in 1- and 3-output versions
- Have an \(80 \%\) efficiency

K2200 single- and triple-output
dc/dc converters have a 25 W power rating. The 1 -output models offer 5,12 , or 15 V outputs while the \(3-\) output units offer 5 and \(\pm 12\) or \(\pm 15 \mathrm{~V}\). Input levels equal 20 to 60 V or 36 to 72 V . All models are shortcircuit and overvoltage protected. Line and load regulation equals \(\pm 1 \%\) for the main output and \(\pm 5 \%\) for auxiliary outputs. Ripple and noise measure \(1 \%\) and \(2 \%\) max, respectively, and input-to-output isolation equals 500 V dc. All models switch at 200 kHz , have an \(80 \%\) typ efficiency, and operate over a -20 to \(+70^{\circ} \mathrm{C}\) range with no derating. The converters are housed in a \(3 \times 3 \times 0.7-\mathrm{in}\). metal package, that features six-sided shielding. \(\$ 92\) for single-output models; \(\$ 110\) for tri-ple-output versions.

Intronics Inc, 150 Dan Rd, Canton, MA 02021. Phone (617) 8284992. FAX (617) 828-5050.

Circle No. 416


\section*{Murata Erie Components. A Perfect Fit For Power Supplies.}


Around the world and in thousands of high voltage and miniaturized power supply designs, Murata Erie electronic components are proving to be the perfect match in meeting todays most critical production and performance requirements.

From ceramic disc and high voltage capacitors to trimming potentiometers and high voltage resistors. From EMI/ RFI filters and NTC thermistors to focus controls and a myriad of SMD devices including chip monolithic capacitors. Murata Erie has your power supply solution available today, off-the-shelf. And, approvals include UL, CSA, VDE, SEV, SEMKO, BS and more.

It's this type of commitment that has forged a solid reputation with those who design and build power supplies. And it's why you'll find Murata Erie's components the preferred choice for even the most sensitive medical, industrial, commercial and military electronics systems.

For technical information write to Murata Erie North America, 2200 Lake Park Drive, Smyrna, Georgia 30080 or call 404-436-1300. To order literature call 1-800-831-9172.



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Astec America Inc, 401 Jones Rd, Oceanside, CA 92054. Phone (619) 439-4280. FAX (619) 439-4243.

Circle No. 417


\section*{Electronic Thermostats}
- Have a \(\pm 1^{\circ} \mathrm{C}\) accuracy
- Operate to \(85^{\circ} \mathrm{C}\)

The TP Series solid-state, boardmountable temperature switches are electronic thermostats that will trip at either one or two specified temperatures with \(\pm 1^{\circ} \mathrm{C}\) accuracy. The unit comes in a \(0.48 \times 1.2-\mathrm{in}\). single in-line package and operates over a -20 to \(+85^{\circ} \mathrm{C}\) range. They can be mounted perpendicular or parallel to the cooling air stream. The switches feature hysteresisfree operation and are available in normally open or normally closed versions for 5 to 24 V operation. Switch output is compatible with TTL, CMOS, and other logic families. The units are built into headers that have a \(0.1-\mathrm{in}\). pin spacing, allowing you to mount them into a connector. From \(\$ 4.95(10,000)\).

Cambridge Aeroflo Inc, 900 Mount Laurel Circle, Shirley, MA 01464. Phone (508) 425-2346. FAX (508) 425-2338. Circle No. 418

\section*{Slot-Bypass Boards}
- Act as RFI shields
- Designed for VXIbus systems

The Slot-Bypass boards are made
of an aluminum construction and are designed to fill an open or spare slot in a VXIbus system. They also act as an RFI shield when installed between boards. Jumpers are provided in the P1-connector position to daisy-chain the BUSGRANT and IACK signals. A front panel is provided to create a finished appear-
ance. Each board includes an air baffle on each side to maintain efficient air flow. The boards are available in all VXIbus-specified sizes. From \(\$ 34\).

Dawn VME Products, 47073 Warm Springs Blvd, Fremont, GA 94539. Phone (415) 657-4444. FAX (415) 657-3274. Circle No. 419

\section*{If You Have To}


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\section*{Ada Cross-Compiler For 88000 RISC Systems}
- Runs on VAX/VMS host computers
- Performs extensive in-lining and code optimization
The Telegen2 Ada cross-development package runs on VAX/VMS host computers and generates code for target systems that are based on the Motorola 88000 RISC (re-duced-instruction-set computer) processor. The package consists of the optimizing cross-compiler, a library manager, a source-level debugger, an Ada profiler, and a global optimizer. Tools include a cross-referencer, a source-dependency lister, a source formatter, and a compilation-order tool. The compiler performs more in-lining and code optimization than other mod-

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Telesoft, 5959 Cornerstone Ct W, San Diego, CA 92121. Phone (619) 457-2700. FAX (619) 452-1334.

Circle No. 420

\section*{Cross-Development Tool Set} For R3000 RISC Processors
- Runs on IBM PCs and compatibles
- Includes a floating-point library and a debug monitor
This tool set lets you write, assemble, and debug software for the vendor's R3000 RISC (reduced-instruc-tion-set computer) processors and R3001 microcontrollers. The tool set consists of the IDT7RS357 cross-assembler, the IDT7RS361 PROM monitor, and the IDT7RS355 floating-point library. The cross-assembler runs on any IBM PC or compatible under MS-DOS or SCO Xenix, and it produces object code that you can download to the target system for execution and debugging. The debug PROM monitor resides in the target system and not only provides extensive diagnostic facilities, but also allows sourcelevel debugging from the PC host. The floating-point library provides math routines that you can link to your assembly-language programs,
thereby eliminating the need for a math coprocessor. Cross-assembler, \(\$ 249.50\); debug monitor (binary), \(\$ 995\), (source code) \(\$ 4950\); floatingpoint library, \(\$ 1295\).

Integrated Device Technology Inc, Box 58015, Santa Clara, CA 95052. Phone (408) 727-6116. FAX (408) 988-3029. Circle No. 421

\section*{Memory-Extension System For DOS}
- Applications can use available space above 640 k bytes
- Accommodates Windows 3.0 device drivers
ExtenDOS is a general-purpose memory-extension system that is compatible with Windows 3.0. It allows application programs to request additional memory space in the region between the 640 k -byte top of main memory and the \(1024 \mathrm{k}-\) byte upper limit. The available memory in that region is managed by DOS, and you don't need a special applications programming in-
terface (API) to access it. Using the vendor's Moveup program, you can run the HIMEM.SYS driver required by Windows in ExtenDOS memory; mouse drivers, network drivers, and other resident programs can also run in the extended memory. ExtenDOS works with all processors of the Intel family. Products featuring ExtenDOS, from \(\$ 200\).

Dakota Research Corp, Box 40, Rapid City, SD 57709. Phone (605) 394-8900.

Circle No. 422

\section*{Graphics Application Development Tool}
- Works with a variety of DOS extenders
- Library contains more than 200 graphics subroutines
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Media Cybernetics Inc, 8484 Georgia Ave, Silver Spring, MD 20910. Phone (301) 495-3305. FAX (301) 495-5964.

Circle No. 423

\section*{Spice Model Library Of RF Transistors}
- Usable with any Spice-compatible simulator
- Accounts for all package parasitics
The RF Device Model Library includes models of 36 foreign and domestic bipolar transistors and JFETs. You can use these models with any Spice-compatible simulator running on any computer. The models use a subcircuit approach that takes into account all package parasitics and matches the published S-parameter magnitude and phase data at all frequencies up to 5 GHz . The package includes several test circuits and schematics that allow you to plot a transistor's S-parameters from Spice simulations. These models are more accurate than those which try to fit device behavior to the standard Gum-mel-Poon model; the only other ac-
curate models of RF transistors are encrypted, proprietary, and very expensive. The models are available on \(5^{1 / 4}-\mathrm{in}\). or \(3^{1} / 2-\mathrm{in}\). diskettes, in IBM PC ASCII format or Macintosh Text format. \$99.

Intusoft, Box 6607, San Pedro, CA 90734. Phone (213) 649-9099. FAX (213) 649-4503.

