## TRANSMITTER-RECEIVER INSTALLATION INSTRUCTIONS

## 1. GENERAL

- 1.01 This section contains instructions for connecting and installing the Data Set 205C2. This section does not include specific installation methods or operating information for the associated business machine and related equipment.
- 1.02 ♦This section is reissued to expand the coverage. •
- 1.03 The Data Set 205C2 is a 23-inch wide rack mounted set that requires 18-inches of vertical mounting space by 8-inches deep. When working space is limited, a screwholder type screwdriver will be required to start the mounting screws.
- 1.04 The Data Set 205C-type replaces Data Set 205A-type which is rated manufacture discontinued. The 205C can directly replace the 205A providing interface pin 11 is connected either to a negative voltage or ground.

## 2. INSTALLATION

- 2.01 Data Set 205C2 is designed to be operated at ambient temperatures between +50 and +120°F with relative humidity between 20 and 95 percent.
- 2.02 Install Data Set 205C2 in the desired location using the necessary hardware and following appropriate codes and practices applicable to this type of equipment.

Caution: The weight of the Data Set 205C2 is 56 pounds.

2.03 Connect the 25-pin business machine plug to CUSTOMER B jack (J61) on the data set. Connect the 15-pin ancillary equipment plug (if used) to CUSTOMER A jack (J62) on the data set. Plug the connector cord from the 4A1 Data Unit into either the 2-WIRE or 4-WIRE connector, as specified on the service order.

Caution: A hazardous voltage may be present if the CUSTOMER A plug is removed and a strap has not been placed between E1 and E2. To avoid the possibility of a shock, disconnect the ac power cord of the data set and place the strap between E1 and E2 before removing the CUSTOMER A plug. When CUSTOMER A plug is reconnected, remove strap before connecting the ac power cord of the data set.

- 2.04 The LINE-TEST key must be locked in LINE position during data transmission.
- 2.05 Plug the telephone line facility connector cord into the TEL LINE interface connector on the 4A1 Data Unit.

## 3. CONNECTIONS

- 3.01 Table A provides the terminal strap information necessary to fill the service order option requirements. Table B provides the lead designations and pin positions used between the TEL LINE connector, used to interface the telephone line facility through the 4A1 Data Unit, and the plug on the 4A1 connector cord.
- 3.02 Table C provides the lead designation and pin position used with both CUSTOMER A and CUSTOMER B interface connectors. ◀

TABLE A

OPTIONS AVAILABLE FOR 4-WIRE OPERATION

OPTIONS	LEVEL (DBM)	LOSS (DB)	STRAP TERMINALS	BOARD REFERENCE
(1) Internal XMTR Timing (2) Customer Supplied XMTR Timing	,		3 to 4* No Strap	019
<ul><li>(1) Carrier Controlled by RS Lead</li><li>(2) Continuous Carrier</li></ul>			No Strap* 1 to 2	019
Transmitter Output Level	0 -3 -6 -9		1 to 4* 1 to 3 1 to 2 No Strap	044
Receiver Input Level	-23 to +5 -28 to 0 -33 to -5 -38 to -10	15 10 5 0	4 to 5* 3 to 5 2 to 5 1 to 5	017

<sup>\*</sup>Factory Wiring

TABLE B

CONNECTIONS INTERFACED BY 4A1 DATA UNIT

TEL LINE	4A1 DATA UNIT DESIGNATION	CONNECTOR PIN
T-9	Receive Line (T) — Slate-White	9
R-10	Receive Line (R) — White-Slate	10
T1-7	Transmit Line (T1) — Brown-White	7
, R1-8	Transmit Line (R1) — White-Brown	8
	Signal Ground — Green-Black	23
1	Interlock — Red-Orange	25
		1-14 (Strap)
		2-15 (Strap)
r		3-16 (Strap)
8		4-17 (Strap)
		5-18 (Strap)
		6-19 (Strap)
		12-13 (Strap)
		20-21 (Strap)
,		22-24 (Strap)