Circle No. 424

\section*{C Library Includes Window Management}
- Allows you to paint windows with shadows
- Provides drivers and graphic interface routines for mice
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features specified by the Lotus/ Intel/Microsoft Expanded Memory Standard (LIM EMS) 4.0. The library also supports version 3.2 of the LIM EMS. New window-management functions let you paint windows with shadows, scroll text within the windows, and use many different attributes of color and intensity. In addition to Turbo C 2.0 , Turbo C++, Lattice C, Quick C, and Microsoft C 6.0 , the library now supports the Watcom C, Zortech C + + , and Topspeed C compilers. Superfunctions can now take advantage of the Microsoft C fast-call convention; this strategy lets you pass some parameters by way of the CPU's registers, instead of pushing them onto and popping them off the stack-a far slower procedure. The mouse interface offers a complete set of functions to interface your applications to Microsoft-compatible mouse drivers, including mouse detection, cursor setup and maintenance, position detection, click detection, and mouse-status detection. \(\$ 299\); upgrade price for purchasers of the earlier version, \(\$ 45\).

Greenleaf Software Inc, 16479 Dallas Pkwy, Suite 570, Dallas, TX 75248. Phone (800) 523-9830. FAX (214) 248-7830. Circle No. 425

\section*{Updated ReliabilityPrediction Software}
- Conforms to the provisions of Notice 1 of MIL-HDBK-217E
- Uses new data to improve reliability prediction
The vendor has revised three reli-ability-analysis software packages (Reap, Reapmate, and Reap Basic) to conform to the provisions of Notice 1 of the DoD MIL-HDBK217E. This Notice provides new data that permits more accurate prediction of the failure rates of ICs, optoelectronic components, and semiconductors. The Reap software provides sensitivity tests for temperature, quality, and environment; it also includes an expand-
able, menu-driven component library. You can link the Reap programs with the vendor's thermalanalysis software to improve the accuracy of the reliability predictions. The programs run on IBM PCs and compatibles and on engineering workstations that run under VMS and Unix. From \(\$ 995\) for single-
user PC versions; from \(\$ 10,000\) for workstation versions. Current users can upgrade to the new version for one-third the cost of each full license.

Systems Effectiveness Associates Inc, 20 Vernon St, Norwood, MA 02062. Phone (617) 762-9252.

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\section*{Object-Oriented Software Development System}
- Supports Microsoft Windows release 3.0
- Provides improved memory management
Kappa PC version 1.1 is a highperformance development system for object-oriented application programs that run on IBM PCs and compatibles under Microsoft Windows 3.0. This interactive system incorporates facilities for objectoriented programming, rule-based reasoning, and active graphics. Because of the software's improved memory management, applications with as many as 5000 objects can run in less than 2 M bytes of memory. Working with the Windows DDE (dynamic data exchange) feature, Kappa PC can exchange data with other Windows applications such as Excel and Toolbook. The system also includes links to spread-
sheets, database applications, and ASCII files that do not support DDE. You can write your applications in ANSI C or in the proprietary Kappa Application Language (KAL). Registered users of version 1.0 can upgrade to version 1.1 for \(\$ 165\). For first-time purchasers, a complete 1.1 development system costs \(\$ 3500\); a runtime license for each application you develop with Kappa costs \(\$ 450\).

IntelliCorp, 1975 El Camino Real W, Mountain View, CA 94040. Phone (415) 965-5500.

Circle No. 427

\section*{Digital-Logic Simulator For The Macintosh}
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Kask Labs, 1207 E Secretariat Dr, Tempe, AZ 85284. Phone (602) 831-1420.

Circle No. 428

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- You can connect eight VGA computers to four VGA displays
- Remote unit located as far as 1000 ft away controls switch
The SM-8X4-15V VGA video-matrix switch has eight inputs and four outputs. It allows eight IBM VGAcompatible computers to be connected to four VGA display devices. A remote-control unit, called the SM-RMT-8X4, can control the switch from as far as 1000 feet away. The remote-control unit has 32 backlit and touch-activated switches for selecting the VGA source. You can connect each VGA source independently to any or all of the four VGA display devices. The remote-control unit connects to the matrix switch via a 5 -pin DIN connector. The matrix switch is housed in a plastic case that measures \(8.5 \times 11.5 \times 12 \mathrm{in}\). The SM-8X415 V switch operates from 110 or 220 V ac and comes with eight 6 - ft cables. \(\$ 2450\). The SM-RMT-8X4 remote-control unit is housed in a plastic case that measures \(8 \times 2.7 \times\) 5 in . and comes with a \(25-\mathrm{ft}\) cable. \(\$ 525\).

Network Technologies Inc, 19145 Elizabeth St, Aurora, OH 44202. Phone (800) 742-8324; in OH, (216) 543-1646. FAX (216) 5435423.

Circle No. 430


\section*{80486 Workstation}
- IBM PC, PC/XT, and PC/AT compatible
- Has \(4 M\) bytes of RAM and \(40 M\) or 100 M bytes of disk storage
The DRS Model 75 workstation uses a \(25-\mathrm{MHz} 80486 \mu \mathrm{P}\). The system is IBM PC, PC/XT, and PC/AT compatible and runs on the MSDOS 3.3, MS-DOS 4.01, and OS/2 operating systems. It contains 4 M bytes of RAM that's expandable to 16 M bytes and either 40 M or 100 M bytes of storage on a \(3^{1} / 2\)-in. hard-
disk drive. An additional 40 M or 100 M bytes for a hard-disk drive is available as an option. The system has one half-length and two fulllength AT expansion slots. It has an RS-232C port and supports the TCP/IP protocol for Ethernet communications. The unit comes with an IBM VGA-compatible card; a monochrome or color VGA display monitor is optional. When equipped with the company's PCPower terminal emulation or PowerWindows software and linked to the com-
pany's Officepower network, the system can access Unix productivity tools such as electronic mail and document conversion. 40M-byte system, \(\$ 6900\); 100M-byte system, \(\$ 7500\).

International Computers Ltd Inc, Box 19593, Irvine, CA 92713. Phone (714) 458-7282. FAX (714) 458-6257.

Circle No. 431

\section*{EISA Prototyping Board}
- Uses universal pattern on
0.1-in. grid of pads
- Operates from \(\pm 5 \mathrm{~V}\) to \(\pm 12 \mathrm{~V}\)

The EISA Pad-Per-Hole prototyping board for the EISA bus combines easy soldering with flexibility. It uses a universal pattern of holes on \(0.1-\mathrm{in}\). grid spacing with individual pads for each hole. The card operates from \(\pm 5 \mathrm{~V}\) to \(\pm 12 \mathrm{~V}\), and has ground buses, which are easily accessible on the entire board
surface. Some board features include \(50 \Omega\) characteristic impedance levels throughout, copper-plated through holes, solder-coated hole-and-pad surfaces, FR4 base material, surface-marked pin designations, and nickel/gold-plated contact fingers. The 4 -layer board measures \(4.5 \times 13.125 \times 0.062 \mathrm{in}\). The board comes with mounting hardware, instructions, and layout sheet. \(\$ 169.05\).
Vector Electronic Co, 12460 Gladstone Ave, Sylmar, CA 91342. Phone (818) 365-9661.

Circle No. 432

\section*{21-In. Color Monitor}
- Has resolution from \(1024 \times 768\) to \(1600 \times 1280\) pixels
- Accepts ECL digital- or analog-input signals
The C21LMAX 21-in. color monitor is compatible with the Artist XJS

Graphics Controller board from Artist Graphics. The noninterlaced monitor has three display resolu-tions- \(1024 \times 768,1280 \times 1024\), or \(1600 \times 1200\) pixels. Some features include horizontal-scan rates from 48 to 96 kHz ; vertical-scan rates from 60 to \(80 \mathrm{~Hz} ; 40 \mathrm{fLs}\) of brightness; dot pitch of 0.31 mm ; video bandwidth of 200 MHz ; and both digital- and analog-input ports. The unit automatically adjusts to hori-zontal- and vertical-scan rates. User controls include front-panel brightness and contrast controls; side-panel power and degauss controls; and rear-panel height, verti-cal-position, width, and horizontalposition controls. The unit measures \(19 \times 19.5 \times 19 \mathrm{in}\). It weighs 60 lbs without tilt-swivel base. \(\$ 3895\).

Image Systems Corp, 11543 KTel Dr, Hopkins, MN 55343. Phone (612) 935-1171. FAX (612) 935-1386.

Circle No. 433

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\section*{80386 Portable Computer}
- Runs at 33 MHz and has VGA gas-plasma display
- Has \(32 k\)-byte cache RAM and \(4 M\) bytes of system RAM
The Regal II/33 portable IBM PCcompatible computer uses a \(33-\mathrm{MHz}\) \(80386 \mu \mathrm{P}\). The \(20-\mathrm{lb}\) unit has an IBM VGA-compatible gas-plasma
display with \(640 \times 480\) pixels and 16 shades of gray. Other features include 4 M bytes of RAM, a 40 M -byte hard disk, as well as a 1.44 M -byte, \(3^{1} / 2\)-in. floppy-disk drive, and an external 1.2 M -byte, \(5^{1 / 4}\)-in. floppy-disk drive. In addition, you can expand the 4 M -byte RAM to 8 M bytes, using an expansion card. The unit also

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includes a 32 k -byte cache RAM, that is expandable to 64 k bytes, and a detachable keyboard with a full complement of 102 keys. The display driver can run an external \(800 \times 600\) color VGA monitor. The computer has two full-sized expansion slots and measures \(16 \times 9 \times 7.5\) in. A 15 -month warranty covers parts and labor, and the computer comes with a 30-day money-back guarantee. \(\$ 3899\); model with an EGA display, \(\$ 3599\).

Micro Express, 1801 Carnegie Ave, Santa Ana, CA 92705. Phone (800) 642-7621; in CA, (714) 8521400. FAX (714) 852-1225.

Circle No. 434


\section*{I/O Coprocessor Board}
- Utilizes \(10-M H z ~ V 40 \mu P\) in IBM PC expansion slot
- Host communication takes place through \(1 k\)-byte RAM
The 6P21 I/O coprocessor board serves as an expansion slot in the IBM PC bus. The \(4.2 \times 5.5-\mathrm{in}\). card is a slave processor for I/O and realtime control applications. Host communication takes place through a 1 k -byte dual-ported RAM. The board utilizes a \(10-\mathrm{MHz}\) V40 \(\mu \mathrm{P}\). When multiple boards co-exist on a single host, each board requires 2 k bytes of memory space for communication and one host interrupt line. The board doesn't occupy any host I/O space or host DMA space. The board's BIOS provides DOS emulation, thus allowing the host to download programs through the dual-ported RAM. Because the board runs all DOS function calls,

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CIRCLE NO. 53



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\section*{TANTALUM CHIP CAPACITORS FOR SURFACE-MOUNT DEVICES}


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High performance at a lower price: The hyperstone E1 32-bit \(\mu\) P for embedded systems. 25 MIPS with standard
\end{abstract} DRAMs. Short design time, low hardware costs. Second source. Your alternative: The hyperstone E1 32-bit \(\mu\) P for better products.

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Available tools:
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it runs on code compiled for standard languages. Local memory and I/O resources include 8 k to 512 k bytes of RAM, an RS-232C port, 24 digital I/O lines, six 16 -bit timer counters, a 4-channel 8-bit A/D converter sampling at 400 kHz , and two 8-bit analog-output channels. \(\$ 335\).

Mesa Electronics, 1329-D 61st St, Emeryville, CA 94608. Phone (415) 547-0837. FAX (415) 547-4738. Circle No. 435

\section*{DSP Board}
- Utilizes \(40-\mathrm{MHz}\) TMS320C25 DSP chip for ISA bus
- ADC samples eight channels at 300 KHz with 12-bit resolution
The Model 250 DSP board for a 16bit ISA bus utilizes a \(40-\mathrm{MHz}\) TMS320C25 DSP chip. It can also accommodate the faster TMS320C25-50, the EPROM-based


TMS320E25, and the TMS320C26. The board provides both analog and digital I/O channels. An A/D converter samples eight single-ended channels at a maximum of 300 kHz with 12 -bit resolution. The board provides two analog-output channels, as well as a serial interface for the DSP chip. The board can have as much as 64 k words of zero waitstate programmable RAM and 128 k words of one wait-state data RAM. The data RAM is simultaneously available to the host and DSP chip through the use of an onboard memory controller. The host-to-data RAM transfer speed can be as high as 3 M bytes \(/ \mathrm{sec}\). The board comes with an assembler and a debugger and programs for FFTs, signal and
spectrum display, digital filtering, recording and playing back to and from disk, and waveform editing. Model 250 , with \(40-\mathrm{MHz}\) TMS329C25, 4 k words of program RAM, and 32 k words of data RAM, \$1095.
Dalanco Spry, 89 Westland Ave, Rochester, NY 14618. Phone (716) 473-3610.

Circle No. 436


\section*{Ink-Jet Printer}
- Provides \(300 \times 300\) dpi for paper sizes to \(11 \times 17 \mathrm{in}\).
- Has 64 ink-jet nozzles and prints at 2 pages/minute in draft mode The EPI-4000 ink-jet printer provides \(300 \times 300\)-dpi resolution on paper sizes as large as \(11 \times 17 \mathrm{in}\). The printer utilizes 64 ink-jet nozzles arranged in a \(16 \times 4\) staggered pattern. It prints bidirectionally with maximum speed depending on the font and quantity of data. It prints as fast as 2 pages/minute in draft mode. The printer is compatible with software written for the HP LaserJet Series II and Epson FX and LQ models. The print controller uses a \(10-\mathrm{MHz} 68000 \mu \mathrm{P}\) and 512 k bytes of RAM with an optional 2Mbyte memory board. The printer can print on letter, legal, executive, A4, ledger B, \#6, and \#10 paper sizes, and DL envelopes. It has an automatic feed for single sheets and envelopes, and an optional push tractor is available for continuous paper and labels. \(\$ 1999\).
Epson America Inc, 23530 Hawthorne Blvd, Torrance, CA 90505. Phone (213) 539-9140, ext 4438.

Circle No. 437

\section*{REMEMBER WHEN SQuare Waves Were Square?}

\section*{N \\ Typical Digital Waveform, circa 1990 Clock rate \(>100 \mathrm{MHz}\) Rise/Fall Time \(<0.5\) nsec. Equivalent microwave signal \(>1 \mathrm{GHz}\) \\ THAT WAS THEN. THIS IS NOW.}

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can read and write data on credit-card-sized RAM modules. Each module stores 15 waveforms. The connector that accommodates the RAM modules also lets you connect the scopes to a personal computer
equipped with an appropriate interface. \(\$ 3995\) to \(\$ 4495\).

Hitachi Denshi America Ltd, 150 Crossways Park Dr, Woodbury, NY 11797. Phone (516) 921-7200.

Circle No. 438

\section*{10M-Sample/Sec \\ Transient Recorder}
- Includes eight flash ADCs
- Has 32k bytes of battery-backed RAM for each channel
The 2028 transient recorder houses eight channels in a single module. Each channel includes a \(5-\mathrm{MHz}-\) bandwidth \(\mathrm{S} / \mathrm{H}\) amplifier, a 10 M sample/sec flash converter, an 8-bit flash \(\mathrm{A} / \mathrm{D}\) converter, and 32 k bytes of high-speed battery-backed RAM. The ADCs maintain dynamic accuracy of 7.2 effective bits to 1 MHz and 6.8 effective bits to 5 MHz . Data for all channels is sampled simultaneously under control of an internal programmable clock or an external source. The internal generator can synchronize additional tran-sient-recorder modules. Batterybacked RAM stores all control settings. You can set the amount of memory needed, and use as little as 256 bytes. A programmable at-
tenuator divides the input by 2,5 , or 10. You can program offsets to \(\pm 1 / 2\) of full scale, and you can connect the input for an impedance of either \(50 \Omega\) or \(2.5 \mathrm{k} \Omega . \$ 4900\).

DSP Technology Inc, 48500 Kato Rd, Fremont, CA 94538. Phone (415) 657-7555. FAX (415) 657-7576.

Circle No. 439

\section*{Time-To-Voltage Converter}
- Measures pulse widths, periods, and signal-signal delays
- Lets you display measured parameter on a scope
The TVC 501 instantaneous time-interval-to-voltage converter produces an output voltage proportional to an input pulse width, period, or signal-to-signal delay. The unit, which is housed in a modular enclosure from the vendor's TM 500 series, works with any oscilloscope to show you how the measured

quantity varies as a function of time. When you set the scope's sensitivity to \(100 \mathrm{mV} /\) div, seven ranges cover \(1 \mu \mathrm{sec} / \mathrm{div}\) to \(1 \mathrm{sec} /\) div. To


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Tektronix Inc, Box 19638, Portland, OR 97219. Phone (800) 4262200.