TABLE C

DESIGNATION OF FUNCTIONS THROUGH CUSTOMER CONNECTORS

	PIN POSITION	DESIGNATION		
C U S	1 2 Twisted 9 Pair	Frame Ground (FG) Send Data (SD) Signal Ground (SG)		
T O M E	3 Twisted 10 Pair	Receive Data (RD) Signal Ground (SG)		
R	13 Twisted 6 Pair	Serial Clock Receive (SCR) Signal Ground (SG)		
A	15 Twisted 8 Pair	Serial Clock Transmit (SCT) Signal Ground (SG)		
	7 (See Note) 14	Signal Ground (SG) Clock Rate Select (SCX2)		
	12 Must be strapped through 5 CUSTOMER A plug	Data Set Ready (DSR) Data Set Ready X2 (DSRX2)		
L .	Note: Normally terminals 7 and 14 are unused. If the cutsomer requests double speed clocks, then terminals 7 and 14 must be strapped.			
C	1	Frame Ground (FG)		
U	2	Send Data (SD)		
S	3	Receive Data (RD)		
Т	4	Request-to-Send (RS)		
О	5	Clear-to-Send (CS)		
M	6	Data Set Ready (DSR)		
E	7	Signal Ground (SG)		
R	8	Carrier ON-OFF (COO)		
	9	+18 (681-Ohm Series Resistance)		
В	10	-18 (681-Ohm Series Resistance)		
	11	Regeneration (RGRN)		
	12	Prepare Receiver (PR)		
	13	Data Set Ready X2 (DSRX2)		
	14	Clock Rate Select (SCX2)		
:	15	Serial Clock Transmit (SCT)		
	16 (For Testing purposes only)	Dibit Clock Transmit (DIT)		
	17	Serial Clock Receive (SCR)		

TABLE C (Cont)

PIN POSITION	DESIGNATION
18	Confirm (CON)
23	Data Speed Select (SS)
24	Serial Clock Transmit External (SCTE)
25	Remote Test (RMT)

- 3.03 When required, the Data Set 205C2 can be interconnected with a second Data Set 205C2 to make a regenerative repeater. Interconnections between the two data sets are established through CUSTOMER B interface connections as shown in Fig. 1.
- 3.04 During regeneration, the frequency of the receiver clock signal appearing on SCR is 1200 Hz (receiver dibit clock). Receive-Data is connected to the Send-Data input of the transmitters. Serial Clock Receive (SCR) is connected to the Serial Clock Transmit External (SCTE) of the transmitter to keep the transmitter clock in phase with the receiver clock. This maintains the identity of the A and B data bits and guarantees that the repeated

line signal is identical to the received line signal at a regenerative repeater.

- 3.05 ♦Visually check that terminal E1 is strapped to terminal E2. A strap should exist between the two terminals unless the service order specifies strap removal.
- 3.06 Connect the ac power cord from the power supply to a commercial 117 volts,  $60(\pm 0.8)$  Hz source.
- 3.07 Test the Data Set 205C2 as prescribed in Data Set 205C2, Transmitter-Receiver, Test Procedures (Section 592-017-502).

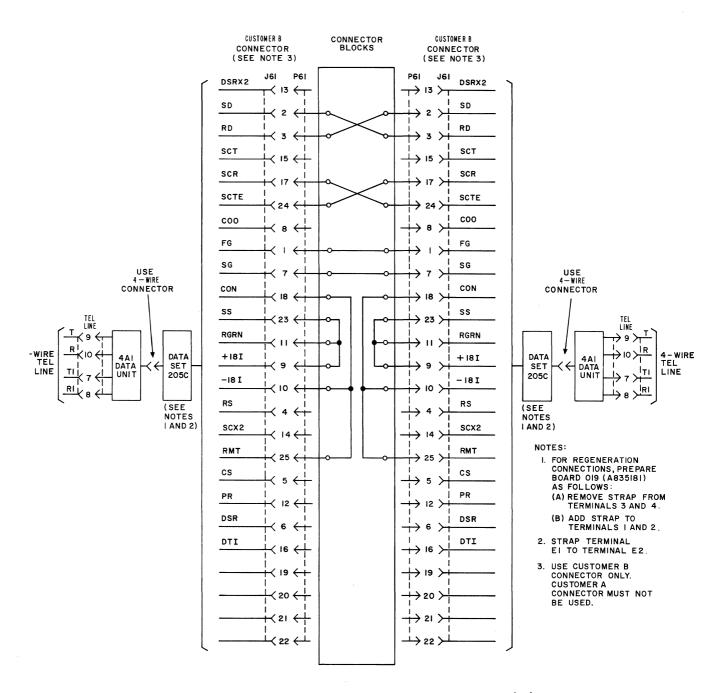


Fig. 1—Regeneration Connections at Connector Block