Circle No. 440

\section*{Static In-Circuit Tester For Digital PC Boards}
- Functionally tests devices with as many as 40 pins
- Library includes most TTL ICs

The BoardMaster 4000 is a static in-circuit tester for digital pc boards. The unit functionally tests and diagnoses faults in ICs with as many as 40 pins soldered to a board. You make connections to the IC under test with a clip on the end of a cable. The tester accommodates both DIP and surface-mount devices. To isolate the IC under test,

the tester back-drives the outputs of the surrounding devices. The tester can also check ICs not mounted on boards and can compare a board under test with a known-good board. The unit's library of device tests includes those for most TTL ICs. You can set logic
one and zero levels yourself, however. The tester includes a CRT that displays the menu-driven interface and also has RS-232C and Centronics ports and a \(31 / 2-\mathrm{in}\). floppy-disk drive that reads and writes in a proprietary format. \$13,500.
United Electronic Industries, 10 Dexter Ave, Watertown, MA 02172. Phone (617) 924-1155. FAX (617) 924-1441. Circle No. 441

ABI Electronics Ltd, Mason Way, Platts Common Industrial Park, Barnsley, South Yorkshire S74 9TG, UK. Phone (0226) 350145. FAX (0226) 350483.

Circle No. 442

\section*{ICE And Development Tool For AT\&T DSP16A}
- Plugs into IBM PC/AT bus
- Accepts plug-on Codec board The Right Tool consists of an IBM

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PC plug-in card that itself accepts plug-on boards, a plug-on in-circuit emulator (ICE) for the AT\&T DSP16A, and the tool vendor's Emul6 software. An optional plugon board contains an AT\&T T7525 linear, 16-bit Codec (coder/decoder), which, among other things, performs \(\mathrm{A} / \mathrm{D}\) and \(\mathrm{D} / \mathrm{A}\) conversion.

The ICE plug-on card connects via a 30 -in. ribbon cable to the 84 contact socket on your target system; this system normally accepts the DSP chip in its plastic leaded chip carrier. The ICE supports DSP16A operation with a 33-nsec instruction cycle. The software's windowed display shows disassem-

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bled code, all the DSP's registers, breakpoint locations, and the contents of internal RAM and external scratchpad RAM. The only performance penalty is the insertion of a single Go-To instruction at the start of your interrupt handler. \(\$ 2800\); Codec plug-on card, \(\$ 250\).

TJ Consultants Inc, Box 198, Lake Hopatcong, NJ 07849. Phone (201) 663-3501. Circle No. 443


\section*{Universal Device \\ Programmer Series}
- Identifies IC vendor and part number automatically
- Has programmable pin driver on every pin
The T-10 series of universal device programmers handles EPROMs, EEPROMs, bipolar PROMs, and PLDs. You use the programmer with an MS-DOS-based PC; the attachment is via an I/O card that plugs into a half-length slot. The programmer can detect the vendor and type of the device to be programmed. It automatically chooses the fastest algorithm for programming the part. Each pin has its own pin driver circuit, and the vendor supports new devices by distributing disks containing updates to the device library. The \(9.8 \times 5.6 \times 1.2\) in. unit weighs less than 2 lb . Equipped to program DIP-packaged devices, \(\$ 999\); devices in DIPs, and in LCC and surface-mount packages, \(\$ 1599\).

Sunrise Electronics Inc, 524 S Vermont Ave, Glendora, CA 91740. Phone (818) 914-1926. FAX (818) 914-1583.

Circle No. 444

The FVC series can detect and locate sources of radiated and conducted interferences.
MODEL FVC-777
FVC-777
\begin{tabular}{rr}
\(100 \mathrm{KHz} \sim 500 \mathrm{KHz}\) & \(30 \mathrm{MHz} \sim 88 \mathrm{MHz}\) \\
\(500 \mathrm{KHz} \sim 3 \mathrm{MHz}\) & \(88 \mathrm{MHz} \sim 216 \mathrm{MHz}\) \\
\(3 \mathrm{MHz} \sim 10 \mathrm{MHz}\) & \(216 \mathrm{MHz} \sim 470 \mathrm{MHz}\) \\
\(10 \mathrm{MHz} \sim 30 \mathrm{MHz}\) & \(470 \mathrm{MHz} \sim 1000 \mathrm{MHz}\)
\end{tabular}
※Simultaneous 8 SPECTRA measurement

MODEL FVC-777


\section*{Noise simulators help find perils in power-line defects}

Designers can use testers to build in safeguards against disturbances from power sources before your sensitive equipment is delivered to customer.

IMPULSE NOISE SIMULATOR MODEL INS-410

VOLTAGE DIP SIMULATOR MODEL VDS-210B


\section*{VMEbus Timing Analyzer}
- Performs timing analysis on 103 channels at 100 MHz
- Supports VME and VME64 buses
The TIM100 103-channel, \(100-\mathrm{MHz}\) timing analyzer plugs onto the vendor's VBT-321 VMEbus analyzer. The bus analyzer is a module that
plugs into the VMEbus and, using an RS-232C ASCII terminal as a display device, performs state analysis on 95 channels. The timing analyzer's memory can store 16 k frames of data. In each frame, 99 of 103 bits are VME signals. To display the timing diagrams generated by the timing analyzer, you must


use a terminal that has at least minimal graphics capabilities-for example, a VT100 or a personal computer emulating a VT100. \(\$ 3550\).

Vmetro Inc, 2500 Wilcrest, Suite 550, Houston, TX 77042. Phone (713) 266-6430. FAX (713) 266-6919.

Circle No. 445
Vmetro A/S, Sognsveien 75, N0855 Oslo 8, Norway. Phone (47-2) 3946 90. FAX (47-2) 183938.

Circle No. 446

\section*{Self-Calibrating D/A Card For Macintosh II \\ - Has eight 12-bit channels}
- Accepts data at

500,000 words/sec
The M2-AO is a self-calibrating, analog-output and digital I/O card for the Macintosh II series. The card has eight 12 -bit analog outputs and 16 digital channels, each of which can act as an input or an output. The board has no calibration adjustments; it calibrates itself by comparing its outputs to onboard, factory-calibrated references. Each analog channel has a switch-selectable output range of 0 to 10 V , 0 to \(5 \mathrm{~V}, \pm 5 \mathrm{~V}\), or 4 to 20 mA . In the voltage mode, the outputs source or sink 15 mA . In the current mode, output voltage compliance is 2.6 to 50 V . The vendor includes its QuickLog software as well as a driver for attachment to high-levellanguage programs. \(\$ 1195\).

Strawberry Tree Inc, 160 S Wolfe Rd, Sunnyvale, CA 94086. Phone (408) 736-8800. FAX (408) 736-1041.

Circle No. 447

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No one knows how to bring your needs to light better
 than IDI. We have years of experience and know-how in designing indicator lights. For special needs,
our engineers will work closely to design and manufacture the best product possible at the lowest cost.

\section*{Turn to the source.}

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Only from IDI. Taking you from design to solution-fast. Call for your free IDI Data Book today!


\section*{VME/VXIbus}

\section*{Data-Acquisition Module}
- Makes 400,000 16-bit conversions/sec
- Has eight differential inputs

The DVX 2503 is an 8 -channel dataacquisition board for the VME and VXI buses. It contains a differential amplifier that provides a commonmode rejection of 100 dB at 60 Hz
and allows software control of gain. The 16 -bit A/D converter makes 400,000 conversions/sec. The board, which in VXI parlance is B size and in VME terms is 6 U size, also includes a 1000 -word FIFO buffer. The buffer ensures continuous data collection despite gaps in data transfer caused by latencies of the controlling processor and the DMA


You can start your debugging with this FREE demo simulator. You can load up to 512 bytes of code, assembler, C, or PL/M and do full debugging/simulation in assembly and source level. A great way to get started for FREE. Fantastic for schools! Just call and we'll send it!

\section*{Full Simulator}

The full-blown simulator is an extension of the DEMO. You can load up to 64 K of code and use 64 K of XDATA space. You can program an "external environment" to interact with your code to simulate your target system. The emulator is the hardware extension of the simulator!

The 24 MHz real-time emulator has been the industry standard for years. With its complex breakpoint logic and advanced trace, nobody can beat it for performance. Plug-in or RS-232 configuration. All 8051 derivatives are supported!

\section*{noHau}

\section*{CORPORATION}

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}

\title{
All the features of HPBASIC, and more.
}

\begin{tabular}{|c|l|c|}
\hline HTBasic & \multicolumn{1}{|c|}{ BASIC FEATURES: } & HP BASIC \\
\hline YES & IEEE-488 GPIB (HP-IB), RS-232 Instrument Control & YES \\
\hline YES & Integrated Environment: Mouse, Editor, Debugger, Calculator & YES \\
\hline YES & Supports 16 Megabytes of Memory (breaks DOS 640K barrier) & YES \\
\hline YES & Engineering Math: Matrix Math, Complex Numbers & YES \\
\hline YES & High Level Graphics: Screen, Plotter, Printer & YES \\
\hline YES & Structured Programming with Independent Subprograms & YES \\
\hline YES & Runs on Industry Standard Personal Computers & NO* \\
\hline YES & Industry Standard Graphic Printer Support: Epson, IBM, lasers, etc. & N0 \\
\hline YES & Industry Standard Network Support: Novell, IBM, Microsoft, NFS, etc. & N0 \\
\hline YES & Industry Standard IEEE-488 Support: National Instruments, IOtech, etc. & NO \\
\hline YES & Exchange data files with Industry Standard PC applications & N0* \\
\hline YES & No-charge Telephone Technical Support & N0 \\
\hline YES & Instant on-line HELP system & NO \\
\hline
\end{tabular}

A Costly Situation. Every engineer needs the power and features of a "Rocky Mountain" BASIC workstation, but not everyone can have one. They simply cost too much. Fewer workstations, less productivity. The Best Way. TransEra HTBasic software provides the only way for serious technical computer users to turn their PC into a workstation without having to add costly hardware. Powerful workstations for everyone means greater productivity. Extraordinary Versatility. In addition, TransEra HTBasic works with the Industry Standard Personal Computer hardware, software, and networks. It even allows you to easily exchange data between your favorite DOS programs and the files you create in the BASIC workstation environment. All at a fraction of the cost of other solutions.

More compatibility. More versatility More possibilities.

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...and satisfy yourself as to how well it stacks up against all contenders. Cooperatively designed in at the MC68040's inception, our K11040 Clock Driver features:
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\section*{2553 N. Edgington Street}

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Phone: 708/451-1000 FAX: 708/451-7585
can also operate in the background while the PC performs foreground tasks unrelated to instrument control. A 512 k -byte FIFO memory prevents data loss. \(\$ 995\).

National Instruments Corp, 6504 Bridge Point Pkwy, Austin, TX 78730. Phone (800) 433-3488. FAX (512) 794-8411.

Circle No. 449


\section*{Smart}

\section*{Data-Acquisition Card}
- Has ten 12-bit analog

I/O channels
- Saves logged data in as much as \(512 k\) bytes of RAM
The SBS-2300H is a data-acquisition and control card with onboard intelligence. It has ten 12-bit analog I/O channels, 48 digital I/O lines, a keypad port, two serial ports, and EPROM and EEPROM programmers. The unit runs automatically when you apply power; a built-in debugger displays variables during program execution. Onboard ROM contains CamBasic, a multitasking language that supports 32 background tasks including nine counters and eight timers. An audio output and two PWM outputs are software programmable. The board operates in a stand-alone mode, consuming 600 mW . It can accommodate 512 k bytes of RAM for logging data. A peripheral port lets you add more functions. \(\$ 595\).

Octagon Systems Corp, 6510 W 91st Ave, Westminster, CO 80030. Phone (303) 430-1500. FAX (303) 426-8126.

Circle No. 450


ANCOT's SCSI instruments are powerful, easier to use, and cost less. Proven in use worldwide, Ancot's portable equipment travels from bench to field and back again without ever slowing down. They are time and labor saving instruments, for design, manufacturing, repairing, and inspection applications.

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Redwood City, California

CIRCLE NO. 63

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metal enclosures great can also be found in our polymer composites.

Our complete line of composite enclosures provides virtually every level of protection to handle even the most stressing environment.

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Our 15 basic styles, matching JIC and NEMA sizes, provide sizing and performance to meet all of your enclosure needs.

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\title{
UXART The Wait Is Over Now there's a serial I/O chip designed for UNIX.
}

For years, dumb UARTs have been the standard datacom solution. Now there's something better for today's multi-user, multi-protocol datacom environment. Our single-chip solution gives you multiple channels, and replaces up to 10 chips with higher performance levels.

Cirrus Logic introduces the UXART- the first and only UART with specific features to simplify and speed up serial I/O efficiency by a factor of ten or more. So your UNIX \({ }^{\circledR}\) system can support more users, with better response time - and less waiting.

The CL-CD1400 UXART \({ }^{\text {m }}\) gives you 4 fully independent datacom channels, each capable of operation at 64 kbps . Each channel has two 12 byte FIFOs; one for transmit and one for receive. Separate vectored interrupts allow quick entry to the correct service routine.

A number of features reduce the load on the host system. Automatic expansion of Newline to CRNL, plus other CR and NL options. User-definable flow control characters for automatic flow control.

All five types of UNIXspecified parity and error handling.


For high line count, cost-effective applications, there's the CL-CD180. It offers performance gains similar to the CL-CD1400, plus the advantage of 8 channels in a single 84-pin package.

The CL-CD2400 adds synchronous capability. It offers 4 independent, multi-protocol channels, plus an on-chip DMA controller for fast, efficient I/O.

For all your multi-protocol, multi-user datacom needs, the Cirrus Logic family of intelligent, highperformance data communications controllers gives you superior throughput in less space - with less waiting.

Don't wait. Call Cirrus Logic today for more information on our intelligent datacom chips.

\section*{For free product information,}
call 1-800-952-6300. Ask for dept. LD 21

An on-chip
10MIPS RISC-based processor handles transmit and receive functions, buffer management, flow control, and all special character processing. 84-pin FFOS reduce host interrupts to give you more efficient interupt handling. The result: faster system throughput, lower host overhead, and less waiting.

\section*{NEW PRODUCTS}

\section*{INTEGRATED CIRCUITS}

\section*{16-Bit A/D Converter}
- Self calibrating
- Digitizes at a \(50-\mathrm{kHz}\) rate The MN6400 self-calibrating, 16-bit A/D converter can digitize analog input signals at a \(50-\mathrm{kHz}\) rate. Powering the device initiates the calibration feature, which ensures that all performance specifications are met. The device is a complete \(\mathrm{A} / \mathrm{D}\) converter, and it includes an inherent \(\mathrm{T} / \mathrm{H}\) function, an analog input buffer, a reference, a clock, control logic circuitry, and a parallel-data bus driver. Analog input ranges are 0 to \(5 \mathrm{~V}, 0\) to \(10 \mathrm{~V}, \pm 5 \mathrm{~V}\), and \(\pm 10 \mathrm{~V}\), with digital control over unipolar and bipolar operation. The device, which operates from \(\pm 15\) and 5 V supplies, consumes 750 mW . Pack-

aged in a double-wide, side-brazed DIP, the MN6400 is available in four performance grades and three levels of reliability screening. Prices range from \(\$ 175.00\) to \(\$ 293.25(100)\).

Delivery, 8 to 12 weeks ARO.
Micro Networks, 324 Clark St, Worcester, MA 01606. Phone (508) 852-5400. FAX (508) 853-8296.

Circle No. 402


\section*{Logarithmic Amplifier}
- Operates from 100 to 600 MHz
- Has 70-dB voltage gain

Designed for use at radio frequencies in the \(100-\) to \(600-\mathrm{MHz}\) range, the SL3522 logarithmic amplifier delivers a dynamic range of 70 dB . The monolithic chip contains seven logging stages and a video summing and buffer amplifier. On-chip decoupling reduces the possibility of instability due to the high gain of the device. Additional features include a differential RF input, limited RF output, and a buffered 2 V video output. The IC also has provisions for external adjustment of gain and offset. Specified for operation over the -55 to \(+125^{\circ} \mathrm{C}\) military temperature range, the SL3522 comes
in a 28 -pin miniature ceramic package and costs \(\$ 925\) (100).

Plessey Semiconductors Corp, 1500 Green Hills Rd, Scotts Valley, CA 95066. Phone (408) 438-2900. FAX (408) 438-7023.

Circle No. 403

\section*{Fast Microcontrollers}
- Operate at 24 MHz
- Available in two versions

Featuring \(24-\mathrm{MHz}\) speed, the 80 C 51 contains \(4 \mathrm{k} \times 8\) bits of ROM; the 80 C 31 does not include any ROM. The devices, which have an internal instruction time of 500 nsec, can perform an \(8 \times 8\) multiply in \(2 \mu \mathrm{sec}\). The microcontrollers offer two software-selectable, powersaving operating modes. In the idle mode, the CPU is frozen while allowing the RAM, timers, serial port, and interrupt system to operate. In the power-down mode, RAM contents are saved while the oscillator is frozen, allowing all other functions to remain inoperative. The devices have a five-source two-priority interrupt structure,
oscillator and clock circuits, a serial I/O port, \(32 \mathrm{I} / \mathrm{O}\) lines, and two 16 -bit counter/timers. Package options include 40-pin DIP, 44-pin PLCC, and 44-pin quad flatpack. In plastic DIP, the SC80C51 costs \(\$ 3.46\); the SC80C31 costs \(\$ 3.02(10,000)\).

Philips Components-Signetics Co, Box 3409, Sunnyvale, CA 94088. Phone (408) 991-2000.

Circle No. 404

\section*{Fast High-Density ROMs}
- Access times are 110 nsec
- Have 4M-bit density

Featuring access times of 110 nsec , the 4M-bit IMP23416 and IMP23408 can feed data into microprocessors without relying on wait states. The 23416 holds 256 k 16-bit words of data, which is equivalent to approximately 700 encyclopedia pages. Data are read from the device 16 bits at a time for direct compatibility with 16 -bit \(\mu \mathrm{Ps}\). The 23408 holds 512 k 8 -bit bytes of data, which makes it compatible with 8 bit microcontrollers. Both versions operate at 25 mA from a single 5 V

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} model 9640 Here's the gaussmeter that rounds out the new F.W. Bell 9000 Series line of Gaussmeters. This precision instrument features 1000X expansion (with zero center analog meter readout); resolution to 0.002 G on the 100 gauss range; incremental measurements up to 30 kG ; precalibrated probes; 110 Vac or battery operation.
Request full technical data on the Model 9640 ...as well as on the menu-driven three-channel Model 9900, Models 9500 and 9200 , and the Model 4048 Hand-held Gaussmeters...all F.W. Bell state-of-the-art precision magnetic instruments

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CIRCLE NO. 64

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\section*{digelec Supports Vevery chip}
supply. In standby mode, the ROMs draw only \(100 \mu \mathrm{~A}\). Package options include 28-, 32-, and 40-pin DIPs; 32- and 44-lead PLCCs; and 44-lead quad flatpacks. In plastic DIPs, \(\$ 8.10\) (5000).

International Microelectronic Products Inc, 70 E Daggett Dr, San Jose, CA 95134. Phone (408) 434-1397.

Circle No. 405

\section*{4-Bit Microcontrollers}
- Operate to 6 MHz
- Contain 12 k or 16 k bytes of masked ROM
The TMP47CXXXX series of 4-bit microcontrollers contains 12 k or 16 k bytes of masked ROM and a 768nibble RAM, and have minimum instruction times of \(1.3 \mu \mathrm{sec}\) at 6 MHz and \(244 \mu \mathrm{sec}\) at 32 kHz . The TMP47C1260 and C1660 also contain an 8 -bit A/D converter, a remotecontrol signal with preprocessing capability, and LED direct-drive capability. The TMP47C1270 and TMP47C1670 contain a 28 -bit display controller, 4-LED direct-drive capability, a 14 -bit PWM output, and a remote-control signal with preprocessing capability. All four devices are available in 64 -pin DIPs and quad flatpacks. Production pricing is less than \(\$ 5(50,000)\). Delivery, 10 weeks ARO.

Toshiba America Electronic Components Inc, 9775 Toledo Way, Irvine, CA 92718. Phone (714) 455-2000, or contact regional office.

Circle No. 406

\section*{Low-Power CMOS Comparators}
- Replace bipolar devices
- Offer faster response times

Designed to replace traditional bipolar parts such as the LM393 and LM339, the pin-compatible TS372 (dual) and TS374 (quad) comparators offer reduced power consumption and faster response times. Typically, the TS374 quad comparator has an input bias current of 1
\(\qquad\)
pA , compared with \(25,000 \mathrm{pA}\) for the LM339. The per-comparator supply current is reduced from 200 \(\mu \mathrm{A}\) to \(135 \mu \mathrm{~A}\). Measured with the standard \(100-\mathrm{mV}\) input step with 5 mV overdrive, the TS374's typical response time is 600 nsec , compared with 1300 nsec for the bipolar device. The comparators are available
in commercial, industrial, and military temperature ranges. The TS372 and TS374, from \$0.61 and \(\$ 0.76\) (1000), respectively.

SGS-Thomson Microelectronics, 1000 E Bell Rd, Phoenix, AZ 85022. Phone (602) 867-6200.

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High performance photocouplers improve isolation, reduce component count.

Our application-specific photocouplers are designed to raise the performance of telephone sets. We offer six series, each optimized for a specific circuit. All help you reduce component count and achieve ideal isolation between 'line' and 'control' circuits.

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Package options include leadforming types for surface mount-
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For higher performance and higher market share, put a couple of quality products together: our
photocouplers and your telephone set. Ring us today for details.
\begin{tabular}{|c|c|c|c|c|c|c|}
\hline Series & Input & Output & IF (mA) & CTR (\%) & Vceo & Package \\
\hline \multicolumn{7}{|c|}{Bell-receiving circuits} \\
\hline \[
\begin{array}{r}
\text { PS2505 } \\
2705
\end{array}
\] & \[
\begin{aligned}
& A C \\
& A C
\end{aligned}
\] & Transistor Transistor & \[
\begin{aligned}
& 80 \\
& 80
\end{aligned}
\] & \[
\begin{aligned}
& 80 \text { to } 400 \\
& 50 \text { to } 300
\end{aligned}
\] & \[
80
\] & \begin{tabular}{l}
4-pin DIP/SMD \\
4 -pin SOP
\end{tabular} \\
\hline \multicolumn{7}{|c|}{Dial-pulse generation circuits} \\
\hline 2532 & DC & Darlington Transistor & 80 & 1500 to 6500 & 300 & 4-pin DIP/SMD \\
\hline 2533 & DC & Darlington Transistor & 80 & 1500 to 6500 & 350 & 4-pin DIP/SMD \\
\hline 263X & DC & Darlington Transistor & 80 & 1000 to 15000 & 300 & 6-pin DIP/SMD \\
\hline \multicolumn{7}{|c|}{Line supervisory circuits} \\
\hline 262X & DC/AC & Transistor & 150 & 20 to 50 & 80 & 6-pin DIP/SMD \\
\hline
\end{tabular}

\section*{For fast answers, call us at:}

\section*{Pamphlet On Keyboards}

A brochure discusses RT-101 Right Touch keyboards for IBM PC, PC/ AT , and \(\mathrm{PS} / 2\) systems. The \(8-\mathrm{pg}\) publication provides functional diagrams, engineering data, specifications, features, and 4 -color photos of each model.
NMB Technologies Inc, 9730 Independence Ave, Chatsworth, CA 91311.

Circle No. 396


\section*{Brochure On Real-Time And Storage Scopes}

A 10-pg brochure describes and illustrates five models of the Hitachi series of real-time and storage oscilloscopes. The fully illustrated pamphlet covers functions and benefits as well as specifications of the series.
RAG Electronics Inc, 21418 Parthenia St, Canoga Park, CA 91304.

Circle No. 397

\section*{Volume Advocates Loyalty To DOS}

The 410-pg book, Staying With DOS, targets PC users who need better performance from DOS but may not want to invest the time and expense to get a new operating system. Fourteen chapters cover the features of new operating systems and how DOS can be manipu-
lated to provide more memory and speed, better graphics features, multitasking, and networking. Checklists help users assess needs, and Appendix A presents buying information. \(\$ 22.95\).

Ventana Press, Box 2468, Chapel Hill, NC 27515.

INQUIRE DIRECT

\section*{Folder Spotlights \\ Circuit Analyzer}

A 4-color, 4-pg brochure presents the Dynalab 1024 circuit analyzer. The illustrated publication discusses complex circuit testing with detailed error reporting, optimized test performance, and software for an accurate test program. It also lists performance features and specifications.

Dynalab Inc, 555 Lancaster Ave, Reynoldsburg, OH 43068.

Circle No. 398

\section*{Aid To Designing Customer-Specific Products}

When you're called upon to computerize data-acquisition systems, Computer-Based Data Acquisition Systems: Design Techniques can help guide you through the design process. The volume contains analytical techniques for creating a functional design. Included in this second edition are sections on measurement error, error as a fundamental design criterion, sampled data systems, error models and budgets, sampling fundamentals, and functional design. \(\$ 49.95\); members, \(\$ 40\).

Instrument Society of America, Box 12277, Research Triangle Park, NC \(27709 . \quad\) Circle No. 399

\section*{Catalog Lists RF And Microwave Components}

This catalog of RF and microwave components incorporates information about Ultramin miniature filters and commercial-grade and tun-
able filters. Also included are programmable, fixed, and step attenuators; detectors; matching pads; and de blocks. Other listings cover formulas, graphs, packaging outlines, and environmental capabilities.

Wavetek RF Products Inc, 5808 Churchman Bypass, Indianapolis, IN 46203.

Circle No. 400


\section*{Source Book Of IBM PC-Compatible Products}

The fourth annual edition of the \(I n\) dustrial Computer Source-Book/ Supplement covers industrial computer systems and data-acquisition, industrial-control, and communications products for the IBM PC, PC/ XT, PC/AT, and compatible computers. The supplement lists more than 500 products in its 96 pages. It has been expanded to include 20 -, 15 -, and 10 -slot rack and tabletop chassis; \(20-, 15\)-, and 10 -slot chassis with a built-in keyboard drawer; and 20 -, 15 -, and 10 -slot floor-mount units. Other additions include 386SX and 386 CPU cards, 19-in. rack accessories, and A/D and communications boards.

Industrial Compúter Source, 4837 Mercury St, San Diego, CA 92111.

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"For instance, with a junction temperature of \(40^{\circ} \mathrm{C}\), a 100 A rectifier from GPD has a \(30 \%\) lower \(\mathrm{V}_{\mathrm{F}}\) than the equivalent Silicon 100A device.
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High-Performance Computer Architecture, 2nd Ed, by Harold S Stone. \(459 \mathrm{pgs} ; \$ 53.25\). AddisonWesley, Reading, MA, 1990.

Occasionally a book is published that is immediately embraced by both the professional and academic communities. A book that can successfully assimilate voluminous amounts of often cryptic information and present it to the reader in an easily digestible form. High-Performance Computer Architecture by Harold S Stone is such a book. Now it's back, and it's even better.
The second edition of this highly acclaimed text has seven chapters: Introduction, Memory-System Design, Pipeline Design Techniques, Characteristics of Numerical Applications, Vector Computers, Multiprocessors, and Multiprocessor Algorithms. Each chapter stands on its own; you need not read the first chapter to understand the second, and so on. High-Performance Computer Architecture includes 132 illustrations, a bibliography with 146 entries, and a combination index/ glossary. Throughout the book, Stone includes pseudocode and equations to clarify the topics. And starting with Chapter 2, you can find numerous exercises at the end of each chapter.

The first chapter sets the tone of the book with a discussion of the factors that today's computer architect must consider to produce designs that work well and compete in the market. Some of these factors include algorithms, cost/performance, intended workload, architectural assists, and parallel architecture. Computer architects must evaluate their designs thoroughly. Stone declares, "The key to learning about computer architecture is learning how to evaluate architecture in the context of the technology available." He believes that
". . . methodology, not conclusions, . . . needs to be taught."

This philosophy is supported in the text. At the end of the first chapter, Stone expands on the original definition of computer architecture, "to include the design of a computer system from its instruction set and structure down to functional modules," provided by Amdahl et al in the IBM Journal of Research and Development. Stone covers implementation issues in the text that expand the scope of this narrow definition.

Chapter 2, Memory-System Design, covers both cache and virtual memory. This is one of the more thorough discussions of cache-memory design I've seen. As established in the first chapter, Stone's emphasis is on design methodology and the analysis of the design. The primary difference between the first and the second edition in this chapter is Stone's extended treatment of cache-analysis and cache-performance modeling.

In the section on cache analysis, Stone elaborates on the problems associated with utilizing instruction trace-driven cache-evaluation techniques. He presents the cache in-itialization-transient phenomenon and a variety of techniques for dealing with the initialization transient. Stone has also introduced new material to this section that further illustrates the problem of attempting to evaluate cache performance with short instruction traces.

The cache-modeling section is new to this edition. In it, Stone introduces a model developed by Dominique Thiébaut in "On the Fractal Dimension of Computer Programs and its Application to the Prediction of the Cache Miss Ratio." In Thiébaut's model, the performance of a fully associative cache can be predicted after only a 1 -pass analysis of the program trace has been performed to extract the parameters necessary for entry into the model.

The next chapter, Pipeline Design Techniques, discusses the principles of pipeline design and includes coverage of reduced-instruc-tion-set computers (RISCs). Stone ventures deeper into RISC in this edition by discussing it in terms of pipelining. He contrasts and compares RISC to complex-instructionset computers (CISCs), illustrating how the goals of a RISC-type architecture can be realized by synergistically combining complex instructions with proper pipeline techniques.
Stone presents the remaining four chapters with equal finesse. The professional or student seeking a text on advanced topics in highperformance computer architecture will do well to select this one. Unlike some textbooks I've seen, Stone's book lends itself very nicely to being used as a stand-alone reference. The material it covers is logically presented, well written, and well explained.-Richard W Miller

Richard Miller received a BS in computer science from Chaminade University (Honolulu, HI). He is a Macintosh consultant.

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\title{
nat 20 The serious business of computer games
}

\section*{Designers of computer games are expert programmers, successful managers, and still kids at heart.}

\author{
Jay Fraser, Associate Editor
}

In the early 1980s Richard Ditton worked for IBM at the John F Kennedy Space Center in Florida designing launch-system software for the space shuttle program. On one especially hot and humid summer's day he decided to wear his tennis shoes to work. His supervisor suggested he take them off and put on regular shoes. Ditton ignored the suggestion. This lack of response would eventually lead to a new career for him.
"They kept giving me head-reshaping sessions, trying to get my tennis shoes off me," says Ditton. "That went on for three months. It took them quite a while, but they finally told me not to come back unless I took my tennis shoes off." He never went back.

Ditton and his wife Elaine moved to Chicago, where he went to work for a toy manufacturer doing what he had always wanted to do-designing computer games. A short time later Elaine joined the same firm as a games designer. In 1985 they quit and formed their own company, Incredible Technologies Inc. In the last five years the Dittons have
published dozens of home and arcade games, and last year their company earned \(\$ 4\) million.

After leaving the University of California at Berkeley, Paul Grace worked as a programmer for a local bank. He quickly grew tired of it. Electronic Arts, an entertainment-software publisher,

was located in nearby San Mateo. Grace had always been interested in computer games, so one day he simply drove down to the company to see if there were any positions available. Even though he had to take a substantial cut in pay, he went to work for Electronic Arts as a software tester. Today he is an associate

Richard and Elaine Ditton work with a game tree, a planning tool that indicates the difficulty of development tasks at various phases of game design.
producer specializing in military simulations. He selects and supervises teams that develop new home-computer games.

While attending a conference in Las Vegas, NV, Sid Meier and his friend Bill Stealey, both of whom then worked for General Instruments Corp, passed some time by playing an aerial combat game in an arcade. Stealey, a former jet pilot, complained about the poor quality of the game. Meier, who programmed minicomputers, said he could design a better game in one week flat. Stealey replied that if Meier designed it, he'd sell it.


Paul Grace (far right) and two colleagues talk with General Chuck Yeager (far left) about his "Advanced Flight Trainer" simulation.

It took Meier two months to design the game, but Stealey kept his word and the game became a best seller. In 1982 Meier and Stealey left General Instruments and founded their own company, MicroProse Software Inc. Since then Meier has created 10 computer games and more than 2 million copies of them have been sold worldwide.

These people share more than a distaste for conventional jobs. All their lives they have been fascinated by games. When they were children they
played simple board games. Today they play sophisticated computer strategy games. Their work is simply an extension of their lifelong love. As Elaine Ditton says, "Programming is a game. Almost more of a game than the games we actually design."
Computer games are big business. Dozens of companies put out hundreds of titles that sell millions of copies. The price of a single game can be as much as \(\$ 100\). The Software Publishers Association estimates that in North America last year sales of entertainment software (not including arcade games and Nintendo-style cartridge games) exceeded \(\$ 288\) million.
The origin of modern computer games can be traced to the Massachusetts Institute of Technology (Cambridge, MA). In 1962, a young programmer there named Steve Russell designed a game he called "Spacewar!" to run on a DEC PDP-1 that sometimes sat idle in his lab. Although primitive by today's standards, "Spacewar!" used joysticks and fire buttons to enable players to blast each other's spaceships to bits.
Russell let people make copies of his game free, and it soon spread to college campuses across the country. At the University of Utah, an engineering student named Nolan Bushnell came up with the idea of a coin-operated video game that could be put in arcades and barrooms just like pinball machines. In 1972 he and a partner put up \(\$ 250\) each and founded Atari to produce a game Bushnell had invented called "Pong." The game was a smash, and Bushnell and his partner became multimillionaires.
The success of "Pong" lured thousands of programmers to try their hands at creating computer games. Attempting to cash in quickly on the growing boom, companies rushed out games that were poorly designed and too much alike. Arcades and stores were soon crowded with low-quality products, and customers grew disenchanted. In 1983 the computer-games market suffered an


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enormous crash. Atari alone lost more than \(\$ 500\) million that year.

The market for home games revived more quickly than the arcade-game market because of improvements in computer hardware. New, more powerful microcomputers were introduced with greatly enhanced graphics, color, and sound capabilities. The new games designed for them were much more sophisticated and complex than the games of the 1970s.

More detailed simulations were devised that gave the player a better feel of piloting an airplane or driving a Grand Prix race car. Sound effects were also upgraded. For example, in sports games players could now hear the crack of the


Sid Meier, whose computer games have sold more than 2 million copies worldwide.
bat or the crunch of a tackle. Network games were introduced that enabled dozens of people to play against each other. Adventure games became more cinematic, with large casts of characters and intricate plots.

Sales of computer games began to pick up in the mid-1980s, but the day of the individual programmer who could create a game all by himself and get rich overnight was gone forever.
"No one person can program and do the art and the sound to the level that the customer expects now," says Richard Ditton. "How many free-lance, full-
length motion pictures are there today? In the early days of motion pictures there were a lot. All you needed was a camera. Throw some actors in front of it, and you could make a movie. If you wanted to make a motion picture now, you'd have to have a director, producer, sound people, lighting people, and many others."

Elaine Ditton adds, "We started out small, with just the two of us. Then there were three of us. But in the last five years we've grown to 50 people because that's what it takes to get a couple of games out there a year and be competitive."

Incredible Technologies, Electronic Arts, and MicroProse have somewhat different methods for developing a game, but every game starts with an idea, and there's no shortage of them. Entertainment-software companies receive thousands of proposals for games every year. Some are just brief letters. Some are elaborate programs on floppy disks. Most are unusable. Unsolicited proposals tend to be too specialized, or to repeat a game that's already available, or to be just plain bizarre. People have suggested games based on train wrecks or all-out nuclear war.
"There are lots of ideas, good and bad, floating around," says Sid Meier, "but it's the execution of the idea that really differentiates a good product from a mediocre product. We don't get ideas that make us say, 'This is it! We've got to do this one because it's such an incredible idea. Stop the presses and start this project!'"

Nevertheless, lightning does strike. Occasionally a proposal will be accepted by a publisher and developed into a game.
"A man in St. Louis named John Ratcliff came up with an algorithm for displaying a contour map at a fairly high frame rate on a PC and sent it to us," says Paul Grace. "He had no contacts or anything. He just said, 'Here's this contour-mapping program I wrote. What do you think?'

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"It was too slow for a flight simulator, but I thought that a nuclear-submarine game would be fun. There was a book out at that time about submarine warfare that was really enjoyable reading, and I wanted to do something like that. I got in touch with Ratcliff and told him what we wanted to do. He said that sounded great, so we brought him out and began working on it."

There's no secret to doing the programming for a computer game. It's simply a matter of grinding out the work. John Ratcliff wrote approximately 120,000 lines of code for his submarine game, which took him, working on it in his spare time, about 20 months to write. The game was named ' 688 Attack Sub,' and it has been a steady seller since its introduction.

\section*{The Software Publishers Association estimates that in North America last year sales of entertainment software exceeded \$288 million.}

Developing a game is also a process of trial and error, as Richard Ditton explains. "I look pretty comatose when I'm working on an idea. I have my feet up on my desk and I'm usually staring at the ceiling. People wonder if I'm asleep most of the day. What I'm doing is taking the idea and formulating it into a program. When I have it all worked out, I turn around and start typing away at the keyboard, implementing it. Then I play it and see that it's really bad and throw out major chunks of it. Then I start staring at the ceiling again."

Sid Meier also starts out with a prototype program and proceeds from there. "It's sort of a process of evolving toward the final product-adding more graphics, adding sound, refining the game play, adding more screens, options, difficulty levels. Sometimes all the elements advance in parallel. Sometimes you need to branch off and work on one in isolation until it's finished, then go back to the others."

Paul Grace stresses the importance of teamwork in creating entertainment software. "In ' 688 Attack Sub,' while we were putting in the hypertext interface we were building screens. As the graphic artist would complete a screen we would code it, make sure the interface fit the screen properly, then continue on to the next screen. The graphic artist is involved from the time we get the go-ahead to start work on the project."

After the software is written and debugged, perhaps the most important phase of the development takes place. The game is adjusted and refined and polished until it has just the right feel.
"Once you program something it's not done," says Elaine Ditton. "It has to be tweaked. A good arcade game or a good home game has a feel to it that can only be obtained by playing it over and over and making it exactly as you like it. That's something that comes from more than just technical knowledge."

Paul Grace calls the process play-balancing. "After we're done, we start play-balancing the game. We have our testers play it, to make sure you can win the things you're supposed to win, and that the things that are supposed to be hard to win are very hard. That's play-balancing. That's crafting. That's what makes a good game a great game."
"We used to have a joke around here that you know when to stop when the computer's full," says Sid Meier. "In those days we were working on Commodore 64s and Ataris and other machines like that with limited amounts of memory. These days you get to a point of diminishing returns and that's when you stop. You get a feeling from playing the game that it's done."

\section*{Preview of coming attractions}

The people who create computer games are very optimistic about the future of their industry, partially because significant improvements in hardware are just around the corner. CD-ROM drives and CDI (compact-disk interac-


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tive), a multimedia, interactive system for the simultaneous presentation of video, audio, and text, will soon be widely available. These inventions promise huge amounts of storage for images and sound. Some industry observers predict that home computers will soon have the video and audio quality of television.

Significant improvements in hardware are just around the corner-CD-ROM drives and CDI (compact-disk interactive) will soon be widely available.
"One of the appeals of this industry is that we know hardware is going to keep improving," says Sid Meier. "The technology of movies does advance, but it's not going to be twice as good five years from now as it is today. The technology of making music or making television is not going to take the kind of major steps that we think are going to be taken in our industry over the next few years."
The business of computer games has other appeals as well. "You get a lot of satisfaction when you see people playing your games, having a good time enjoying what you've created," says Richard Ditton.
"The amount of creativity and freedom you have is a real satisfaction of doing this kind of work," says Sid Meier. "You have an idea, you create it, you mold it, you watch it grow, you finish it, and you produce it. There's a lot of satisfaction in seeing a project through from beginning to end. It's not like doing something you don't want to do. It's only partly a job."

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